

ON CALL
GUARDRAIL WORK
REGIONS 1 - 5
PH20260225GDR
2026

Updated 05/15/2020

STATE PROJECT

MAINTENANCE & OPERATIONS

BIDDING INSTRUCTIONS

1. Use pen and ink to complete all paper Bids. Signatures shall be original. Stamped and copied signatures will not be accepted. Bids are not accepted by email or FAX.

NOTE: Electronic Bids will not be accepted for this bid.

2. As a minimum, the following should be received prior to the time of Bid opening:

For a Paper Bid:

- a) a copy of the Notice to Contractors, b) the completed Acknowledgement of Bid Amendments form, c) the completed Schedule of Item, d) two copies of the completed and signed Contract Agreement form, e) the completed Contractor Information Sheet, and f) any other certifications or Bid requirements listed in the Bid Documents as due by Bid opening.

As a minimum, the following should be received prior to the time of Bid opening: a) a copy of the Notice to Contractors, b) the completed Acknowledgement of Bid Amendments form, c) the completed Schedule of Items, d) two copies of the completed and signed Contract Agreement form, e) the completed Contractor Information Sheet, and f) any other certifications or Bid requirements listed in the Bid Documents as due by Bid opening.

3. Include prices for all items in the Schedule of Items. Or all items in section bid or all items to be bid
4. All Bid Packages which are mailed or sent express, shall be provided in double (one envelope inside the other) envelopes, for security and other reasons. The *Inner Envelope* shall have the following information provided on it:

Bid Enclosed - Do Not Open
Title: On Call Guardrail
Location: Regions 1 - 5
Date of Bid Opening: _____
Name of Contractor with mailing address and telephone number:

In Addition to the usual address information, the *Outer Envelope* should have written or typed on it:

Double Envelope: Bid Enclosed
Title: On Call Guardrail
Location: Regions 1 - 5
Date of Bid Opening: _____
Name of Contractor with mailing address and telephone number:

If a paper Bid is to be sent **express**, please take note that overnight services do not always arrive in time and that delivery may be affected by carrier volume, weather and other factors. Packages using express services should be sent directly to the DOT Headquarters Building, Maine Department of Transportation, 24 Child Street, Augusta, ME 04333. "FedEx First Overnight" delivery is suggested as the package is delivered directly to the DOT Headquarters Building, Mailroom, 24 Child Street, Augusta. **Allow extra days** for U.S. Postal Service Express Mail which has proven not to be reliable and sometimes does not deliver directly to the DOT Headquarters Building but instead delivers to the State of Maine Mail Distribution Center.

If a paper bid is to be **mailed using the US Postal Service**, the mailing address is Maine Department of Transportation, 16 State House Station, Augusta, ME 04333-0016. **Allow additional working days** for this mail to pass through the state mail system in addition to the US Postal Service as this mail is not delivered directly to the Department of Transportation.

If a paper Bid is to be hand carried, deliver directly to the “Public Entrance” which is located on the Capitol Street side of the DOT Headquarters Building in Augusta. Hand-carried Bids may be in one envelope, and should be marked with the following information:

Bid Enclosed: Do Not Open

Title: On Call Guardrail

Location: Regions 1 - 5

Date of Bid Opening: _____

Name of Contractor with mailing address and telephone number:

If you need further information regarding Bid preparation, call the DOT Contracts Section at (207) 624-3410. For complete bidding requirements, refer to Section 102 of the Maine Department of Transportation, Standard Specifications, March 2020 Edition.

NOTICE

The Maine Department of Transportation is attempting to improve the way Bid Amendments/Addendums are handled, and allow for an electronic downloading of bid packages from our website, while continuing to maintain an optional plan holders list.

Prospective bidders, subcontractors or suppliers who wish to download a copy of the bid package and receive a courtesy notification of project specific bid amendments must fill out the on-line plan holder registration form and provide an email address to the MDOT Contracts mailbox at: MDOT.contracts@maine.gov. Each bid package will require a separate request.

Additionally, interested parties will be responsible for reviewing and retrieving the Bid Amendments from our web site, and acknowledging receipt and incorporating those Bid Amendments in their bids using the Acknowledgement of Bid Amendment Form.

NOTICE

Bidders:

Please use the attached “Request for Information” form when submitting questions concerning specific Contracts that have been advertised for Bid, include additional numbered pages as required. RFI’s may be faxed to 207-624-3431, submitted electronically through the Departments web page of advertised projects by selecting the RFI tab on the project details page or via e-mail to RFI-Contracts.MDOT@maine.gov.

These are the only allowable mechanisms for answering Project specific questions. Maine DOT will not be bound to any answers to Project specific questions received during the Bidding phase through other processes.

When submitting RFIs by Email please follow the same guidelines as stated on the “Request for Information” form and include the word “RFI” along with the Project name and Identification number in the subject line.

Vendor Registration

Prospective Bidders must register as a vendor with the Department of Administrative & Financial Services if the vendor is awarded a contract. Vendors will not be able to receive payment without first being registered. Vendors/Contractors will find information and register through the following link –

<http://www.maine.gov/purchases/venbid/index.shtml>

CONTRACTOR INFORMATION

Contractor Name: _____

Mailing Address: _____

Vendor Customer Number: _____

Contact Information (Primary Contact): _____

Phone: _____ **Cell Phone:** _____

Fax: _____

Email: _____

Mailing Address (if different from above): _____

The company has the following organizational structure:

Sole Proprietorship

Limited Liability Company

Partnership

Joint Venture

Corporation

Other: _____

(Date)

(Signature)

(Name and Title Printed)

**STATE OF MAINE DEPARTMENT OF TRANSPORTATION
NOTICE TO CONTRACTORS**

Sealed Bids addressed to the Maine Department of Transportation, Augusta, Maine 04333 and endorsed on the wrapper

“Bids for **ON CALL GUARDRAIL WORK**- in **REGIONS 1 - 5**” will be received from contractors at the Reception Desk, MaineDOT Building, Capitol Street, Augusta, Maine, until 11:00 o'clock A.M. (prevailing time) on **March 18, 2026** and at that time and place, publicly opened and read. Bids will be accepted from all bidders. All bidders must demonstrate successful completion of projects of similar size and scope to be considered for the award of this contract. **Electronic Bidding will not be available for this bid.**

Description: On Call Guardrail Work

Location: In Regions 1 - 5

Outline of Work: On Call Guardrail Installation and Repair and other incidental work.

Contracts may be awarded to each responsive, responsible bidder that meets the requirements and specifications.

For general information regarding Bidding and Contracting procedures, contact George Macdougall at (207) 624-3410. Our webpage at <http://www.maine.gov/mdot/contractors/> contains a copy of the Schedule of Items, Plan Holders List, written portions of bid amendments, bid results and an electronic form for RFI submittal. For Project-specific information fax all questions to **John McDonough** at (207) 624-3431, use electronic RFI form or email questions to RFI-Contracts.MDOT@maine.gov, project name and identification number should be in the subject line. Questions received after 12:00 noon of Friday prior to bid date will not be answered. Bidders shall not contact any other Departmental staff for clarification of Contract provisions, and the Department will not be responsible for any interpretations so obtained. TTY users call Maine Relay 711.

Bid Documents, specifications and bid forms can be viewed and obtained digitally at no cost at <http://www.maine.gov/mdot/contractors/>. They may be obtained from the Maine Department of Transportation, Attn.: Mailroom, 24 Child Street, Augusta, Maine 04333-0016 or requested by telephone at (207) 624-3536.

There will be no bid bond, performance bond or payment bond required.

Each Bid must be made upon blank forms provided by the Department.

This Contract is subject to all applicable State Laws.

All work shall be governed by *State of Maine, Department of Transportation, Standard Specifications, March 2020 Edition*, price \$10 [\$15 by mail], and *Standard Details, March 2020 Edition*, price \$10 [\$15 by mail]. They also may be purchased by telephone at (207) 624-3536. *Standard Detail* updates can be found at <http://www.maine.gov/mdot/contractors/publications/>.

The right is hereby reserved to the MaineDOT to reject any or all bids.

Augusta, Maine
February 25, 2026



KYLE A. HALL
DIRECTOR
BUREAU OF MAINTENANCE & OPERATIONS

**Maine Department of Transportation
On Call Guardrail Work 2026
Schedule of Items**

Contractor _____

Indicate the region in which the guardrail services are offered:

- Region 1 (Southern Region)
- Region 2 (Mid-Coast Region)
- Region 3 (Western Region)
- Region 4 (Eastern Region)
- Region 5 (Northern Region)

Notes (for pages 1 and 2):

1. This work consists of supplying all materials, equipment and labor to install guardrail and components at locations and quantities as directed by the Regions.
2. For each day that the contractor provides guardrail services for the Department, they will be paid mobilization in accordance with Special Provision (Mobilization). See Special Provision for exact intent and usage of Mobilization.
3. MaineDOT will provide all signs and traffic control.

Mobilization

Bid Item	Pay Unit	Unit Price
659.11 MOBILIZATION - HOURLY	HOUR	
659.12 MOBILIZATION - OVERNIGHT	CALENDAR DAY	
659.13 MOBILIZATION – NIGHT WORK	CALENDAR DAY	

Guardrail Related Services

Bid Item	Pay Unit	Unit Price
GUARDRAIL REMOVE AND DISPOSE	LINEAR FOOT	
GUARDRAIL REMOVE AND RESET	LINEAR FOOT	
GUARDRAIL, ADJUST	LINEAR FOOT	
GUARDRAIL, ADJUST	HOURLY	
DOWN HOLE HAMMER ROCKDRILLING 12"DIA X UP TO 8' DEEP	PER HOUR	
DOWN HOLE HAMMER ROCKDRILLING 18"DIA X UP TO 8' DEEP	PER HOUR	
DOWNHOLE HAMMER ROCKDRILLING 18" DIA METER BIT SETUP	EACH	

EARTH AUGERING 8" TO 36" UP YO 7' DEEP	PER HOUR	
GUARDRAIL BEAM STRAIGHTENING/RE-ROLLING	PER HOUR	

Guardrail and Fencing

Bid Item	Pay Unit	Unit Price
GUARDRAIL TYPE 3C SINGLE RAIL 0-100'	LINEAR FOOT	
GUARDRAIL TYPE 3C SINGLE RAIL 100'-250'	LINEAR FOOT	
GUARDRAIL TYPE 3C SINGLE RAIL OVER 250'	LINEAR FOOT	
GUARDRAIL TYPE 3C 15' RADIUS AND LESS	LINEAR FOOT	
GUARDRAIL TYPE 3C OVER 15' RADIUS	LINEAR FOOT	
GUARDRAIL TYPE 3C THRIE BEAM SINGLE RAIL	LINEAR FOOT	
GUARDRAIL TYPE 3AA SINGLE RAIL OVER 250'	LINEAR FOOT	
606.1311 31" W-BEAM GUARDRAIL – MID-WAY SPLICE, POWDER COATED	LINEAR FOOT	
606.1313 31" W-BEAM GUARDRAIL – MID-WAY SPLICE, POWDER COATED 15' RADIUS & LESS	LINEAR FOOT	
606.1314 31" W-BEAM GUARDRAIL – MID-WAY SPLICE, POWDER COATED OVER 15' RADIUS	LINEAR FOOT	
606.2650 TERMINAL END – SINGLE RAIL – POWDER COATED	EACH	
607.15 DRIVE GATEWAY 16 FOOT - METAL	EACH	
607.165 CHAIN LINK FENCE – 4 FOOT WITHOUT TOP RAIL	LINEAR FOOT	
607.16 CHAIN LINK FENCE - 4 FOOT	LINEAR FOOT	
607.163 CHAIN LINK FENCE - 4 FOOT - PVC COATED	LINEAR FOOT	
607.17 CHAIN LINK FENCE 6 FOOT	LINEAR FOOT	
ALUMINUM SLIDE GATES INCLUDING SUPPORT POSTS	LINEAR FOOT	
GALVANIZED STEEL SWING GATES INCLUDING SUPPORT POSTS	LINEAR FOOT	
GUARDRAIL 31" MID-WAY SPLICE W-BEAM, SINGLE RAIL 7' POSTS	LINEAR FOOT	
GUARDRAIL 31" MID-WAY SPLICE W-BEAM, RADIUS	LINEAR FOOT	

Notes (for pages 3 through 12):

1. When practical, the Department will direct that existing damaged guardrail be repaired by installing new or used guardrail components. The repair will be accomplished by the Contractor as directed by the MaineDOT.
 - Prices when bid as new parts supplied and installed by Contractor shall include supplying the new guardrail components, removing damaged components, installing the new components and disposing of the damaged components.
 - Prices when bid as new or used parts supplied by MaineDOT and installed by the Contractor shall include supplying the labor and equipment to load guardrail components, removing damaged components, installing the new or used components and disposing of the damaged components.
2. All prices shall be for either galvanized or weathering (COR-TEN) steel (if applicable)
3. Hardware packages shall include anchor brackets, pipe sleeve, bearing plate bolts, nuts, and washers.
4. All screws, nails, nuts, bolts, and washers are incidental to the work.
5. Radius beam shall be paid for as regular straight beam.
6. For each day that the contractor provides guardrail services for the Department, they will be paid mobilization in accordance with Special Provision (Mobilization). See Special Provision for exact intent and usage of Mobilization.
7. The MaineDOT will provide all signs and traffic control.

Repair – General

Contract Ref. #	Trinity Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
1	9G	RWM02A	W-BEAM RAIL STANDARD PUNCH 6'-3", 12 GA	EA		
2	11G	N/A	W-BEAM RAIL PUNCHED 3' 1" 12 GA	EA		
3	1010G-1060G	RWM02A	W-BEAM RADIUS (5' INCR.) 12 GA	EA		
4	545G	PWE01	6' W6 X 8.5 STEEL POST	EA		
5	24501G	PWE03	6'-6" W6 X 8.5 STEEL POST	EA		
6	26924G	N/A	7' W6 X 8.5 STEEL POST	EA		
7	142682G	N/A	8' W6 X 8.5 STEEL POST	EA		
8	6955B	N/A	14" PLASTIC BLOCK INCLUDING HARDWARE	SET		
9	441G	PWB01	14" STEEL BLOCK INCLUDING HARDWARE	SET		
10	4076B	PDB01	14" ROUTERED WOOD BLOCK INCLUDING HARDWARE	SET		
11	3G	RWB01A	BACK UP PLATE W-BEAM 12GA	EA		
12	907G	RWE03A	BUFFER END SINGLE 12GA	EA		

13	326G	RWE02A	W-BEAM MICHIGAN SHOE 10 GA	EA		
14	9264G	N/A	W-BEAM BRIDGE BACKING PLATE 5/8"	EA		
15	19582G	RTB01A	THRIE BEAM BRIDGE BACKING PLATE 5/8"	EA		
16	975G	RWE05A	MICHIGAN SHOE THRIE BEAM 10GA	EA		
17	6901B	N/A	22" PLASTIC BLOCK INCLUDING HARDWARE	SET		
18	437G	PWB02	22" STEEL BLOCK INCLUDING HARDWARE	SET		
19	60631B	PDB02	22" ROUTERED WOOD BLOCK INCLUDING HARDWARE	SET		
20	209G	RTM02A	THRIE BEAM RAIL STANDARD PUNCH 12GA	EA		
21	12513G	RTM08A	THRIE BEAM RAIL PUNCHED 1'-6"	EA		
22	1178G	RTM02A	THRIE BEAM RADIUS (5' INCR.) 12 GA	EA		
23	977G	RWT01A	TRANSITION PANEL W-THRIE BEAM 10 GA	EA		
23R	N/A	N/A	THRIE BEAM TRANSITIONAL PANEL ASYMETRICAL 10 GAUGE (RIGHT)	EA		
23L	N/A	N/A	THRIE BEAM TRANSITIONAL PANEL ASYMETRICAL 10 GAUGE (LEFT)	EA		
24	957G	RWE05A	BUFFER END THRIE BEAM 12 GA	EA		
25	4063B	PDE09	6"X8" 6' CRT WOOD POST	EA		
26	4064B	PDE02	6"X8" 6' SOLID WOOD POST	EA		
27	927G	RWE02A	BENT LIP MICHIGAN SHOE W-BEAM	EA		
28	N/A	N/A	BRIDGE ANCHOR PLATE W/ 7/8"X8" BOLTS WELDED	EA		
29	N/A	N/A	BRIDGE BOLTS 7/8"X20" W/ NUT&WASHER	EA		
30	SH242GRS	N/A	SAFEHIT FLEX GUARDRAIL MARKER 42"	EA		
31	SH254GRS	N/A	SAFEHIT FLEXIBLE GUARDRAIL MARKER 54" W/SOIL ANCHOR	EA		
32	N/A	N/A	REFLECTIVE SHEETING 3"X8" (SPECIFY COLOR)	EA		
33	6665B	N/A	REFLECTIVE SHEETING 14"X14" CHEVRON PATTERN	EA		

34	800BTB0170	N/A	BEAM REFLECTORS (SPECIFY WHITE/YELLOW) BOX 200CT	BOX		
34A	N/A	N/A	BEAM REFLECTOR (WHITE/YELLOW)	EA		
34B	N/A	N/A	3M LINEAR DELINEATOR 11" LONG	EA		
35	N/A	N/A	U-CHANNEL 2.5LBX8' DELINEATOR POST	EA		
36	3300G	FBC16A	5/8" ROUND WASHER KEG (1000PCS)	KEG		
37	3320G	FWR03	5/8" RECTANGLE WASHER KEG (1000PCS)	KEG		
38	3360	FBB01	SPLICE BOLT KEG (1000PCS) 5/8"X1 1/4"	KEG		
39	3340G	FBB01-05	DR NUT KEG 5/8" (1000PCS)	KEG		
40	3400G	FBB02	CENTER BOLT KEG 5/8"X2" BUTTON HEAD (1000PCS)	KEG		
41	3380G	FBX16A	BRACKET BOLT KEG 5/8"X1 1/2" HEX HEAD (1000PCS)	KEG		
42	3495G	FBB03	CENTER BOLT BOX BUTTON HEAD 5/8"X9.5" (200PCS)	KEG		

CAT-350

Contract Ref. #	Trinity Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
43	N/A	N/A	CAT-350 COMPLETE	SYSTEM		
44	33794A	N/A	CAT-350 HARDWARE PACKAGE (SEE NOTE 2)	PKG		
45	31G	N/A	12-12.5' CAT (GUARDRAIL)	EA		
46	21G	RWM14A	CAT TAIL ANCHOR GUARDRAIL 12'-6"	EA		
47	130A	N/A	10/12.5"/5' 10:6'8/SP CAT (GUARDRAIL)	EA		
48	782G	N/A	CAT 8"X8"X5/8" BEARING PLATE	EA		
49	983G	N/A	10/NOSE PLATE/CAT/ROLLED	EA		
50	984G	N/A	10/SIDE PLATE CAT	EA		
51	3012G	N/A	CAT CABLE ASSEMBLY 3/4"X8' DBL SWG	EA		
52	3074B	N/A	WD 3'6" POST #2-6 CAT	EA		
53	3075B	N/A	WD3'6" POST #1 CAT	EA		
54	3100B	N/A	WD BLOCK 1'2" #1 CAT	EA		
55	3101B	N/A	WD BLOCK 1'2" #2-6 CAT	EA		

56	9852A	N/A	CAT CHANNEL STRUT X 6'6" (1980)	EA		
57	9915A	N/A	SPACER CHANNEL CAT	EA		
58	33875G	N/A	CAT 6'6" ANGLE STRUT	EA		

FLEAT-350

Contract Ref. #	Trinity Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
59	N/A	N/A	FLEAT 350 SYSTEM (COMPLETE WITH ALL HARDWARE)	SYSTEM		
60	N/A	N/A	FLEAT-350 HARDWARE PACKAGE (SEE NOTE 2)	PKG		
61	F1303	N/A	FLT-350 W-BEAM GUARDRAIL END SECTION 12GA. 12'-6"	EA		
62	F1304	N/A	FLT-350 W-BEAM G.R. CENTER SECT. (4'2" SPACING) 12'6"	EA		
63	S760	N/A	FLT-350 CABLE ANCHOR BRACKET	EA		
64	E780	N/A	FLT-350 GROUND STRUT	EA		

MASH MFLEAT

Contract Ref. #	Trinity Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
65	N/A	N/A	MASH MFLEAT COMPLETE	SYSTEM		
66	N/A	N/A	MASH MFLEAT HARDWARE PACKAGE	PKG		
67	N/A	N/A	MF 3000 FLEAT IMPACT HEAD	EA		
68	N/A	N/A	SF1303 FLEAT ANCHOR RAIL	EA		
69	N/A	N/A	F1324 FLEAT SECOND RAIL	EA		
70	N/A	N/A	F1334 FLEAT THIRD RAIL	EA		
71	N/A	N/A	MP1A FIRST POST TOP	EA		
72	N/A	N/A	MP1B FIRST POST BOTTOM	EA		
73	N/A	N/A	MHP2A HINGE POST UPPER	EA		
74	N/A	N/A	HP2B HINGED POST LOWER	EA		
75	N/A	N/A	MS785 GROUND STRUT	EA		

FLEAT-SP

Contract Ref. #	Road Systems Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
76	N/A	N/A	FLEAT-SP COMPLETE	SYSTEM		
77	N/A	N/A	FLEAT-SP HARDWARE PACKAGE	PKG		
78	F3000	N/A	FLEAT IMPACT HEAD	EA		
79	SF1303	N/A	W-BEAM GUARDRAIL END SECTION 12GA	EA		
80	TPHP1A	N/A	FIRST POST TOP (6"X6 1/8")	EA		
81	TPHP1B	N/A	FIRST POST BOTTOM (6'W6X15)	EA		
82	UHP2A	N/A	SECOND POST ASSEMBLY TOP	EA		
83	HP-B	N/A	SECOND POST ASSEMBLY BOTTOM	EA		
84	E750	N/A	BEARING PLATE	EA		
85	S760	N/A	CABLE ANCHOR BOX	EA		
86	E770	N/A	BCT CABLE ANCHOR ASSEMBLY	EA		
87	N/A	N/A	BEARING PLATE RETAINER TIE	EA		

SRT-350, BCT, MELT

Contract Ref. #	Trinity Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
88	19818A	N/A	STEEL SOIL TUBE W/2"X2"X8" TUBE WELDED	EA		
89	3003G	FCA02	CABEL34"X10'W/NUTS&WAS HERS	SET		
90	919G	RWE05A	BCT DOUBLE BUFFER	EA		
91	987G	RWE04A	MELT DOUBLE BUFFER	EA		
92	986G	REE01	DOUBLE BUFFER DIAPHRAM PLATE	EA		
93	9716A	PFP01	MELT STRUT	EA		
94	3010G	FCC20	¾" CABLE CLAMPS FORGED	EA		
95	23200G	N/A	W-BEAM MELT CABLE PANEL 12 GA	EA		
96	N/A	N/A	SRT-350 8-POST COMPLETE	SYSTEM		
97	992G	N/A	SRT HARDWARE PACKAGE (SEE NOTE 2)	PKG		

98	4075B	PDB01	WOOD BLOCK 6" x 8" x 14" DR	SET		
99	21G	RWM14A	W-BEAM BCT CABLE PANEL 12 GA	EA		
100	740G	PTE05	6" x 8" x 4' 6" x 3 /16" TUBE SLEEVE	EA		
101	742G	PTE06	6" x 8" x 6' 0" x 3 /16" TUBE SLEEVE	EA		
102	766G	N/A	18" x 24" x 1 /4" SOIL PLATE	EA		
103	700A	FPA01	CABLE ANCHOR BRACKET BCT/MELT/SRT	EA		
104	775G	FPB01	6" x 8" x 5 /8" BEARING PLATE	EA		
105	3000G	FCA01	CABLE ASSEMBLY ¾" X 6' 6" W/NUTS & WASHERS	SET		
106	705G	FMM02	PIPE SLEEVE - 2" STD PIPE x 5.5"	EA		
107	3580G	FBC16	5 /8" DIA. x 18" HGR POST BOLT	EA		
108	6058B	N/A	WOOD POST 5.5" x 7.5" x 3' 9"	EA		
109	N/A	N/A	SRT-27 COMPLETE	SYSTEM		
110	N/A	N/A	SRT-27 HARDWARE PACKAGE	PKG		
111	14578G	N/A	6' SYT POST	EA		
112	34050G	N/A	SRT/CRP/SYTP STRUT	EA		
113	34056A	N/A	CR POST 1 TOP	EA		
114	N/A	N/A	SRT-31 COMPLETE	SYSTEM		
115	N/A	N/A	SRT-31 HARDWARE PACKAGE	PKG		
116	15000G	N/A	6' SYT POST	EA		
117	20442G	N/A	SRT-3 GUARDRAIL 15'-7 1/2"	EA		
118	34052A	N/A	CR POST 1 BOTTOM	EA		
119	34053A	N/A	CR POST 1 TOP	EA		
120	33875G	N/A	ANGLE STRUT 3" X 3" X 1/4"	EA		
121	33795G	N/A	6' 6" (1980) ANGLE STRUT	EA		
122	30G	N/A	12/12.5/6' 3" S SRT-1 ANC (GUARDRAIL)	EA		
123	39G	N/A	12/12.5/6' 3" S SRT-2 (GUARDRAIL)	EA		
124	775G	N/A	SRT 6" X 8" X 5/8" BEARING PLATE	EA		
125	9852A	N/A	SRT STRUT	EA		

SOFTSTOP

Contract Ref. #	Trinity Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
126	N/A	N/A	SOFTSTOP SYSTEM COMPLETE	SYSTEM		
127	N/A	N/A	SOFTSTOP HARDWARE PACKAGE	PKG		
128	15208A	N/A	SOFTSTOP IMPACT HEAD	EA		
129	N/A	N/A	SOFTSTOP ANCHOR RAIL 12'6"	EA		
130	N/A	N/A	SYSTEM RAIL 12'6"	EA		
131	15205A	N/A	SOFTSTOP ANCHOR POST (POST 0)	EA		
132	15203G	N/A	SOFTSTOP SYTP 4'-9.5"	EA		
133	15000G	N/A	SOFTSTOP SYTP 6'	EA		
134	N/A	N/A	SOFTSTOP SYSTEM LINE POST 6'	EA		
135	N/A	N/A	SOFTSTOP ANCHOR PADDLE	EA		
136	15207G	N/A	SOFTSTOP KEEPER PLATE	EA		
137	15201G	N/A	SOFTSTOP ANCHOR ANGLE	EA		
138	15202G	N/A	SOFTSTOP ANGLE STRUT	EA		
139	N/A	N/A	PEDISTAL POST	EA		

MASH MSKT

Contract Ref. #	Road Systems Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
140	N/A	N/A	MSKT MASH COMPLIANT SYSTEM (COMPLETE W/ HARDWARE)	SYSTEM		
141	N/A	N/A	MSKT MASH COMPLIANT HARDWARE PACKAGE (SEE NOTE 2)	PKG		
142	MS3000	N/A	MSKT MASH COMPLIANT IMPACT HEAD	EA		
143	MTPHP1A	N/A	MSKT FIRST POST TOP	EA		
144	MTPHP1B	N/A	MSKT FIRST POST BOTTOM	EA		
145	UHP2A	N/A	MSKT SECOND POST ASSEMBLY TOP	EA		
146	HP2B	N/A	MSKT SECOND POST ASSEMBLY BOTTOM	EA		
147	G12025	N/A	W-BEAM MGS RAIL SECTION, 9'-4.5"	EA		
148	G1203A	N/A	W-BEAM MGS RAIL SECTION, 12'-6"	EA		

NUCOR, NU-GUARD27, and NU-GUARD 31

Contract Ref. #	NUCOR Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
149	N/A	M-180	RWM02a W-BEAM RAIL, 12 GA, TYPE II - 12'6"	EA		
150	N/A	N/A	NU-GUARD LINE POST GR SP-80	EA		
151	N/A	N/A	OFFSET BLOCK	EA		
152	N/A	N/A	GUARDRAIL POST BOLT 5/8" x 12" & 5/8" NUT FBB01	EA		
153	N/A	N/A	SPLICE BOLT 5/8" X 1 1/4", 5/8" NUT AND WASHER - FBB01	EA		
154	N/A	N/A	NU-GUARD 3 1/2" x 1/4" WASHER	EA		
155	N/A	N/A	GUARDRAIL POST BOLT 5/8" x 3 1/2" & 5/8" NUT FBB01	EA		

Maintenance and Repair - CASS Cable System

Contract Ref. #	Item Description	Pay Unit	Unit Price
156	LINE POST WITH HARDWARE REPLACEMENT	EACH	
157	CABLE TENSION CHECK AND ADJUSTMENT	PER CABLE	
158	CABLE FIELD SPLICE	PER CABLE	
159	ANCHOR CRP POST TOP REPLACEMENT #1X THRU 3	EACH	
160	ANCHOR TERMINAL POST #4 THRU 9	EACH	

MATT Components/Hardware

Contract Ref. #	Part #	AASHTO Std. Comp. #	Item Description	Unit	New Parts	MaineDOT supplied parts
161	628342B	N/A	MATT Impact Head	EA		
162	628289A	N/A	MATT 12 Gauge Transition Guardrail with Fin-4, 9'4 1/2" [2.858 m]	EA		
163	628337A	N/A	MATT 12 Gauge, Slotted Intermediate Guardrail with Fin-3, 6'-3" [1.905m]	EA		
164	628274G	N/A	MATT 12 Gauge, Slotted Intermediate Guardrail-2, 6'-3" [1.905m]	EA		
165	628347G	N/A	MATT 10 Gauge, Slotted Front Guardrail-1, 6'-3" [1.905m]	EA		
166	62339A	N/A	MATT 10 Gauge Head Rail, 1'-9 3/4" [552mm]	EA		
167	628281A	N/A	MATT Single Spacer	EA		
168	628280A	N/A	MATT Double Spacer	EA		
169	628275A	N/A	MATT Head Tube	EA		
170	628338G	N/A	MATT Backing Plate	EA		
171	628285A	N/A	MATT CR Post 1 Top	EA		
172	628276A	N/A	MATT CR Post 1 Bottom- used with soil plate	EA		
173	628271G	N/A	MATT SYTP 6'-0" [1.829m] – used with soil plate	EA		
174	628270G	N/A	MATT System Line Post 6'-0" [1.829m] – used with soil plate	EA		

175	628279G	N/A	MATT Angle Strut	EA		
176	119506G	N/A	MATT Cable Assembly ¾" x 7'-5" [19mm x 2.260m]	EA		
177	3909G	N/A	Cable Anchor Bracket Angle	EA		
178	628348G	N/A	MATT Strut Adapter Plate	EA		
179	Various	N/A	8' Composite Offset Block (wood is not allowed)	EA		
180	628273G	N/A	MATT Soil PL, ¼" x 18" x 24" [6mm x 457mm x 610mm] for Posts 1-2	EA		
181	628269G	N/A	MATT Soil Plate W-Shaped (Multi-Directional) for Posts 3-6	EA		
182	113660G	N/A	5'8" x 3.50" Hex Bolt [16mm x 19 mm]	EA		
183	3500G	N/A	5/8" x 10" GR Bolt A307 [16mm x 254mm]	EA		

By signing below, the Bidder (1) represents that the Bidder has examined the Contract Agreement contained in the Bid Documents, the Contract, all documents referenced in said Contract, and the site and scope of work, (2) does hereby bid and offer to enter into this contract to construct and/or perform the Work in strict accordance with the terms and conditions of this Contract at the unit prices bid in the attached "Schedule of Items", (3) represents that the Bidder has given the Department notice of any errors or ambiguities related to the documents or the work that have been discovered by the Bidder, (4) represents that the above-named organization is the legal entity entering into the resulting contract with the Department if they are awarded the contract and, (5) represents that the undersigned is authorized to enter contractual obligations on behalf of the above-named organization.

Bidder acknowledges that the properly completed and signed Schedule of Items provided with the Bid constitutes the Bidder's offer and that this offer shall remain open for 30 calendar days after the date of opening of bids.

The Bidder hereby certifies, to the best of its knowledge and belief that: the Bidder has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of competitive bidding in connection with its bid, and its subsequent contract with the Department.

Use pen and ink to complete paper bids. Signatures shall be original. Stamped and copied signatures will not be accepted.

Signature

Date

(Print Bidder's Name and Title)

SPECIAL PROVISION 102.7.3
ACKNOWLEDGMENT OF BID AMENDMENTS

With this form, the Bidder acknowledges its responsibility to check for all Amendments to the Bid Package. For each Project under Advertisement, Amendments are located at <http://www.maine.gov/mdot/contractors/> . It is the responsibility of the Bidder to determine if there are Amendments to the Project, to download them, to incorporate them into their Bid Package, and to reference the Amendment number and the date on the form below. The Maine DOT will not post Bid Amendments any later than noon the day before Bid opening without individually notifying all the planholders.

Amendment Number	Date

The Contractor, for itself, its successors and assigns, hereby acknowledges that it has received all of the above referenced Amendments to the Bid Package.

CONTRACTOR

Date

Signature of authorized representative

(Name and Title Printed)

**Electronic bidding will NOT be available
for this bid.**

**Bids will NOT be accepted
by email or fax.**

**SIGNED PAPER BIDS ARE REQUIRED
and may be
mailed, sent express or hand delivered.**

For further information, see “BIDDING INSTRUCTIONS”
which are located near the front of the bid book.

AMS#: _____

TEDOCS#: _____

CSN#: _____

PH#: PH20260225GRD

CONTRACT AGREEMENT, OFFER & AWARD

AGREEMENT made on the date last signed below, by and between the State of Maine, acting through and by its Department of Transportation (Department), an agency of state government with its principal administrative offices located at Child Street, Augusta, Maine, with a mailing address at 16 State House Station, Augusta, Maine 04333-0016, and

_____(Contractor)
a corporation or other legal entity organized under the laws of the State of _____, with its principal place of business located at _____.

The Department and the Contractor, in consideration of the mutual promises set forth in this Agreement (the "Contract"), hereby agree as follows:

A. The Work.

The Contractor agrees to complete all Work as specified or indicated in the Contract including Extra Work in conformity with the Contract, **On Call Guardrail Work**, in the Regions awarded in Maine. The Work includes construction, maintenance during construction, warranty as provided in the Contract, and other incidental work.

The Contractor shall be responsible for furnishing all supervision, labor, equipment, tools supplies, permanent materials and temporary materials required to perform the Work including construction quality control including inspection, testing and documentation, all required documentation at the conclusion of the project, warranting its work and performing all other work indicated in the Contract.

The Department shall have the right to alter the nature and extent of the Work as provided in the Contract; payment to be made as provided in the same.

B. Time.

This Contract commences on **April 1, 2026**, or when executed whichever is later. The Contractor agrees to complete all Work, except warranty work, prior to the Contract expiration, which is **March 31, 2027**.

C. Price.

The regions in which Bids are received and accepted, and Special Provision Section 103 Basis of Award, will be used as the basis for determining the original Contract amount. The Department does not guarantee the use of any or all of the Contract amount. The final Contract amount will be determined by the actual work authorized and performed at bid prices.

D. Contract.

This Contract, which may be amended, modified, or supplemented in writing only, consists of the Contract documents as defined in the *Standard Specifications, March 2020 Edition, Standard Details March 2020 Edition* as updated through advertisement, Supplemental Specifications, Special Provisions, and Contract Agreement. It is agreed and understood that this Contract will be governed by the documents listed above.

E. Certifications.

By signing below, the Contractor hereby certifies that to the best of the Contractor's knowledge and belief:

1. All of the statements, representations, covenants, and/or certifications required or set forth in the Bid and the Bid Documents, including those in the Contract are still complete and accurate as of the date of this Agreement.
2. The Contractor knows of no legal, contractual, or financial impediment to entering into this Contract.
3. The person signing below is legally authorized by the Contractor to sign this Contract on behalf of the Contractor and to legally bind the Contractor to the terms of the Contract.

F. Offer.

The undersigned, having carefully examined the site of work, *Standard Specifications March 2020 Edition*, *Standard Details March 2020 Edition* as updated through advertisement, Supplemental Specifications, Special Provisions, and Contract Agreement; contained herein for:

On Call Guardrail Work in the Regions awarded,

in the State of Maine, on which bids will be received until the time specified in the “Notice to Contractors” do(es) hereby bid and offer to enter into this contract to supply all the materials, tools, equipment and labor to construct the whole of the Work in strict accordance with the terms and conditions of this Contract at the unit prices in the attached “Schedule of Items.”

The Offeror agrees to perform the work required at the price specified above and in accordance with the bids provided in the attached “Schedule of Items” in strict accordance with the terms of this solicitation, and to provide the appropriate insurance if this offer is accepted by the Government in writing.

As Offeror also agrees:

First: To do any extra work, not covered by the attached “Schedule of Items,” which may be ordered by the Resident, and to accept as full compensation the amount determined upon a “Force Account” basis as provided in the *Standard Specifications, March 2020 Edition*, and as addressed in the contract documents.

Second: To complete work as given in assignments.

Third: That this offer shall remain open for 30 calendar days after the date of opening of bids.

Fourth: The Bidder hereby certifies, to the best of its knowledge and belief that: the Bidder has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of competitive bidding in connection with its bid, and its subsequent contract with the Department.

IN WITNESS WHEREOF, the Contractor, for itself, its successors and assigns, hereby execute this Agreement and thereby binds itself to all covenants, terms, and obligations contained in the Contract Documents.

CONTRACTOR

Date

(Signature of Legally Authorized Representative
of the Contractor)

(Name and Title Printed)

G. Award.

Your offer is hereby accepted for (see checked boxes):

Region 1 _____

Region 2 _____

Region 3 _____

Region 4 _____

Region 5 _____

The original contract amount is: \$ _____
_____.

This award consummates the Contract, and the documents referenced herein.

MAINE DEPARTMENT OF TRANSPORTATION

Date

By: Kyle A. Hall
Director
Bureau of Maintenance & Operations

AMS#: _____

TEDOCS#: _____

CSN#: _____

PH#: PH20260225GRD

CONTRACT AGREEMENT, OFFER & AWARD

AGREEMENT made on the date last signed below, by and between the State of Maine, acting through and by its Department of Transportation (Department), an agency of state government with its principal administrative offices located at Child Street, Augusta, Maine, with a mailing address at 16 State House Station, Augusta, Maine 04333-0016, and

_____(Contractor)
a corporation or other legal entity organized under the laws of the State of _____, with its principal place of business located at _____.

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The Contractor shall be responsible for furnishing all supervision, labor, equipment, tools supplies, permanent materials and temporary materials required to perform the Work including construction quality control including inspection, testing and documentation, all required documentation at the conclusion of the project, warranting its work and performing all other work indicated in the Contract.

The Department shall have the right to alter the nature and extent of the Work as provided in the Contract; payment to be made as provided in the same.

B. Time.

This Contract commences on **April 1, 2026**, or when executed whichever is later. The Contractor agrees to complete all Work, except warranty work, prior to the Contract expiration, which is **March 31, 2027**.

C. Price.

The regions in which Bids are received and accepted, and Special Provision Section 103 Basis of Award, will be used as the basis for determining the original Contract amount. The Department does not guarantee the use of any or all of the Contract amount. The final Contract amount will be determined by the actual work authorized and performed at bid prices.

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By signing below, the Contractor hereby certifies that to the best of the Contractor's knowledge and belief:

1. All of the statements, representations, covenants, and/or certifications required or set forth in the Bid and the Bid Documents, including those in the Contract are still complete and accurate as of the date of this Agreement.
2. The Contractor knows of no legal, contractual, or financial impediment to entering into this Contract.
3. The person signing below is legally authorized by the Contractor to sign this Contract on behalf of the Contractor and to legally bind the Contractor to the terms of the Contract.

F. Offer.

The undersigned, having carefully examined the site of work, *Standard Specifications March 2020 Edition, Standard Details March 2020 Edition* as updated through advertisement, Supplemental Specifications, Special Provisions, and Contract Agreement; contained herein for:

On Call Guardrail Work in the Regions awarded,

in the State of Maine, on which bids will be received until the time specified in the “Notice to Contractors” do(es) hereby bid and offer to enter into this contract to supply all the materials, tools, equipment and labor to construct the whole of the Work in strict accordance with the terms and conditions of this Contract at the unit prices in the attached “Schedule of Items.”

The Offeror agrees to perform the work required at the price specified above and in accordance with the bids provided in the attached “Schedule of Items” in strict accordance with the terms of this solicitation, and to provide the appropriate insurance if this offer is accepted by the Government in writing.

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First: To do any extra work, not covered by the attached “Schedule of Items,” which may be ordered by the Resident, and to accept as full compensation the amount determined upon a “Force Account” basis as provided in the *Standard Specifications, March 2020 Edition*, and as addressed in the contract documents.

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Third: That this offer shall remain open for 30 calendar days after the date of opening of bids.

Fourth: The Bidder hereby certifies, to the best of its knowledge and belief that: the Bidder has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of competitive bidding in connection with its bid, and its subsequent contract with the Department.

IN WITNESS WHEREOF, the Contractor, for itself, its successors and assigns, hereby execute this Agreement and thereby binds itself to all covenants, terms, and obligations contained in the Contract Documents.

CONTRACTOR

Date

(Signature of Legally Authorized Representative
of the Contractor)

(Name and Title Printed)

G. Award.

Your offer is hereby accepted for (see checked boxes):

Region 1 _____

Region 2 _____

Region 3 _____

Region 4 _____

Region 5 _____

The original contract amount is: \$ _____
_____.

This award consummates the Contract, and the documents referenced herein.

MAINE DEPARTMENT OF TRANSPORTATION

Date

By: Kyle A. Hall
Director
Bureau of Maintenance & Operations

CONTRACT AGREEMENT, OFFER & AWARD

AGREEMENT made on the date last signed below, by and between the State of Maine, acting through and by its Department of Transportation (Department), an agency of state government with its principal administrative offices located at Child Street, Augusta, Maine, with a mailing address at 16 State House Station, Augusta, Maine 04333-0016, and (Name of the firm bidding the job) (Contractor) a corporation or other legal entity organized under the laws of the State of Maine, with its principal place of business located at (address of the firm bidding the job)

The Department and the Contractor, in consideration of the mutual promises set forth in this Agreement (the "Contract"), hereby agree as follows:

A. The Work.

The Contractor agrees to complete all Work as specified or indicated in the Contract including Extra Work in conformity with the Contract, On Call Guardrail, in the Regions awarded in Maine. The Work includes construction, maintenance during construction, warranty as provided in the Contract, and other incidental work.

The Contractor shall be responsible for furnishing all supervision, labor, equipment, tools supplies, permanent materials and temporary materials required to perform the Work including construction quality control including inspection, testing and documentation, all required documentation at the conclusion of the project, warranting its work and performing all other work indicated in the Contract.

The Department shall have the right to alter the nature and extent of the Work as provided in the Contract; payment to be made as provided in the same.

B. Time.

This Contract commences on April 1, 2022 or when executed whichever is later and expires on March 31, 2023. The Contractor agrees to complete all Work, except warranty work, on or before March 31, 2023.

C. Price.

The regions in which Bids are received and accepted, and Special Provision Section 103 Basis of Award, will be used as the basis for determining the original Contract amount. The Department does not guarantee the use of any or all of the Contract amount. The final Contract amount will be determined by the actual work authorized and performed at bid prices.

D. Contract.

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The undersigned, having carefully examined the site of work, *Standard Specifications March 2020 Edition*, *Standard Details March 2020 Edition*, as updated through advertisement, Supplemental Specifications, Special Provisions, and Contract Agreement; contained herein for:

On Call Guardrail Work, in the Regions awarded,

in the State of Maine, on which bids will be received until the time specified in the "Notice to Contractors" do(es) hereby bid and offer to enter into this contract to supply all the materials, tools, equipment and labor to construct the whole of the Work in strict accordance with the terms and conditions of this Contract at the unit prices in the attached "Schedule of Items."

The Offeror agrees to perform the work required at the price specified above and in accordance with the bids provided in the attached "Schedule of Items" in strict accordance with the terms of this solicitation, and to provide the appropriate insurance if this offer is accepted by the Government in writing.

As Offeror also agrees:

First: To do any extra work, not covered by the attached "Schedule of Items," which may be ordered by the Resident, and to accept as full compensation the amount determined upon a "Force Account" basis as provided in the *Standard Specifications, March 2020 Edition*, and as addressed in the contract documents.

Second: To complete work as given in assignments.

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Fourth: The Bidder hereby certifies, to the best of its knowledge and belief that: the Bidder has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of competitive bidding in connection with its bid, and its subsequent contract with the Department.

IN WITNESS WHEREOF, the Contractor, for itself, its successors and assigns, hereby execute this Agreement and thereby binds itself to all covenants, terms, and obligations contained in the Contract Documents.

CONTRACTOR

(Print Date here)
Date

(Sign Here)
(Signature of Legally Authorized Representative
of the Contractor)

(Witness Sign Here)
Witness

(Print Name Here)
(Name and Title Printed)

G. Award.

Your offer is hereby accepted for (see checked boxes):

- Region 1
- Region 2
- Region 3
- Region 4
- Region 5

The original contract amount is: \$ _____
_____.

This award consummates the Contract, and the documents referenced herein.

MAINE DEPARTMENT OF TRANSPORTATION

Date

By: Bruce A. Van Note, Commissioner

Witness

State of Maine
 Department of Labor
 Bureau of Labor Standards
 Augusta, Maine 04333-0045
 Telephone (207) 623-7906

Wage Determination - In accordance with 26 MRS §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid to laborers and workers employed on the below titled project.

2026 Fair Minimum Wage Rates – Highway & Earth Statewide

Occupational Title	Minimum Wage	Minimum Benefit	Total
Brickmasons and Blockmasons	\$43.02	\$7.64	\$50.66
Bulldozer Operator	\$30.93	\$5.81	\$36.74
Carpenter	\$33.75	\$3.55	\$37.30
Cement Masons and Concrete Finisher	\$24.42	\$2.52	\$26.94
Construction and Maintenance Painters	\$33.00	\$0.00	\$33.00
Construction Laborer	\$26.17	\$0.81	\$26.98
Conveyor Operators and Tenders	\$30.17	\$13.77	\$43.94
Crane and Tower Operators	\$40.43	\$8.63	\$49.06
Crushing Grinding and Polishing Machine Operators	\$26.15	\$3.24	\$29.39
Earth Drillers - Except Oil and Gas	\$24.50	\$2.40	\$26.90
Electrical Power - Line Installer and Repairers	\$48.12	\$15.63	\$63.75
Electricians	\$35.28	\$18.14	\$53.41
Elevator Installers and Repairers	\$67.34	\$39.76	\$107.10
Excavator Operator	\$36.70	\$5.86	\$42.56
Fence Erectors	\$31.01	\$3.35	\$34.36
Flaggers	\$21.34	\$0.85	\$22.19
Floor Layers - Except Carpet/Wood/Hard Tiles	\$29.00	\$8.65	\$37.65
Glaziers	\$39.32	\$19.22	\$58.54
Hazardous Materials Removal Workers	\$24.12	\$1.60	\$25.72
Heating and Air Conditioning and Refrigeration Mechanics and Installers	\$35.68	\$5.93	\$41.61
Heavy and Tractor - Trailer Truck Drivers	\$31.65	\$3.72	\$35.37
Highway Maintenance Workers	\$19.42	\$4.07	\$23.49
Industrial Machinery Mechanics	\$29.97	\$6.74	\$36.71
Industrial Truck and Tractor Operators	\$24.61	\$4.21	\$28.82
Insulation Worker - Mechanical	\$27.35	\$6.05	\$33.40
Light Truck or Delivery Services Drivers	\$25.85	\$4.31	\$30.16
Loading Machine and Dragline Operators	\$27.91	\$4.56	\$32.47
Millwrights	\$35.99	\$10.52	\$46.51
Mobile Heavy Equipment Mechanics - Except Engines	\$30.09	\$4.61	\$34.70
Operating Engineers and Other Equipment Operators	\$39.51	\$3.74	\$43.25
Paving Surfacing and Tamping Equipment Operators	\$30.74	\$10.67	\$41.41
Pile-Driver Operators	\$37.15	\$3.12	\$40.27
Pipe/Steam/Sprinkler Fitter	\$32.33	\$7.56	\$39.89
Pipelayers	\$28.15	\$4.40	\$32.55
Plumbers	\$34.11	\$7.80	\$41.91
Radio Cellular and Tower Equipment Installers	\$42.20	\$5.63	\$47.83
Reinforcing Iron and Rebar Workers	\$32.94	\$20.82	\$53.76
Riggers	\$31.25	\$7.68	\$38.93
Roofers	\$25.50	\$3.49	\$28.99
Sheet Metal Workers	\$28.77	\$7.00	\$35.77
Structural Iron and Steel Workers	\$30.98	\$7.12	\$38.10
Tapers	\$29.16	\$5.64	\$34.80
Telecommunications Equipment Installers and Repairers - Except Line Installers	\$37.09	\$10.21	\$47.30
Telecommunications Line Installers and Repairers	\$28.49	\$5.29	\$33.78
Tile and Marble Setters	\$28.91	\$5.46	\$34.37

Welders are classified as the trade to which welding is incidental (e.g. welding structural steel is Structural Iron and Steel Worker)

Apprentices – The minimum wage rates for registered apprentices are the rates recognized in the sponsorship agreement for registered apprentices working in the pertinent classification.

For any other specific trade on this project not listed above, contact the Bureau of Labor Standards for further clarification.

Title 26 §1310 requires that a clearly legible statement of all fair minimum wage and benefits rates to be paid the several classes of laborers, workers and mechanics employed on the construction on the public work must be kept posted in a prominent and easily accessible place at the site by each contractor and subcontractor subject to sections 1304 to 1313.

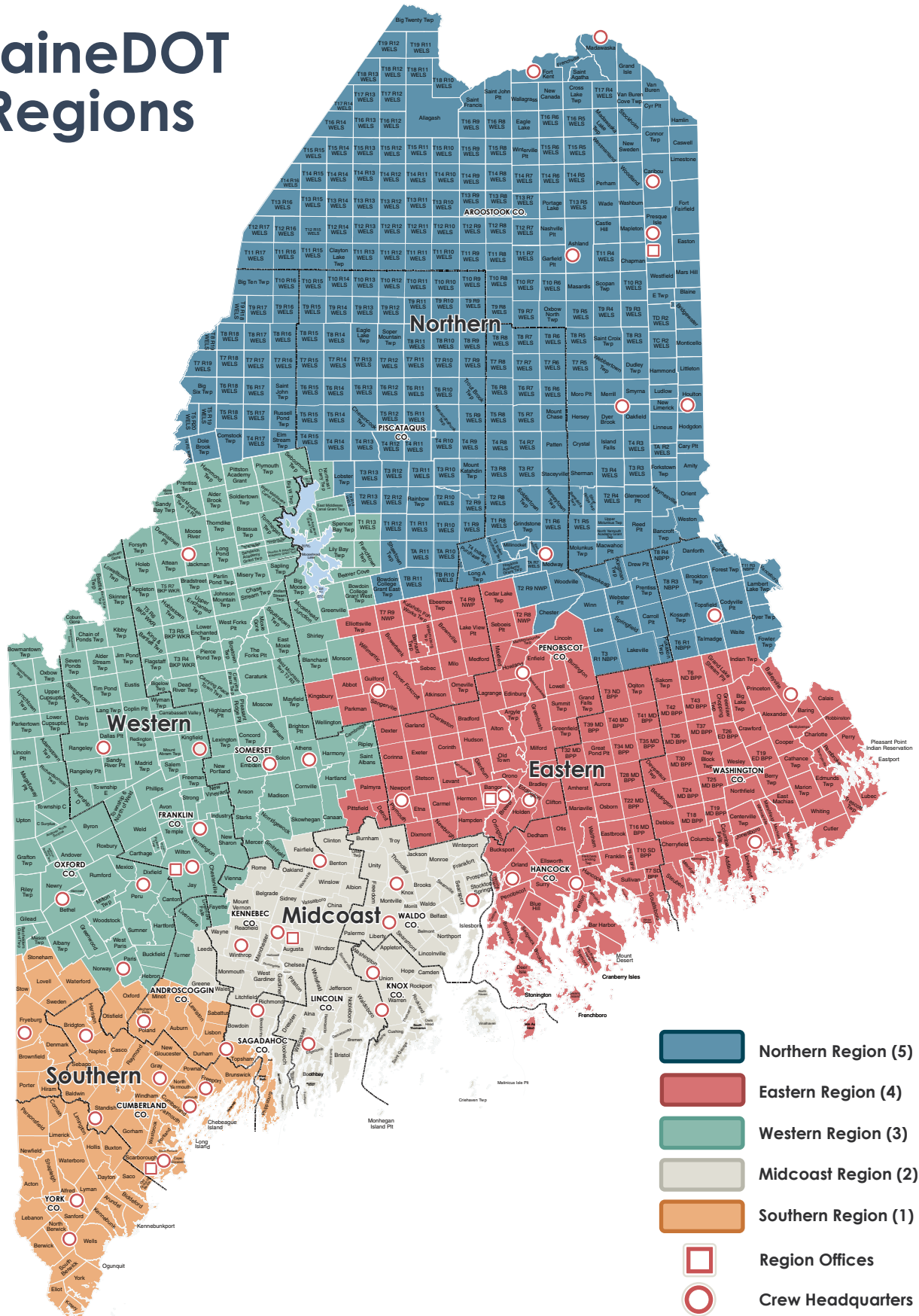
Appeal – Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates.

A true copy

Attest: 
 Scott R. Cotnoir
 Wage & Hour Director
 Bureau of Labor Standards

Supersedes 01-01-2025
 Effective 01-10-2026

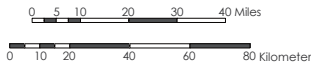
MaineDOT Regions



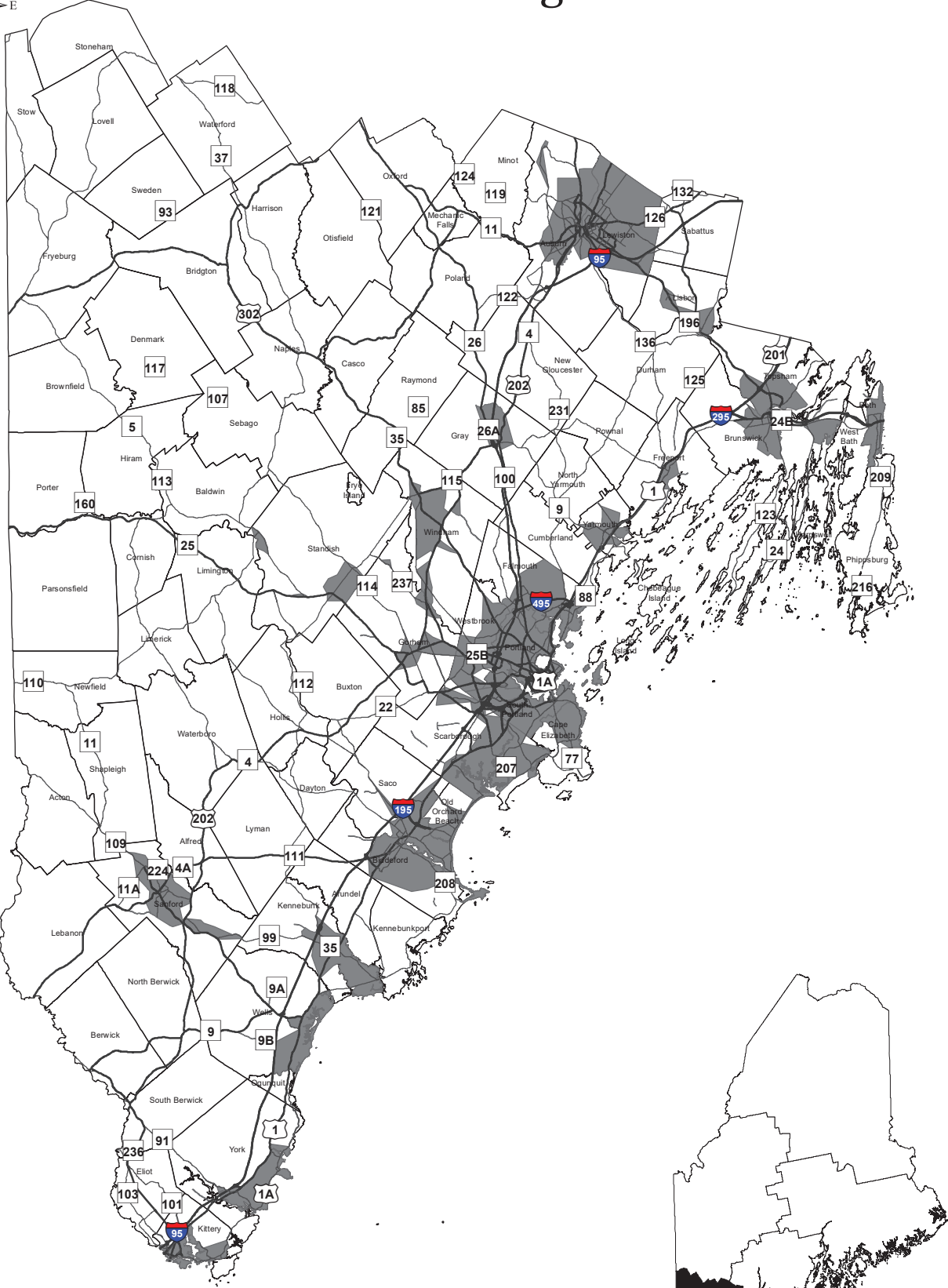
- Northern Region (5)
- Eastern Region (4)
- Western Region (3)
- Midcoast Region (2)
- Southern Region (1)
- Region Offices
- Crew Headquarters



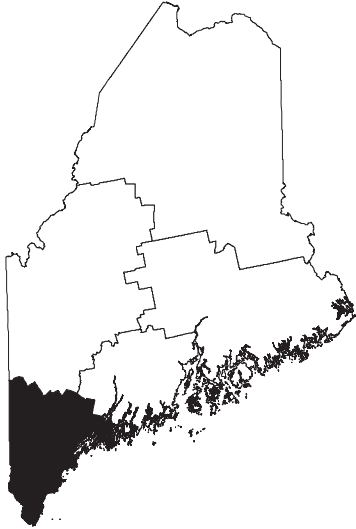
Revised Sept. 2020



Region 1 - Southern

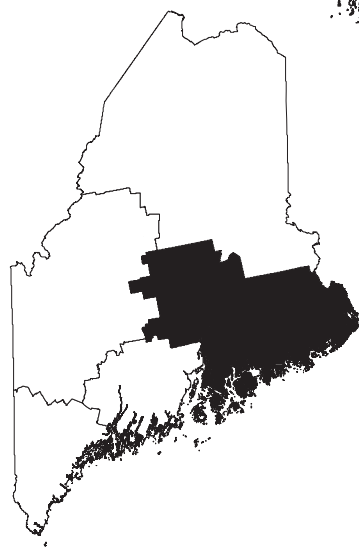





- Arterials
- Major Collectors
- State Urban Areas



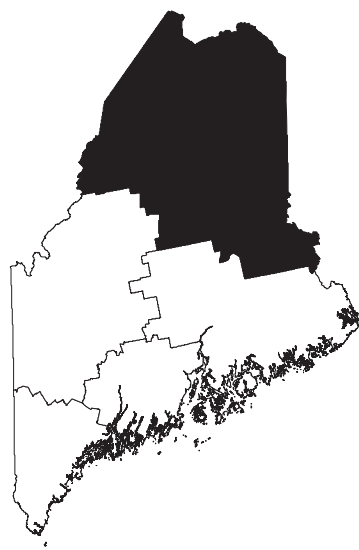
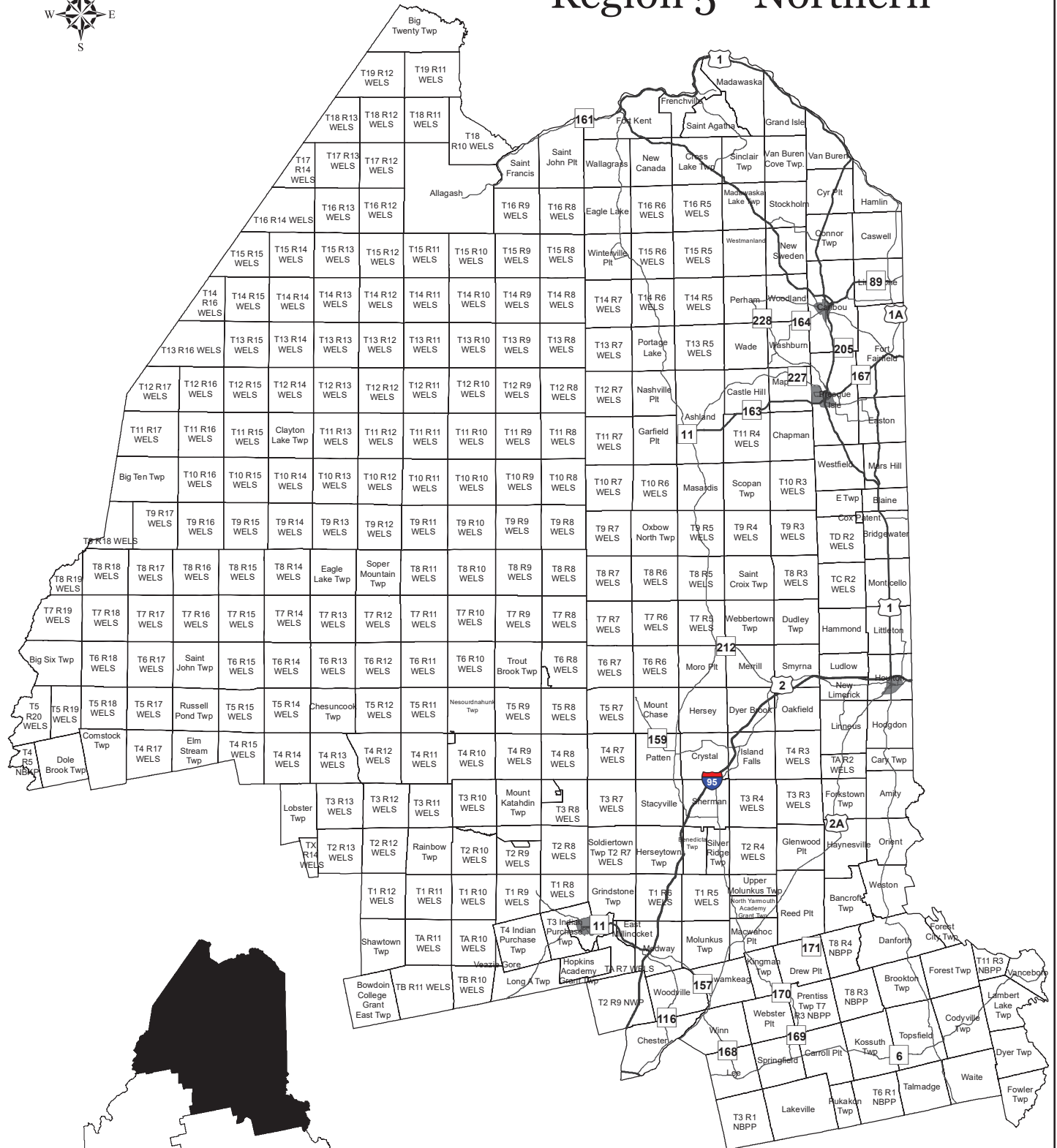


Region 4 - Eastern



-  Arterials
-  Major Collectors
-  State Urban Areas

Region 5 - Northern



- Arterials
- Major Collectors
- State Urban Areas

NOTICE TO CONTRACTORS - PREFERRED EMPLOYEES

Sec. 1303. Public Works; minimum wage

In the employment of laborers in the construction of public works, including state highways, by the State or by persons contracting for the construction, preference must first be given to citizens of the State who are qualified to perform the work to which the employment relates and, if they can not be obtained in sufficient numbers, then to citizens of the United States. Every contract for public works construction must contain a provision for employing citizens of this State or the United States. The hourly wage and benefit rate paid to laborers employed in the construction of public works, including state highways, may not be less than the fair minimum rate as determined in accordance with section 1308. Any contractor who knowingly and willfully violates this section is subject to a fine of not less than \$250 per employee violation. Each day that any contractor employs a laborer at less than the wage and benefit minimum stipulated in this section constitutes a separate violation of this section. [1997, c. 757, §1 (amd).]

SPECIAL PROVISION
SECTION 103
AWARD AND CONTRACTING
(Basis of Award)

Bidders are not required to bid all regions and may bid on one or more regions.

Bidders are not required to bid all items.

The Department and each responsive bidder may enter into a Contract that will obligate each bidder to perform work pursuant to Assignments/Assignment Letters at prices listed by the bidder in the Schedule of Items depending upon the needs of the Department and according to the following terms. Work will be assigned under these contracts according to the Contract. The Department will estimate the Contractor with the lowest cost for the particular Work (the "Assignment") based on the unit prices bid for the total quantity of estimated work in that Assignment.

The Department will offer to assign the Work to the Contractor with the lowest estimated cost for the particular the Assignment, and that Contractor will have first option to perform the Work within the schedule specified in the offer of the Assignment. The Contractor shall have five (5) business days to accept an Assignment unless otherwise stated in the offer to assign work. Contractors are not required to accept Assignments offered. If Contractors do not respond to requests for assignments in the allotted time, The Department shall proceed as if the Contractor has declined the assignment.

If a Contractor does not accept an Assignment, the Department will offer to assign the Work to the Contractor with the next lowest Assignment cost, and Contractors in ascending order of the cost, until a Contractor accepts the Assignment. Assignments will not be issued to Contractors on a rotating basis or other non-competitive method.

Work Assignments offered strictly on the lowest estimate cost are not subject to Dispute resolution provisions.

Upon mutual agreement, an Assignment/Assignment Letter stating the quantities and schedules will then be sent to the successful Contractor. The Work described in this letter will become part of the Contract.

If, a Contractor fails to work when required or performs it in an unsatisfactory manner, or fails to meet other contractual requirements, the Department may issue a written warning. If the Contractor subsequently fails to work when required or performs it in an unsatisfactory manner, or fails to meet other contractual requirements, the Department reserves the right to immediately terminate the Contract by written Notice of Termination. In this event, the Department may complete the work with its own forces or enter into an Assignment with another entity for the completion of the work, or use such other methods as in the opinion of the Department are required for to complete the Assignment. If a party

under an assignment letter contract with the Department continually refuses Assignment Letter work, their contract shall be subject to termination.

The accepted quantities will be paid for in accordance with Special Provisions. The dollar amount of this Contract does not guarantee that the Department will assign Work for any or all of the total amount. The regions in which bids are received and accepted, using the following estimates, will be added to a base amount statewide to determine the original contract amount. The following estimates are based on previously contracted expenditures. Total actual quantities of Work over the course of the entire Contract are estimated to range from 5% of these estimated amounts to 30% above these estimated amounts.

Statewide Base - \$1,000,000
Region 1 - \$500,000
Region 2 - \$400,000
Region 3 - \$350,000
Region 4 - \$550,000
Region 5 - \$200,000

Not all guardrail work will be done under these contracts. These Contracts will not include Work that falls under Work Plan or Program projects, and separately advertised projects. Work may also be done by the Department. Emergency Work may be done by other means not associated with this solicitation.

SPECIAL PROVISION
SECTION 104
GENERAL RIGHTS AND RESPONSIBILITIES
(Wage Rates)

104.3.8A. Federal Wage Rates and Labor Laws Delete the entire section 104.3.8A.

104.3.8B State Wage Rates and Labor Laws The State Wage Rates enclosed apply to this work. Federal Wage Rates do not apply to this work.

SPECIAL PROVISION
SECTION 107
TIME
(Contract Time)

Work will be assigned under this contract beginning after contract execution or April 1, 2026, whichever is latest and may be assigned until March 31, 2027.

Completion of Physical Work must occur as defined in each Assignment Letter, and any authorized Modifications. Uncompleted Work shall be subject to Liquidated Damages as specified in Section 107.7 Liquidated Damages. The value of the Assignment shall be used to determine the specific per diem rates set forth in Section 107.7.2 Schedule of Liquidated Damages

The specified Contract Completion Date is March 31, 2027.

SPECIAL PROVISION
SECTION 107
TIME
(Project Closeout)

Delete the entire Section 107.9 Project Closeout and replace with the following:

107.9.4 Closeout Documentation. Upon receipt and approval of the itemized invoice submitted by the Contractor as specified in Special Provision Section 108, Payment, Invoices and Payment, the Assignment will be considered Physically Complete. The Project will be Finally Accepted when a Materials Certification letter is received from the Contractor.

107.9.5 Final Acceptance. Within 30 days of the acceptance of the invoice, the Contractor shall provide the All Bills Paid Letter and Certified Payroll Reports confirming compliance to Section 104.3.8 Wage Rates and Labor Laws.

If the Contractor fails to resolve issues and deliver Closeout Documentation within the 30 Days provided in Section 107.9.5, the Department may provide a final notice informing the Contractor in writing that unless the Contractor Delivers all Closeout Documentation within 30 Days of the date of Receipt of final notice, the Contractor shall be in Default under the Contract. The Contractor may be refused the opportunity to accept the next assignment under the Contract. The Department may then pursue all remedies provided by the Contract or by law, including withholding payment on future assignments within the Contract. For a related provision, see Section 102.1.1 - Eligibility to Bid - Basic Requirements.

SPECIAL PROVISION SECTION 108
(Invoices and Payment)

The Contractor shall submit an itemized invoice to the Department for services monthly and at the completion of the Work or as otherwise noted in the Contract documents for approval and payment.

At a minimum, invoices shall include the following information:

Contractor name, address & Contract Number
Invoice Date & Number
Dates of Service
Description and Location of Service
Quantities at the Prices contained in the Contractor's Bid
Extra Work agreed to by written Contract Modification
Total amount due

The Department will make payments based upon approved complete and correct invoices for accepted Work invoiced at bid prices. No such payment will be made if, in the judgment of the Department, the Work is not in accordance with the provisions of the Contract.

Payments to the Contractor shall be full compensation for furnishing all labor, equipment, materials, services, and incidentals used to perform all Work under the Contract in a complete and acceptable manner, and for all risk, loss, damage, or expense of any kind arising from the nature or execution of the Work. The Contractor shall pay all taxes, charges, fees, and allowances. Except as expressly provided otherwise in this Contract, all such taxes, charges, fees, and allowances are Incidental to the Contract. Most items are exempt from Maine sales tax. The Contractor shall Bid in accordance with the Maine statutory exemption from sales tax. No payments due the Contractor will be adjusted for inflation. No interest shall be due and payable on any payment due the Contractor. The Department may require that the Contractor submit backup documentation including copies of receipts, invoices, and itemized payments to Subcontractors.

The Department may withhold payments claimed by the Contractor on account of:

- A. Incomplete, Inaccurate or Incorrect Invoices,
- B. Defective Work or non-conforming Work,
- C. Damages for Non-conforming, Defective or Unauthorized Work or Equipment,
- D. Damage to a third party,
- E. Claims filed or reasonable evidence indicating probable filing of claims,
- F. Failure of the Contractor to make payments to Subcontractors or for Materials or labor,
- G. Regulatory non-compliance or enforcement,
- H. Failure to submit Documentation

- I. Repetitive Breakdowns
- J. Equipment rejected due to condition
- K. All other causes that the Department reasonably determines negatively affect the State's interest

The Acceptance by the Contractor of the final payment, as evidenced by cashing of the final payment check, constitutes a release to the Department from all claims and liability under the Contract. Upon Final Acceptance, the Contractor is released from further obligation, except for warranty obligations provided for in this Contract.

SPECIAL PROVISION
GUARDRAIL

Description This work shall consist of furnishing and installing guardrail components in accordance with these specifications and in reasonably close conformity with the lines and grades shown on the plans or as established. The types of guardrail are designated as follows:

Type 3-Galvanized steel "w" beam, wood posts or galvanized steel posts.

Type 3a-Galvanized steel "w" beam, wood posts, wood or composite offset blocks.

Type 3aa-Corrosion resistant steel "w" beam, wood posts, wood or composite offset blocks.

Type 3b-Galvanized steel "w" beam, galvanized steel posts, galvanized steel offset blocks.

Type 3c-Galvanized steel "w" beam, wood posts or galvanized steel posts, wood or composite offset blocks.

Type 3d-Galvanized steel "w" beam, galvanized steel posts, wood or composite offset blocks.

Thrie Beam-Galvanized steel thrie beam, wood posts or galvanized steel posts, wood or composite offset blocks.

Median barriers shall consist of two beams of the above types, mounted on single posts. Except for thrie beam, median barriers may include rub rails when called for.

Bridge mounted guardrail shall consist of furnishing all labor, materials, and equipment necessary to install guardrail as shown on the plans. This work shall also include drilling for and installation of offset blocks if specified, and incidental hardware necessary for satisfactory completion of the work.

Remove and Reset guardrail shall consist of removing the existing designated guardrail and resetting in a new location as shown on the plans or directed by the Resident.

Remove and Dispose of guardrail is to be used when there is no timeline to replace existing guardrail. An example would be flattening a slope and guardrail is no longer needed.

Bridge Connection shall consist of the installation and attachment of beam guardrail to the existing bridge. This work shall consist of constructing a concrete end post or modifying an existing end post as required, furnishing, and installing a terminal connector, necessary hardware, and incidentals required to complete the work as shown on the plans. Bridge Transition shall consist of a bridge connection and furnishing and installing guardrail components as shown in the Standard Details.

Adjust guardrail shall consist of adjusting the existing designated guardrail to grade, adjusting terminal end treatments, adjusting cables in terminal end treatments, adjusting blocks, tightening lag screws, adjust bearing plates, and aligning and adjusting impact heads, all as shown on the plans or directed by the Resident. Payment shall also include adjusting terminal end treatments where required. Missing blocks, missing lag screws, and missing or damaged parts shall be replaced and will be paid for under the applicable contract item.

Materials Materials shall meet the requirements specified in the following Sections of Division 700 - Materials:

Timber Preservative	708.05
Metal Beam Rail	710.04
Guardrail Posts	710.07
Guardrail Hardware	710.08

Guardrail components shall meet the applicable standards of "A Guide to Standardized Highway Barrier Hardware" prepared and approved by the AASHTO-AGC-ARTBA Joint Cooperative Committee, Task Force 13 Report.

Posts for underdrain delineators shall be "U" channel steel, 8 ft long, 2 ½ lb/ft minimum and have 3/8-inch round holes, 1 inch center to center for a minimum distance of 2 ft from the top of the post.

Reflectorized Flexible Guardrail Markers shall be mounted on all guardrails. A marker shall be mounted onto guardrail posts at the flared end treatment's terminal and its tangent point, both at the leading and trailing ends of each run of guardrail. The marker's flexible posts shall be grey with either silver-white or yellow reflectors (to match the edge line striping) at the tangents, red at leading ends, and green at trailing ends. Whenever the end treatment is not flared, markers will only be required at the end treatment's terminal. These shall be red or green as appropriate. Markers shall be installed on the protected side of guardrail posts unless otherwise approved by the Resident. Reflectorized flexible guardrail markers shall be from the MaineDOT's Qualified Products List of Guardrail Material. The marker shall be grey, flexible, durable, and of a non-discoloring material to which 3 inch by 9 inch reflectors shall be applied, and capable of recovering from repeated impacts. Reflective material shall meet the requirements of Section 719.01 for ASTM D 4956 Type III reflective sheeting. The marker shall be secured to the guardrail post with two fasteners, as shown in the Standard Details.

Reflectorized beam guardrail ("butterfly"-type) delineators shall be mounted on all "w"-beam guardrail. The delineators shall be mounted within the guardrail beam at guardrail posts. Delineators shall be fabricated from high-impact, ultraviolet & weather resistant thermoplastic. Reflectorized beam guardrail delineators shall be placed at approximately 62.5 ft intervals or every tenth post on tangents and at approximately 31.25 ft intervals or every fifth post on curves. Exact locations of the delineators shall be as directed by the Resident. On divided highways, the left-side delineators shall be yellow, and the right-side delineators shall be silver/white. On two directional highways, the right side shall be silver/white, and no reflectorized delineator used on the left. All reflectors shall have reflective sheeting applied to only one side of the delineator facing the direction of traffic as shown in the Standard Detail 606(07). Reflectorized sheeting for guardrail delineators shall meet the requirements of Section 719.01.

Single wood post shall be of cedar, white oak, or tamarack, well-seasoned, straight, and sound and have been cut from live trees. The outer and inner bark shall be removed and all knots

trimmed flush with the surface of the post. Posts shall be uniform taper and free of kinks and bends.

Single steel post shall conform to the requirements of Section 710.07 b.

Single steel pipe post shall be galvanized, seamless steel pipe conforming to the requirements of ASTM A120, Schedule No. 40, Standard Weight.

Acceptable multiple mailbox assemblies shall be listed on the Department's Qualified Products List and shall be NCHRP 350 tested and approved.

The Guardrail 350 Flared Terminal shall be a terminal with a 4 ft offset as shown in the Manufacturer's installation instructions.

Existing materials damaged or lost during adjusting, removing and resetting, or removing, modifying, and resetting, shall be replaced by the Contractor without additional compensation. Existing guardrail posts and guardrail beams found to be unfit for reuse shall be replaced when directed by the Resident.

Posts Posts for guardrail shall be set plumb in holes or they may be driven if suitable driving equipment is used to prevent battering and distorting the post. When posts are driven through pavement, the damaged area around the post shall be repaired with approved bituminous patching. Damage to lighting and signal conduit and conductors shall be repaired by the Contractor.

When set in holes, posts shall be on a stable foundation and the space around the posts, backfilled in layers with suitable material, thoroughly tamped.

The reflectorized flexible guardrail markers shall be set plumb with the reflective surface facing the oncoming traffic. Markers shall be installed on the protected side of guardrail posts. Markers, which become bent or otherwise damaged, shall be removed and replaced with new markers.

Single wood posts shall be set plumb in holes and backfilled in layers with suitable material, thoroughly tamped. The Resident will designate the elevation and shape of the top. The posts, that are not pressure treated, shall be painted two coats of good quality oil base exterior house paint.

Single steel posts shall be set plumb in holes as specified for single wood posts or they may be driven if suitable driving equipment is used to prevent battering and distorting the post.

Additional bolt holes required in existing posts shall be drilled or punched, but the size of the holes shall not exceed the dimensions given in the Standard Details. Metal around the holes shall be thoroughly cleaned and painted with two coats of approved aluminum rust resistant paint. Holes shall not be burned.

Rails Brackets and fittings shall be placed and fastened as shown on the plans. Rail beams shall be erected and aligned to provide a smooth, continuous barrier. Beams shall be lapped with the exposed end away from approaching traffic.

End assemblies shall be installed as shown on the plans and shall be securely attached to the rail section and end post.

All bolts shall be of sufficient length to extend beyond the nuts but not more than ½ inch. Nuts shall be drawn tight.

Additional bolt holes required in existing beams shall be drilled or punched, but the size of the holes shall not exceed the dimensions given in the Standard Details. Metal around the holes shall be thoroughly cleaned and painted with two coats of approved aluminum rust resistant paint. Holes shall not be burned.

Offset Blocks The same offset block material is to be provided for the entire project unless otherwise specified.

Mail Box Post Single wood post shall be installed at the designated location for the support of the mailbox. The multiple mailbox assemblies shall be installed at the designated location in accordance with the Standard Details and as recommended by the Manufacturer. Attachment of the mailbox to the post will be the responsibility of the home or business owner.

Abraded Surfaces All galvanized surfaces of new guardrail and posts, which have been abraded so that the base metal is exposed, and the threaded portions of all fittings and fasteners and cut ends of bolts shall be cleaned and painted with two coats of approved rust resistant paint.

Method of Measurement Guardrail will be measured by the linear foot from center to center of end posts along the gradient of the rail except where end connections are made to masonry or steel structures, in which case measurement will be as shown on the plans.

Terminal section, low volume end, NCHRP 350 end treatments, reflectorized flexible guardrail marker, terminal end, bridge transition, bridge connection, multiple mailbox post, and single post will be measured by each unit of the kind specified and installed.

Excavation in solid rock for placement of posts will be paid under force account unless otherwise indicated in the Bid Documents.

Guardrail parts, systems and cable work will be measured as shown in Schedule of Items.

Hourly work items will be measured by the hour to the nearest ¼ hour.

Basis of Payment The accepted quantities of guardrail will be paid for at the contract unit price per linear foot for the type specified, complete in place. Reflectorized beam guardrail (“butterfly”-type) delineators will not be paid for directly, but will be considered incidental to guardrail items. Terminal section, buffer end, NCHRP 350 end treatment, bridge connection, single post and reflectorized flexible guardrail markers will be paid for at the contract unit price each for the kind specified complete in place.

NCHRP 350 end treatments and low volume guardrail ends will be paid for at the contract price each, complete in place which price shall be full payment for furnishing and installing all components including the terminal section, posts, offset blocks, "w" beam, cable foundation posts, plates and for all incidentals necessary to complete the installation within the limits as shown on the Standard Details or the Manufacturer’s installation instructions. Each end treatment will be clearly marked with the manufacturers name and model number to facilitate any future needed repair. Such payment shall also be full compensation for furnishing all material, excavating, backfilling holes, assembling, and all incidentals necessary to complete the work, except that for excavation for posts or anchorages in solid ledge rock, payment will be made under 109.7.5 – Force Account. Type III Retroreflective Adhesive Sheeting shall be applied to the approach buffer end sections and sized to substantially cover the end section. On all roadways, the ends shall be marked with alternating black and retroreflective yellow stripes. The stripes shall be 3 in wide and sloped down at an angle of 45 degrees toward the side on which traffic is to pass the end section. Guardrail 350 flared terminal shall also include a set of installation drawings supplied to the Resident.

Anchorage to bridge end posts will be part of the bridge work. Connections thereto will be considered included in the unit bid price for guardrail.

Guardrail to be placed on a radius of curvature of 150 ft or less will be paid for under the designated radius pay item for the type guardrail being placed.

Adjust guardrail will be paid for at the contract unit price per foot and will be full compensation for adjusting to grade. Payment shall also include adjusting terminal end treatments, adjusting cables in terminal end treatments adjusting blocks, tightening lag screws, adjust bearing plates, and aligning and adjusting impact heads where required.

Adjust guardrail hourly will be paid for at the contract unit price per hour and will be full compensation for adjusting to grade, adjusting terminal end treatments, adjusting cables in terminal end treatments, adjusting blocks, tightening lag screws, adjust bearing plates, and aligning and adjusting impact heads where required.

Remove and Dispose of guardrail will be paid for at the contract unit price per foot and shall only be used when there is no timeline to replace existing guardrail.

Removal and Disposal of Guardrail shall be considered incidental to installation at the contract unit price for the various pay items.

January 29, 2026

Guardrail parts, systems and cable work will be paid for at the contract unit price for the designated item and will be full compensation for furnishing and installing and all incidentals necessary to complete the work.

Hourly work items will be paid for at the contract unit price per hour for each type of work. Payment shall include operators, fuel, and all other incidentals necessary to operate the equipment and complete the work.

Remove and Reset guardrail will be paid for at the contract unit price per foot and will be full compensation for removing, transporting, storing, reassembling all parts, necessary cutting, furnishing new parts when necessary, reinstalling at the new location, and all other incidentals necessary to complete the work. Payment shall also include removing and resetting terminal ends when required. No payment will be made for guardrail removed, but not reset and all costs for such removal shall be considered incidental to the various contract pay items.

Bridge Connections will be paid for at the contract unit price each. Payment shall include, attaching the connection to the endpost including furnishing and placing concrete and reinforcing steel necessary to construct new endposts if required, furnishing and installing the terminal connector, and all miscellaneous hardware, labor, equipment, and incidentals necessary to complete the work.

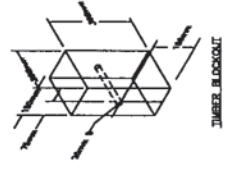
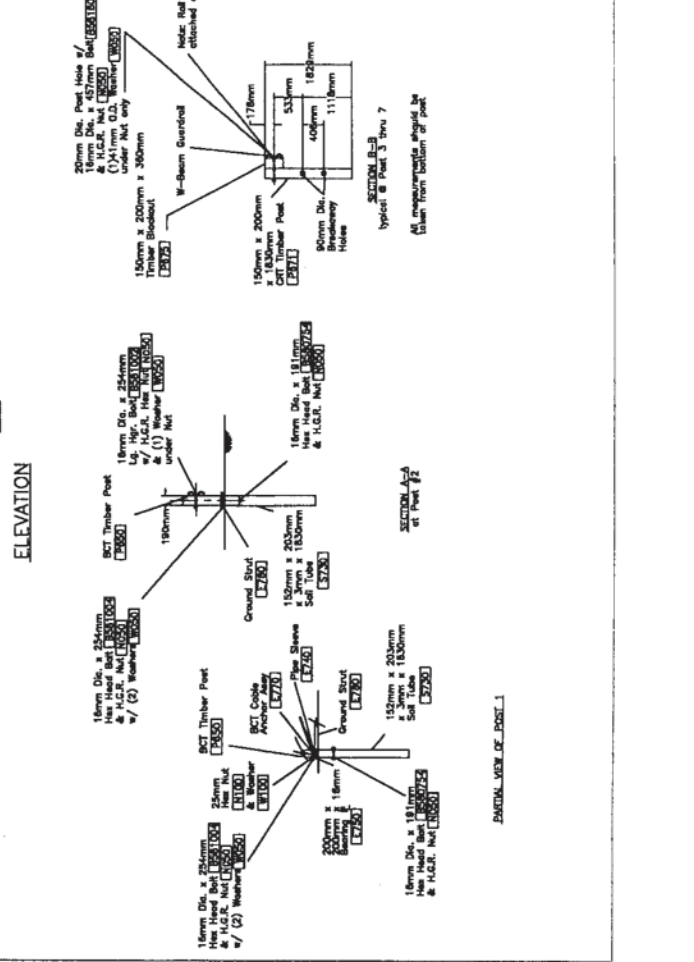
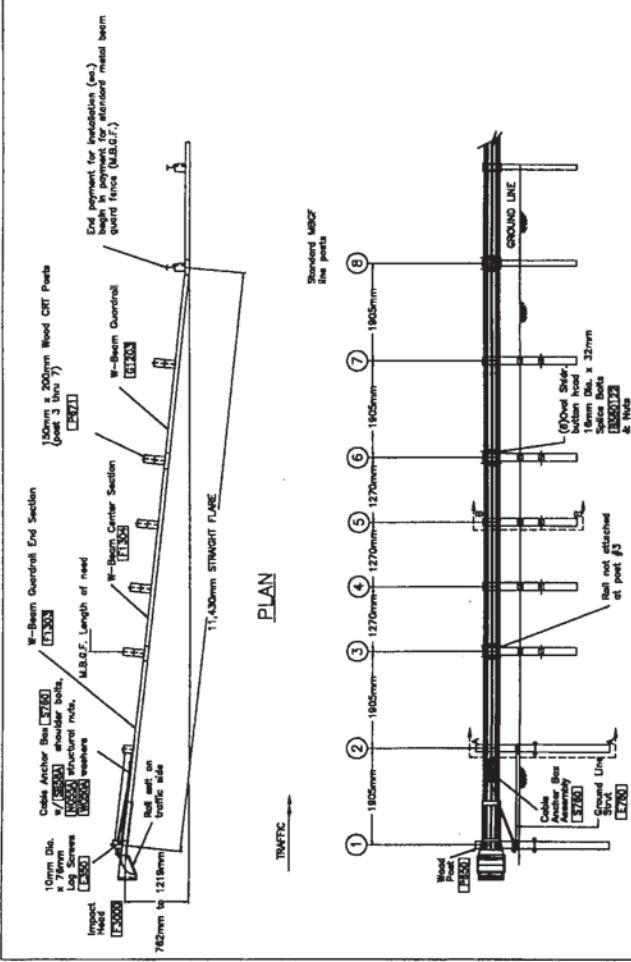
Bridge Transitions will be paid for at the contract unit price each. Payment shall include furnishing and installing the thrie beam or “w”-beam terminal connector, doubled beam section, and transition section, where called for, posts, hardware, precast concrete transition curb, and any other necessary materials and labor, including the bridge connection as stated in the previous paragraph.

RE: Standard Specification March 2020 Edition and Corrections, Additions, & Revisions thereto

ITEM #	QTY	BILL OF MATERIALS
F3000	1	IMPACT HEAD
F1303	1	W-BEAM GUARDRAIL END SECTION, 12 GA.
F1304	1	W-BEAM GUARDRAIL CENTER SECTION, 12 GA.
G1203	1	W-BEAM GUARDRAIL, 12 GA.
S730	2	*FOUNDATION SOIL TUBE, 152mm x 203mm x 1830mm
E740	1	PIPE SLEEVE
E750	1	BEARING PLATE, 200mm x 200mm x 16mm
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
E780	1	GROUND STRUT
P650	2	140mm x 190mm x WOOD POSTS
P671	5	150mm x 200mm x WOOD CRT POST
P675	5	150mm x 200mm x WOOD CRT POST
		HARDWARE
B560122	24	16mm Dia. x 32mm SPLICE BOLT
B580754	2	16mm Dia. x 191mm HEX BOLT
B581004	2	16mm Dia. x 254mm HEX BOLT
B581002	1	16mm Dia. x 254mm H.G.R. BOLT (POST 2 ONLY)
B581802	5	16mm Dia. x 457mm H.G.R. BOLT (POST 3 THRU 7)
N050	34	16mm Dia. H.G.R. NUT (SPLICE 24, SOIL TUBES 2, STRUT 2, POST 2, 1; POST 3 THRU 7, 5.)
W050	10	H.G.R. WASHER
N100	2	25mm ANCHOR CABLE HEX NUT
W100	2	25mm ANCHOR CABLE WASHER
E350	2	10mm x 76mm LAG SCREW
SBS8A	8	CABLE ANCHOR BOX SHOULDER BOLTS
N055A	8	13mm A325 STRUCTURAL NUT
W050A	16	27mm OD X 14mm ID A325 STR. WASHER

GENERAL NOTES

- Wood posts are required with the FLEAT.
- All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
- The soil tubes shall not protrude more than 100mm above ground (measured along a 1500mm cord). Site preparation may be required to ensure proper driving of post in the tube. If the tubes are placed in drilled holes, the backfill material must be satisfactorily compacted to prevent settlement.
- The bearing capacity of the soil tubes should be approved by the engineer. Gravel material will be placed in the bottom of the hole approx. 65mm deep to provide drainage. The soil tubes will be field cut to length, placed in the hole and backfilled with adequately compacted material excavated from the hole.
- The bearing cable assembly shall be installed in a lock-in device (see approved lock-in) should be used to prevent the cable from twisting when tightening nuts.
- The wood blockouts should be "jog nailed" to the rectangular wood posts to prevent them from turning when the wood shrinks.
- For curb installations, the soil tubes and posts shall be installed at the proper ground elevation behind the curb. The proper ground elevation shall be maintained to accommodate the rail to the post connecting bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed if directed by the engineer.



Flared Energy Absorbing Terminal
(FLEAT - 350) Assembly
762 to 1219mm Offset

DATE REVISED 9/03/98
JRR/SML

DESIGN NO. FLT-M
REV. 1

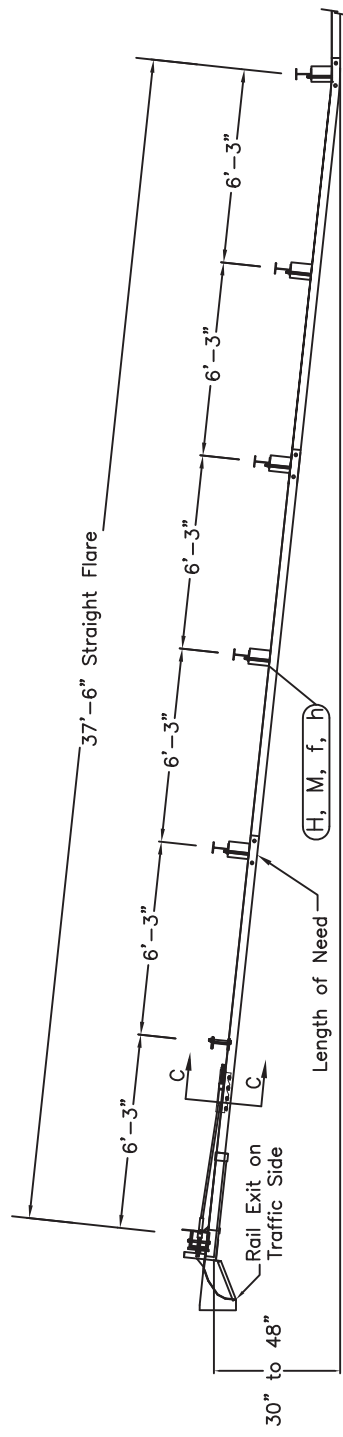
ROAD SYSTEMS INC.
BIG SPRING, TX
(915)-263-2435 or (815)-464-5917

ITEM QTY	BILL OF MATERIALS	ITEM NO.
A	1 FLEAT IMPACT HEAD	F3000
B	1 FLEAT ANCHOR RAIL 12'-6"	SF1303
C	2 W-BEAM GUARDRAIL 12'-6"	G1203
D	1 FIRST POST TOP (6x6x4" Tube)	TPHP1A
E	1 FIRST POST BOTTOM (6' W6X15)	TPHP1B
F	1 UNIVERSAL HINGE POST #2 UPPER	UHP2A
G	1 HINGED POST LOWER	HP-B
H	5 STEEL LINE POST (6' W6x9)	P621
J	1 BEARING PLATE	E750
K	1 CABLE ANCHOR BOX	S760
L	1 BCT CABLE ANCHOR ASSEMBLY	E770
M	5 RECYCLED PLASTIC BLOCK OR EQUIV.	CBSP-14

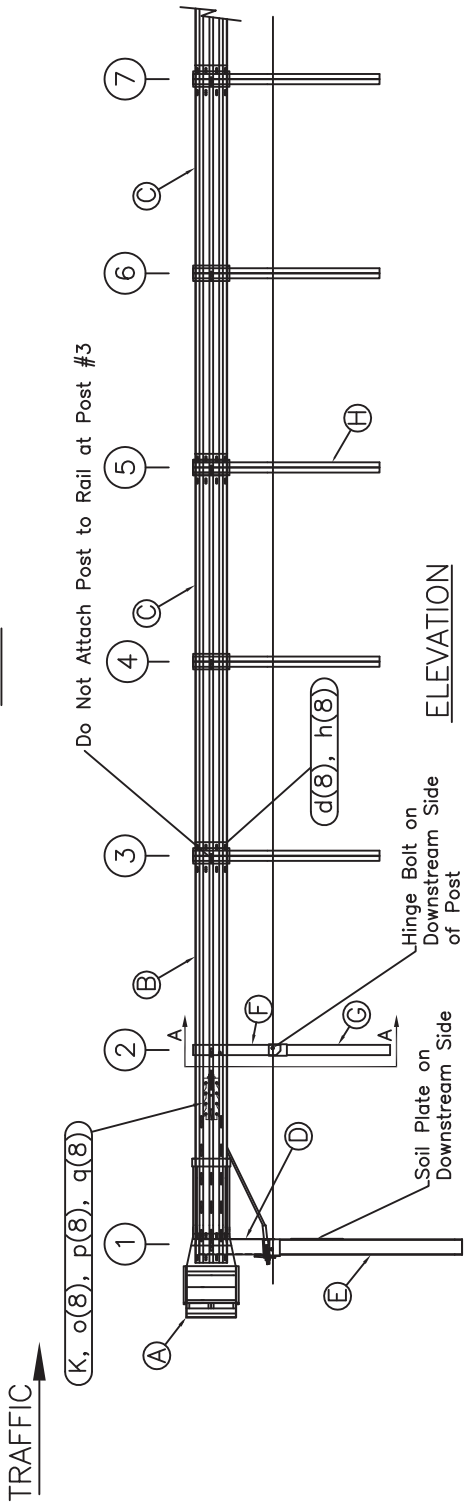
HARDWARE (ALL DIMENSIONS IN INCHES)			
a	2	5/16 x 1 HEX BOLT GRD 5	B5160104A
b	4	5/16 WASHER	W0516
c	2	5/16 HEX NUT	N0516
d	17	5/8 x 1 1/4 SPLICE BOLT	B580122
e	1	5/8 x 9 HEX BOLT GRD 5	B580904A
f	5	5/8 x 10 H.G.R. BOLT	B581002
g	3	5/8 WASHER	W050
h	22	5/8 H.G.R NUT	N055
i	1	5/8 NUT	N055
k	1	3/4 x 8 1/2 HEX BOLT GRD A449	B340854A
l	1	3/4 HEX NUT	N030
m	2	1" ANCHOR CABLE HEX NUT	N100
n	2	1" ANCHOR CABLE WASHER	W100
o	8	1/2 RSI SHOULDER BOLT W/WASHER	S812A
p	8	1/2 STRUCTURAL NUT	N012A
q	8	1/2 STRUCTURAL WASHER	W012A
r	1	BEARING PLATE RETAINER TIE	CT-100ST

GENERAL NOTES:

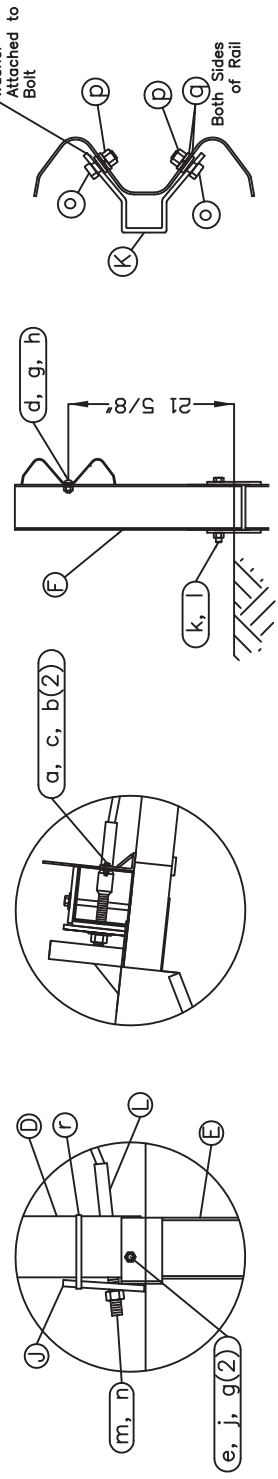
1. All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
2. The lower sections of the Posts 1&2 shall not protrude more than 4 in above the ground (measured along a 5' cord). Site grading may be necessary to meet this requirement.
3. The lower sections of the hinged posts should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
4. When competent rock is encountered, a 12" Ø post hole, 20 in. deep cored into the rock surface may be used if approved by the engineer for post 1. Granular material will be placed in the bottom of the hole, approximately 2.5' deep to provide drainage. The first post can be field cut to length, placed in the hole and backfilled with suitable backfill. The soil plate may be trimmed if required.
5. The breakaway cable assembly must be taut. A locking device (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening nuts.



PLAN



ELEVATION




SECTION A-A
Post #2

SECTION C-C
Anchor Bracket

Impact Head Connection Detail

Post #1 Connection Detail



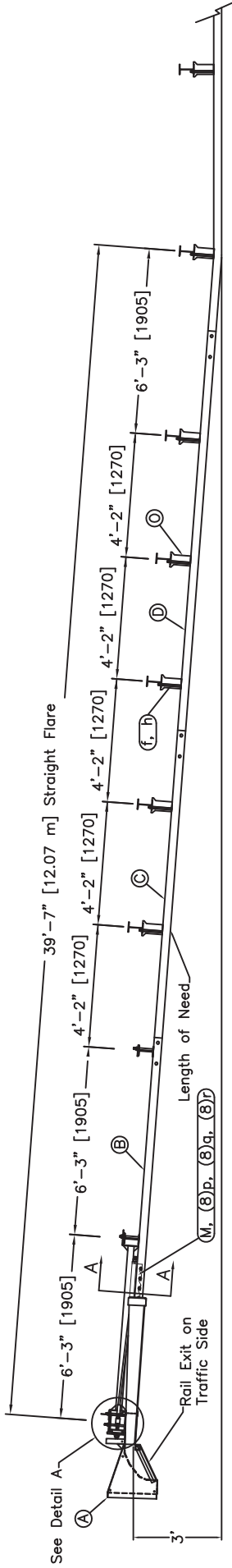
Road Systems, Inc.
 Rte. 1, Spring, TX
 Phone: 432-263-2435
 or Phone: 330-346-0721

FLEAT-SP Terminal
TL-3 Standard Post System

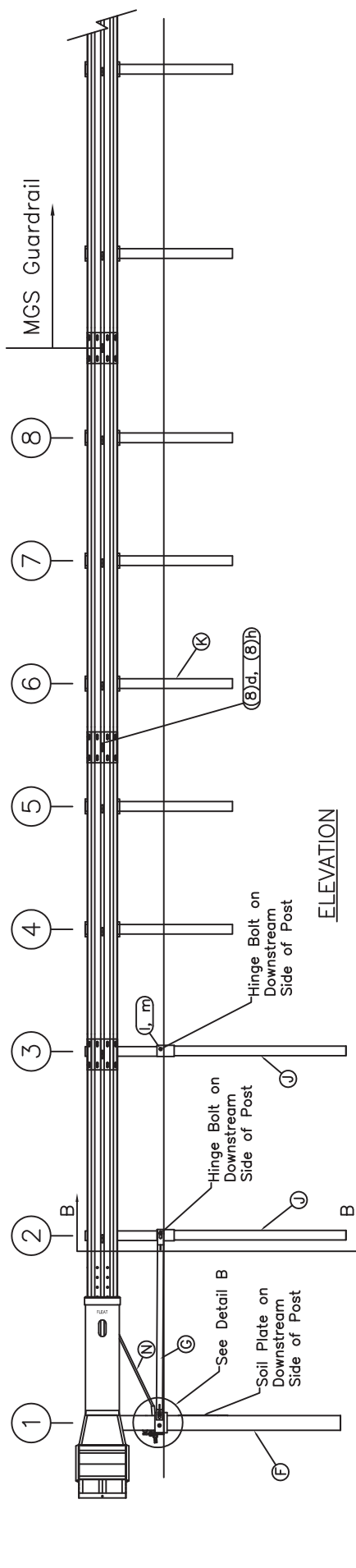
2 Post System

Sheet: 1
 Date: 01/06/13
 By: JRR
 Rev: 0

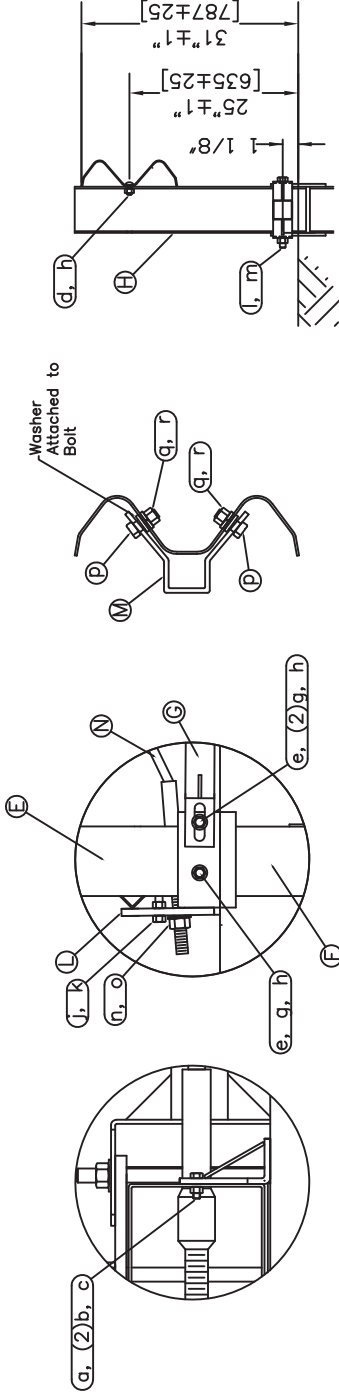
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PLAN



ELEVATION



SECTION A-A
Anchor Bracket

SECTION B-B
Post #2

Detail A
Impact Head Connection

Detail B
Post #1 Connection

GENERAL NOTES:

1. All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
2. The lower sections of the Posts 1, 2 & 3 shall not protrude more than 4 in above the ground (measured along a 5' cord). Site grading may be necessary to meet this requirement.
3. The lower sections of the hinged posts should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
4. When competent rock is encountered, a 12" Ø post hole, 20 in. deep cored into the rock surface may be used if approved by the engineer for Posts 1 and/or 2. Granular material will be placed in the bottom of the hole, approximately 2.5" deep to provide drainage. The first and/or second post can be field cut to length, placed in the hole and backfilled with suitable backfill. The soil plate may be trimmed if required.
5. The breakaway cable assembly must be taut. A locking device (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening nuts.

ITEM	QTY	BILL OF MATERIALS	ITEM NO.
A	1	FLEAT IMPACT HEAD	MF3000
B	1	FLEAT ANCHOR RAIL 12'-6"	SFT1303
C	1	FLEAT SECOND RAIL 10'-5"	F1324
D	1	FLEAT THIRD RAIL 13'-6 1/2"	F1334
E	1	FIRST POST TOP (6x6x1/2" Tube)	MP1A
F	1	FIRST POST BOTTOM (6" W6X15)	MP1B
G	1	GROUND STRUT	MS785
H	2	HINGE POST UPPER	MHP2A
J	2	HINGED POST LOWER	HP2B
K	5	STEEL LINE POST 6'	P621
L	1	MASH BEARING PLATE	ME750
M	1	CABLE ANCHOR BOX	S760
N	1	BCT CABLE ANCHOR ASSEMBLY	E770
O	5	RECYCLED PLASTIC BLOCK OR EQUIV. HARDWARE (ALL DIMENSIONS IN INCHES)	CBSP-14
g	2	5/16 x 1 HEX BOLT GRD 5	B5160104A
b	4	5/16 WASHER	W0516
c	2	5/16 HEX NUT	N0516
d	18	5/8 x 1 1/4 SPLICE BOLT	B580122
e	2	5/8 x 9 HEX BOLT GRD 5	B580904A
f	5	5/8 x 10 H.G.R. BOLT	B581002
g	3	5/8 WASHER	W050
h	25	5/8 H.G.R. NUT	N050
j	2	5/8 x 5" BOLT FULL THREAD GRD A449	B580504A
k	1	5/8 HEX NUT	N055
l	2	3/4 x 8 1/2 HEX BOLT GRD A449	B340854A
m	2	3/4 HEX NUT	N030
n	2	1 ANCHOR CABLE HEX NUT	W100
o	2	1 ANCHOR CABLE WASHER	WB100
p	8	1/2 RSI SHOULDER BOLT W/WASHER	SB12A
q	8	1/2 STRUCTURAL NUT	NO12A
r	8	1/2 STRUCTURAL WASHER	WO12A

RSI
Road Systems, Inc.
Big Spring, TX
Phone: 432-263-2435
or Phone: 330-346-0721

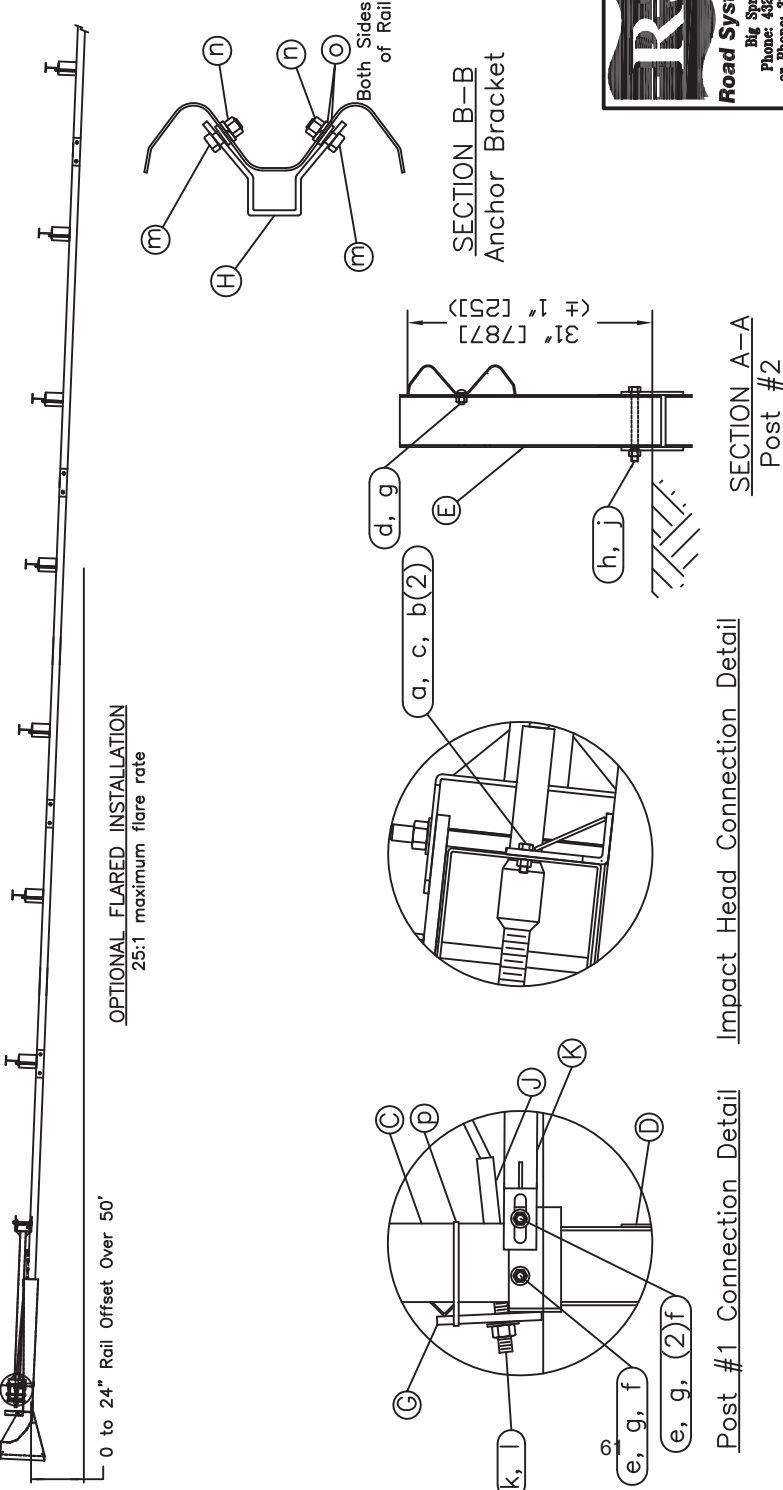
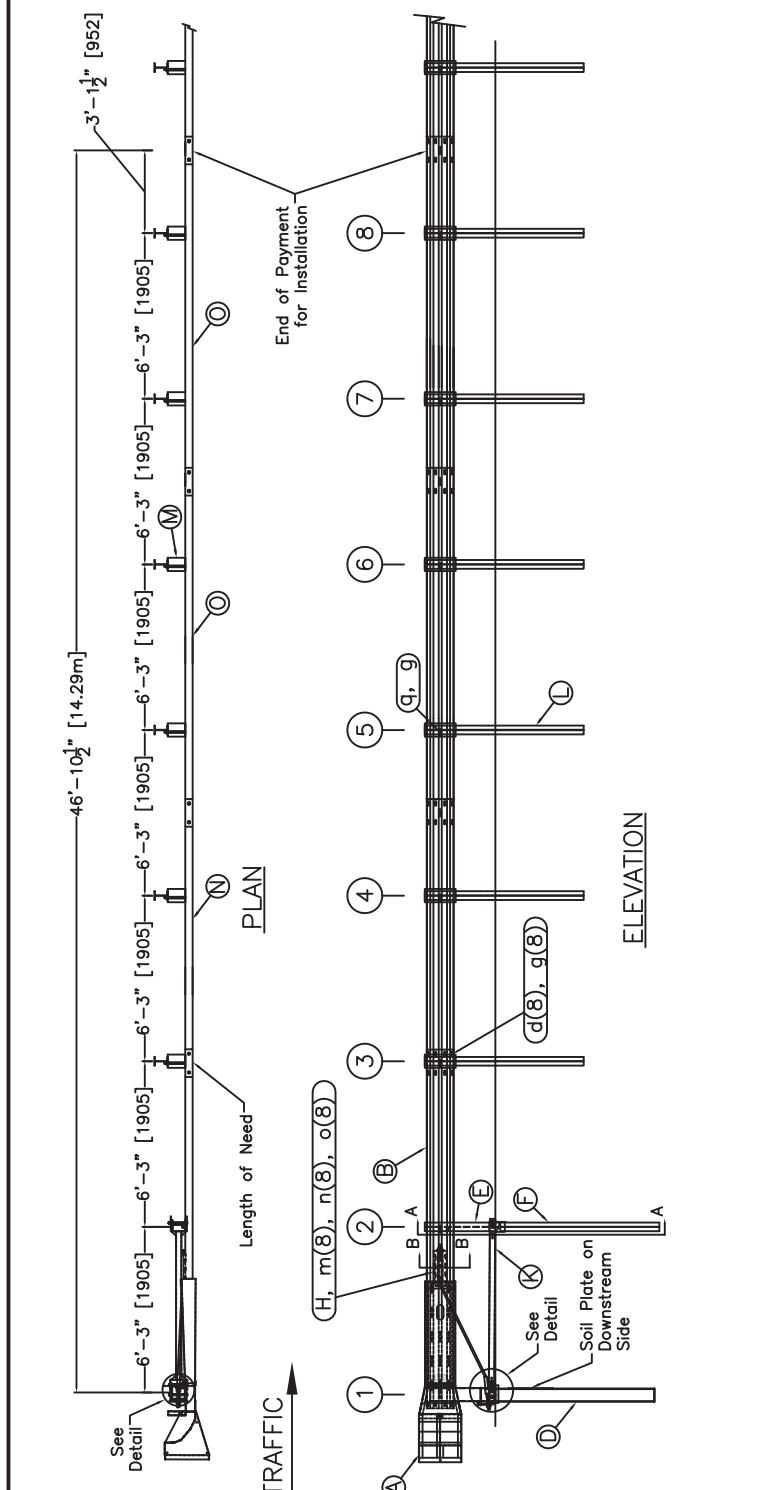
MASH FLEAT Terminal
TL-3 Standard Post System

Sheet:	1
Date:	04/10/19
By:	JRR
Rev:	0
Drawing Name:	MFLT
Scale:	None

ITEM	QTY	BILL OF MATERIALS	ITEM NO.
A	1	IMPACT HEAD	MS3000
B	1	W-BEAM GUARDRAIL END SECTION, 12 Go.	SF1303
C	1	FIRST POST TOP (6x6x $\frac{3}{4}$ " Tube)	MTPHP1A
D	1	FIRST POST BOTTOM (6" W6X15)	MTPHP1B
E	1	SECOND POST ASSEMBLY TOP	UHP2A
F	1	SECOND POST ASSEMBLY BOTTOM	HP2B
G	1	BEARING PLATE	E750
H	1	CABLE ANCHOR BOX	S760
J	1	BCT CABLE ANCHOR ASSEMBLY	E770
K	1	STRUT	MS785
L	6	6x9 (6x8.5) STEEL POST	P621
M	6	RECYCLED PLASTIC BLOCK OR EQUIV.	CBSP-14
N	1	W-BEAM MGS RAIL SECTION (9'-4 1/2")	G12025
O	2	W-BEAM MGS RAIL SECTION (12'-6")	G1203A
HARDWARE (ALL DIMENSIONS IN INCHES)			
a	2	5/16 x 1 HEX BOLT GRD 5	B5160104A
b	4	5/16 WASHER	W0516
c	2	5/16 HEX NUT	N0516
d	25	5/8 Dia. x 1 1/4 SPLICE BOLT (POST #2)	B580122
e	2	5/8 Dia. x 9 HEX BOLT A449	B580904A
f	3	5/8 WASHER	W050
g	33	5/8 Dia. H.G.R. NUT	N050
h	1	3/4 Dia. x 8 1/2 HEX BOLT GRD A449	E340854A
j	1	3/4 Dia. HEX NUT	N030
k	2	1 ANCHOR CABLE HEX NUT	N100
l	2	1 ANCHOR CABLE WASHER	W100
m	8	1/2 RSI SHOULDER BOLT W/WASHER	SB12A
n	8	1/2 STRUCTURAL NUT	N012A
o	8	1/2 STRUCTURAL WASHER	W012A
p	1	BEARING PLATE RETAINER TIE	CT-100ST
q	6	5/8" x 10" H.G.R. BOLT	B581002

GENERAL NOTES:

- All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
- The lower sections of the Posts 1&2 shall not protrude more than 4 in [100] above the ground (measured along a 5' [1.5m] cord longitudinal to the system). Site grading may be necessary to meet this requirement.
- The lower section of the hinged post should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.
- When competent rock is encountered, a 12" [300] \emptyset post hole, 20 in. [500] deep cored into the rock surface and/or 2. Granular material will be placed in the bottom of the hole, approximately 2.5" [60] deep to provide drainage. The first and/or second post can be field cut to length, placed in the hole and backfilled with suitable backfill. The soil plate may be trimmed if required.
- The breakaway cable assembly must be taut. A locking device (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening nuts.





Road Systems, Inc.
Big Spring, TX
Phone: 409-265-2495
or Phone: 360-346-0721

MSKT-SP-MGS Terminal (8" Blocks) Test Level 3

Drawing Name: MSKT-SP-MGS8
Scale: None

Sheet: 1
Date: 05/20/17
By: JRR
Rev: 0

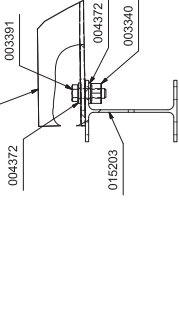
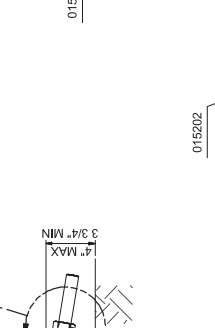
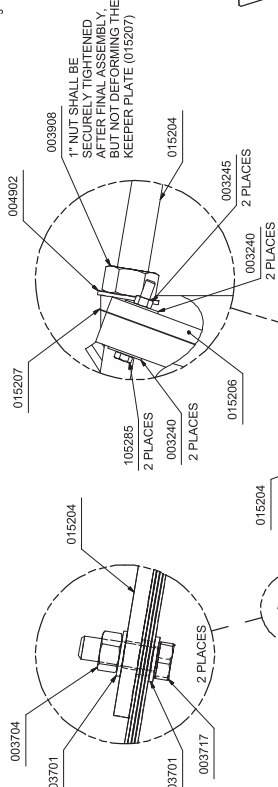
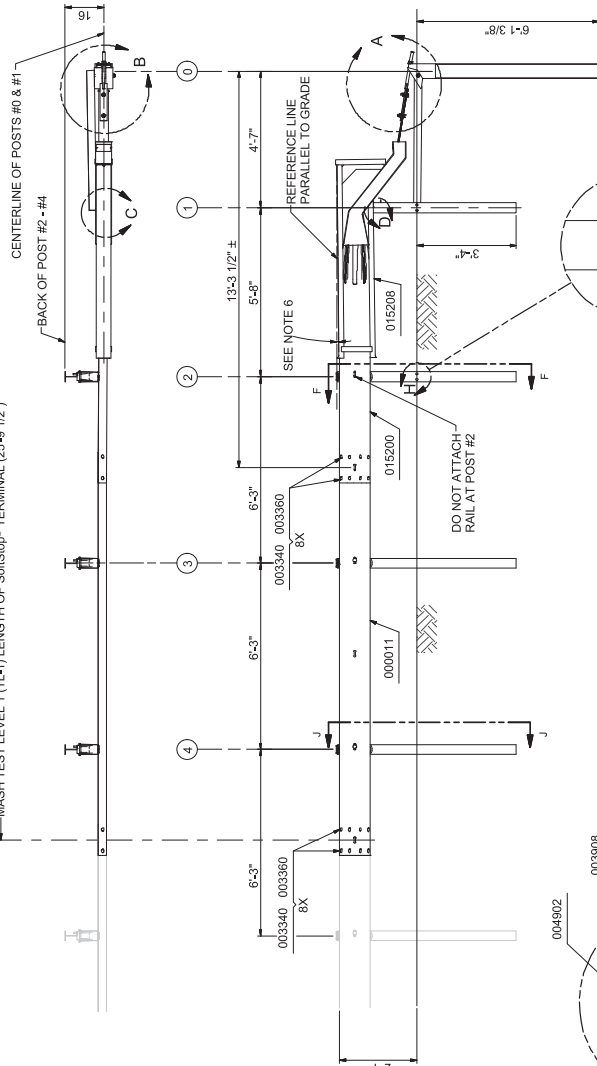
SECTION A-A
Post #2

Impact Head Connection Detail

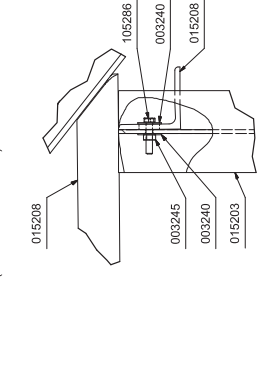
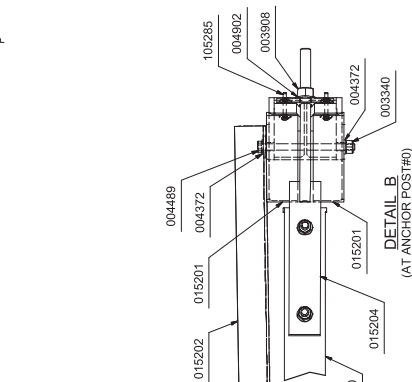
Post #1 Connection Detail

NOTE:
 ALL SoftStop® PARALLEL TO ROADWAY
 WHEN OFFSET IS REQUIRED BY DESIGN ENGINEER
 SEE SoftStop® (8" COMPOSITE BLOCKS) MANUAL FOR
 REQUIREMENTS.

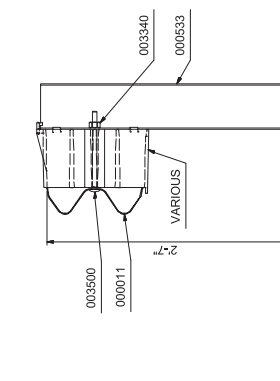
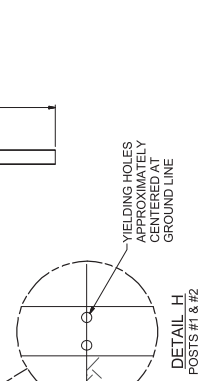
MASH TEST LEVEL 1 (TL-1) LENGTH OF SoftStop® TERMINAL (25'-9 1/2")



DETAIL C
 (POST #1, SHOWN NEAR GROUND)



DETAIL D
 (POST #1)



DETAIL F-F
 (POST #2)

PART NO.	QTY.	DESCRIPTION
000011	1	1/2\"/>

PART NO.	QTY.	DESCRIPTION
000533	2	6\"/>

- REFER TO SoftStop® (8" COMPOSITE BLOCKS) ASSEMBLY MANUAL.
- PROPER SITE GRADING SHOULD BE ACCOMPLISHED IN ACCORDANCE WITH LOCAL SPECIFYING AGENCY GUIDELINES AND THE AASHTO ROADSIDE DESIGN GUIDE.
- DO NOT ATTACH THE SoftStop® DIRECTLY TO A RIGID BARRIER. UNDER ANY CIRCUMSTANCES SHALL THE GUARDRAIL WITHIN THE SoftStop® BE CURVED.
- MANUFACTURER SUGGESTS CUSTOMER TO PROVIDE REFLECTORIZER OF THE TERMINAL.
- IT IS ACCEPTABLE TO INSTALL THE SoftStop® IMPACT HEAD PARALLEL TO THE GRADE LINE OR WITH AN UPWARD TILT. SEE SoftStop® ASSEMBLY MANUAL FOR SPECIFIC DETAILS.

SEE PARTS LIST	DATE	BY	REVISION
N/A	1/14/2013		

LT	RS	TT	DD	DD	DD	DD	DD
00	00	00	00	00	00	00	00

EST UNFINISHED WT.	0.0 lbs	0.0 lbs	0.0 lbs	0.0 lbs	0.0 lbs	0.0 lbs	0.0 lbs
0641	82119	E	DDSS	PKL			

TOLERANCES PER THP-SF-001, UNLESS OTHERWISE SPECIFIED.	DO NOT SCALE DRAWINGS	DO NOT SCALE DIMENSIONS	DO NOT SCALE DIMENSIONS
±0.005	AS SHOWN	AS SHOWN	AS SHOWN

SoftStop® TERMINAL (8" BLOCKS)
 PLAN, ELEVATION & SECTION
 MASH TEST LEVEL 1 (TL-1)
 P/N: 500654

SPECIAL PROVISION
SECTION 606
GUARDRAIL
(Powder Coated Galvanized Guardrail)

Description This work shall consist of furnishing and installing Mid-Way Splice Guardrail as noted in the contract documents. Posts shall be minimum seven-foot posts at all locations.

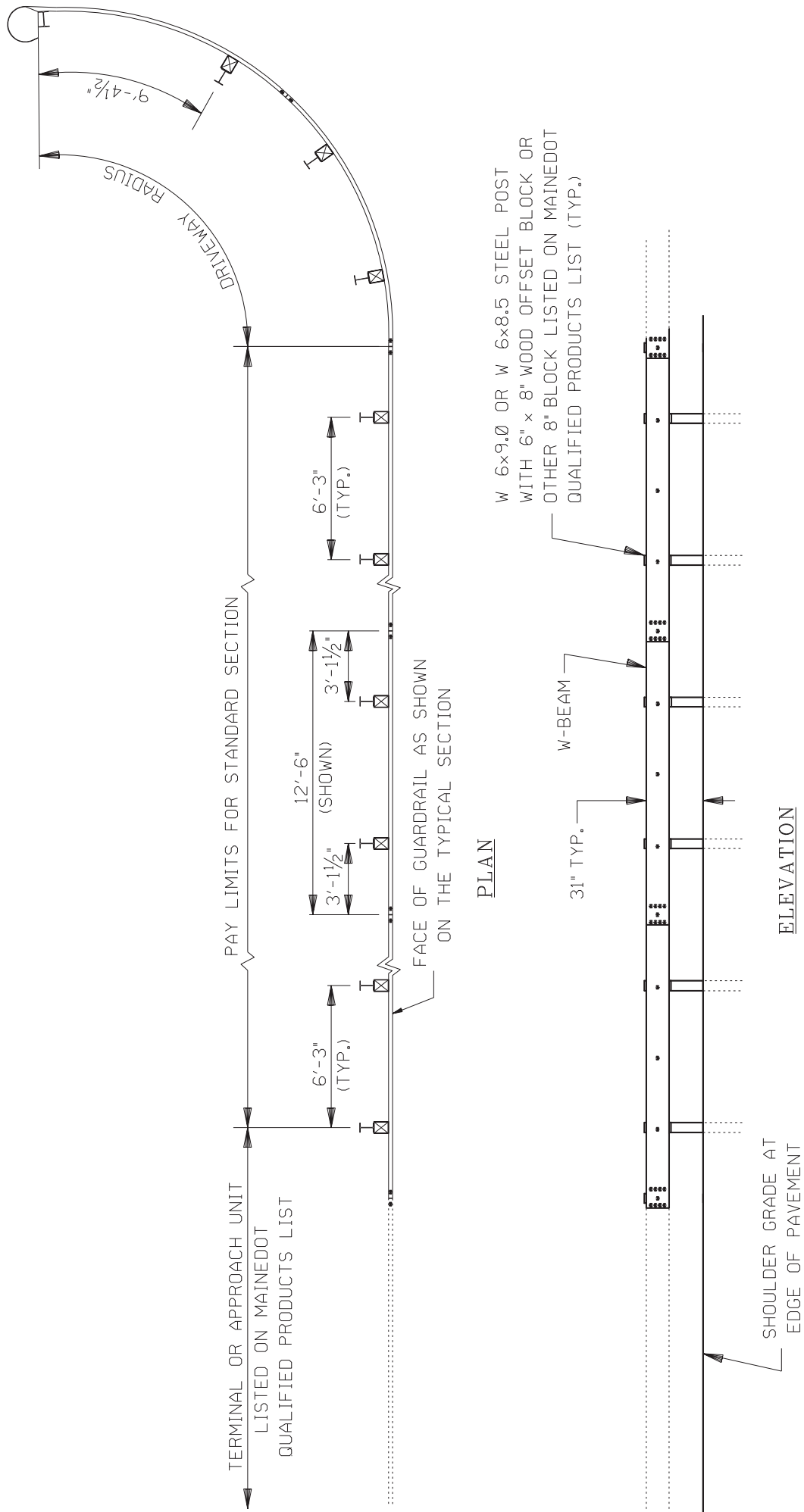
A powder coating shall be applied to all guardrail components. Work shall be completed according to manufacturer's details and specifications, including those set forth in Appendix A. Powder coating shall be a medium brown color, Federal Standard # 30117, or RAL # 8024, in matte finish.

Method of Measurement Powder coated Mid-Way Splice Guardrail shall be measured by the linear foot and will include all guardrail components and powder coating within the limits as directed. Terminals will be measured by the unit, complete, in place, and accepted.

Basis of Payment The accepted quantity of all guardrail items will be paid for at the contract unit price complete in place, including powder coating requirements.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.1311 31" W-Beam Guardrail - Mid-Way Splice, Powder Coated (Steel Post, 8" Offset Blocks, Single Faced)	Linear Foot
606.1313 31" W-Beam Guardrail - Mid-Way Splice, Powder Coated (Steel Post, 8" Offset Blocks, 15' Radius and Less)	Linear Foot
606.1314 31" W-Beam Guardrail - Mid-Way Splice, Powder Coated (Steel Post, 8" Offset Blocks, Over 15' Radius)	Linear Foot
606.2650 Terminal End – Single Rail – Powder Coated	Each



31" W-BEAM GUARDRAIL - MID-WAY SPLICE

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

Important:

Apply galvanizing and powder coating within the same facility (see 1.2);

Apply first powder coating over galvanizing within a maximum 12-hour window (see 3.4.1).

DESCRIPTION

1.1 General. This work shall be a duplex coating, consisting of hot dip galvanizing and high-performance, shop-applied, thermosetting-based, super-durable powder coating, for fabricated steel products for exterior use, as shown on the plans or as directed.

1.2 Duplex Coating Facility. The galvanizer shall be qualified and have demonstrated a minimum of ten years experience in the successful application of hot dip galvanizing using the dry kettle process, and a minimum of five years experience in the successful application of powder coatings over galvanizing within the same facility.

1.3 Scope of Work. All fabricated products and components, as shown on the plans or as directed, shall be furnished with a duplex coating as described. The duplex coating system shall consist of Hot Dip Galvanizing, Durable powder primer, Super durable powder topcoat, and powder clear coat.

MATERIALS

2.1 Galvanizing. Hot dip galvanizing shall conform to AASHTO M111 (ASTM A123) and Maine DOT Standard Specifications, Section 506.20, and utilize the dry kettle process in a bath of molten zinc. The galvanizing kettle shall contain special high grade zinc, nickel, and other earthy materials. Quenching with water or treatment with a chromate conversion coating is prohibited. Provide the thickness of galvanizing specified in the reference standards. Hardware shall be hot dip galvanized in conformance with AASHTO M232 (ASTM A153). Repairs to the galvanizing shall be in conformance with ASTM A-780 and Section 506.22.

2.2 Abrasives. Provide abrasives that are dry and free of oil, grease, and corrosion-producing, or other deleterious contaminants. Provide an abrasive that is sized to produce a dense, consistent, sharp, angular, uniform anchor pattern with a profile height of 1.0-1.5 mils, unless the requirements of the coating manufacturer are more restrictive. The use of iron shot, steel shot, aluminum oxide grit, sand, or coal slag products as blast abrasives, and power wire brushes are NOT permitted. Use approved abrasives [e.g. garnet, stainless steel grit, DuPont StarBlast® XL (fractured), etc.] that will not leave a residue on the galvanized surface after blowing down with compressed air.

2.3 Powder Coating. The duplex coating shall be a two-coat shop-applied, oven-cured, high performance, exterior thermosetting powder coating consisting of a durable zinc-rich powder coating primer, and a super-durable powder coating topcoat applied over hot dipped galvanized (HDG) steel substrates. For extra protection a third coat consisting of a powder clearcoat shall be applied. Fasteners exposed to view after installation shall receive duplex coating per section 3.4.4 and 3.7.4.

2.3.1 Furnish powder coating materials from one of the following approved suppliers:

1. AkzoNobel
2. PPG
3. Sherwin Williams
4. TIGER Drylac

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

2.3.2 The powder coating manufacturer shall certify in writing that:

1. The duplex coating facility applying the powder coating is certified to apply the powder by the coating manufacturer;
2. The powder coating meets or exceeds the following minimum performance requirements for use over hot dip galvanized surfaces:

Powder Coating - Minimum Performance Requirements

Test	Powder Primer	Powder Topcoat
Thickness (SSPC PA2)	3 mils (min.)	5 mils (min.)
Adhesion (ASTM D4541)	1050 psi (min)	1050 psi (min)
Impact Resistance (ASTM D2794 Direct)	160 in. lbs.	160 in. lbs.
Flexibility (ASTM D522,	pass	pass
Pencil Hardness (ASTM D3363)	3B	2H
Humidity (ASTM D4585) 100° F, 2000 hrs	Pass, no cracking or delamination	Pass, no cracking or delamination
Corrosion Weathering (ASTM D5894, 13 cycles, 4000 hours)	blister rating: 10 rust rating: 7	
Dry Heat Resistance (ASTM D2485)	250° F	
Abrasion Resistance (ASTM D4060)	200 mg loss (max)	
Salt Spray (ASTM B117) 2000 hrs		pass
Color Retention (ASTM D2244) 10 years		3ΔE (based on inorganic resins)
Chalk Resistance (ASTM D4214)		none
Gloss Retention (ASTM D523) 10 years		45% loss (max)
Xenon Arc Test (ASTM D 4798) 400 hrs		pass

2.3.3 Provide each coat of powder coating in sufficiently contrasting color to facilitate proper coverage and to distinguish it from previously applied coatings. The previous coat shall be hidden by application of each coat at the specified minimum thickness.

2.3.4 Provide all powder coating materials in sealed, original, containers that are properly marked to allow verification, with applicable material safety data sheets, application instructions and precautions, including the manufacturer's name, type of material, brand name, color, shelf life, purchase order number, lot and batch numbers, and quantity.

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

2.3.5 The final color of the painted product shall be a medium brown, Federal Standard #30117 or RAL #8024, with a matte finish.

2.3.6 Repair and touch-up materials shall be supplied by the powder coating applicator and applied in accordance with the powder coating manufacturer's recommendations.

DUPLEX COATINGS

3.1 General

3.1.1 Provide all materials, equipment, and labor necessary to perform the scope of work whether or not the material or equipment is specifically identified in this Item. Conduct all galvanizing, surface preparation, powder coating operations, handling, shipment, and installation in a workmanlike manner in conformance with SSPC-PA1, these requirements, and to the reasonable satisfaction of the Department.

3.1.2 Basis of Design. This specification is based on the standard of quality and performance of the powder coating duplex system provided by Duncan Galvanizing.

3.1.3 Specifications. Perform the work in conformance to the Contract requirements, the reference standards, and the coating manufacturer's instructions, respectively.

3.1.4 Reference Standards. The latest edition of the standards and regulations in effect at the time of the Bid, form a part of this Specification. A copy of the reference standards applicable to the work shall be available at the Department's request.

- a. **American Society for Testing and Materials (ASTM)**
 - 1. ASTM A123, Standard Specification for Zinc (Hot Dip Galvanized) Coatings on Iron and Steel Products
 - 2. ASTM A153, Standard Specification for Zinc Coating (Hot Dip) on Iron and Steel Hardware
 - 3. ASTM A385, Standard Practice for Providing High-Quality Zinc Coatings (Hot Dip)
 - 4. ASTM A780, Standard Practice for Repair of Damaged and Uncoated Areas of Hot Dip Galvanized Coatings
 - 5. ASTM D610, Standard Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces
 - 6. ASTM D6386, Standard Practice for Preparation of Zinc (Hot Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting.
- b. **American Association of State Highway & Transportation Officials (AASHTO)**
 - 1. AASHTO M111, Zinc (Hot Dip Galvanized) Coatings on Iron and Steel Products
 - 2. AASHTO M232, Zinc Coating (Hot Dip) on Iron and Steel Hardware
- c. **American Galvanizers Association (AGA)**
 - 1. The Inspection of Products Hot Dip Galvanized After Fabrication
 - 2. *Powder Coating over Hot Dip Galvanized Steel*, Powder Coating Journal, Feb 2004, Philip Rahrig, AGA Executive Director
 - 3. *Powder Coating over Galvanized Steel*, Tom Langill, AGA Technical Director, Feb 2010.
- d. **Society for Protective Coatings (SSPC)**
 - 1. SSPC-SP 1, Solvent Cleaning

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

2. SSPC-SP 7 / NACE No. 4, Brush Off Blast Cleaning
3. SSPC-PA 1, Shop, Field, and Maintenance Painting
4. SSPC-PA 2, Measurement of Dry Film Thickness with Magnetic Gages

3.1.5 Submittals.

3.1.5.1 Surface Preparation and Powder Coating Plan.

1. Provide a written plan to the Department for applying duplex coatings. Identify the manner of surface preparation, the powder coat system to be applied, film thickness, cure time between coats, repair materials and procedures of typical damage and defects in the duplex coating, and other information needed to successfully apply all coats of the duplex system.
2. Provide material product literature and MSD sheets for the coatings specified, along with test data indicating conformance to the performance criteria required.
3. Submit six - 3-inch by 6-inch samples of shop-applied duplex coatings and colors proposed for use for approval to the Department a minimum four weeks prior to coating application. Samples shall be made of the same or comparable material and thickness as production pieces.
4. Submit a Certificate of Compliance stating that the requirements of the contract specifications have been met, in conformance to 106.04.

3.1.5.2 Substitutions or Approved Equals.

1. Substitutions or 'Approved Equals' are defined as meeting the aesthetic, durability, and all other performance criteria described in this specification, and shall be accompanied by proof that the Substitution or 'Approved Equal' meets or exceeds these criteria. Approval is the discretion of the Department. Coatings or processes not matching or exceeding the approved specified process and aesthetic, durability, and performance criteria shall be removed and replaced at the expense of the Contractor and all Subcontractors that were involved with the supply of and application of the non-conforming product.

3.1.6 Supplier Coordination.

1. **Fabricator-Galvanizer Coordination.** Prior to fabrication and final submittal of shop drawings to the Department, fabricators shall submit shop drawings to the galvanizer for all metal fabrications to receive shop- applied duplex coatings, to review fabricator's shop drawings for suitability of materials for galvanizing and coatings, and to coordinate any required modifications to fabrications required to be performed by the fabricator.
2. The supplier of steel products shall notify the galvanizer if the chemical composition of the steel to be galvanized exceeds the following limits in order to determine its suitability for processing: 0.25% carbon, 0.22% silicon, 0.04% phosphorous, and 1.3% manganese.

3.2 Hot Dip Galvanizing (HDG)

3.2.1 Fabricated products shall meet the requirements of ASTM A385 (for material composition, cleanliness, drainage vents, etc.) prior to galvanizing, and galvanized surfaces shall meet the requirements of ASTM D6386 (preparing zinc surfaces for painting), as applicable and as stated herein.

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

1. Galvanizing: Galvanize materials in accordance with specified standards and this specification. Galvanizing shall provide an acceptable substrate for applied coatings. The dry kettle process shall be used to eliminate any flux inclusions on the surface of the galvanized material.
2. Prior to galvanizing, the steel shall be immersed in a preflux solution (zinc ammonium chloride). The wet kettle process is prohibited.
3. Implement the following procedures to provide the appropriate surface for the material to be galvanized:
 - a) Utilize and regularly inspect a monitoring recorder to observe any variances in the galvanizing bath temperature.
 - b) The pickling tanks shall contain hydrochloric acid. Titrations shall be taken weekly at a minimum.
 - c) All chemicals and zinc content will be tested at least once a week to determine compliance with ASTM standards. All testing will be done using atomic absorption spectrometry or x-ray fluorescence (XRF) equipment at a lab in the galvanizing plant.

3.2.2 Surface Preparation of Hot Dip Galvanizing (HDG)

1. Prepare all surfaces in conformance to the requirements of this Item, and the applicable Surface Preparation/Powder coating Plan provided under MaineDOT Standard Specifications, Section 506.13, Submittals.
2. Prior to powder coating, clean and prepare galvanized surfaces as necessary to remove detrimental contaminants. (See *Powder Coating over Galvanized Steel*, Feb 2010 Tom Langill for cautions regarding cleaning.) If applicable apply cleaning materials with clean lint-free rags or soft bristle brushes frequently changed to prevent reapplying contaminants. After cleaning, rinse thoroughly with hot water and allow the part to dry completely.
3. Prepare galvanized surfaces with SSPC, SP 16 Brush-Off Blast Cleaning, using non-metallic abrasives at a reduced nozzle pressure as recommended by the equipment manufacturer, or abraded by approved mechanical means using sanding disks with appropriate abrasive, to thoroughly roughen the entire surface and produce a dense, consistent, sharp, angular, uniform anchor pattern with a profile height of 1.0-1.5 mils, exhibiting a uniform gray color free of any bright, shiny spangles and to an appearance and feel similar to sandpaper.
4. The required thickness of the zinc coating shall be maintained and checked prior to powder coating. Surface preparation shall be acceptable to the powder coating manufacturer's requirements. Additional surface preparation or a tie coat may be considered if required by the powder coating manufacturer and approved by the Department.
5. The substrate surface shall be dry and free from dust, dirt, oil, grease or other contaminants.

3.2.3. Discontinuities. All visually evident detrimental surface imperfections (e.g. flux inclusions, dross inclusions, oil) that are present on galvanized surfaces shall be cleaned, and any high spots, rough areas and edges, spikes, and sharp protrusions shall be removed by grinding to produce a smooth surface. Disbondment (peeling) of galvanizing is not acceptable and the piece shall be

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

regalvanized, or investigated for extent and severity and a repair solution proposed to the Department for approval before corrective action is taken.

3.2.4 Surface profiling shall be performed prior to the formation of "white rust" on the galvanized surface. If any "white rust" is detected by visual means, the galvanizing shall be stripped off and the steel re-galvanized in conformance with these specifications. "White rust" shall be as defined in the Inspection of Products Hot Dip Galvanized After Fabrication, Table IV, by the American Galvanizers Association.

3.2.5 Prior to powder coating galvanized products shall not be nested, stacked or stored with adjacent surfaces touching but shall be kept separated to remain dry and permit the circulation of air between products.

3.3 Galvanized Steel Outgassing.

3.3.1 The galvanized parts shall be subjected to a thermal cycle (i.e. outgassing) after surface profiling and before powder coating application. The thermal cycle should be set at the appropriate temperature and duration for the thickness of the product recommended by the powder coating manufacturer.

3.4 Powder Coat Application.

3.4.1 Time limits. The first coat of powder coating shall be applied within twelve (12) hours of galvanizing and within one hour of surface preparation of the galvanized surface and outgassing, at the galvanizer's facility, and in a controlled environment meeting applicable atmospheric requirements, as recommended by the coating manufacturer.

3.4.2 Powder coating application. Pretreatment and powder coating application and curing shall be performed after galvanizing in conformance with the powder coating manufacturer's recommendations and shall consist of the following, unless approved otherwise:

1. Verify that the galvanized surface exhibits the specified degree of cleaning immediately prior to powder coating.
2. The coating and curing facility shall be maintained free of airborne dust and dirt until coatings are completely cured.
3. The powder coating shall be electrostatically applied according to the coating manufacturer's written specifications, maintaining even coverage on all parts. The powder shall only be applied when both the ambient temperature is 65° F. or above, and the part surface temperature is between 60° and 95° F., and is (min.) 5° F. higher than the dew point. Relative humidity shall be less than 85 percent (max.).
4. After applying the powder, all parts shall be placed in an oven, cured and bonded at the manufacturer's recommended levels (e.g. approximately 392° F. for 25 minutes). The Contractor shall ensure that a stable transfer exists between the powder application system and the curing oven to prevent the loss of powder from the parts.
5. The powder coating shall be applied to a minimum dry film thickness of 3 mils primer and 5 mils topcoat, and in a manner that will ensure a uniform coating without holidays, runs, or detrimental build at edges. A clear coat shall be applied at the manufacturer's recommended thickness.

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

6. Each coated part shall be visually inspected. Measure the coating thickness with a thickness gauge. Any part that does not meet the specified coating thickness may be recoated immediately after lightly abrading (sanding) the surface. Once cured, all parts shall be allowed to cool sufficiently before further handling.

3.4.3 Surface smoothness - Duplex coatings shall exhibit a smoothness (i.e. rugosity) not greater than 4 rug (16-20 microns of variation) when measured by a profilometer over a 1-inch straight line on the surface of metal products less than 24 lbs/ linear foot. The profilometer shall be capable of operating in 1 micron increments.

3.4.4 Hardware shall be galvanized and powder coated as follows. Furnish an application procedure to the Department. Coating procedures for fasteners are not restricted to the same-facility (1.2) and 12-hour maximum window (3.3.1) restrictions, due to the different nature of fastener supply.

1. Bolts - Powder coat bolt heads. Minor overspray is permitted on the threads.
2. Nuts - Powder coat exterior nut surfaces and mask off interior surfaces.
3. Washers - Powder coat all washer surfaces.

3.5 Inspection.

3.5.1 Quality Control (QC). The applicator is required to conduct and document quality control inspection of the cleaning and powder coating operations including at a minimum, measurements of surface profile, surface cleanliness, dry film coating thickness, and visual inspection for coating defects. The data shall be recorded in a log maintained at the site and available for the Department's review during working hours.

3.5.2 Quality Assurance (QA). The work is subject to QA inspection by the Department.

1. Facilitate QA inspection as required, including proper notification, allowing adequate time for inspections, and providing access to the work. Furnish, until final acceptance of the coating system, all equipment, reference documents, and instrumentation needed to inspect all phases of the work.
2. Measure the thickness of each coat using nondestructive magnetic dry film thickness gages. Comply with SSPC- PA2 for the calibration and use of gages and the minimum frequency of thickness measurements. QA Inspectors will not be limited by the frequency of thickness measurements of PA2 but will take measurements sufficient to assure that proper thickness is achieved on all surfaces as specified.
3. The presence or activity of Department QA inspections in no way relieves the Contractor of the responsibility to comply with all requirements of this Item, and to provide adequate inspections of its own to assure compliance with the requirements of this Item.
4. Finished products will be stamped "Approved" only after the loading has been completed and approved. No material shall be shipped without the prior approval of the Department.

3.6 Handling / Shipping / Installation.

3.6.1. Duplex-coated materials shall not be lifted, placed on supports, or loaded for shipment until the shop coating has been adequately cured and inspected.

3.6.2. Protective measures. Exercise care in handling shop-coated materials in the shop, and during

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

storage, shipping, field installation, and subsequent construction to protect the coating from any scraping, marring, or other damage to the surface finish. Coated material shall be insulated from lifting devices and from the scraping and rubbing of parts that would damage the coating, by the use of lifting softeners, nylon slings, padded cables, storage pallets, separators, cushioners, tie-downs, and other approved supports. Individual parts shall be wrapped or padded with effective protective material (e.g. foam, not paper or cardboard).

3.6.3. Installation. Comply with fabricator's and galvanizer's requirements for installation of materials and fabrications, including use of nylon slings or padded cables for handling shop-coated materials.

3.7 Touch-Up And Repairs.

3.7.1 The total repair area shall be less than one quarter of one percent (0.25%) of the area of an individual member, or the member shall be rejected and regalvanized and recoated with the duplex coating. [The repair area definition is comparable to Rust Grade 7 in ASTM D610, *Standard Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces.*]

3.7.2 HDG- Repair damaged galvanizing and bare steel surfaces in accordance with ASTM A780, Standard Practice for Repair of Damaged Hot Dipped Galvanized Coatings, Annex A2. Thoroughly clean damaged areas to produce a clean, bare and dry bright metal surface with a roughened profile and feather into the edges of adjacent undamaged galvanizing. Use a power sanding disk per SSPC-SP3. For bolts use a thorough hand wire brushing and SP1 cleaning as a minimum.

3.7.3 Apply an approved organic zinc-rich repair paint containing 92 percent (min.) zinc by weight in the dry film, according to the manufacturer's recommendations, in two to four coats to a thickness equivalent to the surrounding galvanizing. Silver paint, brite paint, or aluminum paint is not acceptable.

3.7.4 Powder coating - The repair to the powder coat may be a liquid and brushed on or an aerosol and sprayed, whichever is appropriate to achieve an aesthetic finish and as long as the coats, cure, and minimum thickness of the original system are achieved. The Contractor shall provide a dry film thickness gage and check the thickness of the repair areas. Touch-ups shall be such that the repair is not noticeably visible from a distance of six feet.

1. The field-touch-up of shop-applied finish coatings shall be performed or supervised by personnel from the duplex coating facility for the warranty to apply.
2. Touch up fasteners in the field after installation, assuming there may be mechanical damage to nuts during tensioning fasteners.
3. Touch-up repair kits in sufficient quantity and touchup instructions shall be provided to the field for each type of shop-applied finish. Additional touchup repair kits and instructions shall be furnished to the Department for use after project acceptance for maintenance repairs.

3.8 Final Acceptance.

Although the Department's QA Inspector may accept the finished duplex coated fabricated products before shipment to the jobsite, final acceptance of the duplex coat system by the Department will occur at the jobsite after installation of the product, and after all coats and repairs have been completed.

APPENDIX A – DUPLEX COATING – POWDER COATING OVER GALVANIZING

3.9 Maintenance.

The Contractor shall provide an additional quantity of duplex coated material to the Department. Specific quantities of each particular pay item to be provided will be discussed at the Preconstruction Meeting. At a minimum, 10% of the original contract amount for items paid by the linear foot shall be provided. Additional material will be delivered to a location to be determined by the Resident. The Department will pay the invoice unit price, plus 10%, for the additional material delivered.

SPECIALPROVISION
SECTION 606

(Median Attenuating TREND Terminal)

Description: The Median Attenuating TREND Terminal (MATT) shall be a MASH compliant,

Materials: The Median Attenuating TREND Terminal shall comply with MASH Test Level 3 requirements and meet Federal Highway Administration eligibility requirements for reimbursement under the Federal-aid highway program.

Installation: The system shall be installed and/or repaired according to the manufacturer's installation drawings and recommendations.

Method of Measurement: MATT parts and systems will be measured as shown in Schedule of Items.

Hourly work items will be measured by the hour to the nearest $\frac{1}{4}$ hour.

Basis of Payment: The accepted quantity of MATT repairs or replacement shall be paid for at the contract unit price, such payment being full compensation for all labor, materials, equipment, and incidentals necessary to complete the work.

SPECIAL PROVISION
SECTION 607
FENCES

607.01 Description Construct fence and gates.

607.02 Materials Materials shall meet the requirements specified in the following Sections of Division 700 - Materials:

Chain Link Fabric	710.03
Fence Posts and Braces	710.06

Metal gates shall be of galvanized steel.

Staples shall be of galvanized or aluminum coated steel.

Concrete for anchoring metal posts, metal braces and wooden gate posts shall meet the requirements of Section 502 - Structural Concrete, except air entraining will not be required. The class of concrete shall be optional.

Drive anchors shall be an approved anchorage consisting of two steel angles driven diagonally into the ground through metal clamps bolted to the post. All parts shall be galvanized.

607.03 General The Contractor shall perform clearing and grubbing necessary to construct the fence to the required grade and alignment.

Posts shall be spaced as specified by the Department except that a variation of two (2) feet back or ahead on line may be allowed at approved locations. The tops of posts shall be set to the required grade and alignment. Cutting off the posts may be allowed with approval.

When the plans require posts or braces to be anchored into the soil, concrete anchors or metal drive anchors shall be used. If concrete is used, temporary guys to hold the posts in position shall be installed until the concrete has set. Unless otherwise permitted, no material shall be installed on posts or strain placed on guys and bracing set in concrete until 48 hours after the concrete has been placed.

If metal drive anchors are used, they shall be installed according to the manufacturer's instructions so all parts will be below the ground surface. One drive anchor shall be used on line posts; two drive anchors shall be used on bracing assemblies. Where two drive anchors are used, they shall be placed perpendicular to each other.

Backfill with earth placed in 8-inch layers, loose measure, and each layer thoroughly tamped.

Metal posts to be set in solid rock shall be placed in drilled holes and grouted with a cement grout composed of 1 part Portland cement and two parts sand mixed with water.

All surplus material and other debris shall be removed and disposed of.

607.05 Chain Link Fence Foundations for posts for chain link fence shall be cast-in-place Portland cement concrete placed in approved forms or shall be approved metal drive anchors. If wood forms are used, they shall be removed before backfilling. If fiber forms are used, they need not be removed.

- a. Braces Fences less than 6 feet in height that are installed with a top rail shall not require any brace rails. Fences less than 6 feet in height installed without a top rail and all fences with heights of 6 feet or more shall have brace rails installed midway between the top and bottom of the fabric as shown on the plans. Braces shall be securely fastened to the posts then trussed from the line post to the base of the end, intermediate or corner post with a $\frac{3}{8}$ inch diameter truss rod and tightened. At changes in horizontal alignment of less than 15°, bracing will not be required except at intervals of 330 feet. At changes in alignment of 15° to 30°, bracing may be required as called for on the plans or requested. At changes in alignment in excess of 30°, bracing will be required. One brace assembly shall be furnished with each end or gate post and two assemblies with each corner or intermediate post and at grade changes specified above.
- b. Gates Where gates are required for chain link fence, they shall be constructed of metal.
- c. Erection of Chain Link Fabric The grade of fence shall be approximately parallel with the grade of the ground. When directed, abrupt depressions shall be filled.

Top rails when required, shall pass through post caps and be securely fastened to end, corner, brace and gate posts. Joints in top rails shall be made with expansion sleeve couplings. On curves with a radius of less than 500 feet, the top rail shall be bent to the arc.

The fabric shall be pulled taut, the ends attached to the posts with stretcher bars, and bands or other approved devices. When required, wire fabric shall be joined by weaving a single strand of mesh wire into the ends of the rolls to form a continuous mesh.

- d. Tension Wire When called for on the plans, a tension wire of seven gage galvanized wire shall be used in place of the top rail.

607.06 Method of Measurement Fence will be measured by the linear foot accepted in place. Measurement will be along the gradient of the fence from outside to outside of end posts for each continuous run of fence and shall include fence at bracing assemblies but shall not include space at gates and barways. Gates, barways, and bracing assemblies will be measured by the unit of the size and type specified. Excavation in rock for placement of fence posts in drilled holes will be measured by the cubic yard determined from the actual depth of the drilled hole in the rock and a hypothetical circle diameter of 2 feet.

607.07 Basis of Payment The accepted quantities of fence will be paid for at the contract unit price per linear foot of the type and size specified complete in place. Payment shall be full compensation for furnishing and assembling all materials, for excavating and backfilling holes, and for all incidentals necessary to complete the work except that in rock, payment for drilled holes will be made under 109.7.5 – Force Account. Excavation of earth to exposed rock shall be incidental to the several items for erection of the fence. Clearing or removal of trees, stumps or boulders, required to install the fence shall be included in the work of the respective pay items.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
607.16 Chain Link Fence – 4 foot	Linear Foot
607.163 Chain Link Fence – 4 foot – PVC Coated	Linear Foot
607.17 Chain Link Fence – 6 foot	Linear Foot

SPECIAL PROVISION
SECTION 607
FENCES

607.01 Description This work shall consist of furnishing and installing a four (4) foot chain link fence, buried one (1) foot deep in the substrate, and furnishing and installing a lining of ¼” galvanized hardware cloth installed on the outside of the fence.

607.02 Materials Materials shall meet the requirements specified in the following sections of Division 700 – Materials:

Chain Link Fabric	710.03
Fence Posts and Braces	710.06

Metal gates shall be of galvanized steel.

Staples shall be of galvanized or aluminum coated steel.

Concrete for anchoring metal end posts, metal braces and wooden gate posts shall meet the requirements of Section 502 - Structural Concrete, except air entraining will not be required. The class of concrete shall be optional.

Drive anchors shall be an approved anchorage consisting of two steel angles driven diagonally into the ground through metal clamps bolted to the post. All parts shall be galvanized.

607.03 General The Contractor shall perform clearing and grubbing necessary to construct the fence to the required grade and alignment. The Contractor shall excavate one (1) foot into the substrate. Excavated material shall be retained for backfill.

Posts shall be spaced as called for on the plans except that a variation of 2 feet back or ahead on line may be allowed at approved locations. The tops of posts shall be set to the required grade and alignment. Cutting off the posts may be allowed with approval. All posts shall be capped.

Posts for woven wire fence shall be braced with Type I or Type II bracing at designated location as hereafter specified. Type I bracing shall include diagonal brace and one post of the designated size. Type II bracing shall include two diagonal braces and one post of the designated size.

Except for the end anchor posts and gateway posts, the fence posts do not have to be set in concrete. End and gateway posts or braces shall be anchored into the soil, concrete anchors or metal drive anchors shall be used. If concrete is used, temporary guys to hold the posts in position shall be installed until the concrete has set. Unless otherwise permitted, no material shall be installed on posts or strain placed on guys and bracing set in concrete until 48 hours after the concrete has been placed.

If metal drive anchors are used, they shall be installed according to the manufacturer's instructions so all parts will be below the ground surface. One drive anchor shall be used on line posts; two drive anchors shall be used on bracing assemblies. Where two-drive anchors are used, they shall be placed perpendicular to each other.

Backfill with earth placed in 8 inch layers, loose measure, and each layer thoroughly tamped.

Metal posts to be set in solid rock shall be placed in drilled holes and grouted with a cement grout composed of 1 part Portland cement and two parts sand mixed with water.

All surplus material and other debris shall be removed and properly disposed.

607.04 Chain Link Fence

Foundations Foundations for chain link fence end posts and gateway posts shall be cast-in-place Portland cement concrete placed in approved forms or shall be approved metal drive anchors. If wood forms are used, they shall be removed before backfilling. If fiber forms are used, they need not be removed.

Braces Fences less than 6 feet in height that are installed with a top rail shall not require any brace rails. Fences less than 6 feet in height installed without a top rail and all fences with heights of 6 feet or more shall have brace rails installed midway between the top and bottom of the fabric as shown on the plans. Braces shall be securely fastened to the posts then trussed from the line post to the base of the end, intermediate or corner post with a 3/8" diameter truss rod and tightened. At changes in horizontal alignment of less than 15°, bracing will not be required except at intervals of 330 feet. At changes in alignment of 15° to 30°, bracing may be required as called for on the standard details or as requested. At changes in alignment in excess of 30°, bracing will be required. One brace assembly shall be furnished with each end or gate post and two assemblies with each corner or intermediate post and at grade changes specified above.

Gates Where gates are required for chain link fence, they shall be constructed of metal.

Erection of Chain Link Fabric The grade of fence shall be approximately parallel with the grade of the ground. When directed, abrupt depressions shall be filled.

Top rails when required, shall pass through post caps and be securely fastened to end, corner, brace and gate posts. Joints in top rails shall be made with expansion sleeve couplings. On curves with a radius of less than 500 feet, the top rail shall be bent to the arc.

The fabric shall be pulled taut, the ends attached to the posts with stretcher bars, and bands or other approved devices. When required, wire fabric shall be joined by weaving a single strand of mesh wire into the ends of the rolls to form a continuous mesh.

Tension Wire When called for on the Standard details, a tension wire of seven gage galvanized wire shall be used in place of the top rail.

607.05 Method of Measurement Fence will be measured by the linear foot accepted in place. Measurement will be along the gradient of the fence from outside to outside of end posts for each continuous run of fence and shall include fence at bracing assemblies but shall not include space at gates. Gates will be measured by the unit of the size and type specified. Excavation in rock for placement of fence posts in drilled holes will be measured by the cubic yard determined from the actual depth of the drilled hole in the rock and a hypothetical circle diameter of two (2) feet.

607.06 Basis of Payment The accepted quantities of fence will be paid for at the contract unit price per linear foot of the type and size specified complete in place. Gates will be paid for at the contract unit price for each type specified complete in place. Payment shall be full compensation for furnishing and assembling all materials, for furnishing and installing the galvanized hardware cloth, for excavating and backfilling trenches and holes, for Mulch and Seed and for all incidentals necessary to complete the work except that in rock, payment for drilled holes will be made under 109.7.5 – Force Account. Excavation of earth to exposed rock shall be incidental to the erection of the fence.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
607.15	Drive Gateway 16 Foot - Metal	Each
607.165	Chain Link Fence – 4 Foot Without Top Rail	Linear Foot

SPECIAL PROVISION
SECTION 659
MOBILIZATION

NOTE: The Contractor and the Department (Region Engineer or their designee) shall agree upon the type of Mobilization prior to the commencement of any work.

Mobilization - Hourly

The Contractor shall be paid for mobilization by the hour for time they travel to or from the project site to provide guardrail services to the MaineDOT. The Contractor will be paid by the hour for the following:

1. Travel time between work sites if multiple sites exist.
2. Time it takes to travel to and from the work site. This time will be measured to and from the work site to the company's closest base of operations and/or the crew's overnight location.

The total amount of hours will be rounded off to the nearest ¼ hour. This may involve work at multiple sites within the specified area on the same day.

When working on roads that have restricted work hours (for example 9am-2pm) due to traffic constraints required by the Department, the Contractor shall be paid for mobilization at the hourly bid rate in the Schedule of Items for any portion of an 8-hour day the Contractor is unable to perform work due to these restrictions. This will be in addition to traveling to or from the project site. The total amount of hours will be rounded off to the nearest ¼ hour.

Mobilization - Overnight

The Contractor shall be paid for one calendar day of Item 659.12 Mobilization – Overnight for each night (or day for nightwork) they provide guardrail services to the MaineDOT where the work requires more than one day to complete **and** requires the crew to spend the night following that workday away from home. Item 659.12 includes all expenses related to overnight stays. Travel time between work sites, travel from the work site to the crew's overnight location and travel from the crew's overnight location to the work site will be paid for under Item 659.11 Mobilization - Hourly.

Mobilization - Night Work

In addition to 659.11 Mobilization – Hourly and 659.12 Mobilization – Overnight, the Contractor shall be paid for one calendar day of night time mobilization for each night they provide guardrail services to the MaineDOT when the work or any portion thereof is conducted between sunset and ½ hour before sunrise according to the Sunrise/Sunset Table at <http://www.sunrisesunset.com/usa/Maine.asp>. If the project town is not listed, the closest town on the list will be used as agreed.

Cold Weather Work

All Work assigned from December 15th through March 15th will be eligible for an adjustment in the price of Mobilization, if executed within 14 Calendar Days of the assignment date. The adjusted Mobilization price shall be equal to the original bid amount plus an additional 75%.

Payment will be made under:

Pay Item

659.11 Mobilization – Hourly
659.12 Mobilization – Overnight
659.13 Mobilization – Night Work

Pay Unit

Hour
Calendar Day
Calendar Day

SPECIAL PROVISIONS
ADDITIONS AND REVISIONS TO STANDARD SPECIFICATIONS

SPECIAL PROVISION SECTION 101
CONTRACT INTERPRETATION

101.2 Definitions Add the following:

“MaineDOT The Department of Transportation of the State of Maine, as established by 23 MRSA §4205 et seq. for the administration of Highway, Bridge, and other public Works; acting through the Commissioner and his/her duly authorized representatives.”

101.2 Definitions Apparent Successful Bidder Delete the section in its entirety and replace with the following:

“All Bidders with the responsive responsible Bids as determined by the Department. A responsive responsible Bidder that is Awarded the Contract. The Department may not execute the Contract with the Apparent Successful Bidders if a) the Apparent Successful Bidder fails to comply with all applicable pre-Award conditions or other pre-execution requirements of the Contract or b) if the Department chooses not to Award a Contract.”

101.2 Definitions Add the following:

“Contract Agreement form The Contract Agreement, Offer and Award, the Maine Department of Transportation Contract Agreement Transportation Related Maintenance Work, the Maine Department of Transportation Contract Agreement to Purchase Supplies, Materials and/or Equipment for a Specific Project, Contract Agreement to Purchase Materials and/or Equipment for a Project and Related Work, the Maine Department of Transportation Private Equipment Rental Agreement – with an Operator, the Maine Department of Transportation Private Equipment Rental Agreement – without an Operator, or other contract agreement contained in the bid documents.”

101.2 Definitions Successful Bidder Delete the section in its entirety and replace with the following:

“All responsive, responsible bidders to whom the Department intends to award the Contract. This status is evidenced by a “Notice of Intent to Award” Letter sent to the Successful Bidders.”

SPECIAL PROVISION SECTION 102
BIDDING

102.6 Bid Guaranty Delete the entire section 102.6.

102.7.1 Location and Time Delete the entire section and replace with the following:

“The Bidder must Deliver its Bid and Bid Guaranty in a sealed envelope to the exact location and before the precise time (as determined by the Department) specified in the Notice to Contractors or any applicable Bid Amendment. The sealed envelope must be labeled with the Bidder's name, the Work location, Title, and the words “Bid Enclosed”. As a minimum, the Bidder will submit a Bid Package consisting of the Notice to Contractors, the completed Acknowledgement of Bid Amendments form, the completed Schedule of Items, 2 copies of the completed Contract form, and any other Certifications or Bid Requirements listed in the Bid Book. For a related provision, see Section 102.11 - "Bid Responsiveness".

102.9 Bid Opening Delete the section in its entirety and replace with the following:

“Bids will be opened and publicly read at the time and place specified in the Notice to Contractors or any applicable Bid Amendments. The Department will read only the names of the Bidders. No other information will be made available prior to evaluation and award notification. Unit and lump sum prices are available for inspection by the Bidders immediately after Award. All Bids shall be sequestered until notification of award by the contracting agency after which time they become public record.

If, after the scheduled opening, the Department determines that there is not sufficient coverage of On-Call Services of the entire area being bid on, the Department may schedule a second bid opening date which extends the advertisement period of this Contract. Contractors will be notified of the new opening date by the normal Bid Amendment process. If the Bid Opening date is extended, any Bidders that have previously submitted Bids may choose **to** revise or **not to** revise their Bids. If the Bidder chooses to revise their Bid, they must resubmit a complete Bid Package which shall include a Bid and all other documents required in the Bid Documents and the original Bid will be returned to the Bidder. The Bid Package with the latest (newest) date shall replace all previously submitted packages.

The public reading of a Bid does not constitute a determination by the Department of whether the Bid is responsive or of whether the Bidder is responsible, though the Department may refuse to read Bids that are obviously non-responsive. Accordingly, the Department may reject a Bid as non-responsive and/or determine a Bidder is not responsible or ineligible to Bid even if that Bidder’s Bid is read at Bid Opening.”

102.11.1 Non-curable Bid Defects Revise the item on the list of non-curable Bid Defects for which the Department will reject Bids as non-responsive that reads “The Bid is not signed by a duly authorized representative of the Bidder.” by replacing it with the following:

“The Bid is not signed by a duly authorized representative of the Bidder.

- Properly submitted electronic bids meet this requirement.
- Paper bids must include either (1) one or more signed copies of the Contract Agreement form or (2) a signed copy of the Schedule of Items.”

102.11.1 Non-curable Bid Defects Delete the item on the list of non-curable Bid Defects for which the Department will reject Bids as non-responsive that reads “The unit price and bid amount is not provided or a lump sum price is not provided or is illegible as determined by the Department.”

102.11.2 Curable Bid Defects Revise the section by replacing it with the following:

“Unless the Department waives a curable Bid defect, the Bidder must cure, within the time stated in the written notice by the Department, but not less than 24 hours, all other Bid Defects not listed in Section 102.11.1 - Non-curable Bid Defects that are identified by the Department. Failure to cure such Defects within said time may result in forfeiture of the Bidder’s Bid Guaranty. Upon such failure, the Department may take any action in the best interests of the Department, including those set forth in Section 103.6 - Failure to Fulfill Award Conditions.

Such curable Bid Defects include, but are not limited to, the following.

The Bidder signs only one of the Contract Agreement Offer & Award forms.

Missing total sum of the items provided in the Schedule of Items.

The prices or signatures on the Bid or Bid Guaranty are not in ink or other non-erasable substance.

Failure to acknowledge Receipt and consideration of all Bid Amendments.

The Bid includes only one signed Contract Agreement form.

The Bid does not include a signed Contract Agreement form but does include a signed Schedule of Items.

If a submitted bid contains any additional conditions or alternate bidding language, the Bidder may cure the defect by removing all conditions and alternate language or the Department will reject the bid as non-responsive.

All other Defects that do not create a significant question as to the Bidder’s total Bid amount or the Bidder’s ability to complete the Work within the Contract Time or by the Contract Completion Date as determined by the Department.”

SPECIAL PROVISION SECTION 103
AWARD AND CONTRACTING

103.4 Notice of Award Delete the section in its entirety and replace with the following:

“The Department has 30 Days following Bid Opening to Deliver a written Notice of Intent to Award and request a payment bond, performance bond, insurance bond, special certifications, and other information from the Apparent Successful Bidders. If prequalification is required and an Apparent Successful Bidder is not prequalified at the time of Bid Opening, the Department shall have 15 days from the successful completion of the Prequalification process or 30 days following Bid Opening; whichever is longer. Once these pre-execution conditions are met, the Department will execute the Contract and notify the Contractor of the award with a written Notice of Award. If a Notice of Award is not sent within 30 days of receipt of the proper bonds, insurance, and other pre-award requirements, an Apparent Successful Bidder may withdraw its Bid without forfeiture of its Bid Guaranty or Bidding eligibility. The Notice of Intent to Award will set forth and/or reference the conditions that the Bidder must fulfill before Contract Execution. If the Department and an Apparent Successful Bidder agree, an extension beyond the 30 days of the Bid and Bid prices may occur and the Bid remains viable. For a related provision, see Section 103.5.”

103.5 Award Conditions Replace the first paragraph with the following:

“The Apparent Successful Bidder must provide and/or perform all of the items listed in this Section 103.5 within 14 Days of Receipt of the Notice of Intent to Award. Unless indicated otherwise, all items must be Delivered to the Department’s Bureau of Maintenance & Operations.”

103.5.1 Performance and Payment Bonds Delete the entire section 103.5.1.

103.5.4 Execution of Contract By Bidder Delete the entire section and replace with the following:

“The properly completed and signed Contract form provided with the Bid constitutes the Bidder’s offer. Once the Department has received the insurance, and any other pre-award items required, the Department will sign and execute the Contract. The point of Contract execution is when the Contractor receives written notice that the contract has been signed by the Department and executed.”

SPECIAL PROVISION SECTION 105
GENERAL SCOPE OF WORK

105.2.2 Health and Safety Plan Delete the entire section and replace with the following:

“The Contractor has the authority and responsibility to ensure compliance with all applicable federal, State, and local laws governing safety, health, and sanitation including all applicable laws and regulations of OSHA. The Contractor shall comply with these laws and regulations and ensure compliance by its subcontractors.

The Contractor shall provide all safeguards, safety devices, and protective Equipment and take all other action that is necessary to continuously and effectively protect the safety and health of all persons from hazards related to the Work.”

SPECIAL PROVISION SECTION 109 CHANGES

109.1.2 Substantial Changes to Major Items Delete the entire section 109.1.2.

SPECIAL PROVISION SECTION 112 DEFAULT AND TERMINATION

Delete the entire Section 112 and replace it with the following:

Default and Termination of Assignment The Contractor is in Default of the Assignment if the Contractor:

- A. Fails to provide sufficient labor, Equipment, or Materials to assure the timely Completion of the Assignment.
- B. After work on assignment has commenced, fails to continuously work on assignment unless otherwise approved by the Department.
- C. Performs unacceptably and neglects or refuses to repair or correct unacceptable performances when directed by the Department.

If Default of an Assignment occurs, the Department may give written Notice of Default and Termination of Assignment to the Contractor. Failure to give Notice of Default is in no way a waiver by the Department of any provision of the Contract. In this event, the Department may award the Assignment to another Contractor for the Completion of the Work, or use such other methods as in the opinion of the Department are required for the Completion of the intent of the Assignment in an acceptable and timely manner.

Upon receiving a Default and Termination of Assignment, the Department may, in addition, consider this notification as a Default and Termination of Contract incident.

If Default of an Assignment occurs, and the Department does not give Notice of Default and Termination of Assignment, the Department may issue a written warning and the Contractor shall complete the Assignment. Upon receiving a written warning, the Department may, in addition consider this warning as a Default and Termination of Contract incident.

Default and Termination of Contract The Contractor is in Default of the Contract if the Contractor:

- A. Is in Default of an Assignment and the Department considers the default a Default and Termination of Contract incident.
- B. Becomes insolvent or is declared bankrupt or commits any act of bankruptcy or insolvency that could affect the Work in any way.
- C. Discontinues the Work without the Department approval.
- D. In any other manner, fails to perform the Work in Substantial Conformity with any material provision of the Contract.

Default of Contract will result in the following actions:

1st Incident: If the Contractor does not take corrective action for a non-emergency Assignment within 2 (two) days upon receipt of verbal warning, or for an emergency Assignment within 2 (two) hours after notification, the Department will issue a written warning.

2nd Incident: The Department will issue a written warning.

3rd Incident: The Department may (A) give written Notice of Default to the Contractor and immediately terminate the Contract by written Notice of Termination, or (B) take prosecution of the Work away from the Contractor without violating the Contract.

If Default of the Contract occurs, the Department may give written Notice of Default and Termination to the Contractor. Failure to give Notice of Default is in no way a waiver by the Department of any provision of the Contract. In this event, the Department may enter into an Agreement with another entity for the Completion of the Work, or use such other methods as in the opinion of the Department are required for the Completion of the intent of the Contract in an acceptable and timely manner. Termination of the Contract or portion thereof shall not relieve the Contractor of its Contractual responsibilities for the Work completed (including warranty obligations), nor shall it relieve the Surety of its obligation for claims arising from the Work or the Contract. The Department will pay for all Accepted items of Work as of the date of Termination at agreed upon prices. The Contractor shall make all Work records available to the Department upon request regarding payment under this Section.

Termination for Convenience

The Department may terminate this Contract for convenience or for any reason that is in the best interest of the Department. Terminations caused without fault of or for reasons beyond the control of the Contractor are Terminations for Convenience. The Department will notify the Contractor of such terminations by sending a Notice of Termination for Convenience.

In case of a Termination for Convenience, the Department will pay for all Accepted items of Work as of the date of termination at agreed upon prices. The Contractor shall make all Work records available to the Department upon request regarding payment under this Section. Acceptable Materials, obtained by the Contractor for the Work but which have

not been incorporated therein, may at the option of the Department be purchased from the Contractor at Actual Costs delivered to a prescribed location or otherwise disposed of as mutually agreed.

Termination of the contract shall not relieve the Contractor of its contractual responsibilities for the work completed prior to termination (including warranty obligations), nor shall it relieve the Surety of its obligation for claims arising from the Work or the Contract.

2020 STANDARD DETAIL UPDATES

Standard Details and Standard Detail updates are available at:
<http://maine.gov/mdot/contractors/publications/standarddetail/>

<u>Detail #</u>	<u>Description</u>	<u>Posted Date</u>
502(06)	Concrete Sidewalk on Bridges	9/22/2025
502(19)	Bridge Drains	3/17/2023
502(15)	Bridge Drains	3/17/2023
502(20)	Bridge Drains	3/17/2023
502(23)	Bridge Drains	3/17/2023
502(24)	Bridge Drains	3/17/2023
502(25)	Bridge Drains	3/17/2023
502(26)	Bridge Drains	3/17/2023
504(07)	Diaphragm & Crossframe Notes	3/17/2023
507(04)	Steel Bridge Railing	9/22/2025
507(05)	Steel Bridge Railing	9/22/2025
507(06)	Steel Bridge Railing	9/22/2025
507(07)	Steel Bridge Railing	9/22/2025
507(14)	Steel Bridge Railing	9/22/2025
507(15)	Steel Bridge Railing	9/22/2025
507(20)	Steel Approach Railing 3-Bar	2/11/2021
507(21)	Steel Approach Railing 3-Bar	2/11/2021
507(22)	Steel Approach Railing, 3 Bar	9/22/2025
507(23)	Steel Approach Railing, 3 Bar	9/22/2025
507(26)	Steel Approach Railing, 3 Bar	9/22/2025
507(27)	Steel Approach Railing	9/22/2025
507(39)	Barrier – Mounted Steel Bridge Rail	9/22/2025
526(01)	Portable Concrete Barrier	1/14/2021
526(01A)	Portable Concrete Barrier	1/14/2021
526(01B)	Portable Concrete Barrier	1/14/2021
526(02)	Portable Concrete Barrier	1/14/2021
526(02A)	Portable Concrete Barrier	1/14/2021
526(03)	Portable Concrete Barrier	1/14/2021
526(04)	Portable Concrete Barrier	1/14/2021

526(04A)	Portable Concrete Barrier	1/14/2021
526(04B)	Portable Concrete Barrier	1/14/2021
526(05)	Permanent Concrete Barrier	3/17/2023
526(21)	Permanent Concrete Barrier	3/17/2023
526(22)	Concrete Transition Barrier	9/22/2025
526(23)	Concrete Transition Barrier	9/22/2025
526(23)A	Concrete Transition Barrier	9/22/2025
526(34)	Concrete Transition Barrier	9/22/2025
526(35)	Concrete Transition Barrier	9/22/2025
526(36)	Concrete Transition Barrier	9/22/2025
526(37)	Concrete Transition Barrier	9/22/2025
526(37) A	Concrete Transition Barrier	9/22/2025
526(38)	Concrete Transition Barrier	9/22/2025
526(39)	Texas Classic Rail	3/17/2023
526(55)	Texas Classic Rail	3/17/2023
603(10)	Concrete Pipe Ties	6/10/2021
605(01)	Underdrain	7/8/2022
605(01)	Underdrain Notes	7/8/2022
606(17)	Midway Splice Guardrail Transition	6/10/2022
606(21)	Guardrail Type 3 – Single Rail Bridge Mounted	9/22/2025
606(22)	Guardrail Treatment over Buried Structures	9/22/2025
606(23)	Standard Bridge Transition – Type “1”	2/11/2021
606(24)	Bridge Transition – Type “1A”	9/22/2025
606(25)	Bridge Transition – Type “2”	9/22/2025
607(10)	Snow Fence Details (New Detail)	9/22/2025
607(11)	Snow Fence Details (New Detail)	9/22/2025
607(12)	Snow Fence Details (New Detail)	9/22/2025
607(13)	Snow Fence Details (New Detail)	9/22/2025
607(14)	Snow Fence Details (New Detail)	9/22/2025
607(15)	Snow Fence Details (New Detail)	9/22/2025
607(16)	Snow Fence Details (New Detail)	9/22/2025
608(02)	Detectable Warnings	6/10/2021
609(08)	Precast Concrete Transition Curb	9/22/2025
609(09)	Precast Concrete Vertical Curb	9/22/2025
627(07)	Crosswalk	2/22/2022
627(08)	Crosswalk	2/22/2022

643(11)	ATCC Cabinet	12/14/2020
645(06)	H Beam Posts Highway Signing	12/17/2024
645(21)	Overpass Mounted Sign Support Highway Signing	9/22/2025
645 (22)	Overpass Mounted Sign Support Highway Signing	9/22/2025
<u>801(10)</u>	<u>Pavement Transition at Bridge</u> DISCONTINUE THIS STD DETAIL	9/22/2025
801(11)	Pedestrian Ramp Notes	11/20/2023
801(12)	Pedestrian Ramp Requirements	11/20/2023
801(13)	Ramp Length Table	11/20/2023
801(14)	Parallel Pedestrian Ramp	11/20/2023
801(15)	Perpendicular Pedestrian Ramp – Option 1	11/20/2023
801(16)	Parallel Pedestrian Ramp – Option 2A	11/20/2023
801(17)	Perpendicular Pedestrian Ramp – Option 2A	11/20/2023
801(18)	Parallel Pedestrian Ramp – Option 2B	11/20/2023
801(19)	Perpendicular Pedestrian Ramp – Option 2B	11/20/2023
801(20)	Parallel Pedestrian Ramp – Option 3	11/20/2023
801(21)	Perpendicular Pedestrian Ramp – Option 3	11/20/2023
801(22)	Side Street Pedestrian Ramp	11/20/2023
801(23)	Parallel Pedestrian Ramp – Esplanade	11/20/2023
801(24)	Perpendicular Pedestrian Ramp – Esplanade	11/20/2023
801(25)	Island Crossings	11/20/2023
801(26)	Blended Transition	11/20/2023
801(26)	Blended Transition	1/19/2024
801(27)	Pedestrian Ramp Adjacent to Driveway or Entrance	11/20/2023
802(05)	Roadway Culvert End Slope Treatment	1/03/2017
802(05)	Roadway Culvert End Slope Treatment	11/01/2024

SUPPLEMENTAL SPECIFICATIONS
(Corrections, Additions, & Revisions to Standard Specifications – March 2020)

SECTION 101
CONTRACT INTERPRETATION

101.2 Definitions

Construction Easement revise this definition by removing it in its entirety and replace with:
“A right acquired by the Department for a specific use of private property outside of the established Right-of-Way. Examples include but are not limited to Drainage Easements, Construction and Maintenance Easements, and Slope Easements. Construction Easement areas, including Temporary Construction Limits and Temporary Road Limits, outside of the Right-of-Way remain private property. No use other than to access and perform the specified work activity is permitted without written permission of the owner.”

Construction Limit Line Remove this definition in its entirety.

Holidays Amend this paragraph by adding “**Juneteenth**” between ‘Memorial Day’ and ‘Independence Day’.

Plans Revise this paragraph by removing “**Standard Details, Supplemental Standard Details**” from the first sentence.

Project Limits Revise this definition by removing it in its entirety and replacing it with:
“Areas within the Right-of-Way, Construction Easements, or Temporary Construction Limits shown on the Plans or otherwise indicated in the Contract. If no Project Limits are indicated in the Contract, the Project Limits shall be determined by the Department. For a related Maine statute, see 23 MRSA § 653. “

Right-Of-Way Revise this definition by removing it in its entirety and replacing it with:
“The area of land, property, or interest therein, acquired for or devoted to the Project or other purposes. Portions of the Right-of-Way may be used for storage of materials and equipment and the location of engineering facilities, subject to written approval by the Department.”

Amend this Section by adding the following two definitions (that replace Construction Limit Line);

Temporary Construction Limits **The area within which the Contractor may access and perform the Physical Work and outside of which Work may not be performed without written authorization by the property owner.**

Temporary Road Limits **The area within which the Contractor may construct and maintain a temporary detour for maintenance of traffic.**

SECTION 102 BIDDING

102.11 Bid Responsiveness Revise the paragraph that states
“The Bid is not signed by a duly authorized representative of the Bidder.” So that it reads:

“The Bid is not signed by a duly authorized representative of the Bidder.

- Properly submitted electronic bids meet this requirement.
- Paper bids must include at least one signed copy of the Contract Agreement Offer & Award form.”

SECTION 103 AWARD AND CONTRACTING

103.3.1 Qualification Requirement for Award Revise this subsection so that it reads:

“**103.3.1 Qualification Requirement for Award** If the Notice to Contractors lists a Prequalification requirement, the Apparent Successful Bidder must successfully complete the Prequalification process as a condition of Award. The Apparent Successful Bidder who does not already hold an Annual Prequalification shall have 21 days to provide the Department with their Prequal documents or the Department may move on to the next low bidder.”

SECTION 104 GENERAL RIGHTS AND RESPONSIBILITIES

104.2.1 Furnishing of Right-of-Way Revise this subsection by removing it in its entirety and replace with the new subsection:

“**104.2.1 Furnishing of Property Rights** The Department will secure all necessary rights to real property within the Project Limits shown on the Right-of-Way Plans that are provided with the Bid Documents. For related provisions, see Sections 104.3.2 – Furnishing of Other Property Rights, Licenses and Permits and 105.4.5 - Maintenance of Existing Structures. For related definitions, see Construction Easements and Right-of-Way.”

104.3.2 Furnishing of Other Property Rights, Licenses and Permits Revise this subsection by replacing “104.2.1 Furnishing of Right-of-Way” with “**104.2.1 Furnishing of Property Rights**”.

SECTION 105 GENERAL SCOPE OF WORK

Amend this Section by adding this new sub-section:

105.8.8 Protected Species If the Contractor witnesses a bat (dead or alive), any activities that may injure any live bats must cease immediately and the Contractor shall contact the

Resident. Dead and/or injured bats will be collected by the Department. Work in the vicinity of the live/dead bat sighting will not resume until the Department confirms it is acceptable to do so.

If the Contractor observes an active bird nest within the project limits, any activities that may disturb the nest or injure birds (i.e., nesting adults, chicks, eggs) must cease immediately, and the Contractor shall contact the Resident.

Amend this Section by adding this new sub-section to cover incidents in the field:

105.6.5 Survey Control Markers If a survey control marker will be disturbed by Work on a project, the Resident shall be informed a minimum of 2 weeks prior to performing any Work that may disturb the marker. If a survey control marker is accidentally disturbed by Work on a project, the Resident shall be informed immediately. A disturbed marker will remain the property of the Department.

105.10.1.4 Race-conscious Project Goals Revise the second paragraph of this section so it reads as follows:

“At the time of the bid opening, all Bidders shall submit with their bid a Disadvantaged Business Enterprise (DBE) Commitment Form provided by the Department. This form will list the DBE and non-DBE firms that are proposed to be used during the execution of the Work. This form must be filled out in its entirety. The dollar total of each commitment shall be totaled and a percentage determined.”

105.10.2 Requirements Applicable to All Contracts Under section A, number 2, in the first sentence of the first paragraph, revise this Section by replacing the word “handicap” in two places with the word “disability” so it now reads:

“2) The Contractor will, in all solicitations or advertisements for employees placed by or on behalf of the Contractor, State that all qualified applicants will receive consideration for employment without regard to race, color, sexual orientation, religious creed, sex, national origin, ancestry, age, physical disability, or mental disability.”

105.10.1.6 Bidders’ List Survey This section shall be revised to meet the May 9, 2024 CFR changes as follows:

Revise the title of this Section to “**Bidders’ List**” by removing the word “**Survey**”.

Revise the current information required to:

- (i) Firm name;**
- (ii) Firm address including ZIP code;**
- (iii) Firm's status as a DBE or non-DBE;**
- (iv) Race and gender information for the firm's majority owner;**
- (v) NAICS code applicable to each scope of work the firm sought to perform in its bid;**
- (vi) Age of the firm; and**

(vii) The annual gross receipts of the firm. You may obtain this information by asking each firm to indicate into what gross receipts bracket they fit (e.g., less than \$1 million; \$1-3 million; \$3-6 million; \$6-10 million; etc.) rather than requesting an exact figure from the firm.

Revise this section by removing the paragraph beginning with “This information...” and replacing it with the following:

“This data is required from all bidders for federally assisted contracts to be submitted with their bids as this information is critical in determining the availability of DBE Businesses relative to other businesses that do similar work.”

SECTION 106 QUALITY

106.6 Acceptance Revise this Subsection by replacing the paragraph beginning with “Acceptance of Hot Mix Asphalt Pavement will be based” with:

“Acceptance of Hot Mix Asphalt Pavement will be based on Method A or C Statistical Acceptance, or Method B or D Acceptance as specified. The method of acceptance for each item is defined in Special Provision, Section 403, Hot Mix Asphalt Pavement. When items of Hot Mix Asphalt Pavement are not so designated, Method A will be utilized whenever there are more than 1000 tons per Hot Mix Asphalt Pavement item, and Method B will be utilized when there are less than or equal to 1000 tons per Hot Mix Asphalt Pavement item.”

Revise Subsection “B” by removing it and replacing it with:

“B. Items not designated for Statistical Acceptance will utilize Method B or D Acceptance testing to validate the quality of the material incorporated into the Project. For material paid under Item 403.209 – Method D, or designated to be visually accepted, the Contractor shall provide the Department with a Certification Letter that indicates that the material supplied complies with the Specifications. Test results representative of the certified material shall be attached to the letter.

The Department will randomly sample and test the certified Material for properties noted in Table 1 of Section 502 - Structural Concrete or Table 14 of Section –401.21 Acceptance Method B & D. Material will be subject to rejection as noted in Structural Concrete Section 502.195 - Quality Assurance Method C Concrete or Hot Mix Asphalt, Section 401.2022 Pay Adjustment – Method B & D.”

106.7.1 Standard Deviation Method Revise 106.7.1, subsection H by removing the following from the first paragraph:

“Method B: $PF = [70 + (Quality\ Level * 0.33)] * 0.01$ ”

106.9.1 Warranty by Contractor Revise the third paragraph of this section so that it reads:

“For a related provision regarding obligations regarding plantings, see section 621.36 – Maintenance Period. “

SECTION 107
TIME

107.3.1 General Amend this paragraph by adding “**Juneteenth**” between ‘Patriot’s Day’ and ‘the Friday after Thanksgiving’.

SECTION 108
PAYMENT

108.2.3 Mobilization Payments Replace Standard Specification 108.2.3 – Mobilization Payments with the following:

“108.2.3 Mobilization Payments “Mobilization” includes the mobilization and demobilization of all resources as many times as necessary during the Work.

Percent Mobilization Bid will be determined by taking the amount Bid for Mobilization and dividing by the Total Contract Amount less Mobilization. Mob/(Total Contract – Mob).

Payment will be made at the following intervals:

% Mobilization Bid	% Mobilization Paid at Contract Award	% Mobilization Paid after the Department determines 50% of the work is Complete	% Mobilization Paid at Final Acceptance
10% or less	50%	50%	
More than 10% to 15%	33%	33%	34%
More than 15% to 20%	25%	25%	50%
More than 20% to 30%	15%	15%	70%
Greater than 30%	10%	10%	80%

108.3 Retainage Revise the third paragraph of this section so that it reads:

“Upon Final Acceptance, and determination by the department that there are no claims either by or on the Contractor or Subcontractors; no over payments by the department; no LDs due; and no disincentives due, the Department will reduce Retent to 1% of the original Contract Award amount, or \$100,000, whichever is less, as it deems desirable and prudent.”

108.4.1 Price Adjustment for Hot Mix Asphalt Revise this section by removing it in its entirety and replacing it with the following:

108.4.1 Price Adjustment for Hot Mix Asphalt: For each Contract, a price adjustment for performance graded binder will be made for the following pay items, when the total quantity of Hot Mix Asphalt included in these items is in excess of 500 tons, based on the estimated quantities of these items at the time of bid.

Item 403.102	Hot Mix Asphalt – Special Areas
Item 403.207	Hot Mix Asphalt - 19 mm
Item 403.2071	Hot Mix Asphalt - 19 mm (Polymer Modified)
Item 403.2072	Hot Mix Asphalt - 19 mm (Asphalt Rich Base)
Item 403.208	Hot Mix Asphalt - 12.5 mm
Item 403.2081	Hot Mix Asphalt - 12.5 mm (Polymer Modified)
Item 403.2084	Hot Mix Asphalt - 12.5 mm (Highly Modified HiMAP)
Item 403.209	Hot Mix Asphalt - 9.5 mm (sidewalks, drives, & incidentals)
Item 403.210	Hot Mix Asphalt - 9.5 mm
Item 403.2101	Hot Mix Asphalt - 9.5 mm (Polymer Modified)
Item 403.2104	Hot Mix Asphalt - 9.5 mm (Thin Lift Surface Treatment)
Item 403.21041	Hot Mix Asphalt - 9.5 mm (Polymer Modified Thin Lift Surface Treatment)
Item 403.211	Hot Mix Asphalt – Shim
Item 403.2111	Hot Mix Asphalt – Shim (Polymer Modified)
Item 403.212	Hot Mix Asphalt - 4.75 mm (Shim)
Item 403.213	Hot Mix Asphalt - 12.5 mm (base and intermediate course)
Item 403.2131	Hot Mix Asphalt - 12.5 mm (base and intermediate course Polymer Modified)
Item 403.2132	Hot Mix Asphalt - 12.5 mm (Asphalt Rich Base and intermediate course)
Item 403.301	Hot Mix Asphalt (Asphalt Rubber Gap-Graded)
Item 461.13	Light Capital Pavement
Item 461.210	9.5 mm HMA - Paver Placed Surface
Item 461.2101	Hot Mix Asphalt - 9.5 mm (Polymer Modified)
Item 461.216	Hot Mix Asphalt (Shim)
Item 462.30	Ultra-Thin Bonded Wearing Course
Item 462.301	Polymer Modified Ultra-Thin Bonded Wearing Course

Price adjustments will be based on the variance in costs for the performance graded binder component of hot mix asphalt. They will be determined as follows:

The quantity of hot mix asphalt for each pay item will be multiplied by the performance graded binder percentages given in the table below times the difference in price between the base price and the period price of asphalt cement. Adjustments will be made upward or downward, as prices increase or decrease.

Item 403.102–6.2%
Item 403.207–5.2%
Item 403.2071–5.2%
Item 403.2072–5.8%
Item 403.208–5.6%
Item 403.2081–5.6%
Item 403.2084 – 6.2%
Item 403.209–6.2%
Item 403.210–6.2%
Item 403.2101–6.2%
Item 403.2104–6.2%
Item 403.21041–6.2%
Item 403.211–6.2%
Item 403.2111–6.2%
Item 403.212–6.8%
Item 403.213–5.6%
Item 403.2131–5.6%
Item 403.2132–6.2%
Item 403.301–6.2%
Item 461.13–6.7%
Item 461.210 – 6.4%
Item 461.2101 – 6.4%
Item 461.216 – 6.7%
Item 462.30–0.0021 tons/SY
Item 462.301–0.0021 tons/SY”

SECTION 110 INDEMNIFICATION, BONDING, AND INSURANCE

110.3.2 Commercial General Liability Revise the last sentence in this Section that starts with “The coverage shall also...” and add a sentence to the end so that it reads:

“The coverage shall also include protection against damage claims due to explosives, collapse, and underground coverage. No endorsement excluding damage caused by subsidence, earth movement, and/or earth pressure shall be permitted.”

110.3.9 Administrative & General Provisions Amend this subsection by adding “**Automobile Liability**” under letter A) Additional Insured to the list of exceptions.

10. Assurance Required by 49 CFR: 26.13(a)(b) Revise this section by removing it in its entirety and replacing it with the following:

“a. MaineDOT shall not discriminate on the basis of race, color, national origin, or sex in the award and performance of any DOT-assisted contract or in the administration of its DBE Program or the requirements of 49 CFR part 26. MaineDOT shall take all necessary and reasonable steps under 49 CFR part 26 to ensure nondiscrimination in the award and administration of DOT-assisted contracts. MaineDOT’s DBE Program, as required by 49 CFR part 26 and as approved by DOT, is incorporated by reference in this agreement. The implementation of this program is a legal obligation and failure to carry out its terms shall be treated as a violation of this agreement. Upon notification to the MaineDOT of its failure to carry out its terms shall be treated as a violation of this agreement. Upon notification to the MaineDOT of its failure to carry out its approved program, the Department may impose sanctions as provided for under 49 CFR Part 26, and may, in appropriate cases, refer the matter for enforcement under 18 U.S.C. 1001 and/or the Program Fraud Remedies Act of 1986 (31 U.S.C. 3801 et seq.). This language will appear in financial assistance agreements with sub-recipients.

b. The contractor, sub-recipient, or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR part 26 in the award and administration of DOT assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate, including, but not limited to:

- 1. Withholding monthly progress payments;**
- 2. Assessing sanctions;**
- 3. Liquidated damages; and/or**
- 4. Disqualifying the contractor from future bidding as non-responsible.”**

SECTION 206 STRUCTURAL EXCAVATION

206.01 Description – *Structural Earth Excavation, Below Grade* delete the entire sentence and replace with **“shall consist of the removal of excavation required for unknown or unanticipated subsurface condition. See 206.04 – Method of Measurement for pay limits.”**

206.04 Method of Measurement – Drainage and Minor Structures Paragraph 1, sentence 2, delete the remainder of the sentence beginning with “...provided the maximum allowable...” And replace with: **“...in accordance with the following limits:”**

- Vertical pay limits:**

- **Below a plane parallel with and 12 inches below the bottom of the drainage or minor structure or**
 - **Below the excavation limits shown in the Bid Documents; whichever is greater.**
- **Horizontal pay limits – The maximum allowable horizontal dimensions shall not exceed those bounded by vertical surfaces 18 inches outside the base, or extreme limits of, the structure, and to the vertical neat lines of underdrain trenches, as shown in the Contract Documents.**

SECTION 401 HOT MIX ASPHALT PAVEMENT

401.19 Contractor Quality Control Amend this Section by adding the following to the end:
“Failure to comply with the approved QCP will result in work suspension and pay reductions as outlined in Section 106.4.6. The Quality Control Plan Value shall be the total bid value for all items covered by the QCP as identified in Special Provision 403.”

SECTION 501 FOUNDATION PILES

501.044 Special Requirements for Steel Pipe Piles and Steel Casings Amend this section by deleting it in its entirety and replacing with:

Pipe piles shall be driven closed ended, unless otherwise specified. When open-ended pipe piles are specified or when the ends are not completely closed ended when driven, the inside of the pile shall be thoroughly cleaned out, and the inside walls cleaned by jetting or other means approved by the Resident. The sediment control required for the cleaning operations shall be covered in the Contractor’s SEWPCP.

Pipe piles shall be inspected and approved by the Resident immediately before concrete is placed in them. They shall be free from rupture and undue deformation and shall be free from water unless the Resident determines that the concrete can be placed without damage to the pile and such that the discharged water will be contained. The Contractor shall provide lights and other equipment necessary to enable the Resident to inspect each pipe pile.

Portland cement concrete for filling the pipe piles shall be placed in one continuous operation to fill the pile completely without causing water contamination. An internal type vibrator shall be used in the top 25 feet. Pile heads shall be protected and cured in accordance with Section 502, Structural Concrete.

The placing of concrete and the driving of piles shall be scheduled so that fresh and setting concrete will not be injured by the pile driving.

Concrete shall not be placed in pipe piles until pile driving has progressed beyond a radius of 15 feet from the pile to be concreted. If pile heave is detected for pipe piles that have been filled with concrete, the piles shall be redriven to the original position after the concrete has attained sufficient strength and a proper hammer-pile cushion system, is in place and is satisfactory to the Resident.

When a reinforcing steel cage is specified, it shall be placed inside the piles to allow for a minimum of 2 inches of concrete cover and the piles shall be filled with concrete to the elevation shown on the Plans.

Full-length pipe piles and steel casings shall be used wherever practicable; however, splicing may be permitted when approved by the Resident. The method of splicing shall be as follows:

- a. Steel pipe piles and steel casings shall be spliced by full penetration butt joint welds.
- b. When the pipe piles and steel casings are to be spliced while in a vertical position, splicing shall be accomplished utilizing single-bevel groove welds with the use of back-up rings. When the pipe piles and steel casings are to be spliced while in a horizontal position, splicing shall be accomplished utilizing single-vee groove welds with the use of back-up rings.
- c. Welded joints shall conform to the Standard Details.

501.047 Splicing Piles Amend this section by deleting it in its entirety and replacing it with:

Full-length piles shall always be used wherever practicable. When full-length piles cannot be used, the number of splices, locations, and details shall be noted in the QCP. Piles fabricated from multiple pieces will be acceptable only if they comply with the following:

H-Beam Piles ^a		Pipe Piles and Steel Casings ^{a,b}	
Lengths	Maximum No. Field Splices	Lengths	Maximum No. Field Splices
Less than 20 ft.	0	Less than 20 ft.	0
Over 20 – 35 ft.	1	Over 20 – 40 ft.	1
Over 35 – 79 ft.	2	Over 40 – 60 ft.	2
Over 79 ft.	1 per 40 ft.	Over 60 – 80 ft.	3
		Over 80 ft.	1 per 20 ft.

^a Pile lengths less than 10 feet will not be spliced, except as the final (top) section of the pile.
^b Where pipe piles are used for pile bent piers, no splices will be allowed in the length of pile from the cutoff elevation to 2 feet below the channel bottom.

When pre-planned splicing is approved, the pile piece of lesser length shall be placed at the tip of the pile (the first part of the pile that enters the ground).

When splicing is allowed, the work shall be done in accordance with the following:

- A. Welding shall be done in accordance with the requirements of the AWS D1.1 welding code.**
- B. Qualify welders in accordance with the most recent edition of the AWS D1.5 code.**
- C. Submit a written Weld Procedure Specification (WPS) for each joint to be included as part of the QCP. The WPSs shall be provided to the Fabrication Engineer for review and approval prior to beginning welding. Provide copies of the approved WPSs to the welder, QC Inspector and Resident prior to beginning welding. Welding performed without an approved WPS and approved QCP will be considered Unacceptable Work.**
- D. Provide a list of qualified welders with copies of their AWS certifications to the Fabrication Engineer for review prior to beginning welding. Welders shall have in their possession, at the time of welding, a valid certification for the process and position to be used in production from the AWS. The welder shall show the Resident their credentials upon request.**
- E. The Contractor shall only use electrodes that are on the Department's Qualified Products List for Welding Electrodes or shall submit alternative electrodes for review and approval by the Fabrication Engineer. Electrodes used shall match those approved for use in the WPS.**
- F. Welding shall not be done: When the temperature in the immediate vicinity of the weld is below 0°F; when the surfaces are damp or exposed to rain, snow, or high wind; or when the welders or welding operators are exposed to inclement conditions.**
- G. The pile shall be preheated to and maintained at 150°F minimum, within 6 inches from the joint during welding.**
- H. Power sources for welders shall have meters indicating amperage/voltage that have been calibrated within 1 year at the time of welding.**
- I. The Contractor shall provide the Department with notice, a minimum of, 7 Days prior to the start of any welding.**
- J. The Contractor shall provide a QC Inspector to perform QC for the welds in accordance with the AWS D1.1 welding code. The QC Inspector shall be an AWS Certified Welding Inspector (CWI) in conformance with the requirements of AWS QC1, Standard for AWS Certifications of Welding Inspectors. The Contractor may submit, in lieu of a CWI, an alternative QC Inspector with documented training and experience in metals fabrication, inspection, and testing for approval by the Fabrication Engineer. The QC Inspector shall be someone other than the welder performing the welds to be inspected.**
- K. The QC Inspector shall inspect all production stages of the welded splice to ensure that workmanship and materials meet the requirements of the AWS D1.1 welding code and the Contract. The QC Inspector shall submit a signed record of all weld inspection documentation to the Resident after welding is completed.**

Record of weld inspection shall include, but not be limited to, the following:

- 1. Name of QC Inspector**
- 2. Project WIN and Location**
- 3. Date**
- 4. Weather conditions**
- 5. Type, size, length, and location of welds.**

6. **Confirmation of appropriate equipment and materials used, including proper handling of welding electrodes.**
7. **Confirmation that welder has approved WPS onsite, and welding is performed in accordance with approved WPS.**
8. **Confirmation that welder is qualified to perform work per approved WPS. Include name and certifications of qualified welder who performed the work.**
9. **Confirm that 100% visual testing, in accordance with AWS D1.1 Table 8.1, has been conducted and any subsequent repairs are made prior to non-destructive testing (NDT).**
10. **Document NDT testing including name of NDT technician, NDT personnel qualifications, type and extent of NDT testing performed, and include NDT testing reports provided by the NDT testing technician.**

L. Piles shall not be driven until all pile welding has been inspected and accepted by the Department.

501.0471 Specific Requirements for Splicing H-Beam Piles

- A. Damaged material shall be removed from the end of the driven pile. Lifting holes shall be repaired or trimmed off. The ends of both pieces to be spliced shall be cut off square with the longitudinal axis of the pile and beveled per the approved WPS. All cutting shall be done with the use of a mechanical guide, except that minor trimming may be allowed, as approved by the Resident.
- B. The Contractor shall use an approved mechanical splicer or a full penetration butt weld for the entire cross section of the pile. Mechanical splicers shall be installed per the manufacturer's recommendations, except that the flanges shall be welded using a complete joint penetration weld, per the AWS D1.1 welding code.
- C. In addition to the 100% visual testing (VT) performed by the QC Inspector, the Contractor shall perform NDT on the first two welded splices of the same type/size. The welds shall be radiographically (RT) or ultrasonically (UT) tested for their full length for acceptance per Table 8.2 of AWS D1.1. If both RT/UT-tested splices are determined to be acceptable, no further NDT will be required. If either of the first two RT/UT-tested splices contain defects warranting rejection, RT/UT testing of splices shall continue until two consecutive splices are found to be acceptable.
- D. Should the Department determine that the Quality Control of the Contractor is not producing welds with acceptable quality, then the Department may request the Contractor to perform additional NDT, such as RT or UT of any or all welds. Should the NDT testing identify defects warranting rejection, the welds shall be repaired and retested. The Contractor shall perform the NDT and weld repair work at no additional cost to the Department. If the NDT does not identify defects warranting rejection, then the Department will pay for the cost of the NDT testing. RT and UT defect indications will be evaluated according to the statically loaded criteria of AWS D1.1.

501.0472 Specific Requirements for Splicing Steel Pipe Piles and Steel Casings

- A. Damaged material shall be removed from the end of the driven pile. Lifting holes shall be trimmed off. The ends of both pieces to be spliced shall be cut off square with the

longitudinal axis of the pile and beveled per the approved WPS. All cutting shall be done with the use of a mechanical guide, except that minor trimming may be allowed, as approved by the Resident.

B. Splices shall be welded using an AWS D1.1 Complete Joint Penetration butt weld with a backer ring.

C. In addition to the 100% VT performed by the QC Inspector, the Contractor shall perform NDT on the first two welded splices of the same type/size. The welds shall be RT or UT tested for their full length for acceptance per Table 8.2 of AWS D1.1. If both RT/UT-tested splices are determined to be acceptable, no further NDT will be required. If either of the first two RT/UT-tested splices contain defects warranting rejection, RT/UT testing of splices shall continue until two consecutive splices are found to be acceptable.

D. Should the Department determine that the Quality Control of the Contractor is not producing welds with acceptable quality, then the Department may request the Contractor to perform additional NDT, such as RT or UT of any or all welds. Should the NDT testing identify defects warranting rejection, the welds shall be repaired and retested. The Contractor shall perform the NDT and weld repair work at no additional cost to the Department. If the NDT does not identify defects warranting rejection, then the Department will pay for the cost of the NDT testing. RT and UT defect indications will be evaluated according to the statically loaded criteria of AWS D1.1.

501.048 Prefabricated Pile Tips Amend this section by deleting it in its entirety and replacing it with:

Welding of pile tips shall be done in accordance with the following:

A. Welding shall be done in accordance with the requirements of the AWS D1.1 welding code.

B. Qualify welders in accordance with the most recent edition of the AWS D1.5 code.

C. Submit a written WPS for each tip to be included as part of the QCP. The WPSs shall be provided to the Fabrication Engineer for review and approval prior to beginning welding. Provide copies of the approved the WPS to the welder and Resident prior to beginning welding. Welding performed without an approved WPS and approved QCP will be considered Unacceptable Work.

D. Provide a list of qualified welders with copies of their AWS certifications to the Fabrication Engineer for review prior to beginning welding. Welders shall have in their possession, at the time of welding, a valid certification for the process and position to be used in production from the AWS or other organization acceptable to the Resident. The welder shall show the Resident their credentials upon request.

E. The Contractor shall only use electrodes that are on the Department's Qualified Products List for Welding Electrodes or shall submit alternative electrodes for review and approval by the Fabrication Engineer. Electrodes used shall match those approved for use in the WPS.

F. Pile tips shall be approved by the Resident.

G. Welding shall not be done: When the temperature in the immediate vicinity of the weld is below 0°F; when the surfaces are damp or exposed to rain, snow, or high wind; or when the welders or welding operators are exposed to inclement conditions.

H. The pile shall be preheated to and maintained at 150°F minimum within 6 inches from the joint during welding.

I. Power sources for welders shall have meters indicating amperage/voltage that have been calibrated within 1 year at the time of welding.

J. Pile tips may be welded to the piles by the pile supplier upon approval by the Department. Approval is contingent upon submission of the following: A welding QC Plan; proof that the proposed welder(s) is certified per AWS D1.5; and an AWS D1.1 WPS, with base metal preheated to a minimum of 150°F. The Contractor shall provide notice a minimum of 14 Days prior to the start of any welding by the pile supplier. At a minimum, welds shall be 100% visually inspected by the pile supplier's QC representative.

K. The Contractor shall provide a QC Inspector to perform QC for the welds in accordance with the AWS D1.1 welding code. The QC Inspector shall be an CWI in conformance with the requirements of AWS QC1, Standard for AWS Certifications of Welding Inspectors. The Contractor may submit, in lieu of a CWI, an alternative QC Inspector with documented training and experience in metals fabrication, inspection, and testing for approval by the Fabrication Engineer. The QC Inspector shall be someone other than the welder performing the welds to be inspected.

L. The QC Inspector shall inspect all production stages of the welded splice to ensure that workmanship and materials meet the requirements of the AWS D1.1 welding code and the Contract. The QC Inspector shall submit a signed record of all weld inspection documentation to the Resident after welding is completed.

M.

Record of weld inspection shall include, but not be limited to, the following:

- 1. Name of QC Inspector**
- 2. Project WIN and Location**
- 3. Date**
- 4. Weather conditions**
- 5. Type, size, length, and location of welds.**
- 6. Confirmation of appropriate equipment and materials used, including proper handling of welding electrodes.**
- 7. Confirmation that welder has approved WPS onsite, and welding is performed in accordance with approved WPS.**
- 8. Confirmation that welder is qualified to perform work per approved WPS. Include name and certifications of qualified welder who performed the work.**
- 9. Confirm that 100% VT, in accordance with AWS D1.1 Table 8.1, has been conducted and any subsequent repairs are made prior to NDT.**
- 10. Document NDT testing including name of NDT technician, NDT personnel qualifications, type and extent of NDT testing performed, and include NDT testing reports provided by the NDT testing technician.**

N. The Contractor shall provide notice a minimum of 7 Days prior to the start of any field welding.

O. Piles shall not be driven until all pile welding has been inspected and accepted by the Department.

501.0481 Specific Requirements for Installing H-Beam Pile Tips

- A. Damaged material shall be removed from the end of the driven pile, as applicable. Lifting holes shall be trimmed off. The end of the pile to which the tip is to be attached shall be cut off square with the longitudinal axis of the pile and prepared per the approved WPS. All cutting shall be done with the use of a mechanical guide, except that minor trimming may be allowed, as approved by the Resident.
- B. Regarding weld size, prefabricated pile tips shall be attached to H-beam piles with 5/16-inch groove welds along each flange, or as recommended by the manufacturer of the pile tips, whichever weld size is larger.
- C. The QC Inspector shall, at a minimum, perform 100% VT on each pile tip weld.
- D. Should the Department determine that the Quality Control of the Contractor is not producing welds with acceptable quality, then the Department may request the Contractor to perform additional NDT, such as RT or UT of any or all welds. Should the NDT testing identify defects warranting rejection, the welds shall be repaired and retested. The Contractor shall perform the NDT and weld repair work at no additional cost to the Department. If the NDT does not identify defects warranting rejection, then the Department will pay for the cost of the NDT testing. RT and UT defect indications will be evaluated according to the statically loaded criteria of AWS D1.1.

501.0482 Specific Requirements for Installing Steel Pipe Pile Tips

- A. Damaged material shall be removed from the end of the driven pile, as applicable. Lifting holes shall be trimmed off. The end of the pile to which the tip is to be attached shall be cut off square with the longitudinal axis of the pile and prepared per the approved WPS. All cutting shall be done with the use of a mechanical guide, except that minor trimming may be allowed, as approved by the Resident.
- B. Unless otherwise shown on the Plans, steel pipe piles shall have pointed cast steel pile tips.
- C. Regarding weld size, prefabricated pile tips shall be attached to steel pipe piles with a continuous 5/16-inch groove weld along the full perimeter of the pile, or as recommended by the manufacturer of the pile tips, whichever weld size is larger.
- D. The QC Inspector shall, at a minimum, perform 100% VT on each pile tip weld.
- E. Should the Department determine that the Quality Control of the Contractor is not producing welds with acceptable quality, then the Department may request the Contractor to perform additional NDT, such as RT or UT of any or all welds. Should the NDT testing identify defects warranting rejection, the welds shall be repaired and retested. The Contractor shall perform the NDT and weld repair work at no additional cost to the Department. If the NDT does not identify defects warranting rejection, then the Department will pay for the cost of the NDT testing. RT and UT defect indications will be evaluated according to the statically loaded criteria of AWS D1.1.

501.05 Method of Measurement

c. Piles in Place Revise the third paragraph by replacing the “10” with “20” so that it reads:

Unused pile cutoffs **20** feet or more in length, except those required to accommodate the Contractor’s construction method, as discussed herein, will remain the property of the Department and will be stored at a bridge maintenance yard nearest the project. Hauling and unloading of piles will be done by the Contractor or by the Department, depending upon availability of services.

SECTION 502
STRUCTURAL CONCRETE

502.03 Materials Amend this section by adding the following to the list of materials:

Combined Aggregate Grading for Concrete 703.03

502.07 Mixing and Delivery Remove the last sentence in Paragraph A that starts with “With prior approval... and replace with the following:

“An approved hydration stabilizing admixture may be used to increase the discharge time. Justification for the need for a hydration stabilizing admixture shall be provided in the QC Plan. When a hydration stabilizing admixture is used, the manufacturer, dosage rate and discharge time, from the time cement is added to the aggregate, shall be documented in the approved QC Plan. The proposed discharge time(s) shall be based on the manufacturer’s written recommendations, the anticipated concrete temperatures and anticipated ambient conditions at the time of placement(s). Discharge time(s) shall be adjusted when conditions change or are not as anticipated as outlined in the approved QC Plan. The discharge time(s) approved by the Department shall be subject to change at any time, and discharge of concrete into the permanent work shall cease immediately if the concrete is determined to have attained Accelerated Hydration Gain. Accelerated Hydration Gain being the condition where the fresh concrete has hydrated to the point where the workability and finishability is detrimental to the quality of the final product. Determination of when concrete has attained Accelerated Hydration Gain shall be made by the Contractor’s Quality Control Technician(s) and shall be based on parameters proposed by the Contractor in the QC Plan, such as, but not limited to, loss of slump, plasticity, or workability, an increase in concrete temperature, or a change in the percentage of entrained air.”

502.09 Forms and Falsework Amend this subsection by adding the subsection title “**502.10 Placing Concrete**” after section “D” Removal of Forms and False work” and after the paragraph beginning with “2. Forms and False work, including blocking...”. So that a new subsection starts and reads:

“502.10 Placing Concrete

A. **General Concrete shall not be placed until forms”**

502.1701 Quality Control, Method A and B Revise this Section so that the first paragraph and the first sentence of the second paragraph read:

502.17 Quality Control The Contractor shall control the quality of the concrete through testing, inspection, and practices which shall be described in the QCP, sufficient to assure a product meeting the Contract requirements. The QCP shall meet the requirements of Section 106, Quality, and this specification. No work under this item shall proceed until the QCP is submitted to and approved by the Department. Failure to comply with the approved QCP will result in work suspension and pay reductions as outlined in Section 106.4.6. The Quality Control Plan Value shall be the total bid value for all cast-in-place items covered by the QCP, using the P value listed in Special Provision 502. If no P value is listed, a value of \$350, or bid value per cubic yard, whichever is less, shall be used.

502.1701 Quality Control, Method A and B The QCP shall address all elements that affect the quality of the structural concrete including, but not limited to, the following: “

Under the list with the heading, “The QCP shall address all elements that affect the quality of the structural concrete including, but not limited to, the following:”:

Replace “F” to read: “**Mix and Transportation, including Time from Batching to Completion of Delivery, as well as manufacturer, product name, proposed dosage(s) and discharge time(s) if a hydration stabilizing admixture is used.**”

Replace “H” to read: “**Process QC Testing, including monitoring for attainment of Accelerated Hydration Gain when a hydration stabilizing admixture is used.**”

Revise this section by replacing the paragraph before Table 4 that starts out “The Contractor shall maintain...” to read:

“The Contractor shall maintain records of all QC tests and calculations. All QC test data shall be signed by the person who performed the test. The representative gradation test results shall be reported to the Department before the placement they represent. This initial representative gradation test shall be sampled a maximum of 30 days prior to the production day. The Contractor or supplier shall retain split samples of the most recent QC gradations for possible testing by the Department. In addition, the Department will sample the aggregates at the plant monthly to determine compliance with 703.03 Combined Aggregate Grading for Concrete. The Combined Aggregate Grading will be calculated by mathematically blending the individual aggregate gradations using the batch percentages from the approved mix design. If the Department’s gradation tests determine that the aggregate does not meet the specified gradation limits, the current procedure mentioned in MaineDOT PCC Policies and Procedures Manual shall be followed. The compressive strength test results shall be reported to the Department by 10:00 A.M. of the first working day following the test. The Contractor shall record all onsite QC test data and calculations at the time of the placement and present this information, on a form acceptable to the Department, to the Department by 10:00 A.M. of the first working day following the concrete placement. Batch tickets shall be representative of that day’s total moisture in aggregate value, QC test data for total moisture in aggregate shall be provided to the

Department by 10:00 A.M. of the first working day following the concrete placement. All Method A and B QC testing shall meet the minimum requirements found in Table 4.”

Section 502.1701, Quality Control, Revise Table 4 of this Subsection by removing it in its entirety and replacing it with:

**TABLE 4
METHOD A & B MINIMUM QUALITY CONTROL TESTING REQUIREMENTS***

TEST	TEST METHOD	SAMPLING LOCATION	FREQUENCY
Gradation	AASHTO T 27 & T 11	Stockpile	One representative set per proposed grading before production One set every 100 yd ³ (Min. 1 set per month)
Organic Impurities	AASHTO T 21	Stockpile	Once per fine aggregate per year**
% Absorption	AASHTO T 84 & T 85	Stockpile	Once per aggregate per year
Specific Gravity	AASHTO T 84 & T 85	Stockpile	Once per aggregate per year
Total Moisture in Aggregate	AASHTO T 255	Stockpile	One set per day's production
Free Water and Aggregate Wt.	N/A		One per day's production
% Entrained Air	AASHTO T 152	On Project	On first two loads and every third load thereafter provided consistent results are achieved
Compressive Strength	AASHTO T 22	On Project	One set per subplot
Compressive Strength	AASHTO T 22	On Project	One set per subplot

*Additional QC testing will be required any time a process change occurs during a placement, including changes in type or dosage of admixture. Additional testing shall include, but is not limited to, entrained air testing.

**If the color produced is a laboratory designation Plate III, then the fine aggregate shall be tested once per month

502.1702 Quality Control, Method C Remove this sub section and replace it with:

“The Contractor shall submit a QCP listing the mix design(s) to be used, the name and location of the production facility, a brief description of the placement and curing process and the name and qualifications of any QCT to be used. When a hydration stabilizing admixture is proposed for use, the manufacturer, product name, dosage rate and discharge time, from the time cement is added to the aggregate, shall be included, as well as procedures for monitoring attainment of Accelerated Hydration Gain. A QCT will be required. The Contractor shall provide a Certificate of Compliance for each truckload of concrete to the Department at the time of the load placement.”

502.18, Method of Measurement, Revise Subsection ‘F’ by removing the word ‘transverse’ so that it reads: **“Saw cut grooving of concrete wearing surfaces, complete and accepted, will be measured for payment as one lump sum.”**

502.19, Basis of Payment, Revise the third paragraph by removing the word ‘transverse’ so that it reads: **“Saw cut grooving of concrete wearing surfaces will be paid for at the Contract Lump Sum Price, which shall be payment for furnishing all materials, labor, and equipment, including depth gauges and all incidentals, to satisfactorily complete the work.”**
(Also see 535.24 and 535.25 for related changes)

SECTION 503 REINFORCING STEEL

Section 503.07 Splicing Revise this section by removing the table and following footnote and replacing them with:

Minimum Lap Splice Length (inches)									
Bar Type	Bar Size								
	#3	#4	#5	#6	#7	#8	#9	#10	#11
Plain or Galvanized	16	20	24	29	38	47	59	72	85
Epoxy or Dual Coated	17	24	36	43	56	71	88	107	128
Stainless	19	24	30	36	47	59	73	89	107
Low-carbon Chromium	24	32	39	47	63	78	97	119	142

“The minimum lap splice lengths in the table above are based on the parameters below. When any of these parameters are altered, appropriate minimum lap splice lengths will be as shown on the Plans.

- Normal weight concrete
- Minimum 28-day concrete compressive strength from 4,000 psi to 10,000 psi

- **Class B tension lap splice**
- **Minimum center-to-center spacing between bars of 6 inches**
- **Minimum clear cover of 2 inches**
- **Nominal reinforcing steel yield strengths**
 - **Low-carbon Chromium = 100 ksi**
 - **Stainless = 75 ksi**
 - **All others = 60 ksi**
- **Reinforcement with yield strengths greater than 75 ksi shall have beam transverse reinforcement and column ties provided over the required lap splice length in accordance with the current edition of the AASHTO LRFD Bridge Design Specifications**

When lap splices are placed horizontally in an element where the concrete depth below the splice will be 12 inches, or more, the indicated lap splice lengths shall be multiplied by a factor of 1.3.”

Amend the Paragraph starting with **Welded Splices may be made...**” by adding to the last sentence beginning so that it reads **“The Contractor shall submit complete details of their proposed method of making welded splices for the Resident's approval at least 10 days prior to use.”**

504.12 Protective Coatings Revise this subsection by removing the paragraph beginning with “When galvanizing is specified” and replacing it with:

“When galvanizing is specified, clean the steel in accordance with SSPC-SP 6 prior to galvanizing. Galvanize in accordance with AASHTO M 111 (ASTM A123). Galvanize fasteners in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I. Galvanized nuts shall be lubricated with a water-soluble lubricant containing a dye that contrasts with the color of the galvanizing.”

SECTION 506 SHOP APPLIED PROTECTIVE COATING – STEEL

506.10 Description Revise this subsection by removing the entire paragraph in its entirety and replacing it with:

“This work shall consist of surface preparation and application of coating systems in accordance with the Plans and this Specification. The color of structural steel painted in its entirety shall comply with SAE AMS-STD-595 – Colors Used in Government Procurement Color No. 14272 (Green), unless otherwise specified in the Contract. The color of partially painted weathering steel shall comply with SAE AMS-STD-595 – Colors Used in Government Procurement Color No. 30045 (Brown), unless otherwise specified in the Contract. All other coating colors shall be as specified in the Contract.”

506.13 Surface Preparation Amend this section by adding this paragraph to the end:

“Steel shall meet the requirements of SSPC SP8 Pickling prior to being immersed in the zinc tanks. Verification of the surface preparation shall be included in the QC documentation.”

SECTION 518 STRUCTURAL CONCRETE REPAIR

518.02 Repair Materials Replace the paragraph beginning with “Where the depth of placement...” with the following:

“Where the depth of placement is equal to or greater than 1 inch, the Contractor may use concrete as the repair material. When concrete is used, the coarse aggregate shall conform to the requirements of the table below and Standard Specification Section 703.02, Coarse Aggregate for Concrete, or 703.03, Combined Aggregate Grading for Concrete.”

Remove the second table with the heading, “Sieve Designation Percent by Weight Passing a Square Mesh Sieve”

SECTION 523 BEARINGS

523.051 Protective Coating Revise this subsection by removing the paragraph beginning with “Anchor rods shall be galvanized...” and replacing with:

“Anchor rods shall be galvanized. When anchor rods are designated to secure bare unpainted steel or painted steel, a dielectric coating (epoxy or bituminous type coatings are acceptable) shall be applied to the anchor rod and/or adjacent steel to prevent contact between galvanized surfaces and painted or unpainted steel.”

523.22 Fabrication Amend this subsection by adding the following: **“Elastomeric Bearings shall be fabricated in accordance with AASHTO M251.”**

SECTION 526 CONCRETE BARRIER

Amend this section by deleting it in its entirety and replacing it with:

“526.01 Description This work shall consist of the furnishing, constructing, erecting, setting, resetting, and removal of concrete barrier and associated elements in accordance with these specifications, the Standard Details, and the lines and grades shown on the Plans or established by the Resident.

The types of concrete barrier are designated as follows:

Portable Concrete Barrier Type I Double faced removable barrier in accordance with the Standard Details.

Permanent Concrete Barrier Type II Double faced barrier as shown on the Plans.

Permanent Concrete Barrier Type IIIa Single faced barrier 32 inches high in accordance with the Standard Details or as shown on the Plans.

Permanent Concrete Barrier Type IIIb Single faced barrier 42 inches high in accordance with the Standard Details or as shown on the Plans.

Permanent Concrete Transition Barrier Barrier of various heights joining steel bridge rail to steel guardrail in accordance with the Standard Details or as shown on the Plans.

Permanent Texas Classic Rail Barrier Traffic rail or sidewalk rail, in accordance with the Standard Details or as shown on the Plans.

526.02 Materials

a. **Concrete** Concrete for barriers, both permanent and portable, shall have a design strength of 5,000 psi.

For cast-in-place barrier: The concrete shall be Class LP, in accordance with Standard Specification Section 502, Structural Concrete.

For precast barrier: The concrete shall meet the requirements of Standard Specification 712.061, Structural Precast Concrete Units, except that the stripping strength for precast barriers is 4,000 psi.

b. **Reinforcing Steel** Reinforcing steel shall meet the requirements of Section 503, Reinforcing Steel.

c. **Structural Steel** Plates and barrier connections shall meet the requirements specified in Standard Specification 504 - Structural Steel and shall be hot dip galvanized after fabrication in accordance with Standard Specification 506, Shop Applied Protective Coating – Steel

d. **Bolts** Bolts shall meet the requirements specified in Section 713.02, High Strength Bolts.

e. **Connecting Pins for Portable Concrete Barrier** Portable concrete barriers must be connected using a 1- inch diameter pin. The connecting pin must be smooth, not deformed, i.e., reinforcing bar may not be used, and shall meet the strength requirements of ASTM A449 steel. Materials with greater strength may be used with the approval of the Department.

f. Anchor Pins for Portable Concrete Barrier Anchoring to concrete or asphalt will be required when specified on the Plans. When required, portable concrete barriers must be anchored using a 1 ½ - inch diameter anchor pin. The anchor pin must be smooth, not deformed, i.e., reinforcing bar may not be used, and shall meet the strength requirements of ASTM A36 steel. Materials with greater strength may be used with the approval of the Department.

g. Device Crashworthiness MaineDOT is transitioning to MASH2016 criteria for Portable Concrete Barrier on the following schedule:

New Portable Concrete Barrier shall be crash tested and/or evaluated to MASH2016 criteria.

Current Portable Concrete Barrier in useful serviceable condition that is successfully tested to NCHRP Report 350 or MASH2009 criteria may be utilized through December 31, 2029.

Other current Portable Concrete Barrier that is deemed acceptable by the Department may be utilized on projects off the National Highway System through December 31, 2024.

526.03 Construction Requirements

Cast-in-place barriers shall be fabricated in accordance with Standard Specification Section 502, Structural Concrete. Precast barriers shall be fabricated in accordance with Standard Specification 534, Precast Structural Concrete.

Concrete finish for permanent barrier shall be rubbed as defined in Standard Specification Section 502, Structural Concrete, 502.13 D2 or an approved equal.

Portable concrete barrier shall be generally free from fins and porous areas and shall present a neat and uniform appearance.

Permanent barrier shall have a protective coating applied in accordance with Standard Specification Section 515, Protective Coating for Concrete Surfaces.

Reflective delineators for concrete median barrier shall meet the requirements of Special Provision 645, Highway Signing.

Preformed Joint Filler shall meet the requirements specified in Subsection 705.01, Preformed Expansion Joint Filler.

Permissible dimensional tolerances for all concrete barriers shall be as follows:

a. Cross-sectional dimensions shall not vary from design dimensions by more than ¼ inch. The vertical centerline shall not be out of plumb by more than ¼ inch.

b. Longitudinal dimensions shall not vary from the design dimensions by more than ¼ inch per 10 feet of barrier section and shall not exceed ¾ inches per section.

c. Location of anchoring holes shall not vary by more than ½ inch from the dimensions shown in the concrete barrier details on the Plans.

d. Surface straightness shall not vary more than ¼ inch under a 10-foot straightedge.

e. The barrier shall have no significant cracking. Significant cracking is defined as fractures or cracks passing through the section, or any continuous crack extending for a length of 12 inches or more, regardless of position in the section.

526.04 Method of Measurement Permanent Concrete Barrier Type II, IIIa, IIIb, Texas Classic Rail, and Precast Median Barrier will be measured for payment by lump sum, complete in place.

Portable concrete barrier, both anchored and unanchored will be measured for payment by lump sum. Lump sum measurement will include verification of the installation and removal of all portable concrete at the completion of the Contractor's operations.

The Contractor shall replace sections of portable concrete barrier, including anchored barrier damaged by the traveling public when directed by the Resident. Replacement sections will be measured for payment in accordance with Standard Specification 109.7, Equitable Adjustments to Compensation and Time.

Transition barrier will be measured by each, complete in place.

526.05 Basis of Payment The accepted quantities of Concrete Barrier Type II, IIIa, IIIb, Texas Classic Rail, and Precast Median Barrier will be paid for at the Contract lump sum price for the type specified, complete in place.

The accepted quantities of Portable Concrete Barrier Type I, both anchored and unanchored will be paid for at the Contract lump sum price. Such payment shall be full compensation for furnishing all materials, assembling, moving, resetting, transporting, temporarily storing, removing barrier, furnishing new parts as necessary, and all incidentals necessary to complete the work.

Portable barrier shall become the property of the Contractor upon completion of the use of the barrier on the project and shall be removed from the project site by the Contractor.

Transition barrier will be paid for at the Contract price each, complete in place.

The accepted quantity of all types of concrete barrier, whether portable or permanent, will be paid for at the lump sum or per each price, as applicable, which payment shall be full compensation for all materials, including reinforcing steel, protective coating, reflective

delineators, steel plates and hardware, equipment, labor and incidentals required, as necessary, to complete the work.

Payment will be made under:

	<u>Pay Item</u>	<u>Pay Unit</u>
526.301	Portable Concrete Barrier, Type I	Lump Sum
526.304	Portable Concrete Barrier, Anchored Type I	Lump Sum
526.312	Permanent Concrete Barrier Type II	Lump Sum
526.321	Permanent Concrete Barrier Type IIIa	Lump Sum
526.323	Texas Classic Rail	Lump Sum
526.331	Permanent Concrete Barrier Type IIIb	Lump Sum
526.34	Permanent Concrete Transition Barrier	Each
526.502	Precast Concrete Median Barrier	Lump Sum”

SECTION 527 ENERGY ABSORBING UNIT

527.02 Materials Amend this section by deleting it in its entirety and replacing it with:

“MaineDOT is transitioning to MASH2016 criteria for Work Zone Traffic Control Devices on the following schedule:

Portable Crash Cushions will be crash tested and/or evaluated to MASH2016 criteria by January 1, 2030. Current Category 3 devices in useful serviceable condition that are successfully tested to NCHRP Report 350 or MASH2009 criteria may be utilized through December 31, 2029.

Work Zone Crash Cushions shall be selected from the Department’s Qualified Products List of Crash Cushions/Impact Attenuators or approved equal.”

SECTION 535 PRECAST, PRESTRESSED CONCRETE SUPERSTRUCTURE

535.02 Materials Replace the description of “Coarse Aggregate for Concrete (Class A, AA, or Latex) in its entirety with: **“Coarse Aggregate for Concrete (Class A, AA, or SP-1-7)”**

535.22 Tolerances Amend this section by deleting it in its entirety and replacing it with:

“Product dimensional tolerances shall be in conformance with the latest edition of PCI MNL-135, Tolerance Manual for Precast and Prestressed Concrete Construction, as applicable to the particular product (e.g., slab, I-girder, box beam), the Plans, and this Specification. Use Box

Beam fabrication tolerances for voided or solid slab beams and use Double Tee tolerances for NEXT beams. In case of dispute, the Fabrication Engineer shall determine the allowable tolerance.”

535.24 Installation of Slabs, Beams, and Girders Revise the 5th paragraph by replacing “6.0 and 9.0” to “5.0 and 8.0” so it reads: **“Ready mixed grout shall achieve a design compressive strength of 6,000 psi at 28 days, have an entrained air content of between 5.0 and 8.0 percent, be non-shrink, flowable, and contain a non-shrink additive listed on the Department QPL for expansive cements.”**

535.25, Installation of Precast/Prestressed Deck Panels Revise the 2nd paragraph by replacing “6.0 and 9.0” to “5.0 and 8.0” so it reads: **“Ready mixed grout shall achieve a design compressive strength of 6,000 psi at 28 days, have an entrained air content of between 5.0 and 8.0 percent, be non-shrink, flowable, and contain a non-shrink additive listed on the Department QPL for expansive cements.”**

SECTION 606 GUARDRAIL

Amend this section by replacing it with the following:

606.01 Description This work shall consist of furnishing and installing guardrail components in accordance with these specifications and in reasonably close conformity with the lines and grades shown on the plans or as established. Guardrail is designated as:

31” W-Beam Guardrail - Mid-Way Splice

Galvanized steel w-beam, 8” wood or composite offset blocks, galvanized steel posts

Thrie Beam

Galvanized steel thrie beam, 8” wood or composite offset blocks, galvanized steel posts

Median guardrail shall consist of two beams of the above types, mounted on single posts.

Bridge mounted guardrail shall consist of furnishing all labor, materials, and equipment necessary to install guardrail as shown on the plans. This work shall also include drilling for and installation of offset blocks if specified, and incidental hardware necessary for satisfactory completion of the work.

Remove and Reset and Remove, Modify, and Reset guardrail shall consist of removing the existing designated guardrail and resetting in a new location as shown on the plans or directed by the Resident. Remove, Modify, and Reset guardrail and Modify guardrail include the following guardrail modifications: Removing plate washers at all posts, except at anchorage assemblies as noted on the Standard Details, adding offset blocks, and other modifications as listed in the Construction Notes or General Notes. Modifications shall conform to the guardrail Standard Details.

Bridge Connection shall consist of the installation and attachment of beam guardrail to the existing bridge. This work shall consist of constructing a concrete end post or modifying an existing end post as required, furnishing, and installing a terminal connector, necessary hardware, and incidentals required to complete the work as shown on the plans. Bridge Transition shall consist of a bridge connection and furnishing and installing guardrail components as shown in the Standard Details.

606.02 Materials Materials shall meet the requirements specified in the following Sections of Division 700 - Materials:

Timber Preservative	708.05
Metal Beam Rail	710.04
Guardrail Posts	710.07
Guardrail Hardware	710.08

Guardrail components shall meet the applicable standards of "A Guide to Standardized Highway Barrier Hardware" prepared and approved by the AASHTO-AGC-ARTBA Joint Cooperative Committee, Task Force 13 Report.

Posts for underdrain delineators shall be "U" channel steel, 8 ft long, 2 ½ lb/ft minimum and have 3/8-inch round holes, 1-inch center to center for a minimum distance of 2 ft from the top of the post.

Reflectorized Flexible Guardrail Markers shall be mounted on all guardrails. A marker shall be mounted onto guardrail posts at the flared guardrail terminal end point and tangent point, both at the leading and trailing ends of each run of guardrail. The marker's flexible posts shall be gray with either silver-white or yellow reflectors (to match the edge line striping) at the tangents, red at leading ends, and green at trailing ends. Whenever the guardrail terminal is not flared, markers will only be required at the terminal end point. These shall be red or green as appropriate. Markers shall be installed on the protected side of guardrail posts unless otherwise approved by the Resident. Reflectorized flexible guardrail markers shall be from the Department's Qualified Products List of Delineators. The marker shall be gray, flexible, durable, and of a non-discoloring material to which 3-inch by 9-inch reflectors shall be applied, and capable of recovering from repeated impacts and meeting MASH 16 requirements. Reflective material shall meet the requirements of Section 719.01 for ASTM D 4956 Type III reflective sheeting. The marker shall be secured to the guardrail post with two fasteners, as shown in the Standard Details.

Reflectorized beam guardrail reflectors shall be mounted on all "w" beam guardrail and shall be either the "butterfly" type or linear delineation system panels. "Butterfly" or linear delineation panels shall be installed at approximately 62.5 foot intervals on tangents (after every tenth post) and 31.25 feet on curves (after every fifth post), and shall be centered on the guardrail beam. On Divided highways, the left-hand delineators shall be yellow and the right-hand delineators shall be silver/ white. On two-way directional highways, the right-hand side will have silver / white reflectors and no reflectorized delineator used on the left. Delineators shall have reflective sheeting that meets or exceeds the requirements of Section 719.01.

“Butterfly” reflectors shall be fabricated from high-impact, ultraviolet & weather resistant thermoplastic. Aluminum, galvanized metal or other materials shall not be used. Reflective sheeting will be applied to only one side of the delineator facing the direction of traffic and shall be centered vertically on the guardrail beam as shown in the Standard Detail 606(7).

Linear delineation system panels shall be 1.5 inches wide by approximately 11 inches nominal length, with a minimum of 5 raised lateral ridges spaced at approximately 2.25 inches. The height of each ridge shall be 0.34 inches with a 45 degree profile and a 0.28 inches radius at the top. Sheeting shall be laminated to thin gauge aluminum with a pre-applied adhesive tape on the back. Panels shall not be installed over seams or bolt heads and shall be centered horizontally on the guardrail beam; linear delineation panels shall be attached to only one guardrail beam. The guardrail beam surface shall be cleaned and prepared according to the manufacturer’s instructions. Air temperature and guardrail surface temperature must be a minimum of 50 degrees F (10 C) with rising temperature at the time of installation.

Exact locations of the either the “butterfly” type or the linear delineation panels shall be approved by the Resident prior to installation.

Single wood post shall be of cedar, white oak, or tamarack, well-seasoned, straight, and sound and have been cut from live trees. The outer and inner bark shall be removed, and all knots trimmed flush with the surface of the post. Posts shall be uniform taper and free of kinks and bends.

Single steel post shall conform to the requirements of Section 710.07 b.

Single steel pipe post shall be galvanized, seamless steel pipe conforming to the requirements of ASTM A120, Schedule No. 40, Standard Weight.

Acceptable multiple mailbox assemblies shall be listed on the Department’s Qualified Products List and shall be MASH 16 tested and approved.

Flared and Tangent w-beam guardrail terminals and guardrail offset blocks shall be from the Department’s Qualified Products List. Flared terminals shall be installed with a 4 ft offset as shown in the Manufacturer’s installation instructions.

Anchorage assemblies used to anchor trailing ends, radius guardrail, or other ends not exposed to traffic shall meet the applicable standards of "A Guide to Standardized Highway Barrier Hardware" prepared and approved by the AASHTO-AGC-ARTBA Joint Cooperative Committee, Task Force 13 Report, Drawing SEW02a.

Existing materials damaged or lost during adjusting, removing and resetting, or removing, modifying, and resetting, shall be replaced by the Contractor without additional compensation. Existing guardrail posts and guardrail beams found to be unfit for reuse shall be replaced when directed by the Resident.

606.03 Posts Posts for guardrail shall be set plumb in holes or they may be driven if suitable driving equipment is used to prevent battering and distorting the post. When posts are driven

through pavement, the damaged area around the post shall be repaired with approved bituminous patching. Damage to lighting and signal conduit and conductors shall be repaired by the Contractor.

When set in holes, posts shall be on a stable foundation and the space around the posts, backfilled in layers with suitable material, thoroughly tamped.

The reflectorized flexible guardrail markers shall be set plumb with the reflective surface facing the oncoming traffic. Markers shall be installed on the protected side of guardrail posts. Markers, which become bent or otherwise damaged, shall be removed and replaced with new markers.

Single wood posts shall be set plumb in holes and backfilled in layers with suitable material, thoroughly tamped. The Resident will designate the elevation and shape of the top. The posts, that are not pressure treated, shall be painted two coats of good quality oil base exterior house paint.

Single steel posts shall be set plumb in holes as specified for single wood posts or they may be driven if suitable driving equipment is used to prevent battering and distorting the post.

Additional bolt holes required in existing posts shall be drilled or punched, but the size of the holes shall not exceed the dimensions given in the Standard Details. Metal around the holes shall be thoroughly cleaned and painted with two coats of approved aluminum rust resistant paint. Holes shall not be burned.

606.04 Rails Brackets and fittings shall be placed and fastened as shown on the plans. Rail beams shall be erected and aligned to provide a smooth, continuous barrier. Beams shall be lapped with the exposed end away from approaching traffic.

End assemblies shall be installed as shown on the plans and shall be securely attached to the rail section and end post.

All bolts shall be of sufficient length to extend beyond the nuts but not more than ½ inch. Nuts shall be drawn tight.

Additional bolt holes required in existing beams shall be drilled or punched, but the size of the holes shall not exceed the dimensions given in the Standard Details. Metal around the holes shall be thoroughly cleaned and painted with two coats of approved aluminum rust resistant paint. Holes shall not be burned.

606.045 Offset Blocks The same offset block material is to be provided for the entire project unless otherwise specified.

606.05 Shoulder Widening At designated locations the existing shoulder of the roadway shall be widened as shown on the plans. All grading, paving, seeding, and other necessary work shall be in accordance with the Specifications for the type work being done.

606.06 Mail Box Post Single wood post shall be installed at the designated location for the support of the mailbox. The multiple mailbox assemblies shall be installed at the designated location in

accordance with the Standard Details and as recommended by the Manufacturer. Attachment of the mailbox to the post will be the responsibility of the home or business owner.

606.07 Abraded Surfaces All galvanized surfaces of new guardrail and posts, which have been abraded so that the base metal is exposed, and the threaded portions of all fittings and fasteners and cut ends of bolts shall be cleaned and painted with two coats of approved rust resistant paint.

606.08 Method of Measurement Guardrail will be measured by the linear foot from center to center of end posts along the gradient of the rail except where end connections are made to masonry or steel structures, in which case measurement will be as shown on the plans. When connected to radius rail, measurement will be to the end of the last tangent beam.

Guardrail terminal, reflectorized flexible guardrail marker, terminal end, anchorage assembly, bridge transition, bridge connection, multiple mailbox post, and single post will be measured by each unit of the kind specified and installed.

Widened shoulder will be measured as a unit of grading within the limits shown on the plans.

Excavation in solid rock for placement of posts will be paid under force account unless otherwise indicated in the Bid Documents.

Reflectorized beam guardrail reflectors (“butterfly” type or linear delineation system panels) when identified by pay item, will be measured for payment by each.

606.09 Basis of Payment The accepted quantities of guardrail will be paid for at the contract unit price per linear foot for the type specified, complete in place. Reflectorized beam guardrail (“butterfly”-type) delineators will not be paid for directly but will be considered incidental to guardrail items. Reflectorized flexible guardrail marker, terminal end, anchorage assembly, bridge transition, bridge connection, multiple mailbox post, and single post will be paid for at the contract unit price each for the kind specified complete in place.

Guardrail terminals will be paid for at the contract price each, complete in place which price shall be full payment for furnishing and installing all components including the terminal section, posts, offset blocks, "w" beam, cable foundation posts, plates and for all incidentals necessary to complete the installation within the limits as shown on the Standard Details or the Manufacturer’s installation instructions. Pay limits for a flared terminal will be 37.5 feet. Pay limits for a tangent terminal will be 50 feet. Each guardrail terminal will be clearly marked with the Manufacturer’s name and model number to facilitate any future needed repair. Such payment shall also be full compensation for furnishing all material, excavating, backfilling holes, assembling, and all incidentals necessary to complete the work, except that for excavation for posts or anchorages in solid ledge rock, payment will be made under 109.7.5 – Force Account. Type III Retroreflective Adhesive Sheeting shall be applied to the approach buffer end sections and sized to substantially cover the end section. On all roadways, the ends shall be marked with alternating black and retroreflective yellow stripes. The stripes shall be 3 in wide and sloped down at an angle of 45 degrees toward the side on which traffic is to pass the end section. Guardrail terminals shall also include a set of installation drawings supplied to the Resident.

Anchorage to bridge end posts will be part of the bridge work. Connections thereto will be considered included in the unit bid price for guardrail.

Guardrail to be placed on a radius of curvature of 150 ft or less will be paid for under the designated radius pay item for the type guardrail being placed.

Widened shoulder will be paid for at the contract unit price each complete in place and will be full compensation for furnishing and placing, grading and compaction of aggregate subbase and any required fill material.

Adjust guardrail will be paid for at the contract unit price per linear foot and will be full compensation for adjusting to grade. Payment shall also include adjusting guardrail terminals where required.

Modify guardrail will be paid for at the contract unit price per linear foot and will be full compensation for furnishing and installing offset blocks, additional posts, and other specified modifications; removing, modifying, installing, and adjusting to grade existing posts and beams; removing plate washers and backup plates, and all incidentals necessary to complete the work. Payment shall also include removing and resetting guardrail terminals where required.

Remove and Reset guardrail will be paid for at the contract unit price per linear foot and will be full compensation for removing, transporting, storing, reassembling all parts, necessary cutting, furnishing new parts when necessary, reinstalling at the new location, and all other incidentals necessary to complete the work. Payment shall also include removing and resetting guardrail terminals when required.

Remove, Modify, and Reset guardrail will be paid for at the contract unit price per foot and will be full compensation for the requirements listed in Modify guardrail and Remove and Reset guardrail.

Bridge Connections will be paid for at the contract unit price each. Payment shall include, attaching the connection to the endpost including furnishing and placing concrete and reinforcing steel necessary to construct new endposts if required, furnishing and installing the terminal connector, and all miscellaneous hardware, labor, equipment, and incidentals necessary to complete the work.

Bridge Transitions will be paid for at the contract unit price each. Payment shall include furnishing and installing the three beam or "w"-beam terminal connector, doubled beam section, and transition section, where called for, posts, hardware, precast concrete transition and vertical curb, and any other necessary materials and labor, including the bridge connection as stated in the previous paragraph.

No payment will be made for guardrail removed, but not reset and all costs for such removal shall be considered incidental to the various contract pay items.

Reflectorized beam guardrail reflectors ("butterfly" type and the linear delineation panels) will not be paid for directly but will be considered incidental to all new guardrail items. The Contractor shall

furnish and install either the “butterfly” type or linear delineation panels, at its discretion, for new guardrail items.

Reflectorized beam guardrail reflectors (either “butterfly” type or linear delineation system panels) will be paid for under the applicable pay items for installation in conjunction with Adjust, Modify, Remove and Reset, Remove Modify and Reset guardrail items. The accepted quantity of “butterfly” type or linear delineation system panels will be paid for at the contract unit price each for all work and materials furnished to install, complete in place, including all incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.1301 31” W-Beam Guardrail - Mid-Way Splice – Single Faced	Linear Foot
606.1302 31” W-Beam Guardrail - Mid-Way Splice – Double Faced	Linear Foot
606.1303 31” W-Beam Guardrail - Mid-Way Splice, 15’ Radius and Less	Linear Foot
606.1304 31” W-Beam Guardrail - Mid-Way Splice, Over 15’ Radius	Linear Foot
606.1305 31” W-Beam Guardrail - Mid-Way Splice Flared Terminal	Each
606.1306 31” W-Beam Guardrail - Mid-Way Splice Tangent Terminal	Each
606.1307 Bridge Transition (Asymmetrical) – Type IA	Each
606.1721 Bridge Transition - Type I	Each
606.1722 Bridge Transition - Type II	Each
606.1731 Bridge Connection - Type I	Each
606.1732 Bridge Connection - Type II	Each
606.178 Guardrail Beam	Linear Foot
606.25 Terminal Connector	Each
606.257 Terminal Connector - Thrie Beam	Each
606.259 Anchorage Assembly	Each
606.265 Terminal End-Single Rail - Galvanized Steel	Each
606.266 Terminal End-Single Rail - Corrosion Resistant Steel	Each
606.275 Terminal End-Double Rail - Galvanized Steel	Each
606.276 Terminal End-Double Rail - Corrosion Resistant Steel	Each
606.352 Reflectorized Beam Guardrail Delineators (“Butterfly” type)	Each
606.3521 Linear Delineation System Panel	Each
606.353 Reflectorized Flexible Guardrail Marker	Each
606.354 Remove and Reset Reflectorized Flexible Guardrail Marker	Each
606.356 Underdrain Delineator Post	Each
606.358 Guardrail, Modify	Linear Foot
606.362 Guardrail, Adjust	Linear Foot
606.365 Guardrail, Remove, Modify, and Reset	Linear Foot
606.366 Guardrail, Remove and Reset	Linear Foot
606.367 Replace Unusable Existing Guardrail Posts	Each
606.3671 Replace Unusable Offset Blocks	Each
606.47 Single Wood Post	Each
606.48 Single Galvanized Steel Post	Each

606.50	Single Steel Pipe Post	Each
606.51	Multiple Mailbox Support	Each
606.568	Guardrail, Modify - Double Rail	Linear Foot
606.63	Thrie Beam Rail Beam	Linear Foot
606.64	Guardrail Thrie Beam - Double Rail	Linear Foot
606.65	Guardrail Thrie Beam - Single Rail	Linear Foot
606.66	Terminal End Thrie Beam	Each
606.70	Transition Section - Thrie Beam	Each
606.71	Guardrail Thrie Beam - 15 ft radius and less	Linear Foot
606.72	Guardrail Thrie Beam - over 15 ft radius	Linear Foot
606.73	Guardrail Thrie Beam - Single Rail Bridge Mounted	Linear Foot
606.74	Guardrail - Single Rail Bridge Mounted	Linear Foot
606.753	Widen Shoulder for Low Volume Guardrail End	Each
606.754	Widen Shoulder for Flared Guardrail Terminal	Each
606.78	Low Volume Guardrail End	Each
606.80	Buried-in-Slope Guardrail End	Each

SECTION 608 SIDEWALKS

Section 608.022 Detectable Warning Materials Standard Revise this section by removing the last sentence of this section beginning with “Concrete...” and replacing it with “**Concrete shall meet the requirements of Section 608.021, Sidewalk Materials, of this specification or may be a prepackaged concrete mix from the Department’s Qualified Products List (QPL).**”

SECTION 609 CURB

Remove this section in its entirety and replace with the following:

609.01 Description Construct or reset curb, gutter, or combination curb and gutter, paved ditch, and paved flume. The types of curb are designated as follows:

- Type 1 - Stone curbing of quarried granite stone
- Type 2 – Concrete Curbing
- Type 3 - Bituminous curbing
- Type 5 - Stone edging of quarried granite stone

609.02 Materials Except as provided below, the materials used shall meet the requirements of the following Sections of Division 700 - Materials:

Portland Cement and Portland Pozzolan Cement	701.01
Water	701.02
Air Entraining Chemical Admixture	701.03
Fine Aggregate for Concrete	703.01

Coarse Aggregate for Concrete	703.02
Joint Mortar	705.02
Reinforcing Steel	709.01
Stone Curbing and Edging	712.04
Epoxy Resin	712.35
Hot Mix Asphalt Curbing	712.36
Structural Precast Concrete Units (Concrete Curb)	712.061

The Contractor shall submit a concrete mix design for the Portland Cement Concrete to the Resident, for the uses specified below or in accordance with the Contract Documents.

Circular curb, terminal sections and transition sections shall be in reasonably close conformity with the shape and dimensions shown on the Plans and to the applicable material requirements herein for the type of curb specified.

Dowels shall be reinforcing steel deformed bars.

Concrete for Slipform Concrete Curb shall meet the requirements below:

- a. Class A, with the exception that permeability requirements shall be waived.
- b. Entrained air content of Slipform Concrete Curb shall be 4.0% to 7.0%
- c. Concrete temperature, prior to discharge, shall not exceed 90 F.
- d. Proposed mix designs may contain polypropylene fibers.
- e. Partially discharged loads may be retempered with water provided the maximum water to cement ratio is not exceeded.

609.03 Vertical Stone Curb, Terminal Section and Transition Sections and Portland Cement Concrete Curb, Terminal Sections and Transition Sections

a. Installation The curb stone shall be set on a compacted foundation so that the front top arris line conforms to the lines and grades required. The foundation shall be prepared in advance of setting the stone by grading the proper elevation and shaping to conform as closely as possible to the shape of the bottom of the stone. The required spacing between stones shall be assured by the use of an approved spacing device to provide an open joint between stones of at least ¼ inch and no greater than ⅝ inch.

b. Backfilling All remaining spaces under the curb shall be filled with approved material and thoroughly hand tamped so the stones will have a firm uniform bearing on the foundation for the entire length and width. Any remaining excavated areas surrounding the curb shall be filled to the required grade with approved materials. This material shall be placed in layers not exceeding 8 inches in depth, loose measure and thoroughly tamped.

When backfill material infiltrates through the joints between the stones, small amounts of joint mortar or other approved material shall be placed in the back portion of the joint to prevent such infiltrating.

c. Protection The curb shall be protected and kept in good condition. All exposed surfaces smeared or discolored shall be cleaned and restored to a satisfactory condition or the curb stone removed and replaced.

d. Curb Inlets Curb placed adjacent to curb inlets shall be installed with steel dowels cemented into each stone with epoxy grout as shown in the Standard Details.

The epoxy grout shall be used in accordance with the manufacturer's instructions. The grout shall be forced into the hole, after which the dowel shall be coated with grout for one-half its length and inserted into the grout filled hole. The hole shall be completely filled with grout around the dowel. All tools and containers must be clean before using.

The Contractor may elect to substitute concrete to backfill Stone Curbing or Stone Edging at their option. If the concrete backfill option is elected, the Concrete Fill shall meet the requirements of 609.02. The Contractor shall submit a concrete design for the Portland Cement Concrete, with a minimum designated compressive strength of 3000 PSI meeting the requirements of Class S or Class Fill Concrete. The Contractor may elect to choose a Prepackaged Concrete Mix from the Departments Qualified Products list (QPL). Concrete backfill shall be completed in conformance with a Department supplied concrete backfill detail.

609.04 Bituminous Curb

a. Preparation of Base Before placing the curb, the foundation course shall be thoroughly cleaned of all foreign and objectionable material. String or chalk lines shall be positioned on the prepared base to provide guidelines. The foundation shall be uniformly painted with tack coat at a rate of 0.04 to 0.14 gal/yd².

b. Placing The curb shall be placed by an approved power operated extruding type machine using the shape mold called for. A tight bond shall be obtained between the base and the curb. The Resident may permit the placing of curbing by other than mechanical curb placing machines when short sections or sections with short radii are required. The resulting curbing shall conform in all respects to the curbing produced by the machine.

c. When required, the curb shall be painted and coated with glass beads in accordance with Section 627 - Pavement Marking. Curb designated to be painted shall not be sealed with bituminous sealing compound.

d. Acceptance Curb may be accepted or rejected based on appearance concerning texture, alignment, or both. All damaged curb shall be removed and replaced at the Contractor's expense.

e. Polyester fibers shall be uniformly incorporated into the dry mix at a rate of 0.25 percent of the total batch weight. Certification shall be provided from the supplier with each shipment meeting the following requirements:

Average Length	0.25 inches \pm 0.005
Average Diameter	0.0008 inches \pm 0.0001
Specific Gravity	1.32-1.40
Melting Temperature	480 °F Minimum

609.05 Slipform Concrete Curb

a. Preparation of Base Before placing the curb, the foundation course shall be thoroughly cleaned of all foreign and objectionable material. The Contractor shall not place Slipform Concrete Curb on a wet or frozen foundation. The foundation (HMA or concrete) may be in a Saturated Surface Dry condition, but no standing water shall be allowed. String or chalk lines shall be positioned on the prepared foundation to provide guidelines. Prior to placing the curb, the foundation shall be uniformly coated with an epoxy resin adhesive that meets the requirements of AASHTO M 235, Type I, II, III, IV or V and has been tested by AASHTO Product Evaluation & Audit Solutions. The Contractor shall submit the epoxy resin adhesive that they propose to utilize with the concrete mix design. The epoxy resin adhesive must be approved prior to placement and used in accordance with manufacturer's recommendations.

b. Placing Concrete shall be placed with an approved Slipform machine that will produce a finished product according to the design specified in the Plans. For cold weather slip forming, the outside temperature must be at least 36°F and rising. The curb shall be placed on a firm, uniform foundation, shall conform to the section profile specified in the Plans, and shall match the appropriate grade. Expansion joints shall be placed in the curb where it meets rigid structures such as but not limited to building foundations, catch basin headers or fire hydrants. Contraction joints will be placed at 10-foot intervals using sawing methods, which shall cut 1 to 3 inches into the concrete. Contraction joints shall be cut between 1 and 7 days after placement of the concrete. Joints shall be constructed perpendicular to the subgrade and match other joints in roadways, sidewalks, or other structures when applicable.

c. Curing and Sealing Proper curing shall be provided using either a combination curing/sealing compound spray that meets ASTM 1315 Type 1-Class A, or a curing compound spray that meets ASTM 309 Type 1-D – Class A. Curing may also be accomplished by the methods specified in Standard Specification Section 502.14, Curing Concrete.

If a combination curing/sealing compound spray is not used, a separate sealing compound from the MaineDOT Qualified Products List for a Type 1c sealer shall be applied after the concrete has cured.

d. Protection Slipform curb must be adequately protected after placement. The concrete shall be allowed to cure for at least 72 hours. During cold weather conditions, when temperatures drop below the required temperature of 36°F after placement, curbing shall be protected by concrete blankets or a combination of plastic sheeting and straw. After any

placement of Slipform curb, regardless of weather conditions, the placed curb shall be adequately protected by traffic control devices as necessary.

e. Marking When required, the curb shall be painted and coated with glass beads in accordance with Section 627 - Pavement Marking. Curb designated to be painted shall not be sealed unless a combination curing/sealing compound is used.

f. Acceptance Curb shall be accepted or rejected based on finish, alignment, entrained air content, and compressive strength. Concrete Quality Control and Acceptance shall be done in accordance with Standard Specification Section 502, Method C. All damaged curb shall be removed and replaced at the Contractor's expense.

609.06 Stone Edging The curb shall be installed, backfilled and protected in accordance with Section 609.03, except as follows:

a. Slope The edging shall be set on a slope as shown on the Plans or as directed.

b. Joints Joints shall be open and not greater than 1½ inch in width.

609.07 Stone Bridge Curb

a. Installation Each stone and the bed upon which it is to be placed shall be cleaned and thoroughly wetted with water before placing the mortar for bedding and setting the stone. The stone shall be set on a fresh bed of joint mortar and well bedded before the mortar has set so that the front top arris line conforms to the line and grade required. Whenever temporary supporting wedges or other devices are used in setting the stones, they shall be removed before the mortar in the bed has become set, and the holes left by them shall be filled with mortar. Concrete behind the stones shall not be placed until the stones have been in place at least two days. Bedding and pointing mortar for joints shall be cured as required under Section 502 - Structural Concrete.

b. Joints Vertical joints shall be ½ inch in width plus or minus ⅛ inch. Whenever possible, the face and top of the joint shall be pointed with joint mortar to a depth of 1½ inch, before the bedding mortar has set. Joints which cannot be so pointed, shall be prepared for pointing by raking them to a depth of 1½ inch before the mortar has set. Joints not pointed at the time the stone is laid shall be thoroughly wetted with clean water and filled with mortar. The mortar shall be well driven into the joint and finished with an approved pointing tool, flush with the pitch line of the stones.

609.08 Resetting Stone or Portland Cement Concrete Curb, Including Terminal Sections and Transitions

The curb shall be installed, backfilled and protected in accordance with Section 609.03, except as follows:

a. Removal of Curbing The Contractor shall carefully remove and store curb specified on the Plans or designated for resetting. Curb damaged or destroyed, because of the

Contractor's operations or because of their failure to store and protect it in a manner that would prevent its loss or damage, shall be replaced with curbing of equal quality at the Contractor's expense.

b. Cutting and Fitting Cutting or fitting necessary in order to install the curbing at the locations directed shall be done by the Contractor.

609.09 Method of Measurement Curb, both new and reset, will be measured by the linear foot along the front face of the curb at the elevation of the finished pavement, complete in place and accepted. Curb inlets at catch basins, including doweling, will not be measured for payment but shall be considered included in the cost of the catch basin. New transition sections and terminal curb will be measured by the unit. Reset transition sections and terminal curb will be included in the measurement for resetting curb.

Concrete Slipform Curb and terminal ends will be measured by the linear foot along the front face of the curb at the elevation of the finished pavement, complete in place and accepted.

609.10 Basis of Payment The accepted quantities of curbing will be paid for at the contract unit price per linear foot for each kind and type of curbing as specified.

Payment for terminal curb shall include only that portion of the curbing modified for installation at ends of curb runs shown in the Standard Details. Curb adjacent to terminal ends shall be paid for at the contract unit price per linear foot for the type of curb installed.

Vertical Curb Type 1 is required to have a radius of 60 feet or less, will be paid for as Vertical Curb Type 1 - Circular.

Curb, Type 5 required to have a radius of 30 feet or less will be paid for as Curb Type 5 - Circular.

There will be no separate payment for concrete fill, mortar, reinforcing steel, anchors, tack coat, drilling for and grouting anchors, pointing and bedding of curbing, and for cutting and fitting, but these will be considered included in the work of the related curb.

Removal of existing curb and necessary excavation for installing new or reset curbing will not be paid for directly but shall be considered to be included in the appropriate new or reset curb pay item. Base and Subbase material will be paid for under Section 304 - Aggregate Base and Subbase Course. Backing up bituminous curb is incidental to the curb items. Loam, as directed, will be paid under 615 – Loam.

SECTION 619
MULCH

619.03 General Amend this Section by adding the following sentence to the end: **“Straw mulch shall be used in all wetland areas.”**

SECTION 626
FOUNDATIONS, CONDUIT, AND JUNCTION BOXES FOR HIGHWAY
SIGNING, LIGHTING, AND SIGNALS

Section 626.021 Miscellaneous Materials Revise this section by removing the fourth paragraph beginning with “ All Concrete for concrete encasement...” and replace it with **“All concrete for concrete encasement of conduit shall be Class S or Class Fill concrete in accordance with the applicable requirements of Section 502 – Structural Concrete, or a Prepackaged Concrete Mix from the Department’s Qualified Products List (QPL).”**

Section 626.031 Conduit Revise the fifth paragraph beginning with “After the trench has been...” by removing the last sentence beginning with “Where concrete encasement...” and replacing it with **“Where concrete encasement is required around the conduit, the concrete shall meet Class S, Class Fill in accordance with the applicable requirements of Section 502 – Structural Concrete, or a Prepackaged Concrete Mix from the Department’s Qualified Products List (QPL).”**

626.034 Concrete Foundations Revise this Section by changing ‘626.037’ to ‘**626.036**’ in the Second Paragraph which begins with “Foundations shall consist of cast-in-place...”.

Revise the 10th paragraph beginning with “Before placing concrete, the required elbows...” by removing **“...in accordance with Standard Specification 633.”**

626.036 Precast Foundations Revise the last sentence of paragraph one so that it reads: **“Construction of precast foundations shall conform to the Standard Details and all requirements of 712.061.”**

SECTION 627
PAVEMENT MARKINGS

627.02 Materials Amend this section by adding the following to the existing Specification:

“When pavement marking paint must be applied on pavement with an air temperature between 35 °F and 50 °F, a low temperature waterborne paint may be used upon the Department’s approval as noted below.

The Contractor shall submit the following information for Department review and approval at least 10 calendar days prior to application:

The manufacturer and product name of the low temperature waterborne paint

The manufacturer's technical product data sheets

The product's SDS sheets

All required and recommended application specifications for the product

The manufacturer's requirements for temperature, surface preparation, paint thickness and the bead application shall be followed. No additional payment will be made for the use of low temperature waterborne paint. “

627.06 Application Revise this subsection by replacing the paragraph beginning with “ On other final pavement markings...” with the following:

“On other final pavement markings and on curb, where the paint is applied by hand painting or spraying, application shall be one uniform covering coat at least 16 mils thick. Before the paint has dried, the glass beads shall be applied by a pressure system that will force the glass beads onto the undried paint as uniformly as possible.

Painted lines and markings shall be applied in accordance with the manufacturer's published recommendations. These recommendations will be supplied to the Resident prior to installation.”

Revise this subsection by replacing the paragraph beginning with “ If the final reflectivity values are less...” with the following:

“The final reflectivity will be acceptable if 90 percent or more of the painted pavement lines and markings meet the specified minimum value. If less than 90 percent of the painted pavement lines and markings meet the specified minimum final reflectivity values, the Contractor shall repaint those areas not meeting required reflectivity at no cost to the Department.

If, after repainting, analysis of the final reflectivity values results in the need for a second repainting, the Contractor will submit in writing a plan of action to meet the reflectivity minimums prior to continuing any work. Once the plan has been reviewed and approved by the Department, the Contractor shall reapply at no cost to the Department.”

SECTION 634 HIGHWAY LIGHTING

634.021 Materials Revise this subsection by removing the paragraph beginning with “All bolts for mounting lighting fixtures” and replacing with:

“All bolts for mounting lighting fixtures under bridge structures shall conform to the requirements of ASTM A307. These bolts and other fastening hardware shall be galvanized in

accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I.”

SECTION 637
DUST CONTROL

Revise this section by removing it in its entirety.

SECTION 643
TRAFFIC SIGNALS

643.021 Materials Amend this subsection by adding the following at the end:

“MaineDOT is transitioning to MASH2016 criteria for Work Zone Traffic Control Devices on the following schedule:

Temporary Traffic Control Signals will be crash tested and/or evaluated to MASH2016 criteria by January 1, 2030. Current Category 4 devices in useful serviceable condition that are successfully tested to NCHRP Report 350 or MASH2009 criteria may be utilized through December 31, 2029.”

643.023 Traffic Signal Structures Remove the third paragraph and replace it with the following:

“Traffic signal support structures shall be classified as Fatigue Category III if they are located on roads with a speed limit of 35 mph or less, Fatigue Category II if they are located on roads with a speed limit of greater than 35 mph, and Fatigue Category I if noted on the Contract Plans. Fatigue Importance Factors shall be as specified in Table 11.6-1 (Fatigue Importance Factors). Fatigue analyses are not required for span-wire (strain) pole traffic signal support structures with heights of 55 feet or less unless required by the current edition of AASHTO “LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals”.

643.09 Service Connection Revise this subsection by removing the paragraph that begins with “Traffic signal services shall have...”.

And by removing the paragraphs beginning with “ A service ground rod shall be installed...” and “A total of 4, 10’ service...” and replace them with **“A total of 4, 10’ service ground rods shall be installed and properly connected together on the outside of the cabinet foundation. One ground rod shall be located at each corner and shall be either flush or slightly below finished grade. The connection between the ground rod and the ground wire shall be an**

exothermic connection such as a Cadweld. The ground wire from the interconnected ground rods shall be routed through a conduit in the foundation and into the base of the cabinet”.

SECTION 645 HIGHWAY SIGNING

Section 645.023 Sign Support Structures. Under letter “c.”, revise the fifth paragraph beginning with “In addition to the required details...” by removing the words **”and foundation”** from the 5th sentence.

Section 645.08 Method of Measurement. Revise the second paragraph beginning with “Bridge-type, cantilever and...” by removing the words **”including the foundation”** .

Section 645.09 Basis of Payment. Revise the third paragraph beginning with “The accepted bridge-type, cantilever and...” by removing the word **”foundation”** from the second sentence. Add the following sentence to the end of the paragraph **“Conduits, Junction Boxes, and Foundations will be paid for under Section 626.”**

SECTION 652 MAINTENANCE OF TRAFFIC

652.2.5 Portable Changeable Message Sign Revise the fifth paragraph so it reads:

“The control system shall include a display screen upon which messages can be reviewed before being displayed on the message sign. The control system shall be capable of maintaining memory when power is unavailable. Messages must be changeable with either a portable electronic device like a notebook computer or an on-board keypad. The controller shall have the capability to store a minimum of 200 user-defined and 200 pre-programmed messages. Controller and battery compartments shall be enclosed in lockable, weather-tight boxes. The cabinet shall be locked at all times that the Contractor is not actively changing the message. The Contractor shall change the password for the controller prior to stationing the PCMS and shall provide the password to the Resident. The password shall be unique per PCMS and secure and shall not be written anywhere in, on, around, or stored in the PCMS.”

Amend this Section by adding the following new subsection:

“652.2.6 Device Crashworthiness **MaineDOT is transitioning to MASH2016 criteria for Work Zone Traffic Control Devices on the following schedule:**

Category 1 (Cones, Drums, Tubular Markers, Flexible Delineators, and similar devices that have little chance if causing windshield penetration, tire damage, or other significant effect on the control or trajectory of a vehicle) – All Category 1 devices will be manufacturer self-certified as MASH2016 by January 1, 2025. Current Category 1 devices in useful serviceable condition that are not self-certified as MASH2016 compliant may be utilized through December 31, 2024.

Category 2 (Barricades, Portable Sign Supports, Category 1 devices with attachments, and similar devices that are not expected to produce significant vehicular velocity change but may be otherwise hazardous) – All Category 2 devices will be crash tested and/or evaluated to MASH2016 criteria by January 1, 2025. Current Category 2 devices in useful serviceable condition that are successfully tested to NCHRP Report 350 or MASH2009 criteria may be utilized through December 31, 2024.

Category 3 (Portable Concrete Barrier, Portable Crash Cushions, Truck Mounted Attenuators, Category 2 devices weighing more than 100 pounds, and similar devices that are expected to produce significant vehicular velocity change or other harmful reactions) – All Category 3 devices will be crash tested and/or evaluated to MASH2016 criteria by January 1, 2030. Current Category 3 devices in useful serviceable condition that are successfully tested to NCHRP Report 350 or MASH2009 criteria may be utilized through December 31, 2029. (See Standard Specification 526 for additional Portable Concrete Barrier information).

Category 4 (Trailer Mounted Devices: Arrow Boards, Temporary Traffic Control Signals, Area Lighting, Portable Changeable Message Sign, and other similar devices.) – All Category 4 devices will be crash tested and/or evaluated to MASH2016 criteria by January 1, 2030. Current Category 4 devices in useful serviceable condition that are successfully tested to NCHRP Report 350 or MASH2009 criteria may be utilized through December 31, 2029.”

652.3.3 Submittal of Traffic Control Plan Amend this section by adding:

“n. A security plan for any PCMS shall be included. The Contractor shall provide a plan for secure access to the PCMS and protection from unauthorized users. The plan shall have details on securing the cabinets via a lock and password from unauthorized users, password changing protocols, and where the access information will be kept so it can be used in the event of emergency. The Contractor shall not Identify or store passwords in the TCP.”

652.4 Flaggers Revise the first paragraph of this section so that it reads:

“The Contractor shall furnish flaggers as required by the TCP or as otherwise specified by the Resident. All flaggers must have successfully completed a flagger test approved by the Department and administered by a Department-approved Flagger-Certifier who is employing that flagger. All flaggers must carry an official certification card with them while flagging that has been issued by their employer.”

SECTION 681

PRECAST AGGREGATE-FILLED, CONCRETE BLOCK GRAVITY WALL

681.08 Basis of Payment Amend this section by adding the Item Number “**681.10**” in front of the item “Precast Aggregate-Filled Concrete Block Gravity Wall” at the end of the section.

SECTION 701
STRUCTURAL CONCRETE RELATED MATERIAL

701.01 Portland Cement and Portland Pozzolan Cement Amend the first sentence of Paragraph 3 by adding “**or Type 1L Portland Limestone cement**” so that it reads:

“A Type IP (MS) Portland-pozzolan cement (blended hydraulic cement with moderate sulfate resistance) or Type 1L Portland Limestone cement meeting the requirements of AASHTO M 240, may be used instead of Type II or where Type I Portland cement, meeting the requirements of AASHTO M 85, is allowed.”

SECTION 703
AGGREGATES

Add the following to Section 703 - Aggregates

703.01 Fine Aggregate for Concrete Fine aggregate for concrete shall consist of natural sand or, when approved by the Resident, other inert materials with similar characteristics or combinations thereof, having strong, durable particles. Fine aggregate from different sources of supply shall not be mixed or stored in the same pile nor used alternately in the same class of construction or mix without permission of the Resident.

All fine aggregate shall be free from injurious amounts of organic impurities. Should the fine aggregate, when subjected to the colorimetric test for organic impurities, AASHTO T 21, produce a color darker than the reference standard color solution (laboratory designation Plate III), the fine aggregate shall be rejected.

Fine aggregate shall have a sand equivalent value of not less than 75 when tested in accordance with AASHTO T 176.

Fine aggregate sources shall meet the Alkali Silica Reactivity (ASR) requirements of Section 703.0201.

The fineness modulus shall not be less than 2.26 or more than 3.14. If this value is exceeded, the fine aggregate will be rejected unless suitable adjustments are made in proportions of coarse and fine aggregate. The fineness modulus of fine aggregate shall be determined by adding the cumulative percentages of material by weight retained on the following sieves: Nos. 4, 8, 16, 30, 50, 100 and dividing by 100.

Fine aggregate, from an individual source when tested for absorption as specified in AASHTO T 84, shall show an absorption of not more than 2.3 percent.

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves
3/8 inch	100
No. 4	95-100
No. 8	80-100
No. 16	50-85
No. 30	25-60
No. 50	10-30
No. 100	2-10
No. 200	0-5.0

703.02 Coarse Aggregate for Concrete Coarse aggregate for concrete shall consist of crushed stone or gravel having hard, strong, durable pieces, free from adherent coatings and of which the composite blend retained on the 3/8 inch sieve shall contain no more than 15 percent, by weight of flat and elongated particles when performed in accordance with test method ASTM D 4791, Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate, using a dimensional ratio of 1:5.

The coarse aggregate from an individual source shall have an absorption no greater than 2.0 percent by weight determined in accordance with AASHTO T 85 modified for weight of sample.

The composite blend shall have a Micro-Deval value of 18.0 percent or less as determined by AASHTO T 327 or not exceed 40 percent loss as determined by AASHTO T 96.

Coarse aggregate sources shall meet the Alkali Silica Reactivity (ASR) requirements of Section 703.0201.

Coarse aggregate shall conform to the requirements of the following table for the size or sizes designated and shall be well graded between the limits specified.

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves						
	S	A	AA	SP-1-7	SP-1-78	SP-2-8	SP-2-89
Aggregate Size	1 ½ inch	1 inch	¾ inch	½ inch	½ inch	⅜ inch	⅜ inch
2 inch	100						
1 ½ inch	95-100	100					
1 inch	-	95-100	100				
¾ inch	35-70	-	90-100	100	100		
½ inch	-	25-60	-	90-100	90-100	100	100
⅜ inch	10-30	-	20-55	40-70	40-75	85-100	90-100
No. 4	0-5	0-10	0-10	0-15	5-25	10-30	20-55
No. 8	-	0-5	0-5	0-5	0-10	0-10	5-30
No. 16	-	-	-	-	0-5	0-5	0-10
No. 50	-	-	-	-	-	-	0-5
No. 200*	0-1.5	0-1.5	0-1.5	0-1.5	0-1.5	0-1.5	0-1.5

*This limit will be 0-2.0 for Department production samples. Yearly quality samples will be held to 0-1.5.

703.0201 Alkali Silica Reactive Aggregates All coarse and fine aggregates proposed for use in concrete shall be tested for Alkali Silica Reactivity (ASR) potential under AASHTO T 303 (ASTM C 1260), Accelerated Detection of Potentially Deleterious Expansion of Mortar Bars Due to Alkali-Silica Reaction, prior to being accepted for use. Acceptance will be based on testing performed by an accredited independent lab submitted to the Department. Aggregate submittals will be required on a 5-year cycle, unless the source or character of the aggregate in question has changed within 5 years from the last test date.

As per AASHTO T 303 (ASTM C 1260): Use of a particular coarse or fine aggregate will be allowed with no restrictions when the mortar bars made with this aggregate expand less than or equal to 0.10 percent at 30 days from casting. Use of a particular coarse or fine aggregate will be classified as potentially reactive when the mortar bars made with this aggregate expand greater than 0.10 percent at 30 days from casting. Use of this aggregate will only be allowed with the use of cement-pozzolan blends and/or chemical admixtures that result in mortar bar expansion of less than 0.10 percent at 30 days from casting as tested under ASTM C 1567.

Acceptable pozzolans and chemical admixtures that may be used when an aggregate is classified as potentially reactive include, but are not limited to the following:

- a. Class F Coal Fly Ash meeting the requirements of AASHTO M 295
- b. Ground Granulated Blast Furnace Slag (Grade 100 or 120) meeting the requirements of AASHTO M 302
- c. Densified Silica Fume meeting the requirements of AASHTO M 307
- d. Lithium-based admixtures
- e. Metakaolin

Pozzolans or chemical admixtures required to offset the effects of potentially reactive aggregates will be incorporated into the concrete at no additional cost to the Department.

Amend this section by adding the new sub section:

“703.03 Combined Aggregate Grading for Concrete The combined gradation of the fine and coarse aggregates when mathematically blended using the mix design percentages shall conform to the requirements of the following table for the size or sizes designated and shall be well graded between the limits specified.

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves						
	S	A	AA	SP-1-7	SP-1-78	SP-2-8	SP-2-89
Grading	1½ inch	1 inch	¾ inch	½ inch	½ inch	⅜ inch	⅜ inch
Aggregate Size	1½ inch	1 inch	¾ inch	½ inch	½ inch	⅜ inch	⅜ inch
2 inch	100						
1½ inch	95–100	100					
1 inch	80–100	95–100	100				
¾ inch	55–90	90–100	93–100	100	100		
½ inch	45–80	55–80	60–90	90–100	90–100	100	100
⅜ inch	40–65	40–65	50–80	55–85	65–90	90–100	90–100
No. 4	35–55	35–55	35–60	30–60	40–70	45–75	50–80
No. 8	25–53	28–50	30–55	25–55	30–65	35–65	35–75
No. 16	15–40	18–45	19–45	18–50	20–55	20–55	20–55
No. 30	7–30	9–30	10–33	8–32	10–38	10–38	10–40
No. 50	3–14	4–14	4–16	3–16	4–20	4–20	4–20
No. 100	0–6	0–6	0–6	0–6	0–7	0–8	0–8
No. 200	0–3.5*	0–3.5*	0–3.5*	0–3.5*	0–3.5*	0–3.5*	0–3.5*

***The percent passing the No. 200 sieve shall not exceed 6.0 percent for any fine aggregate. The percent passing the No. 200 sieve shall not exceed 2.0 percent for any single coarse aggregate. The percent passing the No. 200 sieve shall not exceed 4.0 percent for the combined gradation of self-consolidating concrete (SCC) mix designs.”**

703.05 Aggregate for Sand Leveling Aggregate for sand leveling shall be sand of hard durable particles free from vegetable matter, lumps or balls of clay and other deleterious substances. The aggregate shall meet the grading requirements of the following table.

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves
⅜ inch	85-100
No. 200	0-5.0

703.06 Aggregate for Base and Subbase The following shall apply to Sections (a.) and (c.) below. The material shall have a Micro-Deval value of 25.0 or less as determined by AASHTO T 327. If the Micro- Deval value exceeds 25.0, the Washington State Degradation DOT Test Method T113, Method of Test for Determination of Degradation Value (January 2009 version) shall be performed, except that the test shall be performed on the portion of the sample that passes the ½ in sieve and is retained on the No. 10 sieve. If the material has a Washington Degradation value of less than 15, the material shall be rejected. The material used in Section (b.) below shall have a Micro-Deval value of 25.0 or less as determined by AASHTO T 327. If the Micro-Deval value exceeds 25.0 the material may be used if it does not exceed 25 percent loss on AASHTO T 96, Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine.

Recycled Asphalt Pavement (RAP) shall not be used for or blended with aggregate base or subbase.

- a. Aggregate for base, Type A and B shall be crushed ledge or crushed gravel of hard durable particles free from vegetable matter, lumps or balls of clay and other deleterious substances. The gradation of the part that passes a 3 inch sieve shall meet the grading requirements of the following table:

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves	
	Type A	Type B
½ inch	45-70	35-75
¼ inch	30-55	25-60
No. 40	0-20	0-25
No. 200	0-6.0	0-6.0

At least 50 percent by weight of the material retained on the No. 4 sieve shall have at least one fractured face as tested by AASHTO T 335.

Type A aggregate for base shall only contain particles of rock that will pass the 2 inch square mesh sieve.

Type B aggregate for base shall only contain particles of rock that will pass the 4 inch square mesh sieve.

- b. Aggregate for base, Type C shall be crushed ledge or crushed gravel of hard durable particles free from vegetable matter, lumps or balls of clay and other deleterious substances. The material shall meet the grading requirements of the following table:

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves
	Type C
4 inches	100
3 inches	90-100
2 inches	75-100
1 inch	50-80
½ inch	30-60
No. 4	15-40
No. 200	0-6.0

At least 50 percent by weight of the material coarser than the No. 4 sieve shall have at least one fractured face as tested by AASHTO T 335.

c. Aggregate for subbase shall be sand or gravel of hard durable particles free from vegetable matter, lumps or balls of clay and other deleterious substances. The gradation of the part that passes a 3 inch sieve shall meet the grading requirements of the following table:

Sieve Designation	Percentage by Weight Passing Square Mesh Sieves	
	Type D	Type E
½ in	35-80	
¼ inch	25-65	25-100
No. 40	0-30	0-50
No. 200	0-7.0	0-7.0

Type D aggregate for subbase gravel may contain up to 50 percent by weight Recycled Concrete Aggregate (RCA). When RCA is used, the portion of the resulting blend of gravel and RCA retained on a ½” square mesh sieve shall contain a total of no more than 5 percent by weight of other recycled materials such as brick, concrete masonry block, or asphalt pavement as determined by visual inspection.

RCA shall be substantially free of wood, metal, plaster, and gypsum board as defined in Note 9 in Section 7.4 of AASHTO M 319. RCA shall also be free of all substances that fall under the category of solid waste or hazardous materials.

Aggregate for subbase shall not contain particles of rock which will not pass the 6 inch square mesh sieve.

703.08 Recycled Asphalt Pavement Recycled asphalt pavement shall consist of salvaged asphalt materials from milled pavements or production waste that has been processed before use to meet the requirements of the job mix formula. It shall be free of winter sand, granular fill, construction debris, or other materials not generally considered asphalt pavement.

703.081 RAP for Asphalt Pavement Recycled Asphalt Pavement (RAP) may be introduced into hot-mix asphalt pavement at percentages approved by the Department according to the MaineDOT Policies and Procedures for HMA Sampling and Testing.

If approved by the Department, the Contractor shall provide documentation stating the source, test results for average residual asphalt content, and stockpile gradations showing RAP materials have been sized to meet the maximum aggregate size requirements of each mix designation. The Department will obtain samples for verification and approval prior to its use.

The maximum allowable percent of RAP shall be determined by the asphalt content, the percent passing the 0.075 mm sieve, the ratio between the percent passing the 0.075 mm sieve and the asphalt content, and Coarse Micro-Deval loss values as tested by the Department.

The maximum percentage of RAP allowable shall be the lowest percentage as determined according to Table 4 below:

Classification	Maximum RAP Percentage Allowed	Asphalt content standard deviation	Percent passing 0.075 mm sieve standard deviation	Percent passing 0.075 mm sieve / asphalt content ratio	Residual aggregate M-D loss value
Class III	10%	≤ 1.0	N/A	≤ 4.0	≤ 18
Class II	20%	≤ 0.5	≤ 1.0	≤ 2.8	
Class I	30%	≤ 0.3	≤ 0.5	≤ 1.8	

Table 4: Maximum Percent RAP According to Test Results

The Department will monitor RAP asphalt content and gradation during production by testing samples from the stockpile at approximately 15,000 T intervals (in terms of mix production). The allowable variance limits (from the numerical average values used for mix designs) for this testing are determined based upon the maximum allowable RAP percentage and are shown below in Table 5.

Table 5: RAP Verification Limits

Classification	Asphalt content (compared to aim)	Percent passing 0.075 mm sieve (compared to aim)
Class III	± 1.5	± 2.0
Class II	± 1.0	± 1.5
Class I	± 0.5	± 0.7

For specification purposes, RAP will be categorized as follows:

Class III – A maximum of 10.0 percent of Class III RAP may be used in any base, intermediate base, surface, or shim mixture. A maximum of 20.0 percent of Class III RAP may be used in hand-placed mixes for item 403.209.

Class II – A maximum of 20.0 percent Class II RAP in any base, binder, surface, or shim course.

Class I – A maximum of 20.0 percent Class I RAP may be used in any base, intermediate base, surface, or shim mixture without requiring a change to the specified asphalt binder. A maximum of 30.0 percent Class I RAP may be used in in any base or intermediate base mixture provided that a PG 58-28 or PG 58-34 asphalt binder is used. A maximum of 30.0 percent Class I RAP may be used in any surface or shim mixture provided that PG 58-34 asphalt binder is used. Mixtures exceeding 20.0 percent Class I RAP must be evaluated and approved by the Department.

The Contractor may use up to two different RAP sources in any one mix design. The total RAP percentage of the mix shall not exceed the maximum allowed for the highest classification RAP source used (i.e. if a Class I & Class III used, total RAP must not exceed 30.0%). The blended RAP material must meet all the requirements of the classification for which the RAP is entered (i.e. 10% Class III with 20% Class I, blend must meet Class I criteria). The Department may take belt cuts of the blended RAP to verify the material meets these requirements. If the Contractor elects to use more than one RAP source in a design, the Contractor shall provide an acceptable point of sampling blended RAP material from the feed belt.

In the event that RAP source or properties change, the Contractor shall notify the Department of the change and submit new documentation stating the new source or properties a minimum of 72 hours prior to the change to allow for obtaining new samples and approval.

Revise this Section by removing 703.7 and 703.9 in its entirety and replace with the following:

703.07 Aggregates for HMA Pavements Coarse and fine aggregate for hot mix asphalt pavements shall be of such gradation that when combined in the proper proportions, including filler, if required, the resultant blend will meet the composition of mixture for the type of pavement specified.

Coarse aggregate, that material retained on the No. 4 sieve, shall be crushed stone or crushed gravel and, unless otherwise stipulated, shall consist of clean, tough, durable fragments free from an excess of soft or disintegrated pieces and free from stone coated with dirt or other objectionable matter. Coarse aggregate shall not exceed an absorption of 2.0 percent by weight as determined by AASHTO T 85.

Fine aggregate, material that passes the No. 4 sieve, shall consist of natural sand, manufactured sand, or a combination of these. It shall consist of hard, tough grains, free from injurious amounts of clay, loam, or other deleterious substances. Fine aggregate shall not exceed an absorption of 2.3 percent by weight as determined by AASHTO T 84.

All individual aggregates for hot mix asphalt pavements shall meet Table 3 requirements (excluding LCP) unless otherwise noted. The Department reserves the right to sample and test the aggregate for any of the following properties at any time:

TABLE 3: Aggregate Consensus Properties Criteria

Estimated Traffic, Million 18 kip ESALs	AASHTO T 335 (minimum %)	AASHTO T 304 Method A **	ASTM D 4791 Method B	AASHTO T 176	Aggregate shall meet at least one of these:		
					AASHTO T 327	AASHTO T 96	WSDOT T 113*
< 3.0	75/60	≥ 40%	≤ 10%	≥ 45	≤ 18.0%	≤ 40%	≥ 30
3.0 to < 10	90/80	≥ 45%		≥ 50		≤ 35%	
≥ 10	95/90					≤ 30%	N/A

* As determined by Washington State DOT Test Method T 113, Method of Test for Determination of Degradation Value except that the reported degradation value will be the result of testing a single composite specimen from that portion of the sample that passes the ½ inch sieve and is retained on the No. 10 sieve.

** Property will be evaluated on a mix design basis by calculating a weighted average based upon individual aggregate values (weighted average by the percentage proportion of the aggregate within the design).

AASHTO T 335 - “90/80” denotes that 90 percent of the coarse aggregate has one fractured face and 80 percent has two fractured faces.

AASHTO T 304 - Criteria are presented as percent air voids in loosely compacted fine aggregate, (U).

ASTM D4791 - Criteria are presented as maximum percent by weight of flat and elongated particles (5:1 ratio).

The entire HMA wearing course shall come from the same source of material and the same job mix formula, except when permission is obtained from the Department to change sources.

703.09 HMA Mixture Composition The coarse and fine aggregate shall meet the requirements of Section 703.07. The several aggregate fractions for mixtures shall be sized, graded, and combined in such proportions that the resulting composite blends, including RAP aggregate will meet the grading requirements of the following table:

Aggregate Gradation Control Points

Nominal Maximum Aggregate Size---Control Points (Percent Passing)						
Sieve Designation	Type 25 mm	Type 19 mm	Type 12.5 mm	Type 9.5 mm	Type 9.5 mm Thin Lift Mixture (TLM)	Type 4.75 mm
Percent By Weight Passing - Combined Aggregate						
37.5 mm	100					
25 mm	90-100	100				
19 mm	-90	90-100	100			
12.5 mm	-	-90	90-100	100	100	100
9.5 mm	-	-	-90	90-100	95-100	95-100
4.75 mm	-	-	-	-90	60-95	80-100
2.36 mm	19-45	23-49	28-58	32-67	47-65	40 - 80
1.18 mm	-	-	-	-	-	-
0.60 mm	-	-	-	-	-	-
0.30 mm	-	-	-	-	-	-
0.075 mm	2.0-6.0	2.0-6.0	2.0-6.0	2.0-7.0*	2.0-7.0*	2.0-7.0

* For 9.5 mm nominal maximum aggregate size mixtures, the maximum design aim for the percent passing the 75 µm sieve is 6.5%.

SECTION 709 REINFORCING STEEL AND WELDED STEEL WIRE FABRIC

709.01 Reinforcing Steel Remove the second paragraph of Section 709.01 of the standard specification beginning with “Low-Carbon, Chromium,...” and replace with the following:

“ Low-carbon, chromium, reinforcing steel shall be deformed bars conforming to the requirements of ASTM A1035. Bars shall be Grade 100 and alloy Type CS unless otherwise specified on the Plans. “

SECTION 710 FENCE AND GUARDRAIL

710.06 Fence Posts and Braces Revise the first Paragraph so that it reads:

“Wood posts shall be of cedar, white oak, or tamarack or other AWPAs approved species, of the diameter or section and length shown on the plans.”

Remove the fourth paragraph which starts “ That portion of wood posts...”.

Revise the paragraph beginning with “Braces shall be of spruce, eastern hemlock ... so that it now reads:

“Braces shall be of spruce, eastern hemlock, Norway pine, pitch pine, or tamarack timbers or other AWPAs approved species, or spruce, cedar, tamarack or other AWPAs approved species round posts of sufficient length to make a diagonal brace between adjacent posts. All wood posts and braces shall be pressure-treated in accordance with AASHTO M 133 and AWPAs U1, UC4A Commodity Specification B: Posts. “

710.07 Guardrail Posts Revise this section so that the first sentence of section a. reads:

“a. Wood posts shall be of Norway pine, southern yellow pine, pitch pine, Douglas fir, red pine, white pine, or eastern hemlock or other AWPAs approved species.”

Revise the next paragraph so that it reads:

Wood posts and offset brackets shall be preservative treated in accordance with the requirements of AASHTO M 133 and AWPAs U1, UC4A Commodity Specification B: Posts.

710.08 Guardrail Hardware Revise this subsection by replacing “AASHTO M 298” with “ASTM B695”

SECTION 711 MISCELLANEOUS BRIDGE MATERIAL

711.06 Stud Shear Connector Anchors and Fasteners Amend this section by deleting it in its entirety and replacing it with:

“Shear connectors shall meet the dimensional tolerances of Figure 9.1 of the ANSI/AASHTO/AWS D1.5 Bridge Welding Code (D1.5 Code). Shear connectors, anchors and fasteners shall meet the material requirements of Section 9 of the D1.5 Code. Shear connectors shall meet the mechanical property requirements of Table 9.1, Type B of the D1.5 Code. Anchors and fasteners shall meet the mechanical property requirements of Table 9.1 of the D1.5 Code, Type A.”

SECTION 712
MISCELLANEOUS HIGHWAY MATERIAL

712.061 Structural Precast Units Amend this section by adding the following sentence to the end of the first paragraph of the Construction subsection:

“Facilities certified by NPCA or PCI shall provide to the Fabrication Engineer a copy of their annual audit to include deficiency reports and corrective actions.”

Revise this section by changing the letter “b” of ASTM C1611 of the Concrete Testing subsection so that it reads:

“b. Air content shall be 5.0% to 8.0%.”

SECTION 713
STRUCTURAL STEEL AND RELATED MATERIAL

Section 713.01 Structural Steel Replace paragraph two in its entirety with the following:

“Main load-carrying components subject to tensile stresses or stress reversal shall meet the notch toughness requirements in AASHTO M 270M, Table 11, Zone 2, for non-fracture critical steel or Table 12, Zone 2 for fracture critical steel. Frequency of tension tests shall comply with the requirements of S1.”

Section 713.02 High Strength Bolts Revise this subsection by removing the portion from the beginning up to and including TABLE 1 – Test Schedule*, and replace it with:

“Bolts shall conform to the requirements of ASTM F3125, Grade A325, Type 1 or Type 3. Type 3 bolts shall be supplied for all structures utilizing unpainted AASHTO M 270M weathering steel. Type 1 galvanized bolts shall be used for all structures utilizing metallized or galvanized steel.

Nuts shall meet the requirements of ASTM A563.

Circular and beveled washers shall conform to the requirements of ASTM F436.

Direct Tension Indicators (DTI’S) shall conform to the requirements of ASTM F959. DTI’s for use with painted steel shall have a plain “as fabricated” finish. DTI’s for use with unpainted steel shall be galvanized to the requirements of ASTM B695 Class 50, Type I and have a fusion-bonded epoxy coating. DTI’s used with galvanized steel, metallized steel and steel coated with a zinc-rich primer shall be galvanized to the requirements of ASTM B695 Class 50, Type I.

“Twist Off” Type Tension Control Structural Bolt/Nut/Washer Assemblies shall meet the requirements of ASTM F3125, Grade F1852.

Bolts, nuts and washers specified to be galvanized, shall be galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695 Class 50, Type I.

All fastener (bolts and nuts), whether black or galvanized, shall be coated with a suitable lubricant. Galvanized nuts shall be lubricated with a lubricant containing a visible dye.

Each lot of bolts, nuts, washers and DTI's shall be tested by the manufacturer in accordance with the tests tabulated in Table 1 - Test Schedule. The testing frequency for bolts, nuts and washers from each shipping lot of fasteners shall be as specified in the applicable AASHTO/ASTM Standard Specifications. The testing frequency for each production lot of DTI's shall be as specified in ASTM F959.

TABLE 1 - Test Schedule*

Bolts	Tensile Strength (Wedge Test)	ASTM F606
	Proof Load	ASTM F606
	Hardness	ASTM F606
	Coating Thickness	ASTM B695
Nuts	Proof Load	ASTM F606
	Hardness	ASTM F606
	Coating Thickness	ASTM B695
Washers	Hardness	ASTM F606
	Coating Thickness	ASTM B695
DTI's	Coating Thickness	ASTM B695
	Compression Load	ASTM F959

Section 716

STRUCTURAL ALUMINUM AND RELATED MATERIAL

716.01 Aluminum Railings: Revise this subsection by removing section d. and replacing with:

d. Steel Anchor Assembly Steel spacers for post anchors shall conform to the requirements of ASTM A36. Nuts embedded in concrete shall conform to the requirements of ASTM A307.

Anchor bolts, exposed nuts and washers shall conform to the requirements of ASTM A449 or ASTM F1554, Grade 55 and shall be galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I.

SECTION 718

TRAFFIC SIGNALS MATERIAL

718.03 Signal Mounting Amend the paragraph beginning with “All trunions, brackets and...” by adding “**For polycarbonate signal heads with more than 3 sections or requiring mounting extensions greater than 12 inches in length, reinforcing plates shall be used to reinforce the housings at the point of attachment.**” to the end of the paragraph.

718.08 Controllor Cabinet Revise this subsection by replacing the paragraph beginning with “The cabinet shall be supplied with LED light panels...” on or about page 7-66 with **“The cabinet shall be supplied with white LED light panels which shall automatically illuminate via a door open switch whenever one of the four main cabinet doors are opened for the ground mount cabinet or two main doors for the side of pole cabinet. The ground mounted cabinet shall contain four LED light panels per side totaling eight panels for the cabinet; one panel each at the top and bottom portion of the front side and back side on the Control side and Power/Auxiliary side of the cabinet. Each light panel shall produce a minimum of 250 lumens for a total minimum lumen output of 2000 lumens with all eight panels illuminated. The minimum output per side would be 1000 lumens. The LED panels shall be protected by a clear shatterproof shield. The side of pole mounted cabinet shall contain four light panels; one at the top of the rack assembly and one at the bottom rack assembly on each side of the cabinet.**

A second door open status switch per door shall activate a controller input to log a report event that one of the doors was opened. All door open status switches shall be connected to the same controller input. For the ground mount cabinet, there shall be two switches on each of the four main doors. For the side-of-pole mount cabinet, there shall be two switches on each of the two main doors.”

Revise this subsection by replacing the paragraph beginning with “The cabinet shall be supplied with a generator panel ...” on or about page 7-68 with:

“The cabinet shall be supplied with a generator panel. The generator panel shall consist of a manual transfer switch and a twist-lock connector for generator hookup. The transfer switch knob and twist-lock connector shall be located inside a stainless steel enclosure with a separate lockable door accessed with a Corbin #2 key. The unit shall be mounted on the left, exterior of the control side wall of the ground mount cabinet a minimum of 36” above the surrounding grade and on the lower left side of the pole mounted cabinet. The generator transfer switch shall be a Reliance C30A1N Signa Series or approved equal. “

Revise this subsection by removing the following from the paragraph beginning with “The ground mounted cabinet shall be supplied and installed with an electric service meter socket trim and electrical service disconnect switch ...” on or about page 7-69: **“(removed: thus preventing that space from being used either by equipment supplied as part of the project, or future equipment that would be installed in the rack system. Joe indicated that he would add this language to the detail so it is covered.)”**.

Revise this subsection by replacing the following in the paragraph beginning with “The Contractor shall reconfigure the default user name...” on or around page 7-70; “MaineDOT IT” with **“MaineDOT Traffic Division”**.

In the paragraph beginning with “Tests shall be conducted by the contractor...” on or around page 7-73, amend this subsection by removing **“in the state of Maine and”** after “The facility shall be”.

Amend this Section by adding the following subsection:

718.13 Field Monitoring Unit (FMU) This item of work shall conform to this specification. This item shall consist of furnishing and installing a Field Monitoring Unit (FMU) and software, as well as all needed accessories required for a full and complete installation, including but not limited to power adapters, Ethernet cables, and interface cables, as described herein.

Where applicable, communications from MaineDOT's cloud-based Central Management System (CMS) to the on-street traffic signal controllers shall be made through fiber optic interconnect cable connected back to existing internet connections and/or the Field Monitoring Unit (FMU). The Contractor shall furnish and install all materials necessary for a complete and operational fiber optic interconnection to all project intersections as shown on the plans. All connections to the CMS cloud-based system shall be via a secure VPN network.

The FMU shall be the only remote connection device used by isolated intersections to connect to the cloud-based system. All connections shall be encrypted VPN tunnels. The Contractor shall coordinate all configuration settings with MaineDOT IT and the Engineer.

The FMU central web based interface shall be a separate element from the CMS.

MATERIALS: The materials for this work shall conform to the following requirements:

1. The work under this item specifies the requirements for the FMU. The FMU shall operate independent of the brand/type of intersection controller deployed in the ATC traffic cabinet.
2. The FMU shall conform to the following requirements:
 - 2.1 The FMU shall function correctly between -34 degrees C and +74 degrees C.
 - 2.2 The FMU shall be provided with appropriately rated connectors that allows the FMU to be exchanged by unplugging connectors, without tools.
 - 2.3 The FMU shall monitor and log all ATC Controller and ATC cabinet faults and or alarms.
 - 2.4 The FMU shall be wired directly to the ATC cabinet.
 - 2.5 The FMU shall have an internal cellular modem running at 4G LTE.
 - 2.5.1 The Cellular modem shall be designed to be replaced / upgraded to 5G service when available.
 - 2.6 The FMU shall incorporate an integrated GPS and cell modem.
 - 2.7 The configuration of the FMU shall be accomplished by accessing the internal web server with a browser. It shall be possible to configure the FMU without any special software.
 - 2.8 The FMU shall be powered via a standard 120V input power.

- 2.9 The FMU shall allow for the routing of the controller configuration packets to and from the controller (either by Ethernet or serial communications) for any type of controller utilized by the MaineDOT. In this way it shall be possible to configure the controller and utilize the controller specific software to interrogate the controller, and the FMU shall provide the communications pipe which allows this to be accomplished.
- 2.10 The FMU shall, within the size limitations above, include a battery and battery charging/monitoring circuit, to allow the FMU to function correctly even when all power to the intersection has failed. The battery shall continue to power the FMU for a minimum of 5 hours after all power has failed to the intersection.
- 2.11 The FMU shall incorporate an integrated GPS which will allow the FMU to geo-locate itself on the FMU management software map, without configuration.
- 2.12 The FMU shall operate without requiring a static IP address. The only configuration required at the FMU is to enter the URL of where the FMU management software is hosted.
- 2.13 In the event that the cell service is interrupted or is not available, the FMU shall store any events that occur in internal memory and forward these events automatically to the FMU management software when the cell service is restored. In this way, a complete record of events at the device can be maintained even if cell service is interrupted for a period. The system will store 5000 events.
- 2.14 The FMU shall utilize HTTP and HTTPS protocols, and XML data structures, for communication with the FMU management software. In this way the data will be open for future expansion and competition. The use of secret proprietary protocols is not permitted.
- 2.15 The FMU shall include Ethernet communications via an Ethernet Port with RJ45 connector.
- 2.16 The FMU shall include weather proof antennas.

3. Map Display FMU Management Software

- 3.1 The FMU shall include a scrollable, zoomable map display, with the intersections and other monitored devices shown as representative icons on the map. The map shall include the ability to see the intersections using Google Streetview.
- 3.2 The alarm status of the intersection shall be clearly indicated on the icon on the map, so that the user can see at a glance which intersections are in alarm.
- 3.3 The map display shall also include a list of intersections, with the number and priority of alarms indicated on the list. Intersections in high priority alarm shall be moved to the top

of the list, followed by medium priority, low priority and then finally by intersections not in alarm.

- 3.4 The icons shall change to be able to clearly indicate if an intersection is offline.
- 3.5 Clicking on the icon on the map shall expose a box with the current parameters of the intersection shown.
- 3.6 The default map display position and zoom shall be configurable by user, so that the user's view will default to show the intersections that the user is responsible for managing.
- 3.7 The map view shall have the ability to show Google traffic overlays on the map.

4. Intersection Detail Display FMU Management Software

- 4.1 It shall be possible to drill down, either from the map icon or from the list, to a device level detail for the intersection, which as a minimum shall display the following parameters:
 - 4.1.1 The alarm status, with priority indicated, and a text description of the alarm (if an alarm is present for this device).
 - 4.1.2 The time since the last communication with the device
 - 4.1.3 The following parameters (real time now values, minimum for the day values, maximum for the day values, and average for the day values)
 - 4.1.3.1 The AC mains voltage (value)
 - 4.1.3.2 The battery back-up voltage (value)
 - 4.1.3.3 The cabinet temperature (value)
 - 4.1.3.4 The cabinet humidity (value)
 - 4.1.3.5 The presence of AC power (OK or Fail)
 - 4.1.3.6 The flashing status of the intersection (OK or Flashing)
 - 4.1.3.7 Stop Time status (OK or Stop Time Active)
 - 4.1.3.8 The cabinet door status (Open or Closed)
 - 4.1.3.9 The intersection fan status (Fan On or Fan off)

4.1.4 It shall be possible to view graphs of each of the value parameters in graphical form, over the recent two-week period. This includes real time graphs of:

4.1.4.1 The AC mains voltage

4.1.4.2 The battery back-up voltage

4.1.4.3 The cabinet temperature

4.1.4.4 The cabinet humidity

5. Diagnostics and Log Display FMU Management Software

5.1 From the device level detail within the FMU management software, it shall be possible to drill down to get the raw data; the error logs; and the communications logs to allow a technician to fault-find problems.

5.2 It shall be possible to filter the logs by Device; by Device Type and/or by Group as well as between dates.

5.3 It shall be possible to print these selected logs to a local printer or a PDF file.

5.4 It shall be possible to export these logs to Excel on the local computer for further analysis.

6. Alarms FMU Management Software

6.1 The FMU management software shall have a comprehensive alarm generation capability

6.2 It shall be possible to configure alarms to be generated on any parameter becoming out of tolerance, including analog values, digital values and enumerated values.

6.3 Alarms shall be configurable to be of Low, High or Critical Priority.

6.4 The alarm priority shall be displayed throughout the FMU management software, on all displays, using color codes such as red-critical; yellow – high; and amber-low to indicate the priority of the alarm.

6.5 The current active alarms shall be accessible for view via an expandable window, to see which alarms are active and when the alarm occurred. The highest priority alarms shall rise to the top of the list.

7. Alerts FMU Management Software

7.1 The FMU management software shall have comprehensive alerting capability, to enable the response personnel to be notified when an abnormal situation has occurred.

- 7.2 It shall be possible to configure alerts to one or more personnel for each alarm. This will cause, as selected, an SMS and/or an email to be sent to the person when an alarm occurs.
- 7.3 The alert shall be configurable to optionally send via email and/or via SMS a message when an alarm clears.
- 7.4 The intention is that the FMU management software provides the alerts to the user in near real time. The SMS and email shall be issued within 30 seconds of the occurrence of event which results in an alert being issued.

8. **Hosting and Connectivity and Service FMU / FMU Management Software**

- 8.1 The contractor shall supply the FMU with the FMU manufacturers 10 year options for Connectivity and Service, as part of the purchase price. The Connectivity and Service agreement shall include at a minimum:
- 8.1.1 Cellular Connectivity
 - 8.1.2 No cellular overage charges
 - 8.1.3 Extended warranty on the hardware for the period of the Connectivity and Service Agreement
 - 8.1.4 Over-the-air software updates
 - 8.1.5 Over-the-air security updates
 - 8.1.6 Future Connected Vehicles Service

Section 719 SIGNING MATERIAL

719.072 Overhead Signing: Revise this subsection by replacing it in entirety with:

“Sign panels mounted to independent sign support structures and support structure components mounted to bridges passing over the highway are considered to be overhead signing. Overhead signing shall be mounted on W6 by 9 steel beams conforming to the requirements of ASTM A992/A992M, galvanized in accordance with AASHTO M 111 (ASTM A123), or the same size aluminum beams conforming to ASTM B221M, alloys and tempers of 6061-T6, 6063-T6 or 6005-T5. These components shall be horizontally spaced a maximum of 5¼ feet on center, extending from the bottom of sign panel to the top. If supplemental signs are included in the contract, these beams will extend from the bottom of the main sign panel to the top of the supplemental sign panel. The maximum distance from the edge of the sign to the center of the W6 by 9 shall not exceed approximately 3¼ feet.

On independent sign support structures, these W6 by 9 beam components shall be fastened to chords with a pair of appropriately sized U-bolts on each side of the web at each fastening

location. A similar pair of U-bolt assemblies shall be used in attaching each chord of an overhead component to upright supports. U-bolts for steel support structures shall conform to ASTM A449, Type 1. U-bolt hardware, which includes nuts, flat washers, and helical lock washers, shall be galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I. Washers shall conform to the requirements of ASTM F436. The U-bolt material for aluminum support structures, or a combination of steel and aluminum structural components, shall be stainless steel conforming to the requirements of ASTM F593, alloy group 1, with a minimum yield strength of 45 ksi. Steel support structures may also utilize stainless steel hardware assemblies as an alternative to galvanized steel. Nuts shall be of the locking type with nylon inserts. Washers shall conform to the requirements of ASTM A276, Type 302. Flat washers, without helical lock washers, will be acceptable in this stainless steel assembly.

On bridge mounted structures, the fastener configurations shall be depicted in the contract documents. “

SECTION 720 STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS

720.03 Steel Supports: Revise this subsection by removing the paragraph beginning with “Chord flange splice fastener” and replacing with:

“Chord flange splice fastener assemblies shall conform to ASTM A325, Type 1, and galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I. Other fastener assemblies shall be as specified in Section 719.07, or as approved by the Fabrication Engineer.”

720.06 Steel H-beam: Revise this subsection by replacing it in its entirety with:

“Steel H-beam Post shall conform to the requirements of ASTM A992. All work shall conform to the applicable provisions of Section 504 – Structural Steel. Steel shall be hot-dip galvanized in accordance with AASHTO M 111 (ASTM A123). All steel hardware for use with H-beam poles shall be galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I.”

720.07 Anchor Bolts: Revise this subsection by replacing it in its entirety with:

“Anchor bolts and nuts supplied for aluminum and/or steel supports shall conform to ASTM A449, Type 1, or ASTM F1554, Grade 55, both with a minimum yield strength of 55 ksi. Anchor bolts shall be supplied with 2 heavy hex nuts and 2 hardened washers and unless otherwise specified the anchor bolts shall have a 90° bend with a 6 inch minimum leg length at the lower end. The anchor bolts, nuts and hardened washers shall be galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I. The bolt

shall be zinc-coated 12 inches from the exposed end, unless otherwise specified. If the anchor bolts are to be used with breakaway devices incorporating the function of a nut, for example, longitudinally grooved breakaway couplings, nuts or washers will not be required.

Alternate materials, grades, and designs may be used for anchor bolts subject to approval of the Fabrication Engineer.”

720.09 Wood Ornamental Light Standard: Revise this subsection by removing the paragraph beginning with “All bolts shall be” and replacing it with:

“All bolts shall be galvanized in accordance with AASHTO M 232 (ASTM A153), ASTM F2329, or ASTM B695, Class 50, Type I.”

720.12 Wood Sign Posts Revise the first sentence so that it reads:

“Wood sign posts shall be rectangular, straight and sound timber, cut from live growing native spruce, red pine, hemlock, cedar trees or other AWWA approved species, free from loose knots or other structurally weakening defects of importance, such as shake or holes or heart rot.”

Revise the third paragraph that starts with “When pressure treated...” so that it reads:

“All sign posts shall be pressure-treated in accordance with AASHTO M 133 and AWWA Standard U1, UC4A, Commodity Specification A: Sawn Products.”