



STATE OF MAINE  
DEPARTMENT OF TRANSPORTATION  
16 STATE HOUSE STATION  
AUGUSTA, MAINE 04333-0016

Janet T. Mills  
GOVERNOR

Bruce A. Van Note  
COMMISSIONER

August 5, 2025  
Subject: Mill and Fill  
WIN: 026630.02  
Location: **Calais**  
**Amendment No. 2**

Dear Sir/Ms.:

Please make the following changes to the Contract Bid Book:

**REMOVE**, pages 40 through 42, "Typical Sections 26630.02 Page 4 of 7, 5 of 7 and 6 of 7", 3 pages, and **REPLACE** with attached revised "Typical Sections 26630.02 Page 4 of 7, 5 of 7 and 6 of 7", 3 pages, dated 08/5/2025

**CHANGE** on page 53 "CONSTRUCTION NOTES", "Millings will remain the property of the State of Maine and will be delivered to and stockpiled at the Maine DOT Whiting lot, 61 U.S. Route 1, Whiting, 04691, 44.796279, -67.172331. Payment for delivery and stockpiling will be incidental to Item 202.202. Stockpiling shall include all equipment, personnel, and all other necessary incidentals required to construct stockpiles as per normal construction practices." to "The Contractor will be allowed to take possession of 2000 cubic yards of millings. All remaining millings will remain the property of the State of Maine and will be delivered to and stockpiled at the Maine DOT Maintenance Lot (Perry), 898 U.S. Route 1, Perry, ME. 04667, LAT 44.967855, LON -67.076729. Payment for delivery and stockpiling will be incidental to Item 202.202. Stockpiling shall include all equipment, personnel, and all other necessary incidentals required to construct stockpiles as per normal construction practices." Make this change in pen and ink.

**REMOVE**, page 72, "Cross Slope Sheet, page 1 of 1", dated May 22, 2025, and **REPLACE** with attached revised "Cross Slope Sheet", 3 pages, dated 08/5/2025. Remaining Slopes to be provided.

The following questions have been received:

**Question:** Would the Department allow the contractor to retain the millings on the contract?

**Response:** The Department will allow the Contractor to retain 2000 cy of millings to be re-used in the HMA for this specific contract. The remainder of the millings shall go to the Perry MaineDOT camp lot.

**Question:** Would the Department consider allowing the contractor to retain enough millings to reuse in the HMA on the contract?

**Response:** Yes, please see answer above.

**Question:** In order to get started on any ADA Ramps, Curb Adjust, and other preliminary work the contractor anticipates having to mill and shim the project to have appropriate elevations to match into. Would the department allow risers to be used on structures to bring the elevation from shim grade to finish grade in the 2026 season? This would allow the contractor to set the structures to shim grade and suspend work through the winter and not have to make extensive adjustments to the structures a second time in the spring.

**Response:** The Department anticipates that drainage structures can be set near shim grade and transitions can be milled prior to surface placement. The Department may allow risers on a case by case basis, determinations will be made in the field after the placement of the shim course.

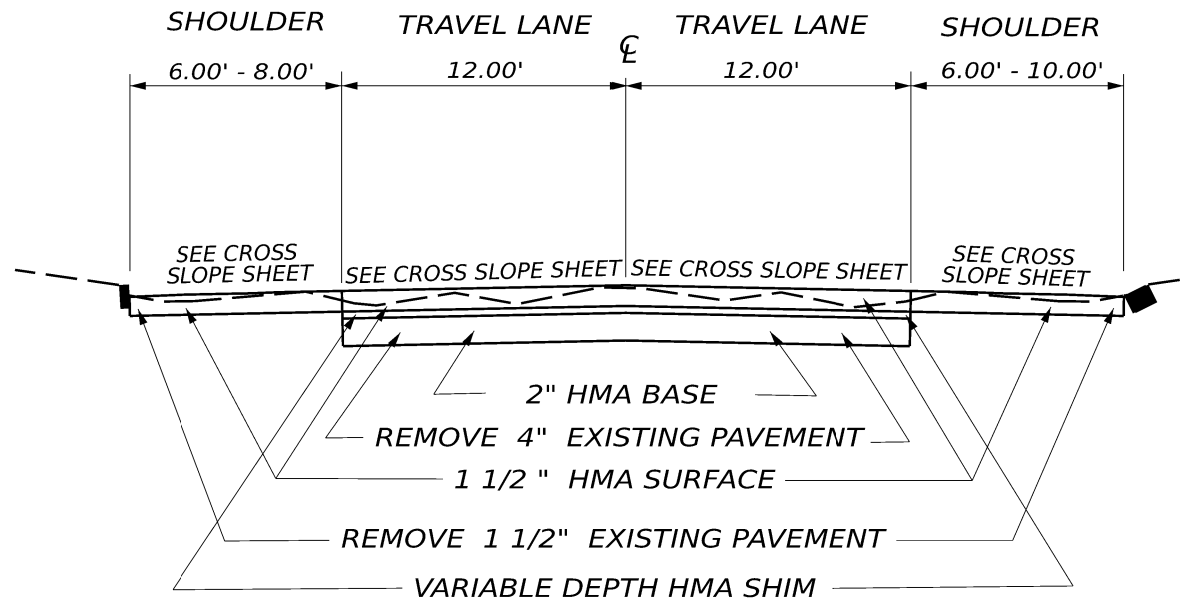
Consider these changes and information prior to submitting your bid on **August 06, 2025.**

Sincerely,

*Kevin Hanlon* for

George M. A. Macdougall P.E.  
Contracts & Specifications Engineer

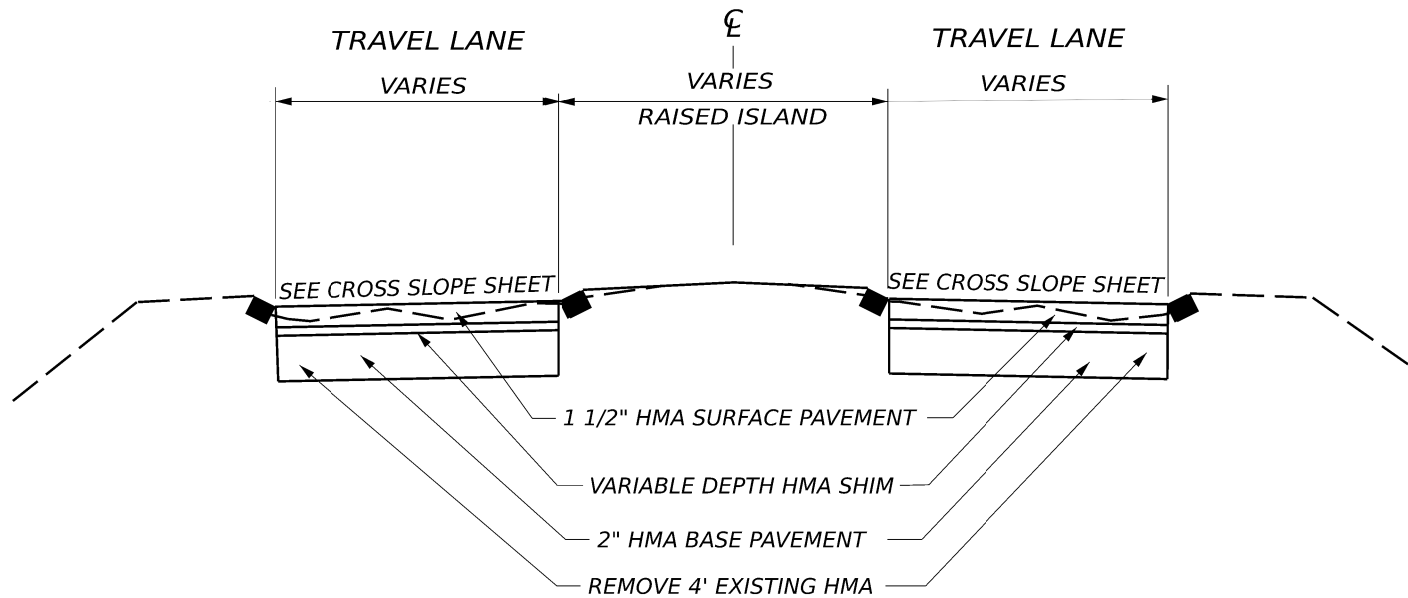
*4" MILL & FILL TRAVEL LANE, 1 1/2" MILL & FILL SHOULDER*



NOT TO SCALE

CALAIS U S ROUTE 1	WIN 26630.02	STATE OF MAINE DEPARTMENT OF TRANSPORTATION	SHEET NUMBER
TYPICAL SECTIONS		2663002 HIGHWAY PLANS	4 OF 7

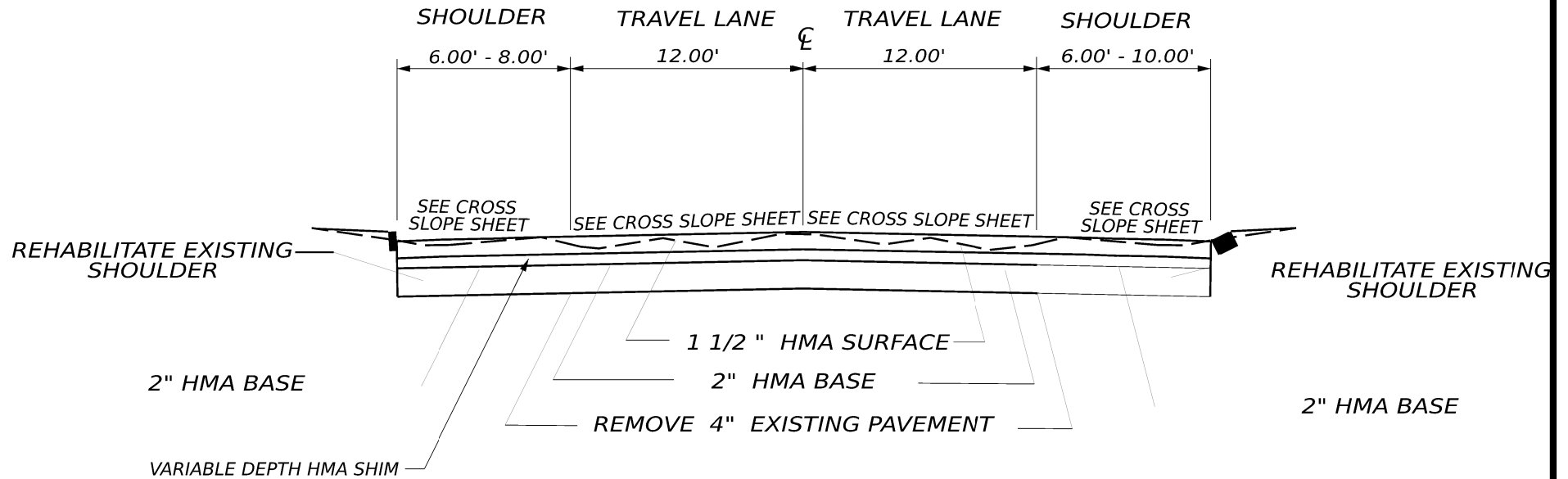
*ROUND A BOUT  
4" MILL & FILL,  
2" HMA BASE & 1 1/2" HMA SURFACE*



NOT TO SCALE

CALAIS U S ROUTE 1	WIN 26630.02	STATE OF MAINE DEPARTMENT OF TRANSPORTATION	SHEET NUMBER
TYPICAL SECTIONS		2663002 HIGHWAY PLANS	5 OF 7

**4" MILL & FILL TRAVEL LANE, 2" HMA BASE,  
1 1/2" HMA SURFACE FULL WIDTH &  
VARIABLE DEPTH SHIM, WITH SHOULDER REHAB**



NOT TO SCALE

CALAIS U S ROUTE 1	WIN 26630.02	STATE OF MAINE DEPARTMENT OF TRANSPORTATION	SHEET NUMBER
TYPICAL SECTIONS		2663002 HIGHWAY PLANS	6 OF 7

CROSS SLOPE SHEET

STA	LEFT				CL Cut Depth  inch	RIGHT			
	Shoulder		Travel Lane			Travel Lane		Shoulder	
	Cut @ Gutter in	Slope %	Cut @ EOTW in	Slope %		Slope %	Cut @ EOTW in	Slope %	Cut @ Gutter in
423+00		-4.0							
422+50		-5.0							
422+00		-6.0							
421+50		-6.0							
421+00		-5.0							
420+50		-5.0							
420+00		-6.0							
419+50								-6.0	
419+00								-5.0	
418+50								-4.0	
418+00								-5.0	
417+50								-6.0	
416+50		-6.0							
416+00		-5.0							
415+50		-4.0							
413+00		-4.0							
412+50		-5.0							
412+00		-6.0							
411+50		-5.0							
411+00		-4.0							
410+50		-4.0							
410+00		-5.0							
408+50		-5.0							
408+00		-4.0							
407+50		-4.0							
407+00		-5.0							
406+50						-4.0		-6.0	
406+00		-5.0				-3.5		-5.5	
405+50		-5.5				-3.5		-5.5	
405+00		-5.5				-3.0		-5.0	
404+50		-6.0						-4.0	
404+00								-3.0	
403+00								-3.0	
402+50		-6.0						-4.0	
402+00		-5.0						-5.0	
401+50								-6.0	
400+00		-5.0		-2.0		-3.0		-6.0	
399+50		Match		Match	-2.00	Match		Match	

**Note:** The Department may adjust gutter line cut depths to ensure that the shoulders will be milled in a manner so that the slope will not exceed -6% and/or is no flatter than the adjacent travelway excluding the highside of a super elevated curve.

CROSS SLOPE SHEET

STA	LEFT				CL Cut Depth  inch	RIGHT			
	Shoulder		Travel Lane			Travel Lane		Shoulder	
	Cut @ Gutter in	Slope %	Cut @ EOTW in	Slope %		Slope %	Cut @ EOTW in	Slope %	Cut @ Gutter in
478+50					-3.50				
478+00					-4.00				
477+50					-3.50				
477+00					-3.00				
476+50					-2.50				
476+00					-2.50				
475+50					-2.00				
475+00					-1.50				
474+00					-1.50				
473+50					-2.00				
473+00					-2.00				
472+50					-2.50				
472+00					-2.00				
471+50					-2.00				
471+00					-2.50				
470+50	-2.00		-2.00		-2.50				
470+00			-2.50		-2.00				
469+50			-3.00						
468+00			-3.00						
467+50			-2.50		-2.00				
467+00			-2.50		-1.50				
466+50			-2.75		-2.00				
466+00			-2.50				-2.00		
465+50				-2.5		-2.0			-2.00
451+50						-2.0			
451+00						-2.5			
450+50						-3.0			
449+00						-3.0			
448+50						-3.5			
448+00						-4.0			-2.00
447+50								-6.0	
442+50	-2.00			-2.5					
442+00		-3.5		-2.0					
441+50		-4.0							
441+00		-4.0							
440+50		-5.0							
425+00		-5.0							
424+50		-4.0							

**Note:** The Department may adjust gutter line cut depths to ensure that the shoulders will be milled in a manner so that the slope will not exceed -6% and/or is no flatter than the adjacent travelway excluding the highside of a super elevated curve.

## CROSS SLOPE SHEET