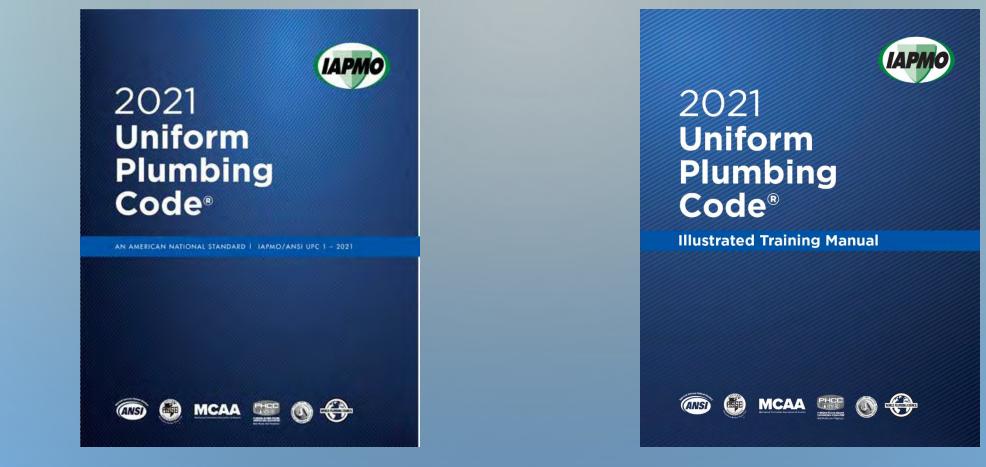
Michael (mike) DAY

- Started Plumbing fall, 1978
- Achieved Master License in Oil and Plumbing 1983
- Self-employed 35 years, Plumbing / Heating contractor
- Instructed/taught Plumbing, Oil and Solid fuel, Propane (CETP) and EPA 608, Heat Pumps: from 1/2017 thru 5/2021, Kennebec Valley Community College

State Senior Plumbing Inspector (Internal) 5/24/2021 till present Office # 207-624-8639 Cell # 207-592-6362

E-mail: Michael.w.day@maine.gov

UNIFORM CODES ARE AN AMERICAN NATIONAL STANDARD





IAPMO 2021 UPC

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(SMALL CASE)

https://iapmomembership.org/store/

Plumbers' Examining Board Website

 maine.gov/pfr/professionallicensing/professions/plumbers-examiningboard

> To view the 2021 Uniform Plumbing Code ebook please use the following link: <u>https://epubs.iapmo.o</u> rg/2021/UPC/

1. TYPE IN, MAINE. GOV IN YOUR BROWSER

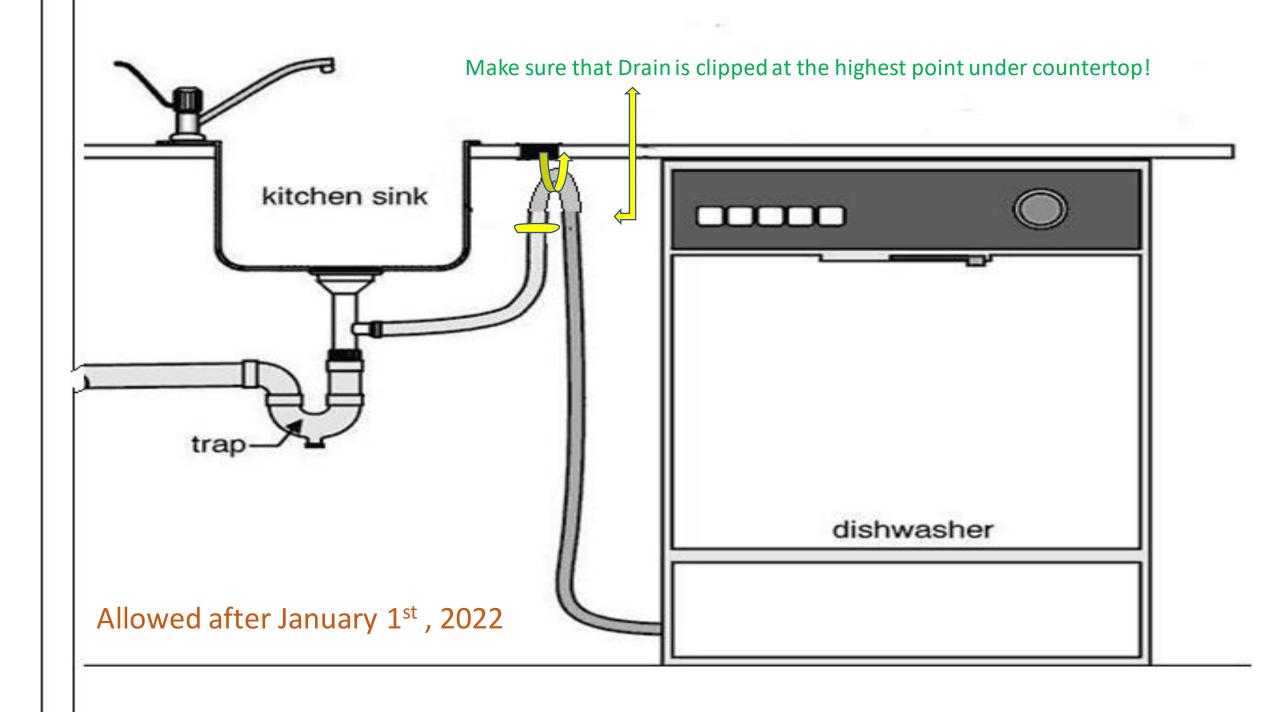
- 2. SELECT STATE AGENCIES
- 3. TYPE PLUMBERS INTO THE SEARCH BOX

PLUMBERS EXAMINING BOARD LINK LISTED

E-MAIL ADDRESS

PLUMBERS.BOARD@MAINE.GOV

Domestic Dishwasher's (Residential)



PLUMBING FIXTURES, FIXTURE FITTINGS AND PLUMBING APPLIANCES

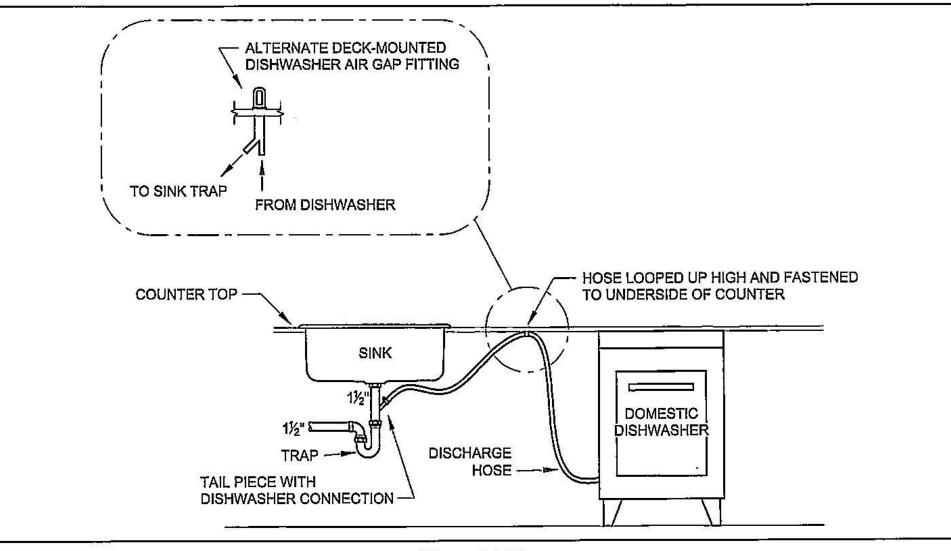
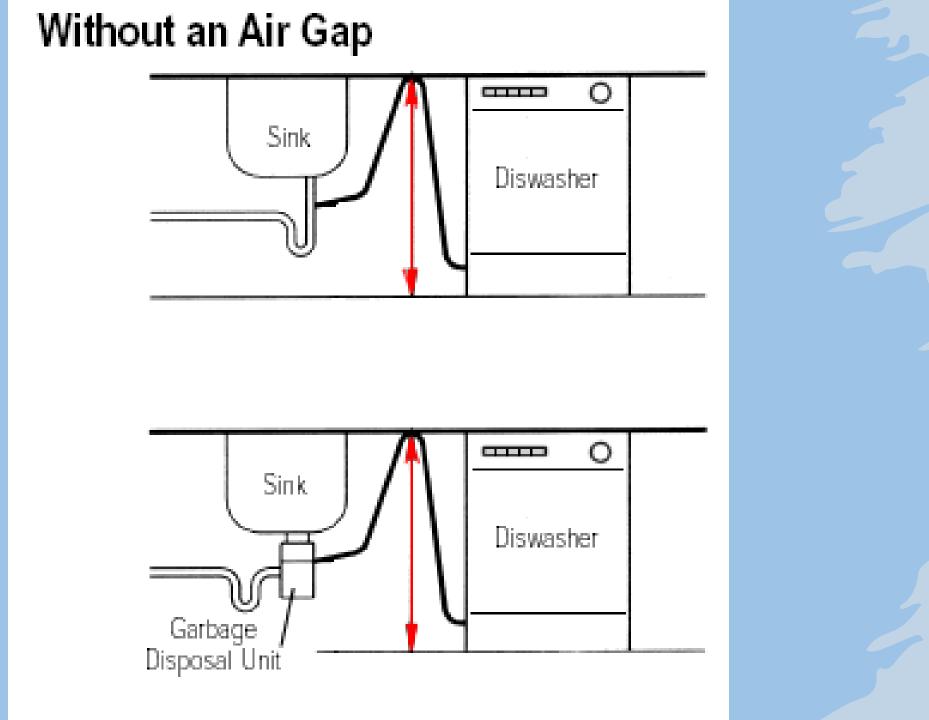
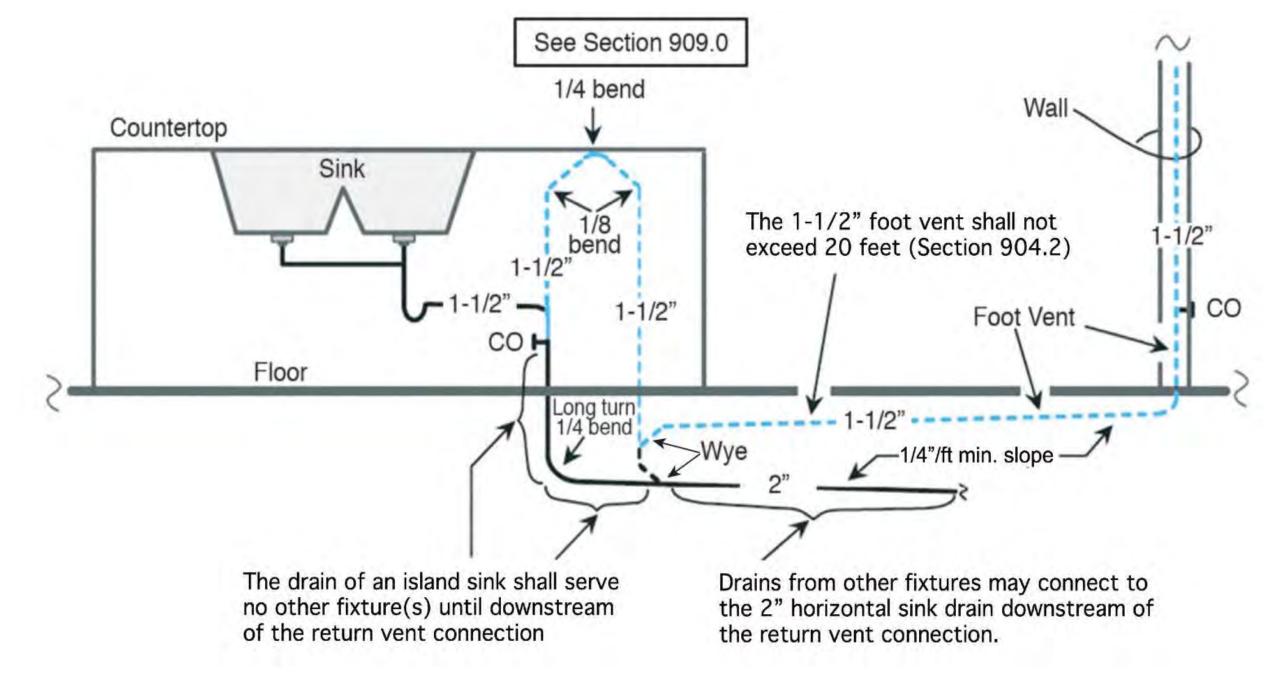


Figure 7.15.2 A RESIDENTIAL KITCHEN SINK AND DISHWASHER















Air Admittance Valves

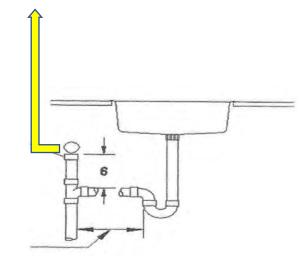


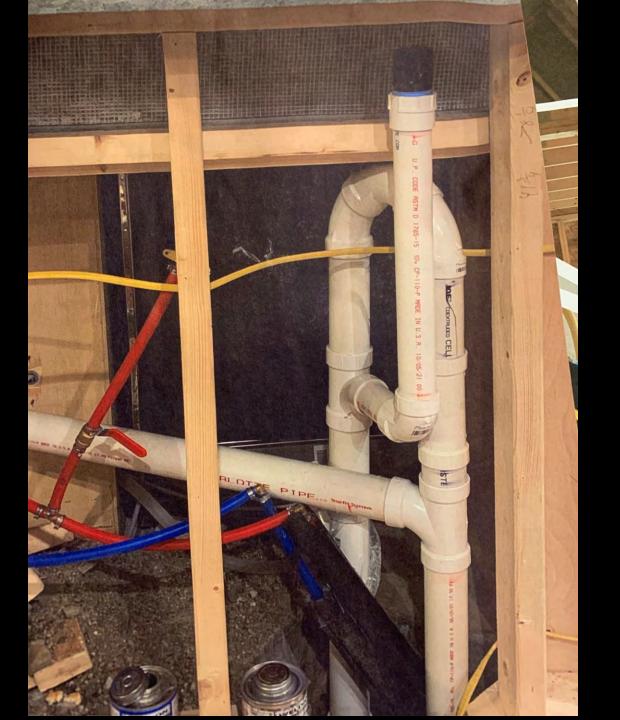
Table 1002.2 Trap Arm Length

<u>UPC does not Prohibit</u> the allowance of the use of Air Admittance Valves

The Authority Having Jurisdiction has the right under Chapter 3, Codes, 301.2.5 and 301.3 (Alternate Materials and Methods of Construction Equivalency) to allow the use of Air Admittance Valves on a case by case and town by town judgement.

Please, Use Listed Valves







PERMIT?

Inspection?

104.1 Permits Required. It shall be unlawful for a person, firm, or corporation to make an installation, alteration, repair, replacement, or remodel a plumbing system regulated by this code except as permitted in Section 104.2, or to cause the same to be done without first obtaining a separate plumbing permit for each separate building or structure

2021 UPC, 104.2 Exempt Work. A permit shall not be required for the following:

(1) The stopping of leaks in drains, soil, waste, or vent pipe, provided, however, that a trap, drainpipe, soil, waste, or vent pipe become defective, and it becomes necessary to remove and replace the same with new material, the same shall be considered as new work and a permit shall be procured and inspection made as provided in this code.

(2) The clearing of stoppages, including the removal and reinstallation of water closets, or the repairing of leaks in pipes, valves, or fixtures, provided such repairs do not involve or require the replacement or rearrangement of valves, pipes, or fixtures.

Exemption from the permit requirements of this code shall not be deemed to grant authorization for work to be done in violation of the provision **PEB - 104.2 Exempt Work**. A permit shall not be required for the following:

(3) Installation of heating appliances and fuel fired (direct or indirect) water heaters by master or journeyman oil burner technicians or propane and natural gas technicians licensed pursuant to Title 32, Chapter 139 of the *Maine Revised Statutes*.

(4) The work excluded from the definition of "plumbing" in Title 30-A, Section 4201, subsection 3.

(5) Plumbing by regular employees of public utilities as defined in Title 35-A, Section 102, when working as such.

(6) Plumbing by a pump installer who is duly licensed pursuant to Title32, Section 4700-I, subsection 2, except that this exception is limited to installing piping from the cold water distribution pipe at the pressure tank's main shut-off valve to the existing water supply piping as long as the piping is located in the same room as the tank, the length of the piping is no longer than 15 feet and the piping does not extend beyond any existing branches. Such plumbing must conform to the board's laws and rules. Title 30-A, Definitions, 3. Plumbing **3. Plumbing.** "Plumbing" means the installation, alteration or replacement of pipes, fixtures and other apparatus for bringing in potable water, removing wastewater and the piping connections to heating systems using water. Except for the initial connection to a potable water supply and the final connection that discharges indirectly into a public sewer or wastewater disposal system, the following are excluded from this definition:

A. All piping, equipment or material used exclusively for manufacturing or industrial processes; [PL 1987, c. 737, Pt. A, §2 (NEW); PL 1987, c. 737, Pt. C, §106 (NEW); PL 1989, c. 6 (AMD); PL 1989, c. 9, §2 (AMD); PL 1989, c. 104, Pt. C, §§8, 10 (AMD).]

B. The installation or alteration of automatic sprinkler systems used for fire protection and standpipes connected to automatic sprinkler systems or overhead; [PL 1987, c. 737, Pt. A, §2 (NEW); PL 1987, c. 737, Pt. C, §106 (NEW); PL 1989, c. 6 (AMD); PL 1989, c. 9, §2 (AMD); PL 1989, c. 104, Pt. C, §§8, 10 (AMD).]

C. Building drains outside the foundation wall or structure; [PL 1987, c. 737, Pt. A, §2 (NEW); PL 1987, c. 737, Pt. C, §106 (NEW); PL 1989, c. 6 (AMD); PL 1989, c. 9, §2 (AMD); PL 1989, c. 104, Pt. C, §§8, 10 (AMD).]

D. The replacement of fixtures with similar fixtures at the same location without any alteration of pipes; or [PL 1987, c. 737, Pt. A, §2 (NEW); PL 1987, c. 737, Pt. C, §106 (NEW); PL 1989, c. 6 (AMD); PL 1989, c. 9, §2 (AMD); PL 1989, c. 104, Pt. C, §§8, 10 (AMD).]

E. The sealing of leaks within an existing line. [PL 1987, c. 737, Pt. A, §2 (NEW); PL 1987, c. 737, Pt. C, §106 (NEW); PL 1989, c. 6 (AMD); PL 1989, c. 9, §2 (AMD); PL 1989, c. 104, §§8, 10 (AMD).]

[RR 2017, c. 1, §21 (COR).]

Who can Apply for an Internal Plumbing Permit?

Only the following persons may apply for and obtain plumbing permits: PEB Rules Chapt. 4, Section 104.1
(i) A person with a valid and current master plumber license issued by the board pursuant to Title 32, Section 3501, subsection 2-A; or

(ii) Pursuant to Title 32, Section 3302, subsection 1(C), any person in a single-family residence occupied or to be occupied by that person as that person's bona fide personal abode as long as the installation conforms with the board laws and rules.



Title 32: PROFESSIONS AND OCCUPATIONS

§3303 >>

Chapter 49: PLUMBERS

Subchapter 1: GENERAL PROVISIONS

§3302. Applicability

1. License required. A license is required for any individual who is engaged in plumbing or performing plumbing installations. No license is required for any activity for which a permit is not required under Title 30, section 3223 or its successor. This section does not apply to the following:

A. Plumbing by regular employees of public utilities as defined in Title 35-A, section 102, when working as such; [PL 1987, c. 141, Pt. B, §33 (AMD).]

B. Plumbing by oil burner technicians, duly licensed under chapter 139, and propane and natural gas installers, licensed under chapter 139, except that this exception only applies to hot and cold water connections to existing piping in the same room where the installation is taking place and does not apply beyond any existing branch connection supplying water; [PL 2017, c. 210, Pt. D, §3 (AMD).]

C. Plumbing by a person in a single-family residence occupied or to be occupied by that person as that person's bona fide personal abode as long as the installation conforms with board laws and rules; and [PL 2017, c. 210, Pt. D, §3 (AMD).]

D. Plumbing by a pump installer who is duly licensed pursuant to section 4700-I, subsection 2, except that this exception is limited to installing piping from the cold water distribution pipe at the pressure tank's main shut-off value to the existing water supply piping as long as the piping is located in the same room as the tank, the length of the piping is no longer than 15 feet and the piping does not extend beyond any existing branches. Such plumbing must conform to the board's laws and rules. [PL 2017, c. 210, Pt. D, §3 (NEW).]

[PL 2017, c. 210, Pt. D, §3 (AMD).]

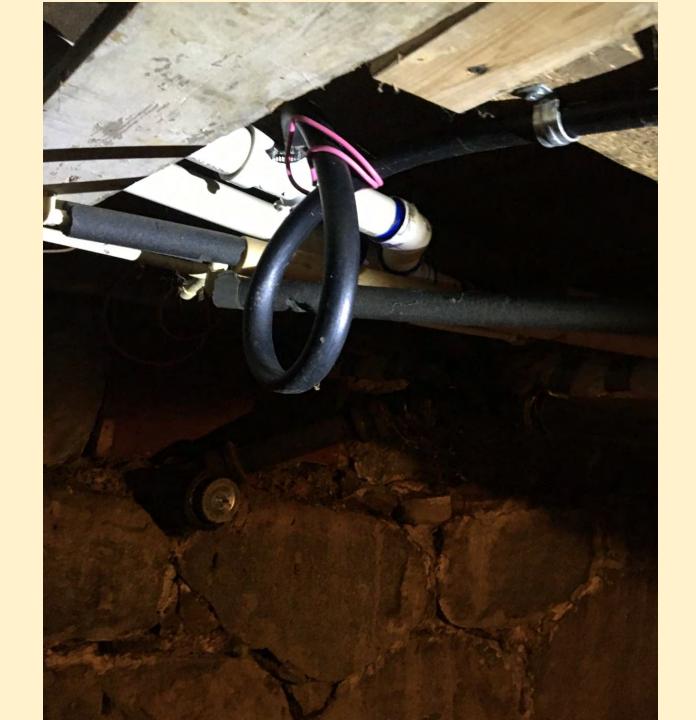
2. Municipal licenses not required. A municipality may not require plumbers to be municipally licensed nor may any municipality issue a permit for any plumbing installation unless satisfied that the person, firm or corporation applying for the permit complies with this chapter.

[PL 1999, c. 386, Pt. L, §2 (AMD).]

3. Supervision of trainee plumber. A master or journeyman plumber may not have more than 3 trainee plumbers working under the master or journeyman plumber's direct supervision.

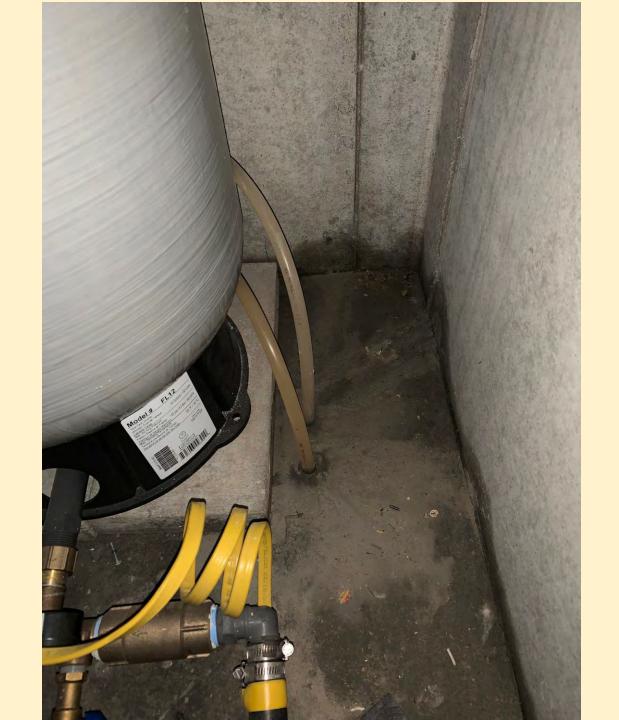
[PL 1999, c. 386, Pt. L, §2 (AMD).]











Title 32: PROFESSIONS AND OCCUPATIONS Chapter 17: ELECTRICIANS Subchapter 3: LICENSES §1201-B §1201-A. Exceptions to licensing requirements

9. Plumbers. A person licensed under <u>chapter 49</u>, except that this exemption applies only to disconnection and connection of electrical conductors required in the replacement of water pumps and water heaters of the same or smaller size in residential properties;

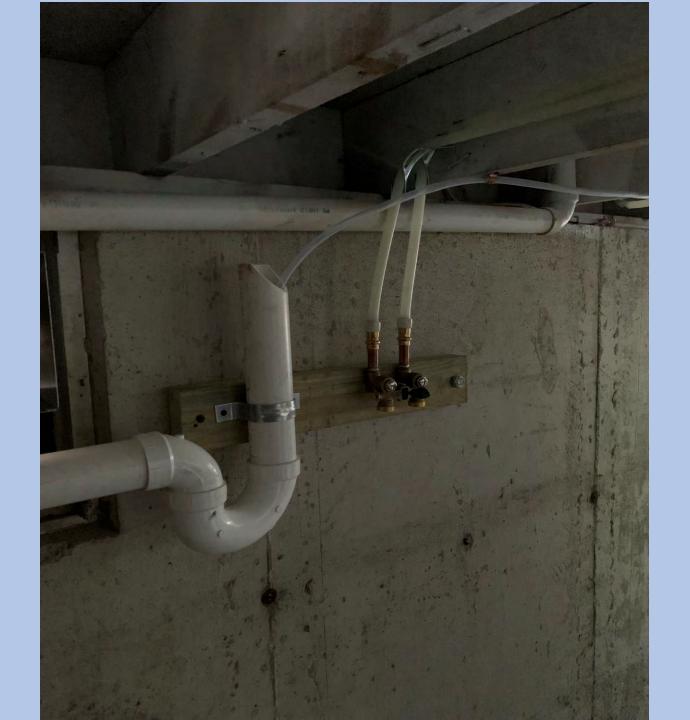
[PL 2011, c. 286, Pt. F, §12 (NEW).]

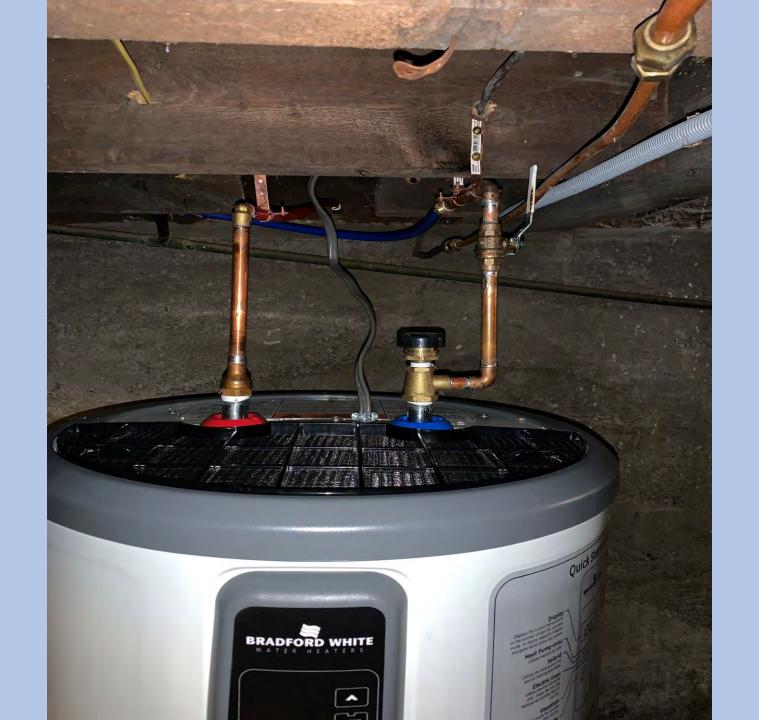








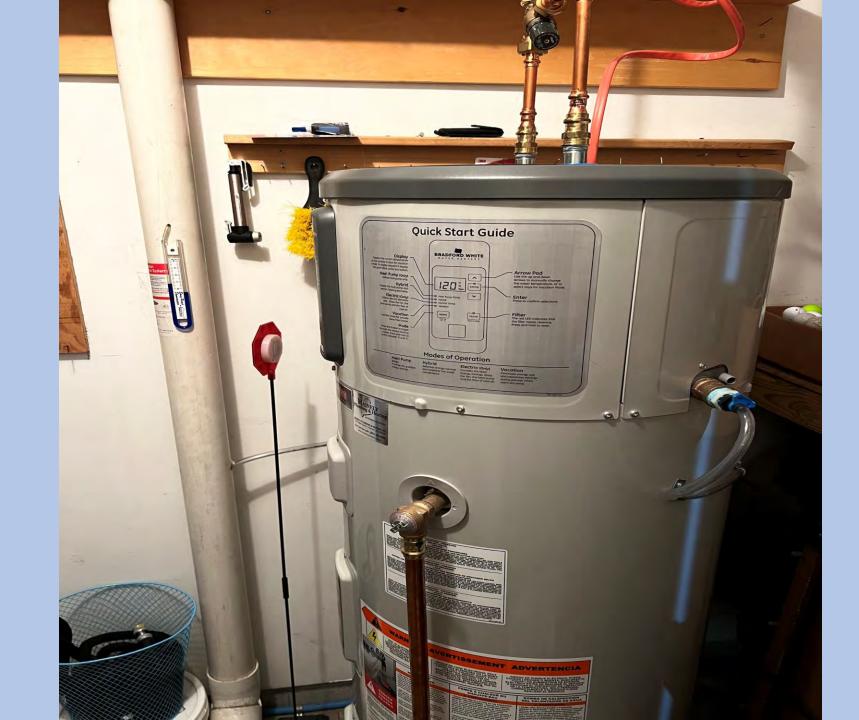












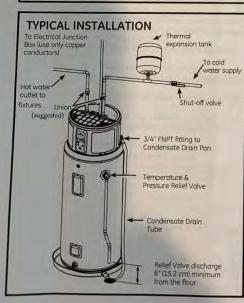
Attention Installer

Required clearances:

There must be a 7° (17.8 cm) clearance between any object and the rear and sides of the water heater in the event service is needed. A minimum 8° (20.3 cm) clearance above the water heater to remove the filter for cleaning and for service access, and clear access to the front of the water heater, is recommended. Installations that require 6° clearance on the sides or rear of the water heater for earthquake straps are also acceptable. In these cases, additional clearance must be provided on the opposite side of the unit to allow for service access. The hot and cold water plumbing and electrical connections must not interfere with the removal of the filter.

If a separate ducting kit is purchased, additional space is required above and to the rear of the water heater for installation. Consult the ducting kit manual for specific instructions.





Room size:

Because this unit draws in air from the room to heat the water, the room must be at least $10^{\circ} \times 10^{\circ} \times 7^{\circ}$ (700ft³) [3.05m × 3.05m × 2.13m (19.82m³)] or larger. If the room is smaller there must be a louvered door or a ducting kit installed.

Protect Unit:

During installation cover and protect upper part of the unit from potential installation debris.

Installation Checklist:

1. Tank location: - Does room size require louvered door, ducting, or similar ventilation? 10' × 10' × 7' (700 cu. ft.) or 240 square inches (0.15 m²) open air-flow area needed. - Back of unit away from wall by 7 inches (17.5 cm), and sides have at least 7 inches (17.5 cm) clearance, 16 inches clearance for earthquake strap installations).

- Front of unit is free and clear.
- Is the water heater level? If no, add shims under the base of the unit to ensure proper function of sensors.
 2. Verify Air Filter is installed. (Located in packaging).

3. Plumbing connections:

Does not prevent air filter removal.
 No leaks after filling the tank with water, either when water is flowing or not.

4. Condensate lines are in place:

 Main flexible or rigid drain line installed and directed to a drain or condensate pump. Reducer fittings are not recommended.

- 5. Temperature and pressure-relief valve is working and drain line completed per local code.
 6. Electrical: Verify 208/240 VAC to L1 and L2 at tank.
- 7. Electrical connection does not prevent air filter removal.
- 8. Verify control panel displays 120°F (49°C) Hybrid mode.
- Assist user in how to adjust emperature and modes. Assist user in how to adjust temperature and modes (see "About the Water Temperature Setting" section on page 7 of the Owner's Manual).

Normal Startup Conditions: Once the tank is full and power is energized, you may experience the following:

Elapsed Time	HEWH Actions	Comments This 2-minute off-time prevents compressor damage. This 20-minute period is used to ensure the tank is full of water [Dry-fire prevention algorithm].		
0 to 2 minutes	Unit will go through self-check and display countdown.			
2 to 22 minutes	Compressor and fan turn on.			
22 minutes and beyond	Compressor and fan turn off, heating elements turn . on. After initial heat-up, elements turn off and compressor turns on.	The water heater is operat- ing in Hybrid mode, quickly providing an initial amount of hot water before switching to the efficient heat pump for the majority of heating.		

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Room size:

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ice

Because this unit draws in air from the room to heat the water, the room must be at least $10' \times 10' \times 7'$ (700ft³) [3.05m × 3.05m × 2.13m (19.82m³)] or larger. If the room is smaller there must be a louvered door or a ducting kit installed.

Protect Unit:

During installation cover and protect upper part of the unit from potential installation debris.

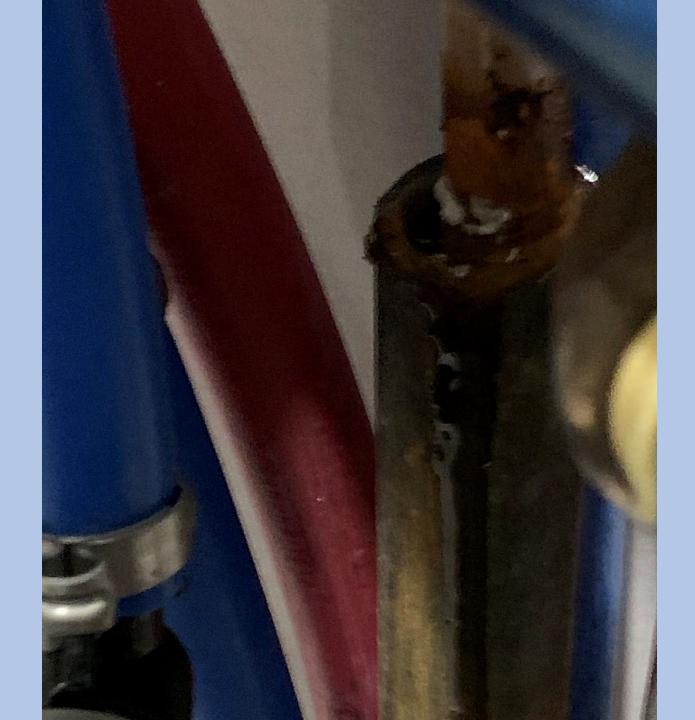
Installation Checklist:

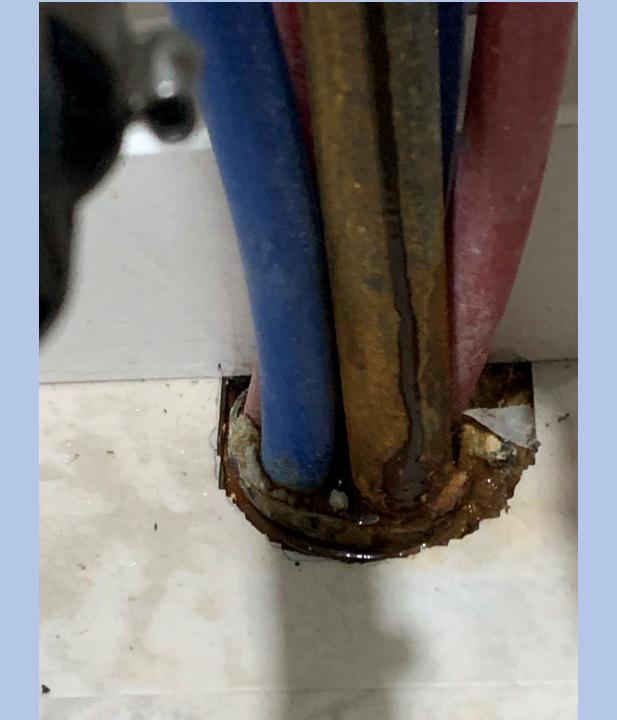
1. Tank location:

Does room size require louvered door, ducting, or similar ventilation? 10' x 10' x 7' (700 cu. ft.) or 240 square inches (0.15 m²) open air-flow area needed.
Back of unit away from wall by 7 inches (17.5 cm), and sides have at least 7 inches (17.5 cm) clearance.
(6 inches clearance for earthquake strap installations).
Front of unit is free and clear.

Is the water heater level? If no, add shims under the base of the unit to ensure proper function of sensors.
Verify Air Filter is installed. (Located in packaging).

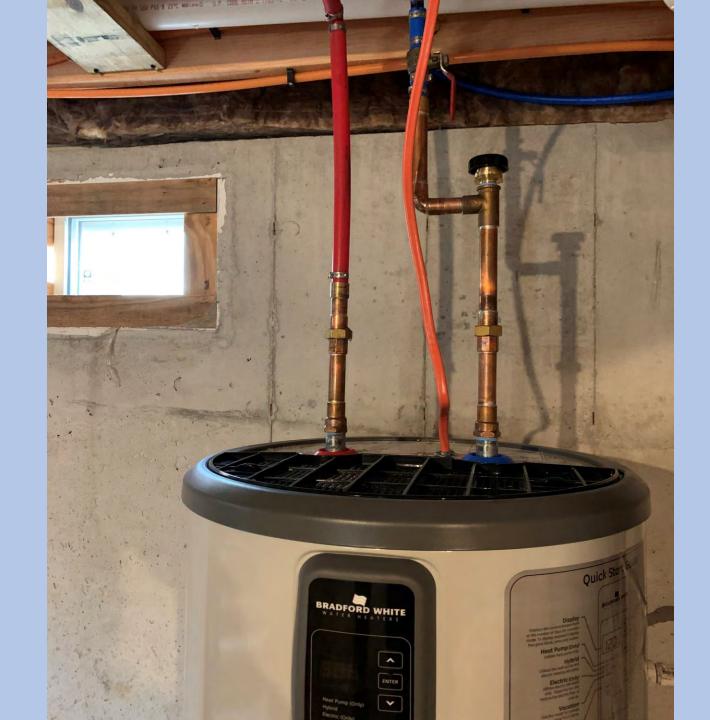














Condensate Removal

- An approved neutralizer must be installed
- Condensate must enter the sanitary system through an open receptor
- Vinyl tubing from condensate pump must only be utilized vertically from the pump
- Pump must be interlocked electrically with appliance to stop operation in case of pump failure

Condensate Drain and Disposal for Fuel-Fired Appliances

- 1. An approved neutralizer shall be installed in the condensate drain system of all fuel-fired condensing appliances, so that the condensate is rendered innocuous.
- 2. Condensate from fuel-fired appliances shall be drained into an existing open receptor through an air gap fitting, that is connected to a sanitary drainage system in accordance with the currently adopted rules of the Maine Plumbers Examining Board.
- 3. If there is no existing open receptor, connection to a sanitary drainage system must be done by a Maine licensed Master or Journeyman plumber utilizing a permit in accordance with the currently adopted rules of the Maine Plumbers Examining Board.

- 4. Condensate shall not be disposed of by routing through a floor and into a perimeter drain system or underneath a slab.
- 5. When the installation requires a condensate pump, the condensate pump must be installed in accordance with the manufacturer's instructions. The condensate pump discharge shall rise vertically to a point where it is possible to discharge to an open receptor connected to the sanitary drainage system.
- 6. When the installation requires a condensate pump, the condensate pump must be interlocked with the appliance to prevent the appliance from operating if the condensate pump fails
- 7. Each fuel-fired condensing appliance requiring a condensate pump shall be provided with its own individual condensate pump.

State Internal Plumbing Rules

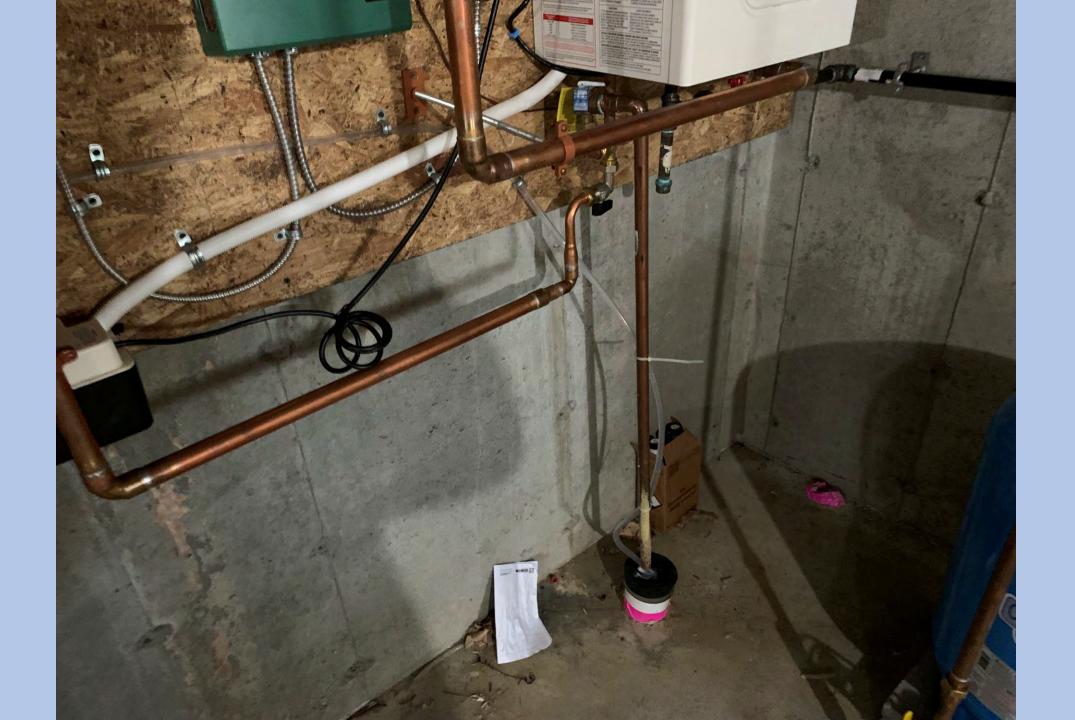
All piping and safety controls on water heaters, domestic water connections to boilers and condensate disposal systems from fuel-fired condensing appliances must be made in accordance with the current adopted rules of the Maine **Plumbers Examining Board.**

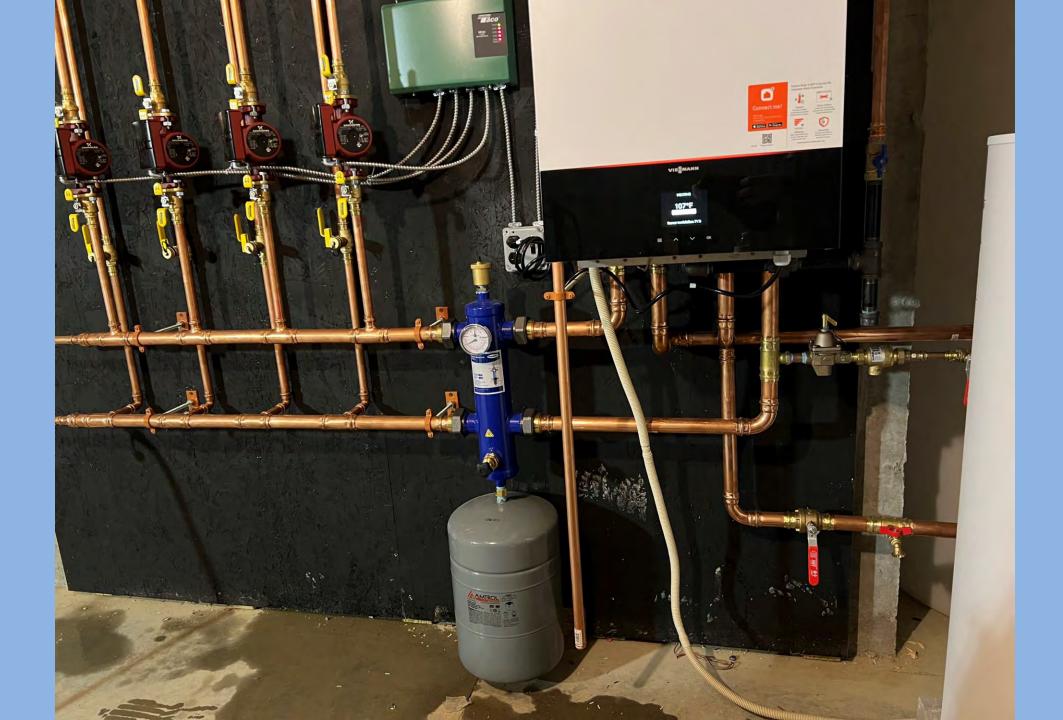














The material that this RectorSeal Mini-Split Drain Hose is composed of is **Polyethylene**, this material is not UPC rated for any State of Maine Internal Drainage System, which Condensate Drains are an Internal Plumbing System (all Internal Plumbing) inside a building and to a point of 24" outside the foundation). 2021 UPC Table 701.2, states that Polyethylene material can only be used for Building Sewer Pipe and Fittings – (Building Sewer starts at 2 feet outside the Foundation wall)

MATERIAL	UNDERGROUND DRAIN, WASTE, VENT PIPE AND FITTINGS	ABOVEGROUND DRAIN, WASTE, VENT PIPE AND FITTINGS	BUILDING SEWER PIPE AND FITTINGS	REFERENCED STAN- DARD(S) PIPE	REFERENCED STANDARD(S) FITTINGS
ABS (Schedule 40)	х	x	x	ASTM D2661, ASTM D2680*	ASME A112.4.4, ASTM D2661, ASTM D2680*
Cast-Iron	x	x	x	ASTM A74, ASTM A888, CISPI 301	ASME B16.12, ASTM A74, ASTM A888, CISPI 301
Co-Extruded ABS (Schedule 40)	х	х	x	ASTM F628	ASME A112.4.4, ASTM D2661, ASTM D2680*
Co-Extruded Composite (Schedule 40)	х	x	x	ASTM F1488	ASME A112.4.4, ASTM D2661, ASTM D2665, ASTM F794*, ASTM F1866
Co-Extruded PVC (Schedule 40)	х	x	x	ASTM F891, ASTM F1760	ASME A112.4.4, ASTM D2665, ASTM F794*, ASTM F1336*, ASTM F1866
Copper and Copper Alloys (Type DWV)	х	x	x	ASTM B43, ASTM B75, ASTM B251, ASTM B302, ASTM B306	ASME B16.23, ASME B16.29
Galvanized Malleable Iron	1	х			ASME B16.3
Galvanized Steel		x		ASTM A53	
Polyethylene		1	x	ASTM F714, ASTM F894	
PVC (Schedule 40)	x	x	x	ASTM D1785, ASTM D2665, ASTM F794*	ASME A112.4.4 ASTM D2665, ASTM F794*, ASTM F1866
PVC (Sewer and Drain)	-	_	x	ASTM D2729	ASTM D2729
PVC PSM			x	ASTM D3034	ASTM D3034
Stainless Steel 304	-	x		ASME A112.3.1	ASME A112.3.1
Stainless Steel 316L	x	x	x	ASME A112.3.1	ASME A112.3.1
Vitrified Clay (Extra strength)	_		X	ASTM C700	ASTM C700

TABLE 701.2 MATERIALS FOR DRAIN, WASTE, VENT PIPE AND FITTINGS

* For building sewer applications.

UPC 301.2 Minimum Standards.

Pipe, pipe fittings, traps, fixtures, material, and devices used in a plumbing system shall be listed (third-party certified) by a listing agency (accredited conformity assessment body) as complying with the approved applicable recognized standards referenced in this code, and shall be free from defects. Unless otherwise provided for in this code, materials, fixtures, or devices used or entering into the construction of plumbing systems, or parts thereof shall be submitted to the Authority Having Jurisdiction for approval prior to being installed.

To: Richard Garza <richard.garza@rectorseal.com>; RS-Techservice <techservice@rectorseal.com> Subject: RE: Technical Support Inquiry from Website

Thanks – I assume they don't have any listing at all (UL or other 3rd party listing)

From: Richard Garza <richard.garza@rectorseal.com> Sent: Tuesday, June 7, 2022 3:53 PM To: Peter Kelly <Peter.Kelly@iapmo.org>; RS-Techservice <techservice@rectorseal.com> Subject: RE: Technical Support Inquiry from Website

CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

Peter : The hoses are not UL listed . Hope this helps. Thanks

Richard Garza Technical Service Representative



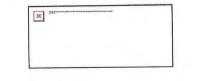
A CSW Industrials Company

RectorSeal

2601 Spenwick Drive, Houston, Texas 77055 Direct 713.929.4296 Office 713.263.8001 <u>Richard.Garza@rectorseal.com</u> rectorseal.com

From:

Sent: Tuesday, June 7, 2022 2:11 PM To: RS-Techservice <techservice@rectorseal.com>; Subject: Technical Support Inquiry from Website



Day, Michael W

From: Sent: To: Subject: Peter Kelly <Peter.Kelly@iapmo.org> Wednesday, July 20, 2022 11:55 AM Day, Michael W Rector seal

EXTERNAL: This email originated from outside of the State of Maine Mail System. Do not click links or open attachments unless you recognize the sender and know the content is safe. Hi Mike,

The product is not listed at all (see emails below). I believe the UPC designation is a Universal Product Code

From: Richard Garza <richard.garza@rectorseal.com> Sent: Tuesday, June 7, 2022 3:56 PM To: Peter Kelly /Peter.Kelly@iapmo.org>; RS-Techservice <techservice@rectorseal.com> Subject: RE: Technical Support Inquiry from Website

CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

That is correct. Thanks

Richard Garza Technical Service Representative



A CSW Industrials Company

RectorSeal 2601 Spenwick Drive, Houston, Texas 77055 Direct 713.929.4296 Office 713.263.8001 <u>Richard.Garza@rectorseal.com</u> <u>rectorseal.com</u>

From: Peter Kelly <Peter.Kelly@iapmo.org> Sent: Tuesday, June 7, 2022 2:55 PM

814.3 Condensate Waste Pipe Material and Sizing. Condensate waste pipes from air-cooling coils shall be sized in accordance with the equipment capacity as specified in UPC Table 814.3. The material of the piping shall comply with the pressure and temperature rating of the appliance or equipment and shall be approved for use with the liquid being discharged

MINIMUM CONDENSATE PIPE SIZE For SI units: 1 ton of refrigerant = 3.52 kW, 1 inch = 25 mm**EQUIPMENT CAPACITY IN TONS OF REFRIGERATION** MINIMUM CONDENSATE PIPE DIAMETER (inches) Up to 20 tons -- 3/4"

The size of condensate waste pipes is for one unit or a combination of units, or as recommended by the manufacturer.

The capacity of waste pipes assumes a 1/8 inch per foot (10.4 mm/m) or 1 percent slope, with the pipe running

three-quarters full at the following pipe conditions:

Condensate drain sizing for other slopes or other conditions shall be approved by the Authority Having Jurisdiction.

Air-conditioning waste pipes shall be constructed of materials specified in UPC Chapter 7.

By the UPC Code requirements listed above, RectorSeal Mini-Split Drain Hose, does not, and did not, meet the requirements of the Maine State Laws and Rules and the Maine adopted 2015 - 2021 UPC Internal Uniform Plumbing Code. Residential Registered Vendor Agreement Form Page 2 of 4 Rev. 06.27.2022 Section 4: Terms and Conditions

As an Efficiency Maine Registered Vendor, I agree to the following terms and conditions:

1. General – Vendor shall abide and be bound by these Efficiency Maine Terms and Conditions, and any supplemental program-specific terms and conditions, in connection with participation or performance under any Efficiency Maine program. Vendor shall abide by all applicable Local, State and Federal laws, ordinances, building codes, regulations, and *licensing requirements.* Vendor shall, throughout the entire term of this Agreement, maintain in good standing all required licenses, certifications, qualifications and permits necessary for the performance of work or services for customers under the program.

Residential Registered Vendor Agreement Form

Page 2 of 4 Rev. 06.27.2022

Section 4: Terms and Conditions

As an Efficiency Maine Registered Vendor I agree to the following terms and conditions:

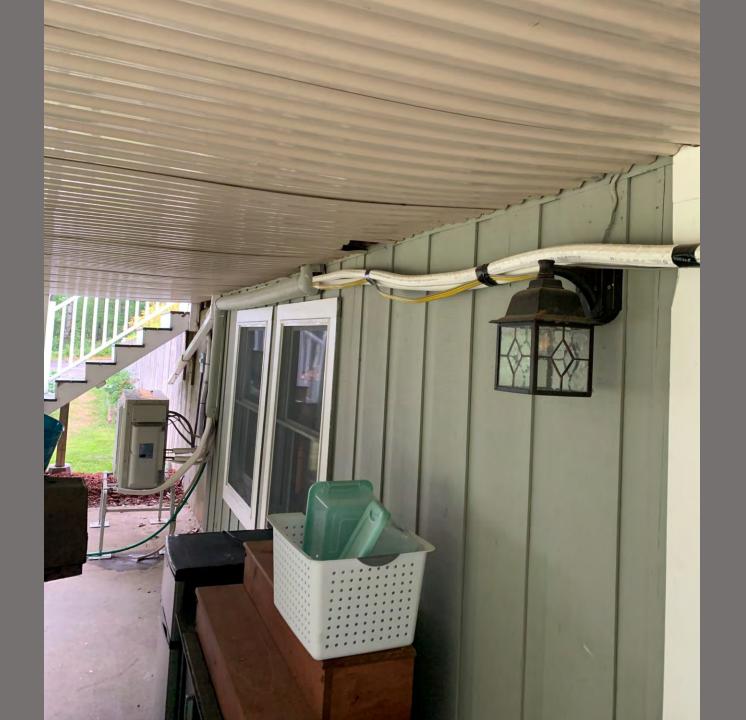
1. General – Vendor shall abide and be bound by these Efficiency Maine Terms and Conditions, and any supplemental program-specific terms and conditions, in connection with participation or performance under any Efficiency Maine program. Vendor shall abide by all applicable Local, State and Federal laws, ordinances, building codes, regulations, and licensing requirements. Vendor shall, throughout the entire term of this Agreement, maintain in good standing all required licenses, certifications, qualifications and permits necessary for the performance of work or services for customers under the program.

2. Subcontractors - In cases where subcontractors are used to perform upgrade(s), the Residential Registered Vendor is still responsible for ensuring full compliance with all Efficiency Maine program requirements, including the Code of Conduct.















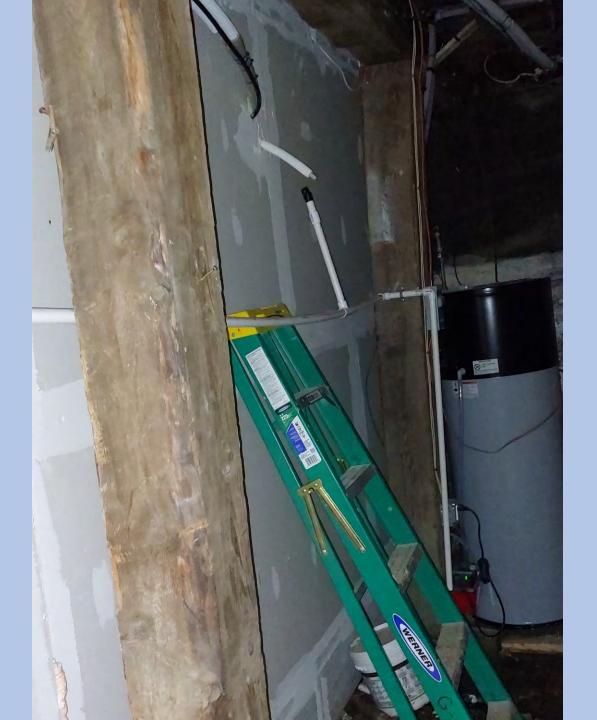


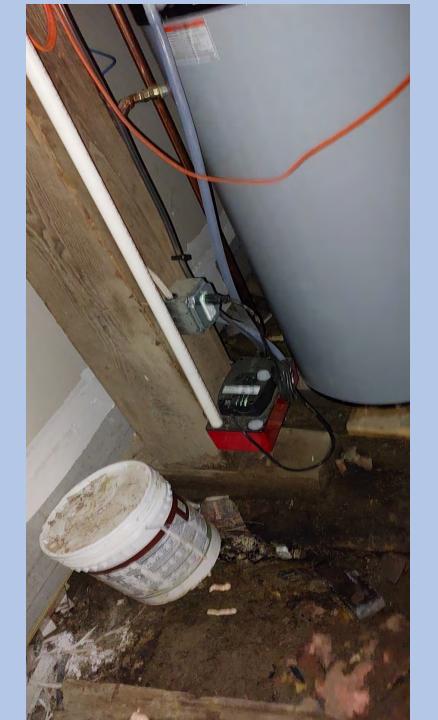


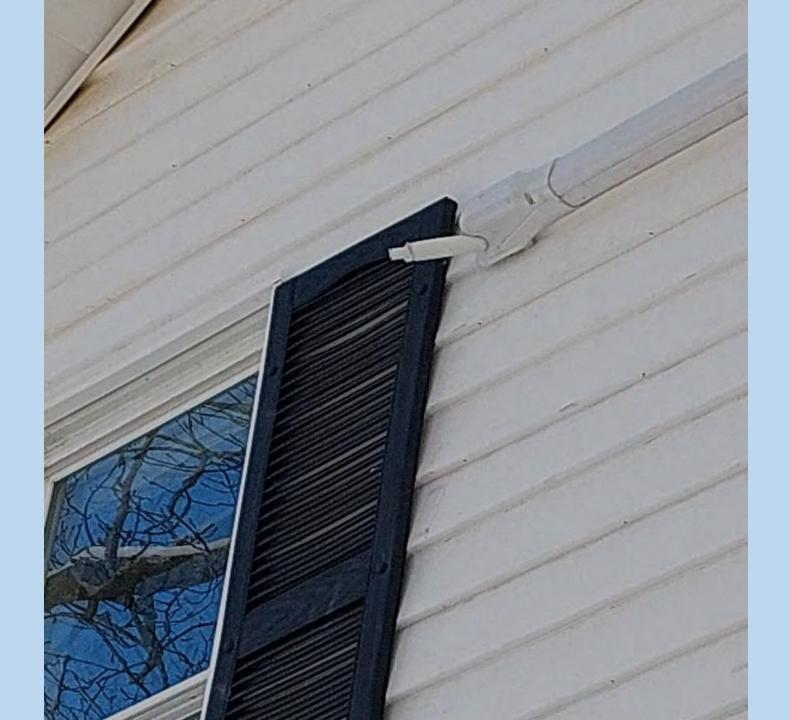




















CODE Pict's

PVC CEMENT PEGAMENTO PEGAMENTO Para PVC Medium Bodied · Clear Viscosidad Media · Transparente

^{or ngid} pipe sizes with interference fit thru 6" diameter, Sch. 80 thru 4" diameter. ^{or polable} water, irrigation, conduit, drain, DWV and foam core. Can be used ^{thout} primer on non-pressure systems if local codes permit. The Uniform ^{thout} primer on non-pressure systems if local codes permit. The Uniform ^{thout} primer on non-pressure systems if local codes permit. The Uniform

n luberia rigida de interferencia hasta 160 mm. de diámetro, Ced. 80 hasta mm. de diámetro. Para agua potable, riego, cañerías, drenaje, tubos DWVy os espunados. Puede ser usado sin primer en sistemas sin presión si los gos locales lo permiten. El Código Uniforme de Plomeria requiere el uso imprimar mojado listado,

1 Quart (32 FI. Oz. U.S.) • Cont. Net. 946 mL DANGER/PELIGRO: HIGHLY FLAMMABLE. VAPOR HARM SKIN OR EYES. READ CAREFULLY CAUTIONS ON LEFT PANEL FELIGROSO O FATAL SI SE INGIERE. PUEDE IRRITAR LA PIEL IOSOJOS. LEA LAS. PRECAUCIONES A LA IZQUIERDA. can. Read Product Builder Clean and dry joining surfaces. 1. Cut pipe square and deburr. Clean and dry joining surfaces. 2. Check dry fit. Fitting should go over end of pipe easily but become tight about 1/3 to 2/3 of the way on.

3. Use a suitable applicator at least 1/2 the size of pipe diameter; for larger sizes use brush or roller.

4. Clean pipe with Parabond C-70 Cleaner. Apply primer if required. The Uniform Plumbing Code requires the use of a listed purple primer.

5. Apply a full, even layer of cement on the pipe equal to the depth of socket. Coat the fitting socket with a medium layer. Avoid excess and puddling. If necessary, apply a second, full layer on pipe. Cement should fill all gaps.

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6. On bell end pipe, do not coat beyond socket depth or allow cement to run beyond bell.

7. Assemble while wet. If not wet, recoat parts before assembly. Twist 1/8 to 1/4 turn until reaching pipe stop. To avoid pushout,





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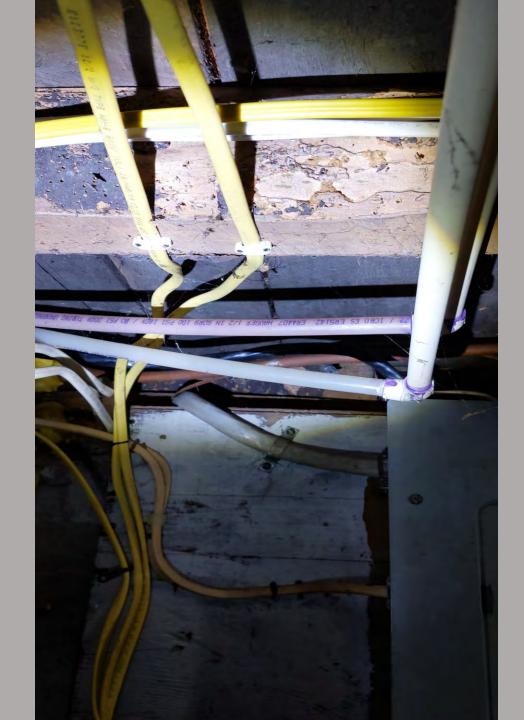
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