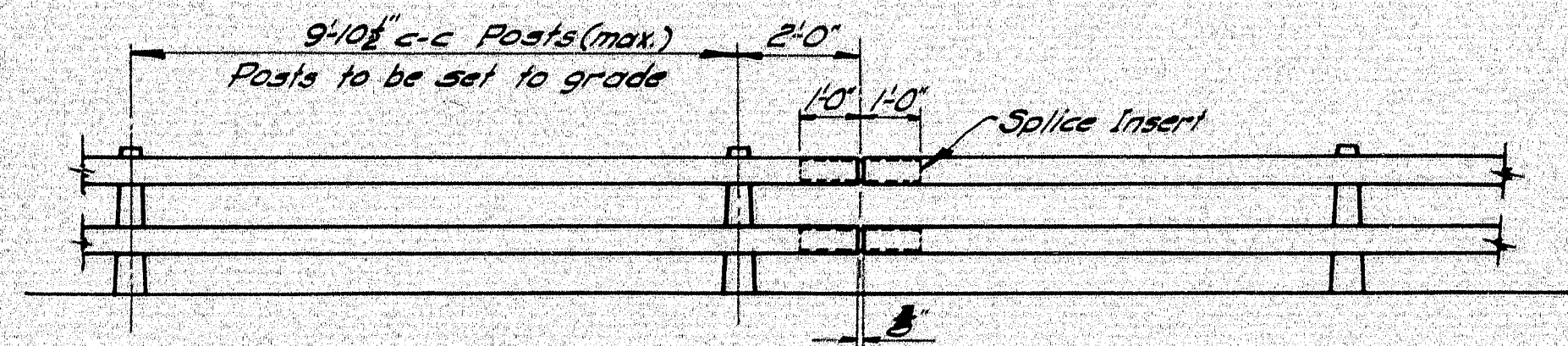


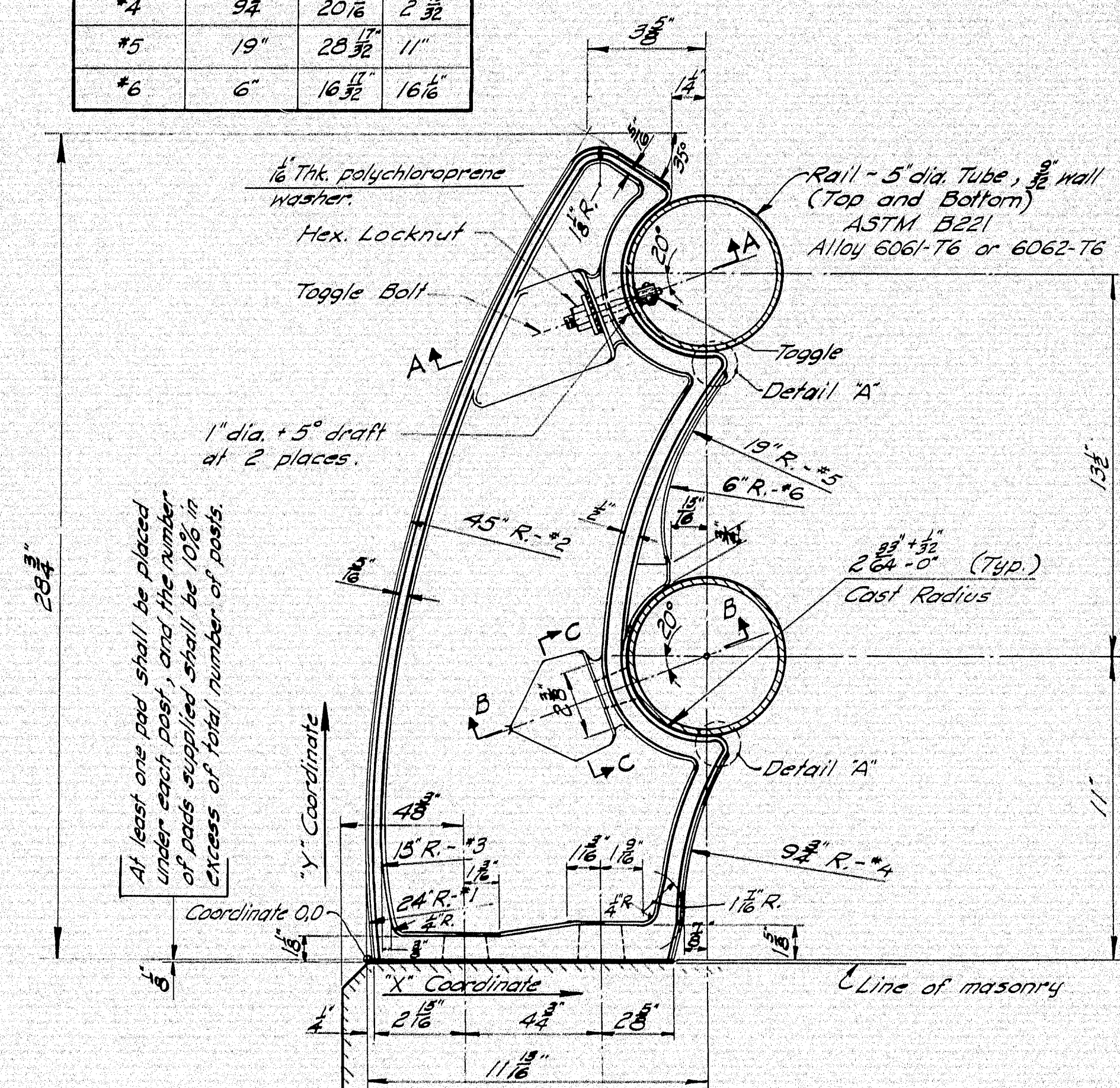


RAIL ELEVATION

ORIGIN LOCATION-PRINCIPAL CURVES

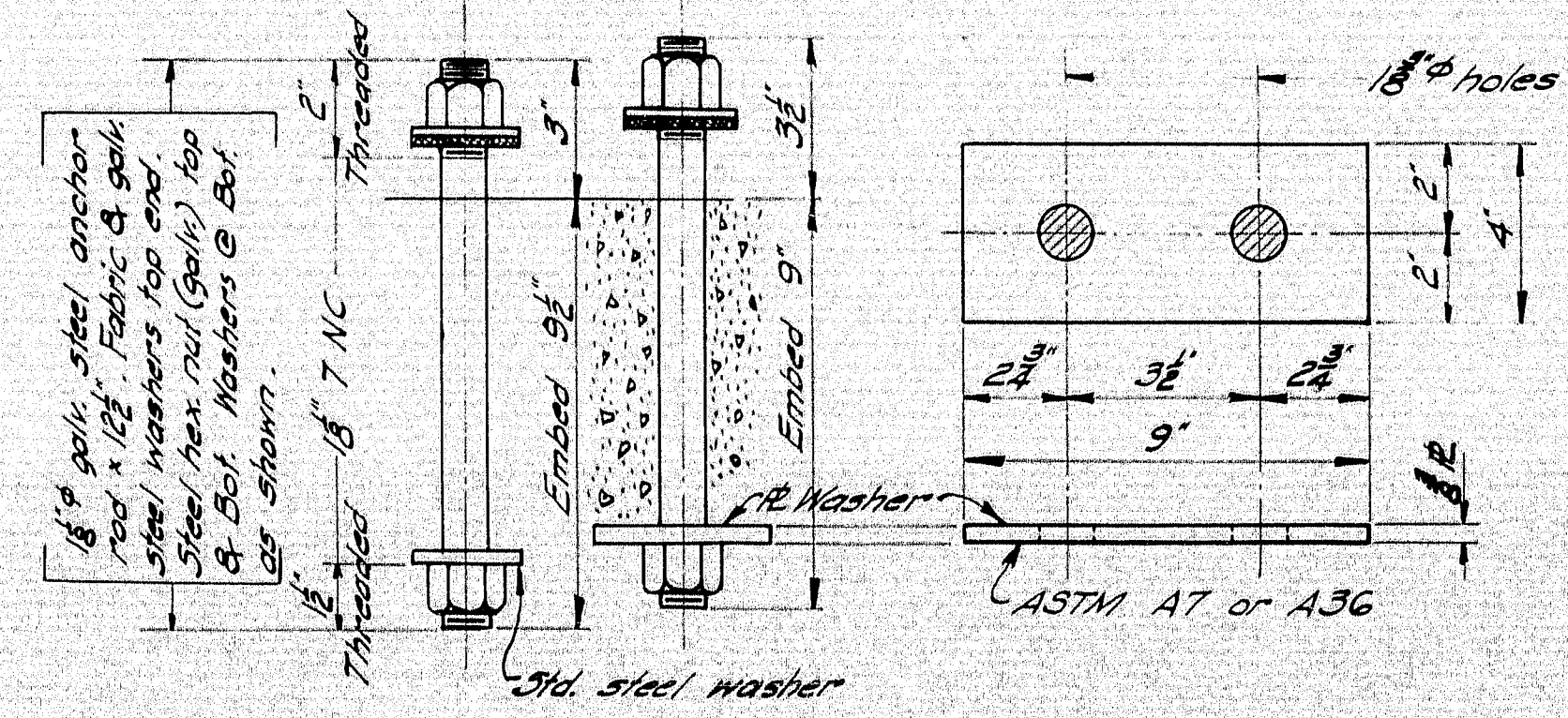
Curve	Radius	"X"	"Y"
*1	24"	24"	3 1/2"
*2	45"	45"	2 3/2"
*3	15"	15 1/6"	4 3/2"
*4	9 1/2"	20 1/6"	2 3/2"
*5	19"	28 3/2"	11"
*6	6"	16 3/2"	16 1/6"

Lengths of rail shall be attached to a minimum of (4) four rail posts, wherever possible, and in any case never less than (2) two.



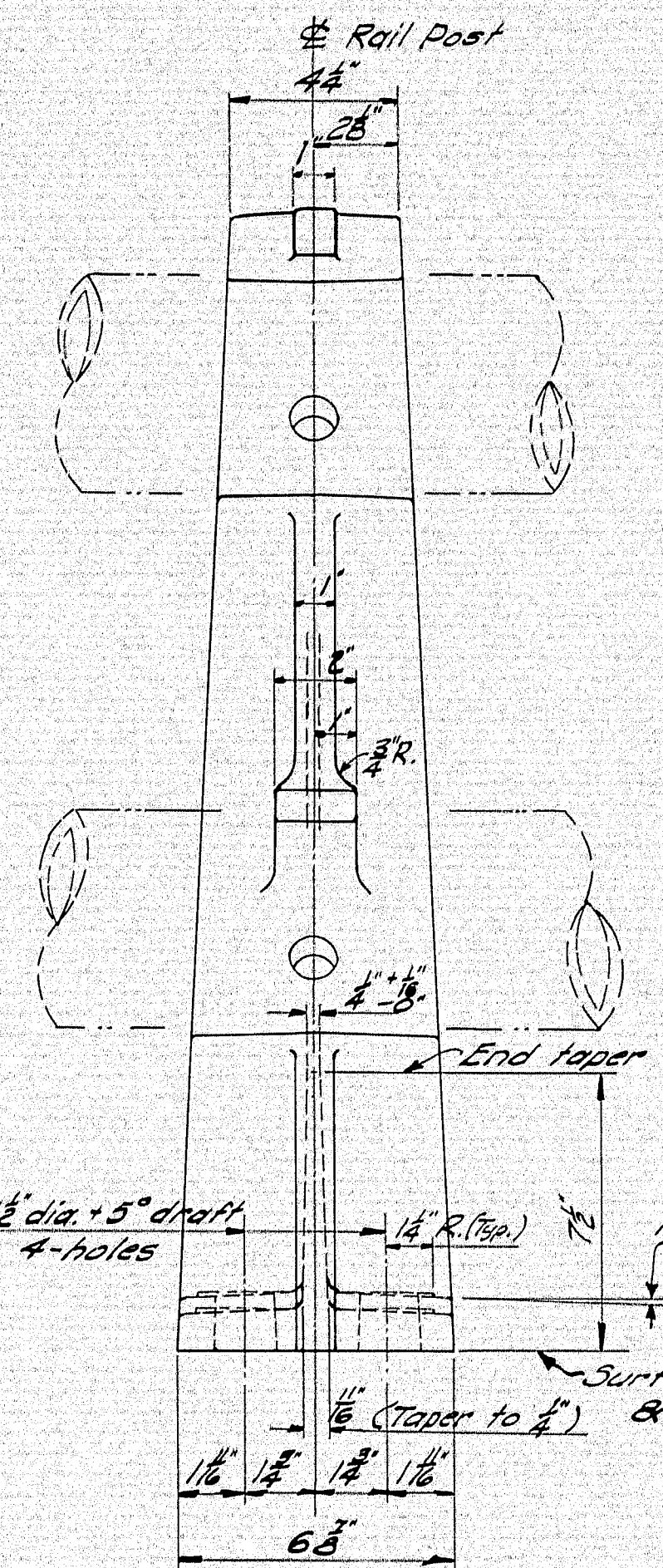
RAIL POST

Aluminum Association Alloy A344-T4

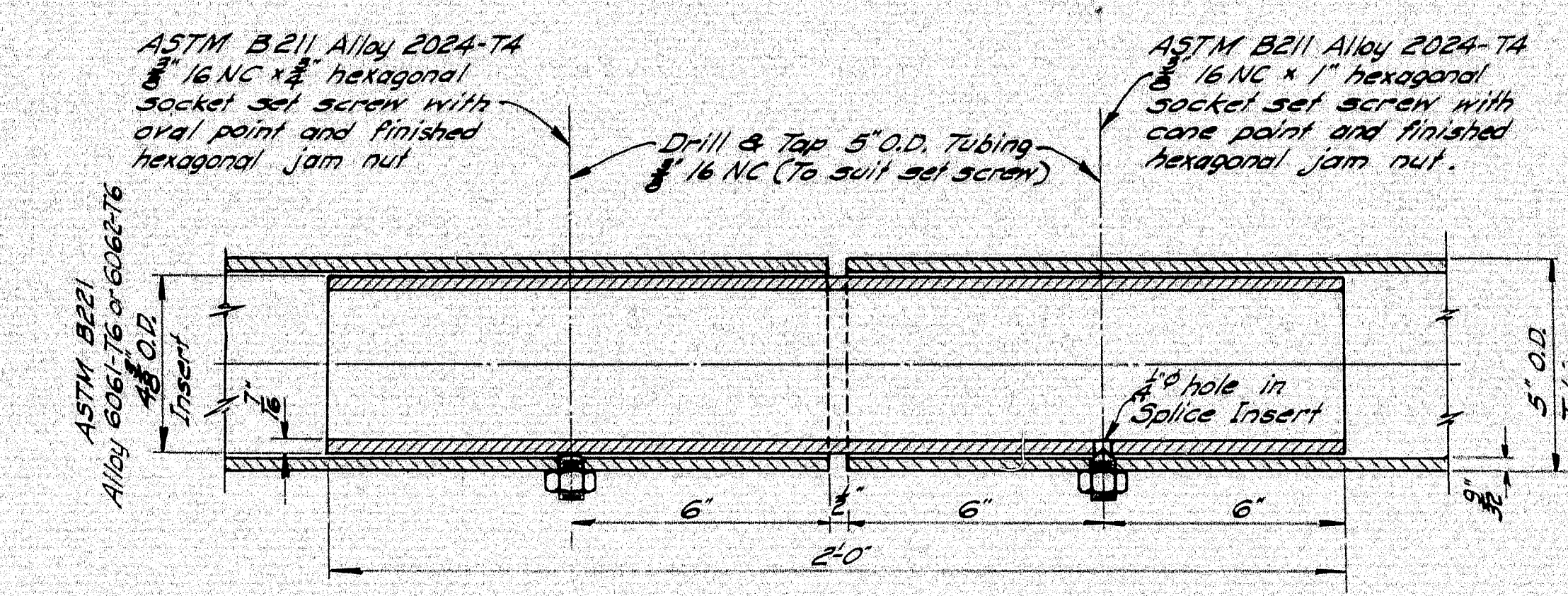


RAIL POST ANCHORAGE

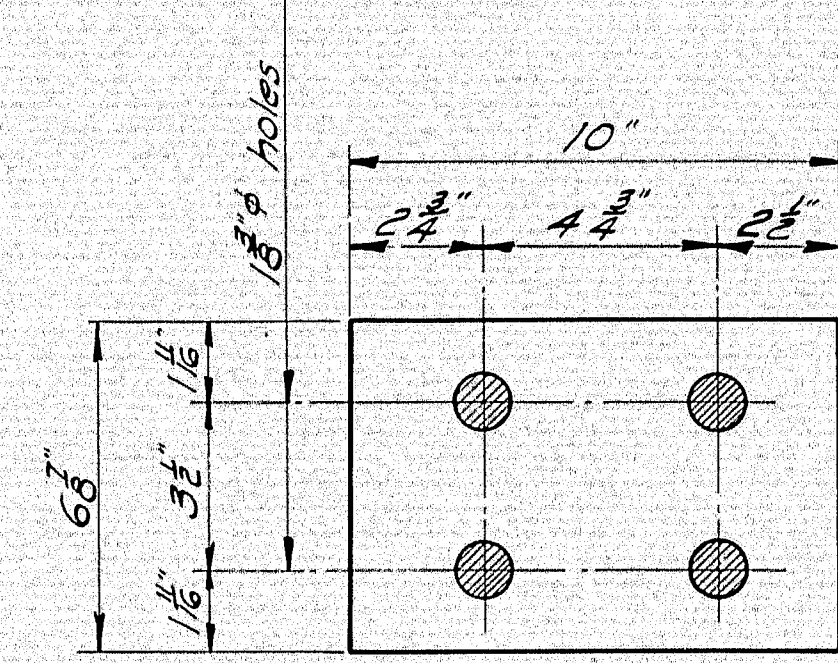
Bolts, Nuts & Std. Washers = ASTM A325 Galvanized ASTM A153



FRONT ELEVATION

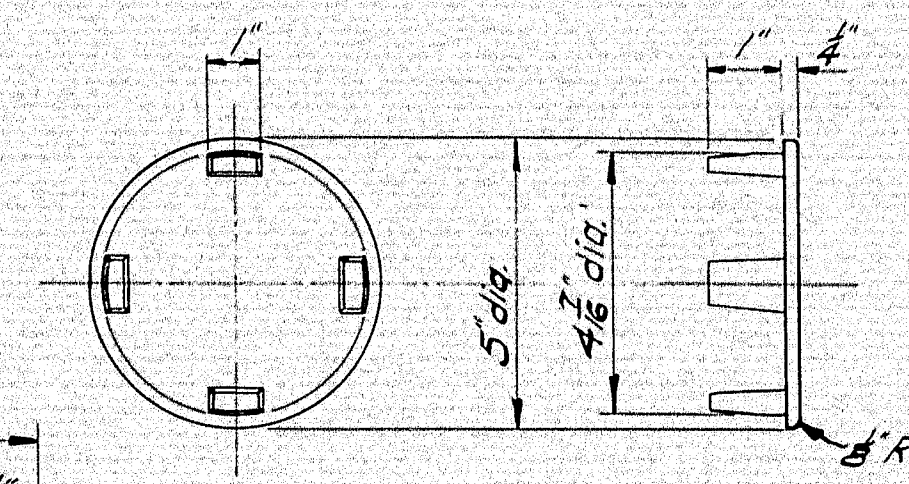


SPICE



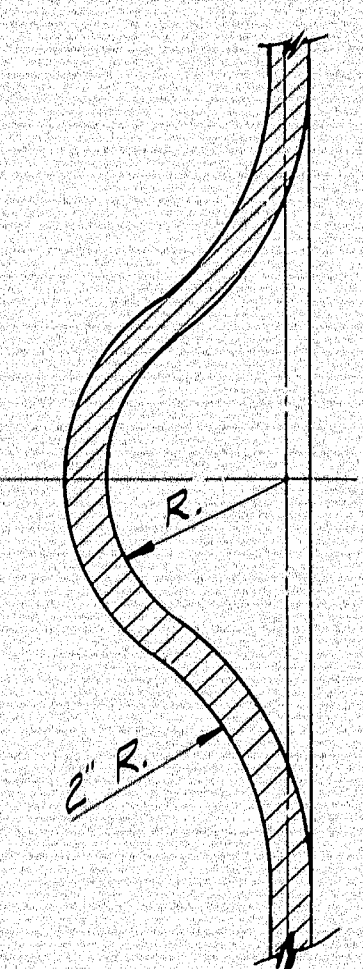
PAD

At each rail post See Article 702-30, Supplemental Specifications of Feb. 1960 for Pad & Fabric Washers.

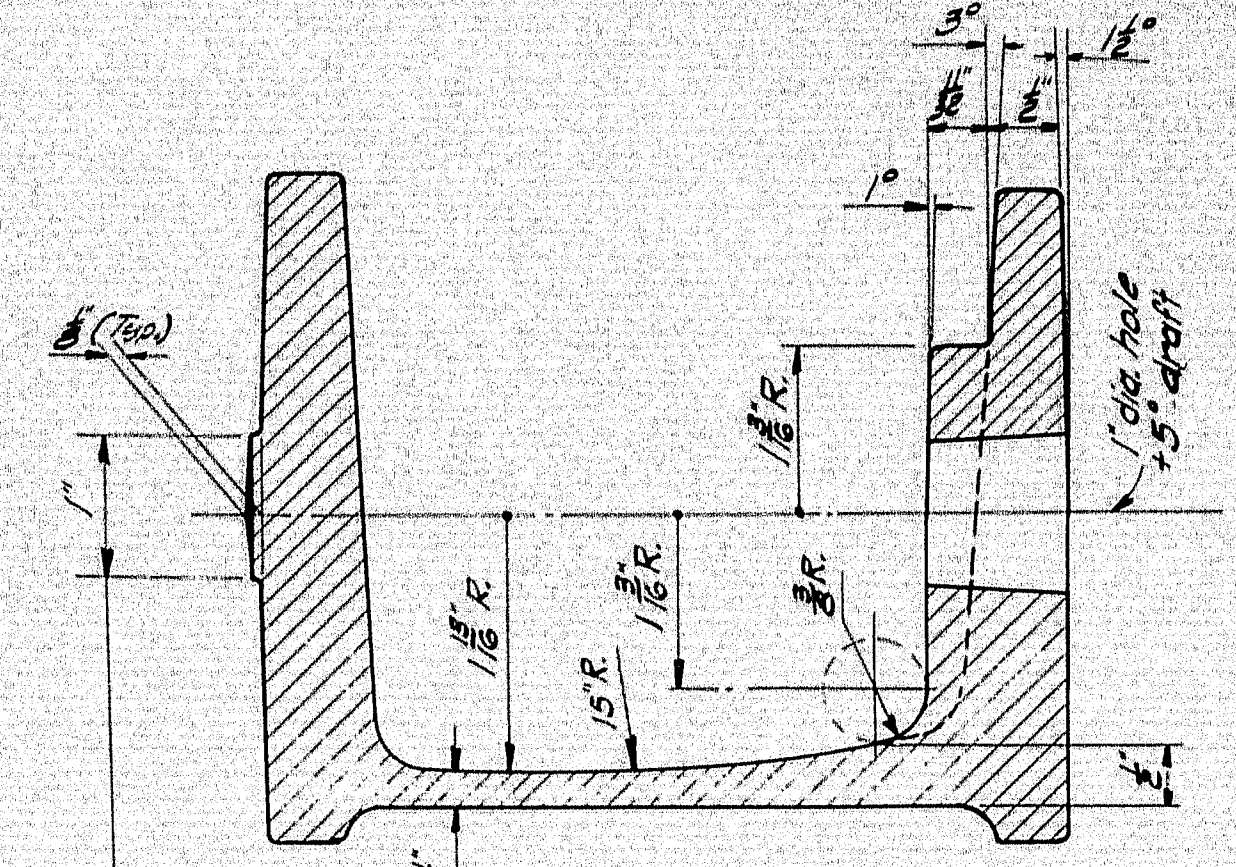


RAIL CAP

ASTM B26 Alloy 5670 A or 55 A

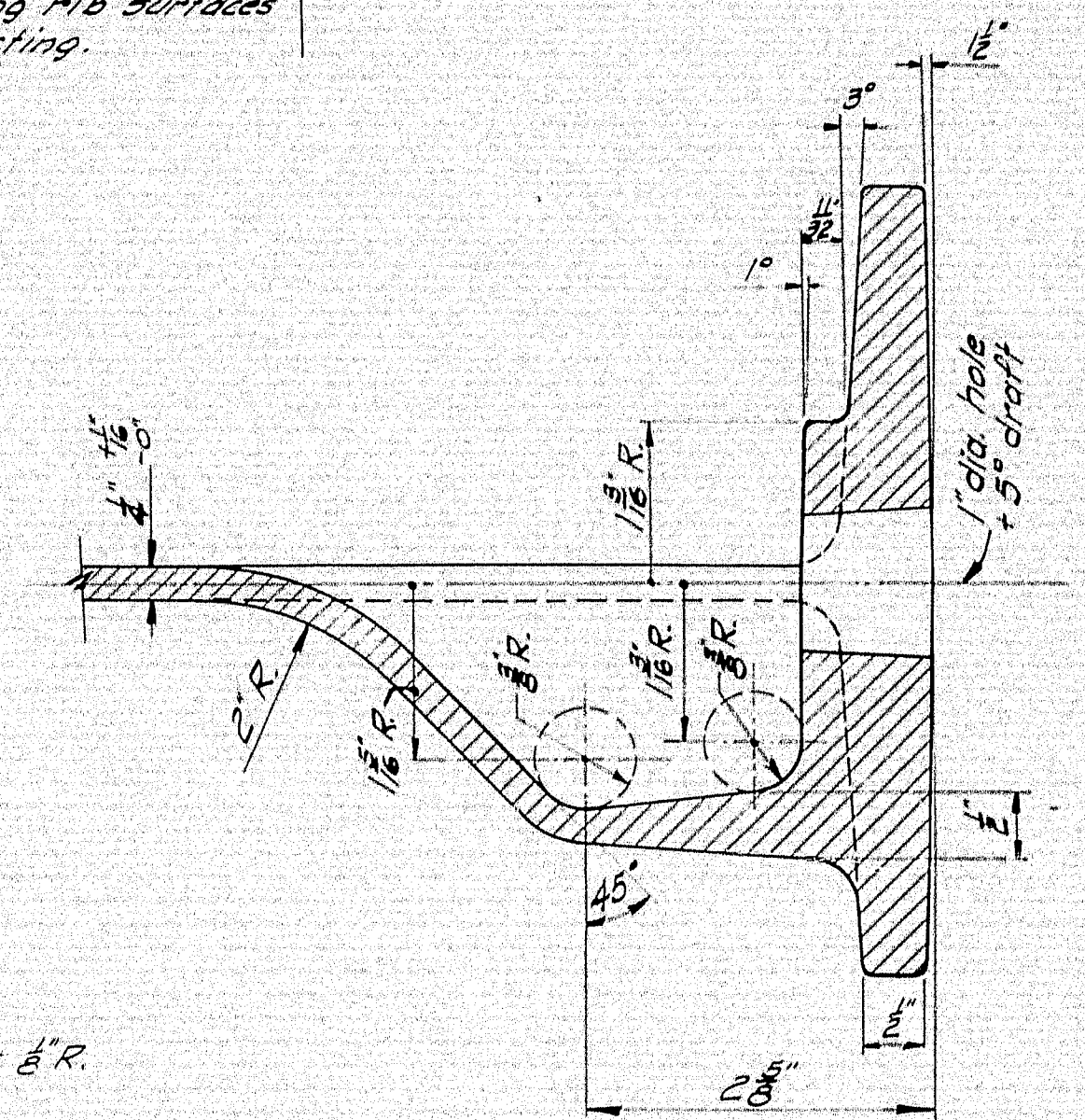


SECTION C-C



SECTION A-A

Casting to be supplied with a 60 grid belt grind finish on all gating rib surfaces around entire casting.



SECTION B-B

DESIGN SPECIFICATIONS

A.A.S.H.O. Interim Specifications Int. 1 (64).

A344-T4 Alloy to meet the Specification outlined by Aluminum Association.

ALTERATION:

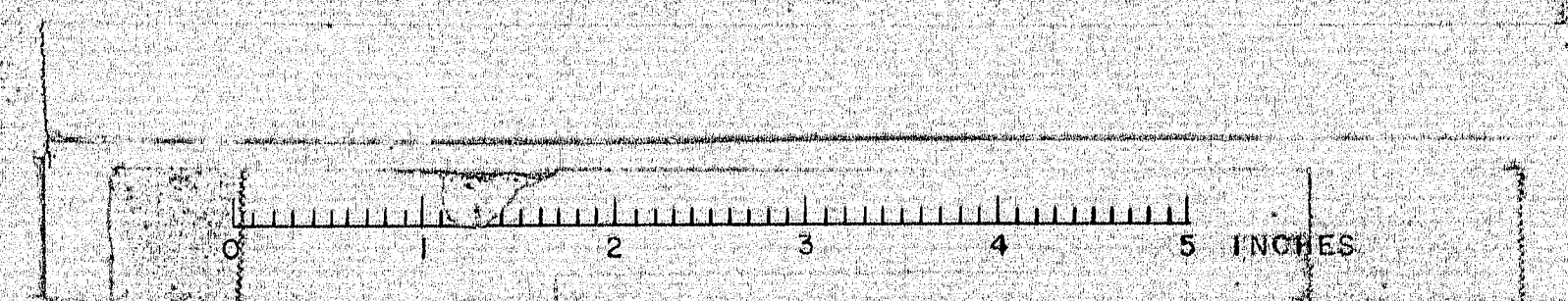
Added Detail 'A' and Origin Location-Principal Curves. Nov. 19, 1964.

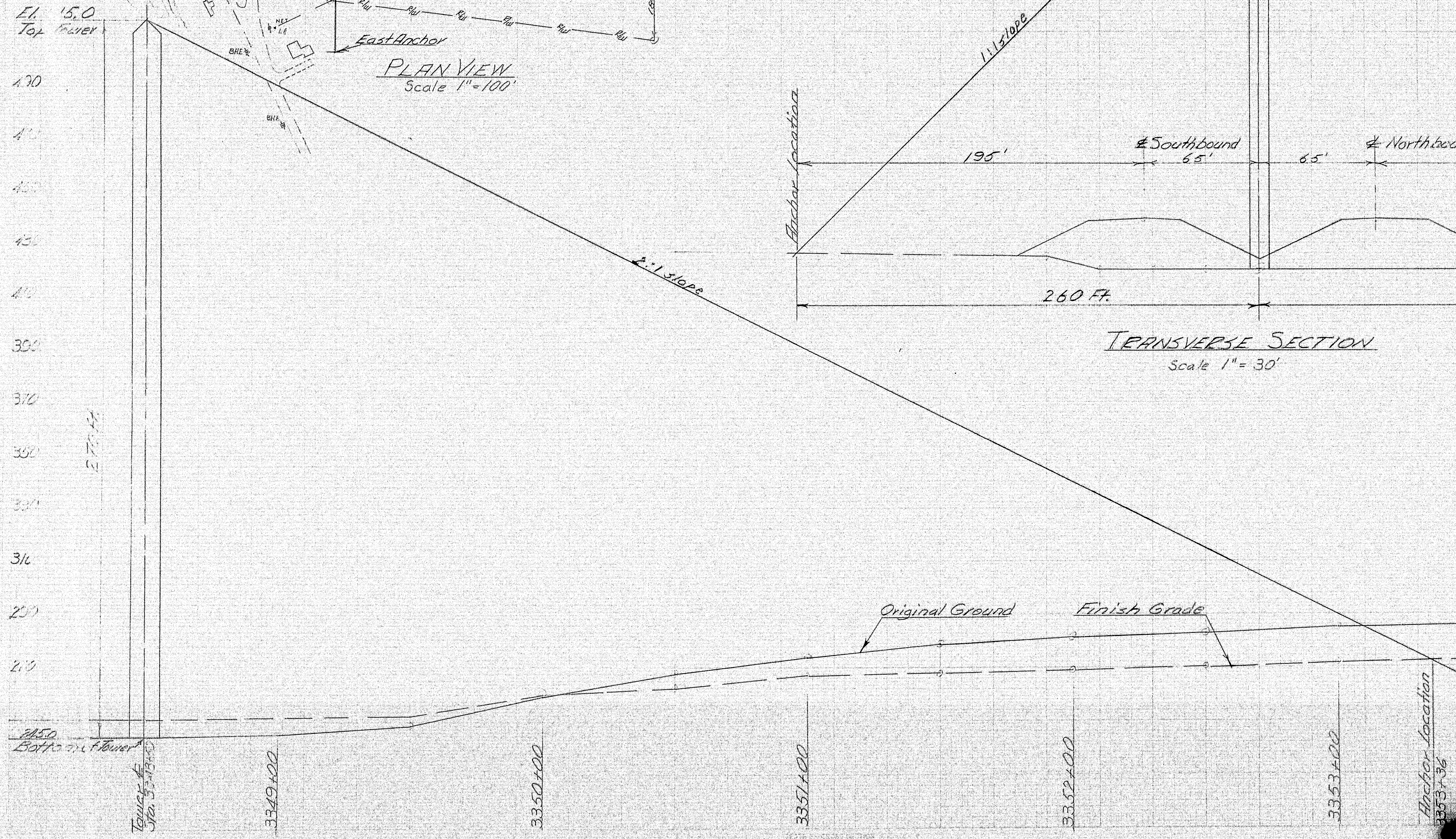
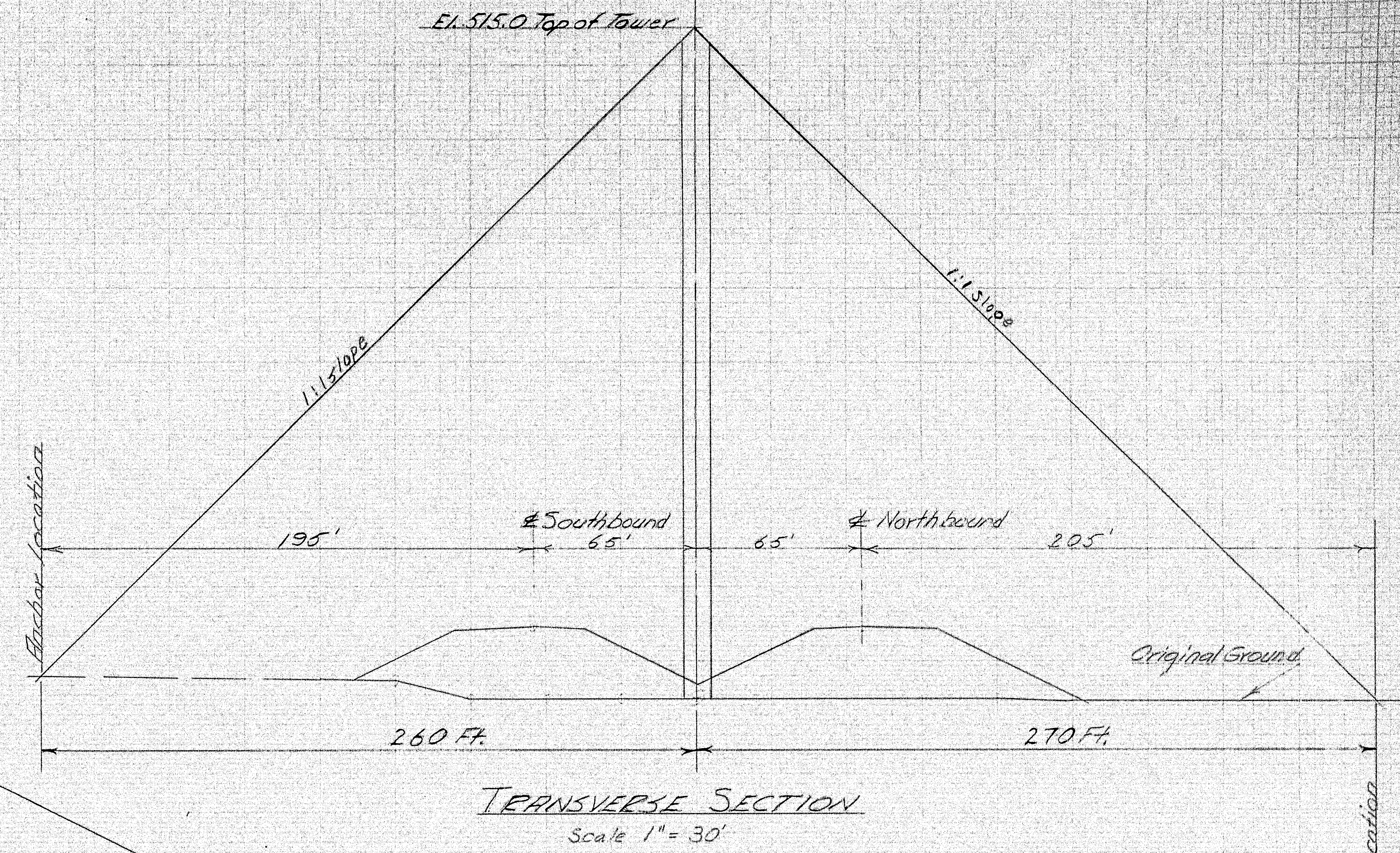
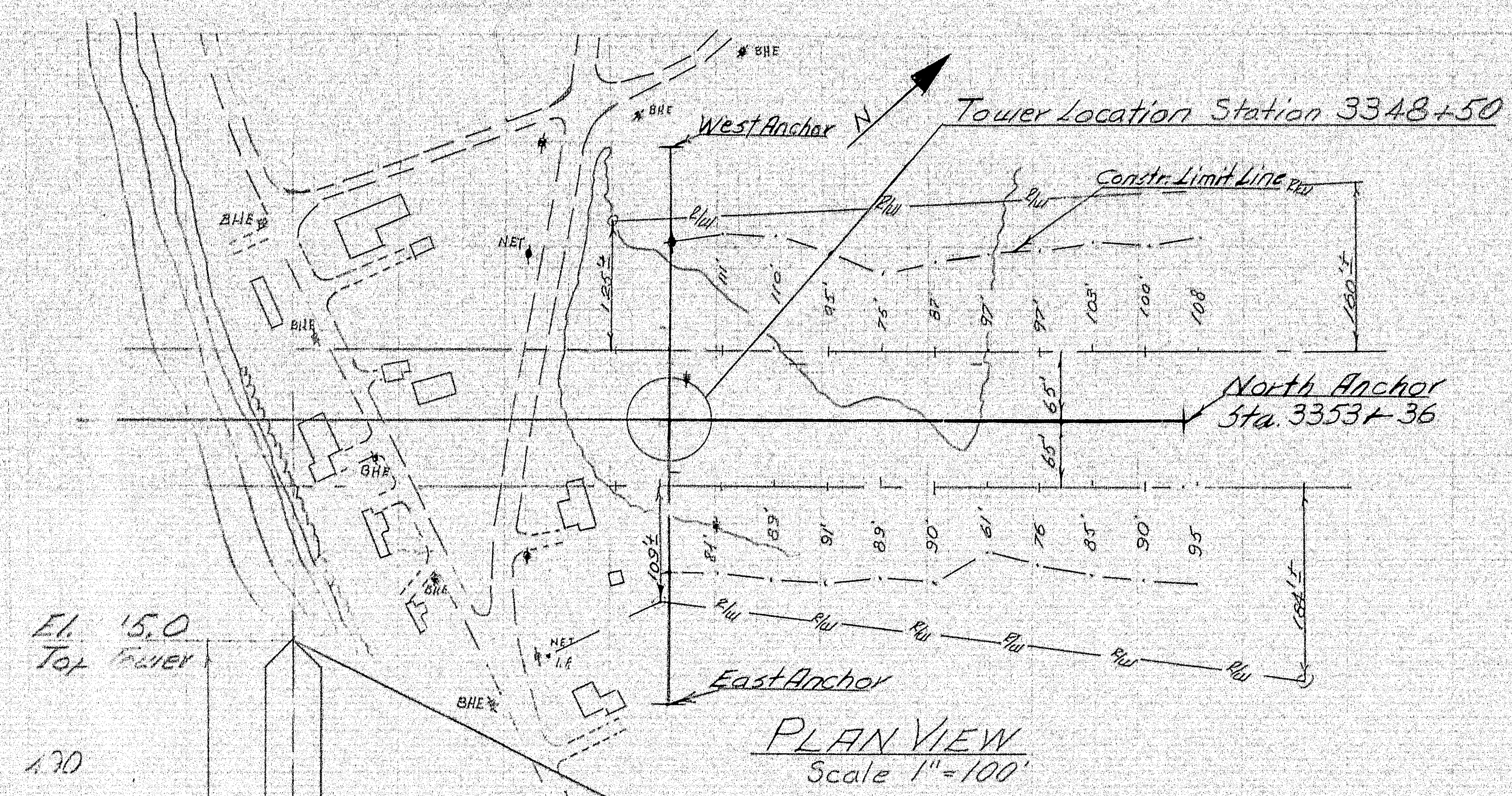
MAINE STATE HIGHWAY COMMISSION
AUGUSTA, MAINE

STANDARD DETAILS
(BD 108-64)
ALUMINUM RAIL
2-BAR (TUBE RAIL)
CAST POST

OCT. 1964

99.98





INTERSTATE 95
OVER
PENOBSCOT RIVER
IN THE TOWN OF
MEDWAY

Location Temporary Cableway
on North side of River
March 3, 1965

