

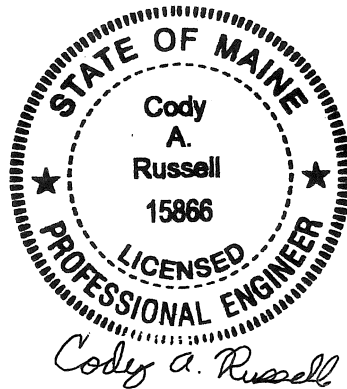
**MAINE DEPARTMENT OF TRANSPORTATION
HIGHWAY PROGRAM
GEOTECHNICAL SECTION
AUGUSTA, MAINE**

GEOTECHNICAL DESIGN REPORT

For the Construction of

**MUDDY BROOK BRIDGE
ROUTE 43
INDUSTRY, MAINE**

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Franklin County
WIN 27224.00

February 2, 2026

Soils Report 2026-09
Bridge No. 6737

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1.0 INTRODUCTION

The purpose of this Geotechnical Design Report is to present subsurface information and make geotechnical recommendations for the replacement of an existing large culvert (#1068804) on Route 43 in Industry. A subsurface investigation has been completed at the site to evaluate subsurface conditions and to develop geotechnical design and construction recommendations for the replacement structure. This report presents the subsurface information obtained during the subsurface investigation and soil laboratory testing programs and provides design and construction recommendations and geotechnical design parameters for the culvert replacement.

The existing structure consists of an approximately 60-inch diameter, 80-foot long corrugated metal pipe (CMP). The CMP is in poor condition and needs replacement both from an infrastructure and environmental standpoint. Route 43 is a Highway Corridor Priority 4 road.

The proposed replacement structure will be an approximately 18-foot span by 10-foot rise by 92-foot-long precast concrete box culvert. The invert of the proposed culvert is approximately 17.1 feet below the existing road grade at the roadway centerline. The roadway embankment slopes at the proposed culvert inlet and outlet shall be no steeper than 1.75H:1V to protect against erosion.

2.0 GEOLOGIC SETTING

The existing culvert carries an unnamed stream under Route 43 in Industry and is located approximately 0.23 of a mile northeast of Farmington town line as shown on Sheet 1 – Location Map.

According to the Maine Geological Survey (MGS) map titled Surficial Geology of the Farmington Quadrangle, Maine, Open File 86-29 (1986) the surficial soils at the site consist of Till. Till consists of sand, silt, and clay.

According to the map titled Bedrock Geologic Map of Maine (1985) published by the MGS, the bedrock in the vicinity of the site consists of sulfidic or carbonaceous pelite of the Towow Formation.

3.0 SUBSURFACE INVESTIGATION

Two (2) borings (HB-IND-101 and HB-IND-101A) and three (3) probes (HB-IND-102, HB-IND-102A, and HB-IND-102B) were drilled for this project on September 5, 2023 by the MaineDOT drill crew using a trailer-mounted drill rig. Exploration locations are shown on Sheet 2 – Boring Location Plan & Interpretive Subsurface Profile. Details and sampling methods used, field data obtained, and soil and groundwater conditions encountered are presented on the Boring Logs in Appendix A.

Borings HB-IND-101 and HB-IND-101A were drilled using solid stem auger, cased wash boring, open hole, roller cone, and rock core drilling techniques. Soil samples were obtained at 5-foot intervals using Standard Penetration Test (SPT) methods. The MaineDOT drill rig is equipped with

an automatic hammer to drive the split spoon. The MaineDOT calibrated automatic hammer delivers approximately 51 percent more energy during driving than the standard rope and cathead system. All N-values discussed in this report are corrected values (N_{60}) computed by applying an average energy transfer factor of 0.906 to the raw field N-values. Probes HB-IND-102, HB-IND-102A, and HB-IND-102B were drilled using solid stem auger techniques. No soil samples were obtained in the probes.

The MaineDOT Geotechnical Team member selected the boring and probe locations, drilling methods, designated type and depth of sampling, reviewed field logs for accuracy and identified field and laboratory testing requirements. A NorthEast Transportation Training and Certification (NETTCP) certified Subsurface Investigator logged the subsurface conditions encountered. The boring and probe were located in the field by taping to surveyed site features after completion of the drilling program.

4.0 LABORATORY TESTING

A laboratory testing program was conducted to assist in soil classification, evaluation of engineering properties of the soils and geologic assessment of the project site. Laboratory testing consisted of four (4) standard grain size analyses with natural water content. The results of the laboratory testing program are discussed in the following section and are included in Appendix B – Laboratory Test Results. Laboratory test information is also shown on the Boring Logs in Appendix A.

5.0 SUBSURFACE CONDITIONS

Subsurface conditions encountered in the test borings and probes generally consisted of sand fill underlain by native silty sand underlain by bedrock. An interpretive subsurface profile depicting the generalized soil stratigraphy at the boring location is shown on Sheet 2 – Boring Location Plan & Interpretive Subsurface Profile.

5.1 Fill Materials

The borings encountered fill soils at the ground surface consisting of:

- Reddish brown, dark brown, and brown, damp to moist, fine to coarse sand, little to some gravel, little to some silt, cobbles.

The thickness of the fill was approximately 15.0 feet. Three (3) N_{60} -values obtained in the fill ranged from 11 to 42 blows per foot (bpf) indicating that the fill is medium dense to dense in consistency.

Water contents from three (3) samples obtained within the fill ranged from approximately 4.6% to 10.3%. Grain size analyses conducted on three (3) samples of the fill resulted in the soil being classified as an A-1-b or A-2-4 under the AASHTO Soils Classification System and a SW-SM or SM under the Unified Soil Classification System.

A boulder was encountered from 12.8 feet to 14.9 feet bgs in boring HB-IND-101.

5.2 Native Silty Sand

The fill soils were underlain by silty sand consisting of:

- Brown, moist, silty fine to coarse sand, trace gravel.

The thickness of the silty sand layer was approximately 0.2 feet.

Water contents from one (1) sample obtained within the silty sand was approximately 11.4%. Grain size analyses conducted on one (1) sample of the silty sand resulted in the soil being classified as an A-4 under the AASHTO Soils Classification System and a SM under the Unified Soil Classification System.

5.3 Bedrock / Refusal Surfaces

Bedrock or a refusal surface was encountered at elevations ranging from approximately 10.3 feet to 15.2 feet in the vicinity of the proposed culvert. The table below summarizes the refusal surfaces encountered.

Boring No.	Station	Offset (feet)	Approximate Depth to Top of Refusal Surface (feet)	Approximate Elevation of Top of Refusal Surface (feet)	RQD (%) ¹
HB-IND-101	22+57	12.4 Right	15.2	545.7	NA
HB-IND-101A	22+51	11.9 Right	14.9	546.2	32.5
HB-IND-102	22+80	9.3 Left	10.3	551.1	NA
HB-IND-102A	22+82	10.3 Left	12.9	548.5	NA

¹ RQD = Rock Quality Designation

Bedrock was encountered in borings HB-IND-101 and HB-IND-101A. A 5-foot bedrock core was drilled in boring HB-IND-101A. The exact nature of the refusal surface was not determined in the remaining explorations.

The bedrock consists of sulfidic or carbonaceous pelite of the Towow Formation. The Rock Quality Designation (RQD) of the bedrock was determined to be 32.5%, correlating to a Rock Quality of Poor. The approximate elevations of the top of bedrock or the refusal surface encountered at the boring and probe locations are presented in Appendix A – Boring Logs.

5.4 Groundwater

Groundwater was recorded at depths ranging from approximately 3.5 feet to 4.5 feet bgs in borings HB-IND-101 and HB-IND-101A. Groundwater levels can be expected to fluctuate subject to seasonal variations, local soil conditions, topography, precipitation, and construction activity.

6.0 GEOTECHNICAL DESIGN AND CONSTRUCTION RECOMMENDATIONS

The following sections discuss geotechnical recommendations for the design and construction of the proposed culvert.

6.1 Precast Concrete Box Culvert Design and Construction

The proposed replacement structure will consist of a 18-foot span by 10-foot rise by 92-foot-long precast concrete box culvert. The proposed box culvert shall be designed and constructed in accordance with MaineDOT Standard Specification 534.

The approximate invert of the proposed culvert ranges from an elevation of 546.4 feet at the inlet to 543.4 feet at the outlet with a 3.3% slope. To facilitate fish passage, Habitat Connectivity Design elements will be used inside the precast concrete box culvert as shown on the Streambed Details Sheet in the Plans.

The full nature of the culvert bearing surface will not become evident until the culvert excavation is made. Any cobbles or boulders in excess of 6 inches encountered at the bedding elevation shall be removed and replaced with compacted Granular Borrow Material for Underwater Backfill or Crushed Stone $\frac{3}{4}$ -Inch. Any disturbed soils at the bedding elevation resulting from excavation activities should be removed by hand prior to placement of the bedding material. The prepared subgrade shall be proof rolled using a static roller to visually confirm the prepared subgrade is firm and stable. The exposed subgrade shall be free of ponded water so that bedding material placement and compaction can be completed in the dry.

The proposed structure shall be bedded on a 1-foot-thick layer of Granular Borrow, Material for Underwater Backfill meeting the requirements of MaineDOT Standard Specification 703.19. The soil envelope and backfill shall consist of Standard Specification 703.19 - Granular Borrow with a maximum particle size of 4 inches. The Granular Borrow bedding and backfill material shall be placed in lifts of 6 to 8 inches loose measure and compacted to the manufacturer's specifications or, in the absence of manufacturer's specifications, the bedding and backfill soil shall be compacted to at least 92 percent of the AASHTO T-180 maximum dry density.

6.2 Bedrock Removal and Subgrade Preparation

The approximate invert of the proposed culvert ranges from an elevation of 546.4 feet at the inlet to 543.4 feet at the outlet. Constructing the culvert at this elevation may require removal of bedrock. The need for and depth of weathered bedrock removal will vary over the length of the precast concrete box culvert. The bottom elevation of the excavation shall take into account the wall thickness of the culvert bottom and the required 1-foot layer of bedding material. The boring indicates that the Rock Quality of the bedrock is Poor with an RQD of approximately 32.5 percent.

The bedrock surface shall be prepared in accordance with MaineDOT standard practices. The nature, slope, and degree of fracturing in the bedrock bearing surfaces will not be evident until the excavation from the precast concrete box culvert is made. Construction activities should not be

permitted to create any open fissures in the bedrock to remain. Any irregularities in the existing bedrock surface or irregularities created during the excavation process should be backfilled with crushed stone to the bottom of the required bedding material.

The Contractor shall remove any overburden soil and bedrock that can be removed using ordinary excavation equipment to expose the proposed bearing surface at the required elevation. The cleanliness and condition of the bedrock surface should be confirmed and accepted by the Resident prior to placing the structural bedding material. If soil is encountered at bedding material subgrade it shall be proof-rolled using multiple passes of a static roller to achieve a firm and stable surface for construction. Any cobbles, boulders, or loose bedrock encountered in excess of 6 inches shall be removed and replaced with compacted Granular Borrow Material for Underwater Backfill or Crushed Stone $\frac{3}{4}$ -Inch.

Blasting shall be conducted in accordance with MaineDOT Standard Specifications Sections 105.2.7 and 203. The Contractor is required to conduct pre- and post-blast surveys, as well as blast vibrations monitoring at nearby structures in accordance with industry standards at the time of the blast.

It is anticipated that there will be seepage of water from fractures and joints exposed in the bedrock surface. Water should be controlled by pumping from sumps. The Contractor should maintain the excavation so that all work is completed in the dry.

6.3 Settlement

No settlement issues are anticipated at the site. The proposed precast concrete box culvert is larger than the existing culvert and will result in a net unloading of the site soils at the proposed structure location. Placement of fill soils at the location of the existing structure is not anticipated to exceed the past loading condition of the site soils. Any settlement due to elastic compression of the bedding material will be immediate and negligible.

6.4 Bearing Resistance

The factored bearing resistances for the precast concrete box culvert bearing on compacted granular bedding material placed on native soils and/or bedrock at the service and strength limit states are presented in the table below. Supporting calculations in accordance with AASHTO LRFD Bridge Design Specifications 10th Edition 2024 (LRFD) are provided in Appendix C – Calculations.

Limit State	Resistance Factor ϕ_b	AASHTO LRFD Reference	Factored Bearing Resistance (ksf)
Service	1.0	Article 10.5.5.1	5.0
Strength	0.45	Table 10.5.5.2.2-1	17.0

6.5 Modulus of Subgrade Reaction

A modulus of subgrade reaction (k_s) equal to 20 pounds per cubic inch shall be used for the structural design of the box culvert's base slab. Calculations are included in Appendix C – Calculations.

6.6 Scour and Riprap

Both the inlet and outlet of the precast concrete box culvert shall be protected against scour with riprap conforming to MaineDOT Standard Specification Section 703.26 Plain and Hand Laid Riprap. Slopes shall be no steeper than 1.75H:1V on the inlet and outlet end. No specific scour protection recommendations are needed other than armoring with riprap. The riprap on the slopes shall be underlain by a 1-foot layer of protective aggregate cushion consisting of Granular Borrow Material for Underwater Backfill (703.19) that is underlain by a non-woven, Class 1 Erosion Control Geotextile meeting the requirements of MaineDOT Standard Specification 722.03. The toe of the riprap sections shall be keyed into the existing soils 1 foot below the streambed elevation.

6.7 Seismic Design Considerations

In conformance with LRFD Article 3.10.1, seismic analysis is not required for buried structures, except where they cross active faults. There are no known active faults in Maine; therefore, seismic analysis is not required.

6.8 Construction Considerations

Construction activities may include construction of cofferdams and earth support systems to control stream flow during construction. Construction activities will also include common earth excavation. Construction of the proposed precast concrete box culvert will require deep soil excavation. Earth support systems shall be implemented if laying back slopes is not feasible. It is likely that the use of complex (four-sided) braced excavations with dewatering will be necessary due to the depth of the excavation. If this is the case, adequate embedment into sand or bedrock will be necessary to allow for the excavation and maintenance of a stable excavation bottom. All earth support systems shall be designed by a Professional Engineer licensed in the State of Maine. Regardless of the method of excavation, all excavations and earth support systems shall meet all applicable OSHA regulations.

The Contractor shall control groundwater and surface water infiltration using temporary ditches, sumps, granular drainage blankets, stone ditch protection or hand-laid riprap with geotextile underlayment to divert groundwater and surface water as needed to maintain a stable excavation and allow work in the dry.

Using the excavated native soils as backfill around the culvert shall not be permitted. The native soils may only be used as common borrow in accordance with MaineDOT Standard Specifications 203 and 703.

The Contractor will have to excavate the existing subbase and subgrade fill soils in the vicinity of the culvert. These materials should not be used to re-base the roadway. Excavated subbase sand and

gravel may be used as fill below roadway subgrade level in fill areas provided all other requirements of MaineDOT Standard Specifications 203 and 703 are met.

7.0 CLOSURE

This report has been prepared for the use of the MaineDOT Highway Program for specific application to the proposed replacement of an existing large culvert (#1068804) under Route 43 in Industry, Maine in accordance with generally accepted geotechnical and foundation engineering practices. No other intended use or warranty is expressed or implied.

In the event that any changes in the nature, design, or location of the proposed project are planned, this report should be reviewed by a geotechnical engineer to assess the appropriateness of the conclusions and recommendations and to modify the recommendations as appropriate to reflect the changes in design. These analyses and recommendations are based in part upon a limited subsurface investigation at discrete exploratory location completed at the site. If variations from the conditions encountered during the investigation appear evident during construction, it may also become necessary to re-evaluate the recommendations made in this report.

It is recommended that a geotechnical engineer be provided the opportunity for a review of the design and specifications in order that the earthwork and foundation recommendations and construction considerations presented in this report are properly interpreted and implemented in the design and specifications.

Sheets



INDUSTRY, MAINE

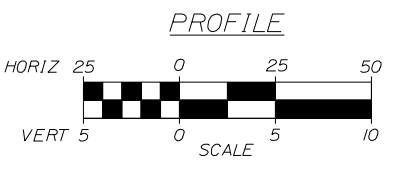
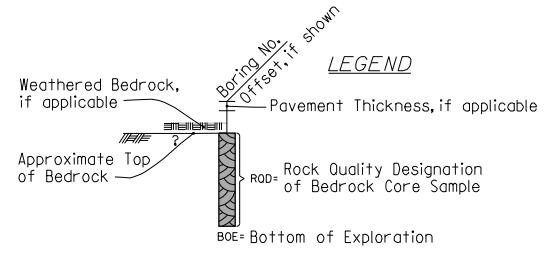
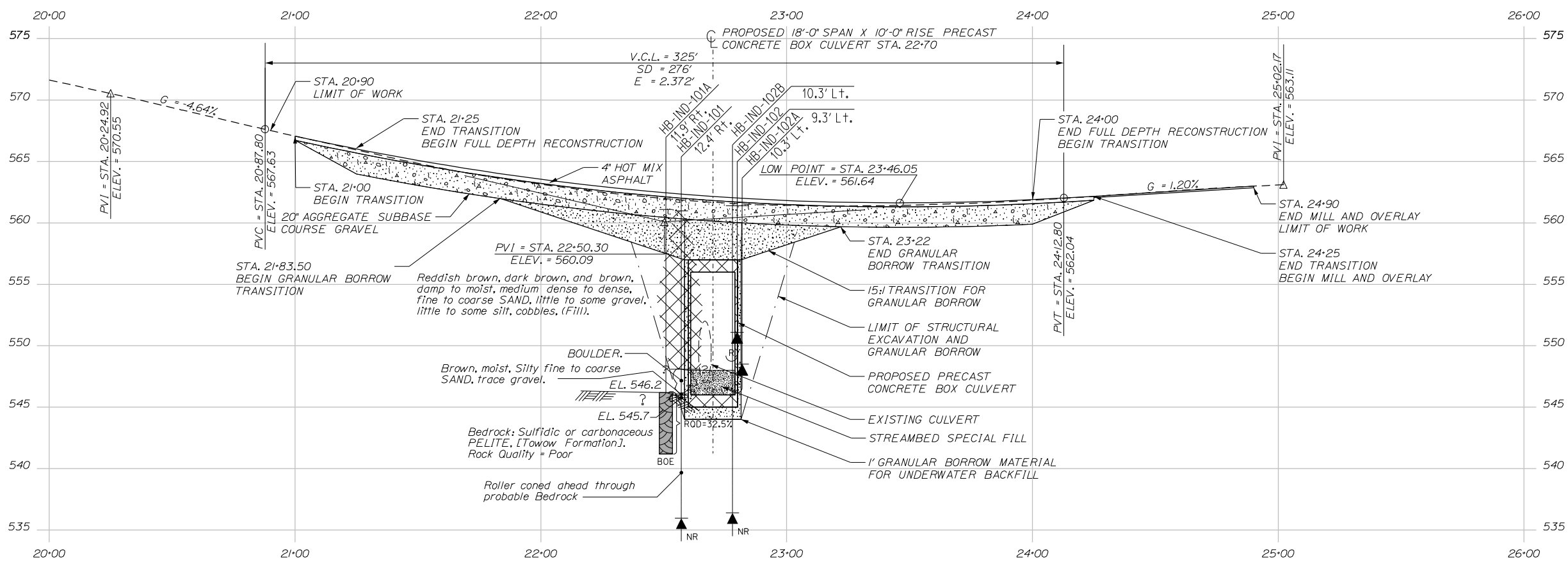
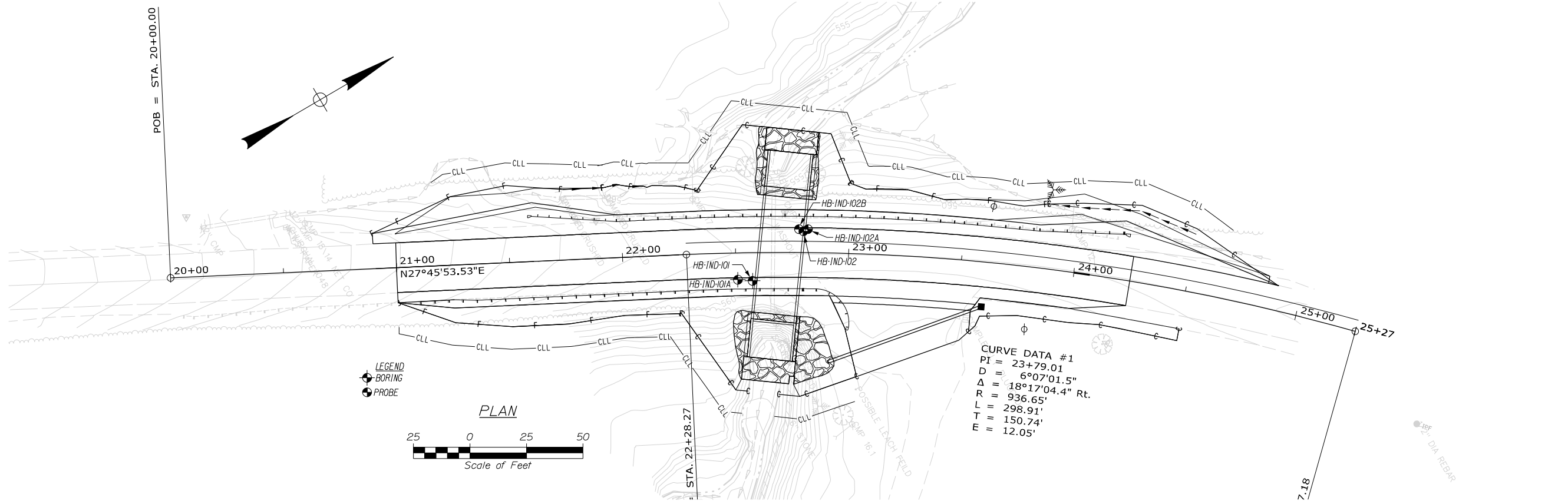


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0.25 Miles
1 inch = 0.28 miles

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SHEET NUMBER	INDUSTRY ROUTE 43	STATE OF MAINE DEPARTMENT OF TRANSPORTATION	
		2722400	
1	LOCATION MAP	WIN	27224.00
OF 2		HIGHWAY PLANS	



Note: This generalized interpretive soil profile is intended to convey trends in subsurface conditions. The boundaries between strata are approximate and idealized, and have been developed by interpretations of widely spaced explorations and samples. Actual soil and bedrock transitions may vary and are probably more erratic. For more specific information refer to the exploration logs.

STATE OF MAINE DEPARTMENT OF TRANSPORTATION		2722400	
INDUSTRY ROUTE 43		HIGHWAY PLANS	
BORING LOCATION PLAN & INTERPRETIVE SUBSURFACE PROFILE		WIN 27224.00	
SHEET NUMBER		2	
OF 2			

PROJ. MANAGER	BY	DATE	SIGNATURE	P.E. NUMBER	DATE
M. ROONEY	T. WHITE	JAN 2026			
CHECKED-REVIEWED	DESIGNED-DETAILED	DESIGNED-DETAILED	Y. T. LEE		
DESIGNED-DETAILED	REVISED	REVISED			
REVISED 1	REVISED 2	REVISED 3			
REVISED 4	REVISED 5	REVISED 6			
FIELD CHANGES					

Appendix A

Boring Logs

UNIFIED SOIL CLASSIFICATION SYSTEM				MODIFIED BURMISTER SYSTEM																																																					
MAJOR DIVISIONS		GROUP SYMBOLS	TYPICAL NAMES																																																						
COARSE-GRAINED SOILS (more than half of material is larger than No. 200 sieve size)	GRAVELS (more than half of coarse fraction is larger than No. 4 sieve size)	CLEAN GRAVELS	GW	Well-graded gravels, gravel-sand mixtures, little or no fines.																																																					
		(little or no fines)	GP	Poorly-graded gravels, gravel sand mixtures, little or no fines.																																																					
		GRAVEL WITH FINES (Appreciable amount of fines)	GM	Silty gravels, gravel-sand-silt mixtures.																																																					
			GC	Clayey gravels, gravel-sand-clay mixtures.																																																					
	SANDS (more than half of coarse fraction is smaller than No. 4 sieve size)	CLEAN SANDS	SW	Well-graded sands, Gravelly sands, little or no fines																																																					
		(little or no fines)	SP	Poorly-graded sands, Gravelly sand, little or no fines.																																																					
FINE-GRAINED SOILS (more than half of material is smaller than No. 200 sieve size)	SILTS AND CLAYS (liquid limit less than 50)	ML	Inorganic silts and very fine sands, rock flour, Silty or Clayey fine sands, or Clayey silts with slight plasticity.																																																						
			CL			Inorganic clays of low to medium plasticity, Gravelly clays, Sandy clays, Silty clays, lean clays.																																																			
		OL			Organic silts and organic Silty clays of low plasticity.																																																				
	SILTS AND CLAYS (liquid limit greater than 50)	MH	Inorganic silts, micaceous or diatomaceous fine Sandy or Silty soils, elastic silts.																																																						
CH		Inorganic clays of high plasticity, fat clays.																																																							
OH		Organic clays of medium to high plasticity, organic silts.																																																							
HIGHLY ORGANIC SOILS	Pt	Peat and other highly organic soils.																																																							
Desired Soil Observations (in this order, if applicable): Color (Munsell color chart) Moisture (dry, damp, moist, wet) Density/Consistency (from above right hand side) Texture (fine, medium, coarse, etc.) Name (Sand, Silty Sand, Clay, etc., including portions - trace, little, etc.) Gradation (well-graded, poorly-graded, uniform, etc.) Plasticity (non-plastic, slightly plastic, moderately plastic, highly plastic) Structure (layering, fractures, cracks, etc.) Bonding (well, moderately, loosely, etc.,) Cementation (weak, moderate, or strong) Geologic Origin (till, marine clay, alluvium, etc.) Groundwater level				TERMS DESCRIBING DENSITY/CONSISTENCY Coarse-grained soils (more than half of material is larger than No. 200 sieve): Includes (1) clean gravels; (2) Silty or Clayey gravels; and (3) Silty, Clayey or Gravelly sands. Density is rated according to standard penetration resistance (N-value). <table border="0"> <tr> <td><u>Density of Cohesionless Soils</u></td> <td><u>Standard Penetration Resistance N-Value (blows per foot)</u></td> </tr> <tr> <td>Very loose</td> <td>0 - 4</td> </tr> <tr> <td>Loose</td> <td>5 - 10</td> </tr> <tr> <td>Medium Dense</td> <td>11 - 30</td> </tr> <tr> <td>Dense</td> <td>31 - 50</td> </tr> <tr> <td>Very Dense</td> <td>> 50</td> </tr> </table> Fine-grained soils (more than half of material is smaller than No. 200 sieve): Includes (1) inorganic and organic silts and clays; (2) Gravelly, Sandy or Silty clays; and (3) Clayey silts. Consistency is rated according to undrained shear strength as indicated. <table border="0"> <tr> <td><u>Consistency of Cohesive soils</u></td> <td><u>SPT N-Value (blows per foot)</u></td> <td><u>Approximate Undrained Shear Strength (psf)</u></td> <td><u>Field Guidelines</u></td> </tr> <tr> <td>Very Soft</td> <td>WOH, WOR, WOP, <2</td> <td>0 - 250</td> <td>Fist easily penetrates</td> </tr> <tr> <td>Soft</td> <td>2 - 4</td> <td>250 - 500</td> <td>Thumb easily penetrates</td> </tr> <tr> <td>Medium Stiff</td> <td>5 - 8</td> <td>500 - 1000</td> <td>Thumb penetrates with moderate effort</td> </tr> <tr> <td>Stiff</td> <td>9 - 15</td> <td>1000 - 2000</td> <td>Indented by thumb with great effort</td> </tr> <tr> <td>Very Stiff</td> <td>16 - 30</td> <td>2000 - 4000</td> <td>Indented by thumbnail</td> </tr> <tr> <td>Hard</td> <td>>30</td> <td>over 4000</td> <td>Indented by thumbnail with difficulty</td> </tr> </table> Rock Quality Designation (RQD): RQD (%) = $\frac{\text{sum of the lengths of intact pieces of core}^* > 4 \text{ inches}}{\text{length of core advance}}$ *Minimum NQ rock core (1.88 in. OD of core) Rock Quality Based on RQD <table border="0"> <tr> <td><u>Rock Quality</u></td> <td><u>RQD (%)</u></td> </tr> <tr> <td>Very Poor</td> <td>≤25</td> </tr> <tr> <td>Poor</td> <td>26 - 50</td> </tr> <tr> <td>Fair</td> <td>51 - 75</td> </tr> <tr> <td>Good</td> <td>76 - 90</td> </tr> <tr> <td>Excellent</td> <td>91 - 100</td> </tr> </table> Desired Rock Observations (in this order, if applicable): Color (Munsell color chart) Texture (aphanitic, fine-grained, etc.) Rock Type (granite, schist, sandstone, etc.) Hardness (very hard, hard, mod. hard, etc.) Weathering (fresh, very slight, slight, moderate, mod. severe, severe, etc.) Geologic discontinuities/jointing: -dip (horiz - 0-5 deg., low angle - 5-35 deg., mod. dipping - 35-55 deg., steep - 55-85 deg., vertical - 85-90 deg.) -spacing (very close - <2 inch, close - 2-12 inch, mod. close - 1-3 feet, wide - 3-10 feet, very wide >10 feet) -tightness (tight, open, or healed) -infilling (grain size, color, etc.) Formation (Waterville, Ellsworth, Cape Elizabeth, etc.) RQD and correlation to rock quality (very poor, poor, etc.) ref: ASTM D6032 and FHWA NHI-16-072 GEC 5 - Geotechnical Site Characterization, Table 4-12 Recovery (inch/inch and percentage) Rock Core Rate (X.X ft - Y.Y ft (min:sec))		<u>Density of Cohesionless Soils</u>	<u>Standard Penetration Resistance N-Value (blows per foot)</u>	Very loose	0 - 4	Loose	5 - 10	Medium Dense	11 - 30	Dense	31 - 50	Very Dense	> 50	<u>Consistency of Cohesive soils</u>	<u>SPT N-Value (blows per foot)</u>	<u>Approximate Undrained Shear Strength (psf)</u>	<u>Field Guidelines</u>	Very Soft	WOH, WOR, WOP, <2	0 - 250	Fist easily penetrates	Soft	2 - 4	250 - 500	Thumb easily penetrates	Medium Stiff	5 - 8	500 - 1000	Thumb penetrates with moderate effort	Stiff	9 - 15	1000 - 2000	Indented by thumb with great effort	Very Stiff	16 - 30	2000 - 4000	Indented by thumbnail	Hard	>30	over 4000	Indented by thumbnail with difficulty	<u>Rock Quality</u>	<u>RQD (%)</u>	Very Poor	≤25	Poor	26 - 50	Fair	51 - 75	Good	76 - 90	Excellent	91 - 100
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Maine Department of Transportation Geotechnical Section Key to Soil and Rock Descriptions and Terms Field Identification Information				Sample Container Labeling Requirements: WIN Blow Counts Bridge Name / Town Sample Recovery Boring Number Date Sample Number Personnel Initials Sample Depth																																																					

Maine Department of Transportation Soil/Rock Exploration Log US CUSTOMARY UNITS	Project: Large Culvert Replacement on Route 43 Location: Industry, Maine	Boring No.: HB-IND-101 WIN: 27224.00
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Driller: MaineDOT	Elevation (ft.): 560.9	Auger ID/OD: 5" Solid Stem
Operator: Daggett/Andrle	Datum: NAVD88	Sampler: Standard Split Spoon
Logged By: C. Russell	Rig Type: CME 45C	Hammer Wt./Fall: 140#/30"
Date Start/Finish: 9/5/2023; 09:40-13:00	Drilling Method: Cased Wash Boring	Core Barrel: N/A
Boring Location: 22+57.2, 12.4 ft Rt.	Casing ID/OD: NW-3"	Water Level*: 4.5 ft bgs.
Hammer Efficiency Factor: 0.906	Hammer Type: Automatic <input checked="" type="checkbox"/> Hydraulic <input type="checkbox"/> Rope & Cathead <input type="checkbox"/>	

Definitions:
D = Split Spoon Sample
MD = Unsuccessful Split Spoon Sample Attempt
U = Thin Wall Tube Sample
MU = Unsuccessful Thin Wall Tube Sample Attempt
V = Field Vane Shear Test, PP = Pocket Penetrometer
MV = Unsuccessful Field Vane Shear Test Attempt

R = Rock Core Sample
SSA = Solid Stem Auger
HSA = Hollow Stem Auger
RC = Roller Cone
WOH = Weight of 140lb. Hammer
WOR/C = Weight of Rods or Casing
WO1P = Weight of One Person

S_u = Peak/Remolded Field Vane Undrained Shear Strength (psf)
S_{u(lab)} = Lab Vane Undrained Shear Strength (psf)
q_p = Unconfined Compressive Strength (ksf)
N-uncorrected = Raw Field SPT N-value
Hammer Efficiency Factor = Rig Specific Annual Calibration Value
N₆₀ = SPT N-uncorrected Corrected for Hammer Efficiency
N₆₀ = (Hammer Efficiency Factor/60%)*N-uncorrected

T_v = Pocket Torvane Shear Strength (psf)
WC = Water Content, percent
LL = Liquid Limit
PL = Plastic Limit
PI = Plasticity Index
G = Grain Size Analysis
C = Consolidation Test

Depth (ft.)	Sample Information								Elevation (ft.)	Graphic Log	Visual Description and Remarks	Laboratory Testing Results/ AASHTO and Unified Class.
	Sample No.	Pen./Rec. (in.)	Sample Depth (ft.)	Blows (/6 in.) Shear Strength (psf) or RQD (%)	N-uncorrected	N ₆₀	Casing Blows					
0	1D	24/13	0.00 - 2.00	6/8/6/5	14	21	SSA		[Cross-hatched pattern]	Reddish-brown to dark brown, damp, medium dense, fine to coarse SAND, some gravel, little silt, (Fill).	G#379650 A-1-b, SW-SM WC=4.6%	
5	2D	24/6	5.00 - 7.00	8/17/11/6	28	42				Brown, damp, dense, fine to coarse SAND, some silt, some gravel, cobbles, (Fill).	G#379651 A-2-4, SM WC=8.2%	
10	3D	24/3	10.00 - 12.00	6/3/4/9	7	11	14				Brown, moist, medium dense, fine to coarse SAND, some silt, little gravel, cobbles in tip of spoon, (Fill).	G#379652 A-2-4, SM WC=10.3%
											a112 blows for 0.8 ft. Roller Coned through Boulder from 12.8- 14.9 ft bgs.	
15	4D	2.4/2.4	15.00 - 15.20	40(2.4")	---		RC	545.9 545.7	[Diagonal hatched pattern]	Brown, moist, Silty fine to coarse SAND, trace gravel.	G#379653 A-4, SM WC=11.4%	
											Roller Coned ahead from 15.2-25.0 ft bgs., (Probable Bedrock).	
20												
25												

Remarks:



Stratification lines represent approximate boundaries between soil types; transitions may be gradual.

Maine Department of Transportation Soil/Rock Exploration Log US CUSTOMARY UNITS	Project: Large Culvert Replacement on Route 43 Location: Industry, Maine	Boring No.: HB-IND-101A WIN: 27224.00
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Driller: MaineDOT	Elevation (ft.): 561.1	Auger ID/OD: 5" Solid Stem
Operator: Daggett/Andrle	Datum: NAVD88	Sampler: Standard Split Spoon
Logged By: C. Russell	Rig Type: CME 45C	Hammer Wt./Fall: 140#/30"
Date Start/Finish: 9/5/2023; 13:00-14:15	Drilling Method: Cased Wash Boring	Core Barrel: N/A
Boring Location: 22+50.9, 11.9 ft Rt.	Casing ID/OD: NW-3"	Water Level*: 3.5 ft bgs.

Hammer Efficiency Factor: 0.906 **Hammer Type:** Automatic Hydraulic Rope & Cathead

Definitions: R = Rock Core Sample S_u = Peak/Remolded Field Vane Undrained Shear Strength (psf) T_v = Pocket Torvane Shear Strength (psf)
 D = Split Spoon Sample SSA = Solid Stem Auger S_{u(lab)} = Lab Vane Undrained Shear Strength (psf) WC = Water Content, percent
 MD = Unsuccessful Split Spoon Sample Attempt HSA = Hollow Stem Auger q_p = Unconfined Compressive Strength (ksf) LL = Liquid Limit
 U = Thin Wall Tube Sample RC = Roller Cone N-uncorrected = Raw Field SPT N-value PL = Plastic Limit
 MU = Unsuccessful Thin Wall Tube Sample Attempt WOH = Weight of 140lb. Hammer Hammer Efficiency Factor = Rig Specific Annual Calibration Value PI = Plasticity Index
 V = Field Vane Shear Test, PP = Pocket Penetrometer WOR/C = Weight of Rods or Casing N₆₀ = SPT N-uncorrected Corrected for Hammer Efficiency G = Grain Size Analysis
 MV = Unsuccessful Field Vane Shear Test Attempt WO1P = Weight of One Person N₆₀ = (Hammer Efficiency Factor/60%)*N-uncorrected C = Consolidation Test

Depth (ft.)	Sample Information								Elevation (ft.)	Graphic Log	Visual Description and Remarks	Laboratory Testing Results/AASHTO and Unified Class.
	Sample No.	Pen./Rec. (in.)	Sample Depth (ft.)	Blows (6 in.) Shear Strength (psf) or RQD (%)	N-uncorrected	N ₆₀	Casing Blows					
0											Similar soils as HB-IND-101.	
5												
10												
15	R1	60/60	14.90 - 19.90	RQD = 32.5%			NQ-2	546.2		Boulder from 13.7-14.7 ft bgs. Top of Bedrock at Elev. 546.2 ft. Auger REFUSAL at 14.9 ft bgs. R1: Bedrock: Sulfidic or Carbonaceous PELITE, [Towow Formation]. Rock Quality = Poor R1: Core Times (min:sec) 14.9-15.9 ft (2:15) 15.9-16.9 ft (1:51) 16.9-17.9 ft (2:13) 17.9-18.9 ft (2:25) 18.9-19.9 ft (3:08) 100% Recovery		
20								541.2		Bottom of Exploration at 19.9 feet below ground surface.		
25												

Remarks:

Maine Department of Transportation Soil/Rock Exploration Log US CUSTOMARY UNITS	Project: Large Culvert Replacement on Route 43 Location: Industry, Maine	Boring No.: HB-IND-102 WIN: 27224.00
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Drilling Contractor: MaineDOT	Elevation (ft.): 561.4	Auger ID/OD: 5" Dia.
Operator: Daggett/Andrle	Datum: NAVD88	Sampler: N/A
Logged By: C. Russell	Rig Type: CME 45C	Hammer Wt./Fall: N/A
Date Start/Finish: 9/5/2023; 08:30-08:45	Drilling Method: Soil Stem Auger	Core Barrel: N/A
Boring Location: 22+79.9, 9.3 ft Lt.	Casing ID/OD: N/A	Water Level*: None Observed

Definitions: D = Spill Spoon Sample MU = Unsuccessful Thin Wall Tube Sample Attempt WO1P = Weight of 1 Person
 S = Sample off Auger Flights R = Rock Core Sample S_u = Peak/Remolded Field Vane Undrained Shear Strength (psf)
 B = Bucket Sample off Auger Flights SSA = Solid Stem Auger S_{u(lab)} = Lab Vane Undrained Shear Strength (psf) LL = Liquid Limit
 MD = Unsuccessful Split Spoon Sample Attempt HSA = Hollow Stem Auger q_p = Unconfined Compressive Strength (ksf) PL = Plastic Limit
 U = Thin Wall Tube Sample RC = Roller Cone N-value = Raw Field SPT N-value PI = Plasticity Index
 MV = Unsuccessful Field Vane Shear Test Attempt WOH = Weight of 140lb. Hammer T_v = Pocket Torvane Shear Strength (psf) G = Grain Size Analysis
 V = Field Vane Shear Test PP = Pocket Penetrometer WOR/C = Weight of Rods or Casing WC = Water Content, percent ≡ = Similar or Equal too C = Consolidation Test

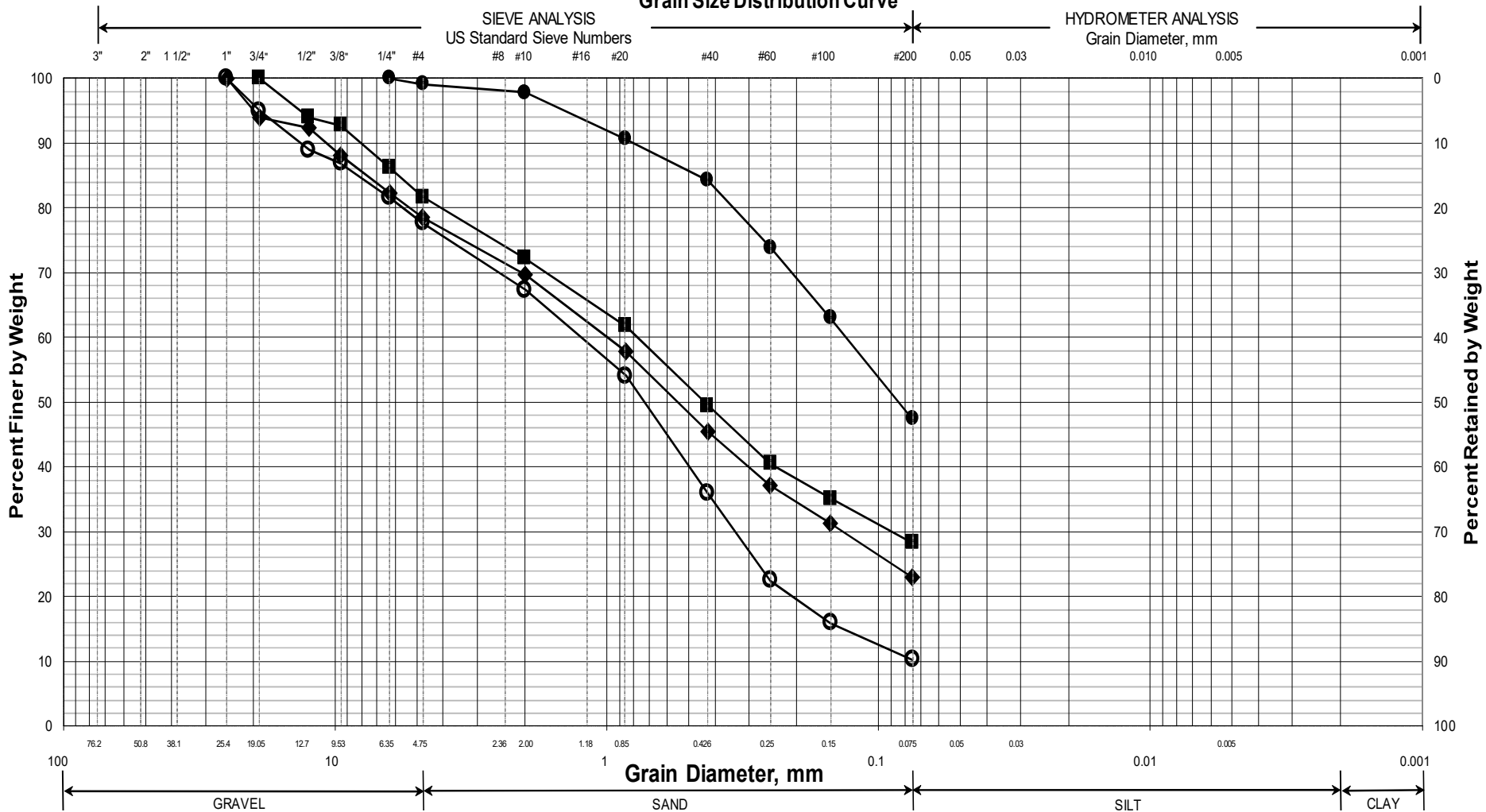
Depth (ft.)	Sample Information									Visual Description and Remarks	Laboratory Testing Results/ AASHTO and Unified Class.
	Sample No.	Pen./Rec. (in.)	Sample Depth (ft.)	Blows (/6 in.) Shear Strength (psf) or RQD (%)	N-value	Casing Blows	Elevation (ft.)	Graphic Log			
0						SSA				Probe, no material samples take.	
5											
10								551.1		Bottom of Exploration at 10.3 feet below ground surface. Auger REFUSAL	
15											
20											
25											

Remarks:

Appendix B

Laboratory Test Results

Maine Department of Transportation Grain Size Distribution Curve



UNIFIED CLASSIFICATION

	Boring/Sample No.	Station	Offset, ft	Depth, ft	Description	WC, %	LL	PL	PI
○	HB-IND-101/1D	22+57.2	12.4 RT	0.0-2.0	SAND, some gravel, little silt.	4.6			
◆	HB-IND-101/2D	22+57.2	12.4 RT	5.0-7.0	SAND, some silt, some gravel.	8.2			
■	HB-IND-101/3D	22+57.2	12.4 RT	10.0-12.0	SAND, some silt, little gravel.	10.3			
●	HB-IND-101/4D	22+57.2	12.4 RT	15.0-15.2	Silty SAND, trace gravel.	11.4			
▲									
X									

WIN
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Town
Industry
Reported by/Date
WHITE, TERRY A 1/19/2026

Appendix C

Calculations

Bearing Resistance - Existing Soils:

Part 1 - Service Limit State

Nominal and factored Bearing Resistance - Box Culvert on Silty Sand

Presumptive Bearing Resistance for Service Limit State ONLY

Reference: AASHTO LRFD Bridge Design Specifications 10th Edition 2024
Table C10.6.2.5.1-1 Presumptive Bearing Resistances for Spread Footings at the
Service Limit State Modified after US Department of Navy (1982)

Type of Bearing Material: Silty Sand (SM)

Based on N-values, soils are medium dense near the bearing elevation

Density In Place: medium dense to dense

Bearing Resistance: Ordinary Range (ksf) 4 to 8

Recommended Value of Use:

$$q_{nom} := 5 \cdot ksf$$

Resistance factor at the **service limit state** = 1.0 (LRFD Article 10.5.5.1)

$$\phi_{service_bc} := 1.0$$

$$q_{factored_service_bc} := q_{nom} \cdot \phi_{service_bc}$$

$$q_{factored_service_bc} = 5 \cdot ksf$$

Note: This bearing resistance is settlement limited (1 inch) and applies only at the service limit state.

Part 2 - Strength Limit State

Nominal and factored Bearing Resistance - Box Culvert on Silty Sand

Reference: AASHTO LRFD Bridge Design Specifications 10th Edition 2024 - Article 10.6.3.1

Assumptions:

1. The box will be founded at ~ Elev 546.4 feet

Bottom of Construction will be 2 feet below box invert

$$D_{footing} := 2.0 \cdot ft$$

2. Assumed parameters for fill soils:

Saturated unit weight: $\gamma_s := 125 \cdot pcf$

Internal friction angle: $\phi_{ns} := 32 \cdot deg$

Undrained shear strength: $c_{ns} := 0 \cdot psf$

3. Box Culvert parameters

Width of box culvert, B $B_{box} := 18 \cdot ft$

Length of box culvert, L $L_{box} := 92 \cdot ft$

Nominal Bearing Resistance per LRFD Equation 10.6.3.1.2a-1

$$q_n = cN_{cm} + \gamma D_f N_{qm} C_{wq} + 0.5 \gamma B N_{\gamma m} C_{w\gamma}$$

Bearing Capacity Factors - LRFD Table 10.6.3.1.2a-1

For $\phi=32$ deg $N_c := 35.5$ $N_q := 23.2$ $N_\gamma := 30.2$

Shape Correction Factors LRFD Table 10.6.3.1.2a-3

for $\phi=32$ degrees

$$s_c := 1 + \left(\frac{B_{\text{box}}}{L_{\text{box}}} \right) \left(\frac{N_q}{N_c} \right) \quad s_c = 1.13$$

$$s_\gamma := 1 - 0.4 \left(\frac{B_{\text{box}}}{L_{\text{box}}} \right) \quad s_\gamma = 0.9217$$

$$s_q := 1 + \left(\frac{B_{\text{box}}}{L_{\text{box}}} \cdot \tan(\phi_{ns}) \right) \quad s_q = 1.12$$

Load Inclination Factors:

Assume all are 1.0 (LRFD Article C10.6.3.1.2a)

$i_c := 1.0$ $i_q := 1.0$ $i_\gamma := 1.0$

Depth Correction

Factor

$$d_q := 1 + 2 \cdot \tan(\phi_{ns}) \cdot (1 - \sin(\phi_{ns}))^2 \cdot \tan\left(\frac{D_{\text{footing}}}{B_{\text{box}}}\right)^{-1}$$

$d_q = 3.4752$

LRFD Eq.
10.6.3.1.2a-10

$N_{cm} := N_c \cdot s_c \cdot i_c$ $N_{cm} = 40.0391$ LRFD Eq.
10.6.3.1.2a-2

$N_{qm} := N_q \cdot s_q \cdot d_q \cdot i_q$ $N_{qm} = 90.48$ LRFD Eq.
10.6.3.1.2a-3

$N_{\gamma m} := N_\gamma \cdot s_\gamma \cdot i_\gamma$ $N_{\gamma m} = 27.84$ LRFD Eq.
10.6.3.1.2a-4

Coefficients for Groundwater Depths LRFD Table 10.6.3.1.2a-2

Depth the water table: $D_w := 4.5 \cdot \text{ft}$ $C_{wq} := 1.0$ $C_{w\gamma} := 0.5$

$$q_{\text{nominal}} := c_{ns} \cdot N_{cm} + \gamma_s \cdot D_{\text{footing}} \cdot N_{qm} \cdot C_{wq} + 0.5(\gamma_s) B_{\text{box}} \cdot N_{\gamma m} \cdot C_{w\gamma}$$

$q_{\text{nominal}} = 38.3 \cdot \text{ksf}$

Factored Bearing Resistance for Strength Limit State

Resistance Factor: $\phi_b := 0.45$ LRFD Table 10.5.5.2.2-1

$q_{\text{factored}} := q_{\text{nominal}} \cdot \phi_b$

$q_{\text{factored}} = 17.2 \cdot \text{ksf}$

Recommend a limiting factored bearing resistance of 17.0 ksf for the Strength Limit State.

Modulus of Subgrade Reaction:

Reference: Foundation Analysis and Design 5th Edition JE Bowles Section 9-6

Width of box culvert, B $B_{\text{box}} = 18 \text{ ft}$
 Length of box culvert, L $L_{\text{box}} = 92 \text{ ft}$
 Thickness of box culvert, t $t_{\text{box}} := 12 \cdot \text{in}$ assumed
 Depth of box, D $D_{\text{box}} := 17.1 \cdot \text{ft}$
 Bearing Resistance: $q_{\text{factored_service_bc}} = 5 \cdot \text{ksf}$ Calculated above
 Modulus of Elasticity: Site soils at bearing elevation are Silty Sand. Use values for Silty Sand (medium dense)
 From Bowles Table 2-8 Modulus E_s for Silty Sand, ranges from 104 - 418 ksf
 Use Modulus of Elasticity, E_s $E_s := 265 \cdot \text{ksf}$

Poisson's Ratio: Site conditions at bearing elevation are Silty Sand. Use values for Silty Sand (medium dense)
 From Bowles Table 2-7 Poisson's Ratio μ for Sand ranges from 0.3 - 0.4
 Use Poisson's Ratio, μ $\mu := 0.3$

$$E_{\text{prime_s}} := \frac{1 - \mu^2}{E_s} \quad E_{\text{prime_s}} = 0.003434 \cdot \frac{\text{ft}^2}{\text{kip}}$$

Analyze corner:

Take H as 5*B as recommended in Bowles Chapter 5

$$H_{\text{inf}} := \frac{5 \cdot B_{\text{box}}}{B_{\text{box}}} \quad H_{\text{inf}} = 5 \quad \text{N in Table 5-2} \quad \text{From Table 5-2 for N=5 and M=5.11}$$

$$\frac{L_{\text{box}}}{B_{\text{box}}} = 5.1111 \quad \text{M in Table 5-2} \quad I_1 := 0.552$$

$$I_2 := 0.112 \quad \text{by interpolation}$$

Determine Steinbrenner influence factor - Bowles Section 5-6:

$$I_s := I_1 + \left[\frac{1 - (2 \cdot \mu)}{1 - \mu} \right] \cdot I_2 \quad I_s = 0.616$$

Determine Influence factor for footing depth - Bowles Figure 5-7

$$\text{Depth ratio: } \frac{D_{\text{box}}}{B_{\text{box}}} = 0.95 \quad \frac{L_{\text{box}}}{B_{\text{box}}} = 5.1111 \quad \mu = 0.3 \quad I_F := 0.79$$

Calculate modulus of subgrade reaction - Bowles Eq. 9-7

$$k_s := \frac{1}{B_{\text{box}} \cdot E_{\text{prime_s}} \cdot I_s \cdot I_F} \quad \text{Bowles Eq. 9-7}$$

$$k_s = 19 \cdot \text{pci}$$

Recommend Modulus of Subgrade Reaction of 20 pci