



STATE OF MAINE  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
17 STATE HOUSE STATION AUGUSTA, MAINE 04333-0017

DEPARTMENT ORDER

**Danisco USA Inc.  
Knox County  
Rockland, Maine  
A-366-70-M-T**

**Departmental  
Findings of Fact and Order  
Air Emission License  
Transfer**

**FINDINGS OF FACT**

After review of the file and related materials submitted with regard to the above noted application, pursuant to Title 38, Maine Revised Statutes (M.R.S.) § 590 and 06-096 Code of Maine Rules (C.M.R.) ch. 115, the Maine Department of Environmental Protection (the Department) finds the following facts:

**I. Registration**

Danisco USA Inc. (Danisco) has requested the transfer of Air Emission License A-366 from International N&H USA, Inc. to Danisco USA Inc. through a letter to the Department dated February 11, 2025. The facility is a manufacturer of carrageenan, clarified locust bean gum, and other hydrocolloids used mostly as food additives as well as agarose for use in molecular biology.

All rules, regulations, or statutes referenced in this air emission license refer to the amended version in effect as of the issued date of this license.

**II. Transfer Requirements**

A. Title, Right, or Interest

In their application, Danisco submitted copies of property deeds transferring ownership of the facility to Danisco. The parties have provided sufficient evidence of title, right, or interest in the facility to allow the transfer of the facility's licenses.

B. Technical Capacity and Intent

Danisco's acquisition of the facility is not expected to result in any significant change in the employees who currently operate the equipment and facilities and conduct activities relative to the air emission license. The facility's regulatory history with the Department demonstrates that the environmental personnel are competent in air pollution control. The information submitted in the application provides sufficient evidence that Danisco has the technical capacity and intent to comply with their air emission license.

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C. Full Name and Address

The full name and address of the new owner is:  
Danisco USA Inc.  
1 Crocketts Point  
Rockland, ME 04841

D. Certification

Danisco certifies that there will be no increase in air emissions beyond that provided for in the existing licenses, either in quantity or type.

**ORDER**

Based on the above, the Department concludes that the applicant for the air emission license transfer has the capacity to satisfy all applicable statutory criteria and hereby APPROVES the transfer of the air emission licenses included in Appendix A, from International N&H USA, Inc. to Danisco USA Inc, subject to all conditions attached to them.

Severability. The invalidity or unenforceability of any provision of this License Transfer or part thereof shall not affect the remainder of the provision or any other provisions. This License Transfer shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

DONE AND DATED IN AUGUSTA, MAINE THIS 11<sup>th</sup> DAY OF MARCH, 2025.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY:  for  
MELANIE LOYZIM, COMMISSIONER

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: 2/14/2025

Date of application acceptance: 2/18/2025

This Order prepared by Lynn Muzzey, Bureau of Air Quality.

**APPENDIX A: LICENSES AND APPLICATIONS**

<b>Date</b>	<b>Description</b>	<b>License Number</b>
9/24/1986	Initial License	A-366-72-A-R
1/18/1990	Amendment to add new vacuum dryer and grinder / product recovery system	A-366-72-C-A
6/21/1990	Amendment for addition of a product bin dumper and a bulk lime handling system	A-366-72-D-A
2/12/1992	Amendment for improvements to dust collection system	A-366-72-F-A
10/24/1994	Amendment for addition of new production pilot plant and packed adsorption tower	A-366-72-G-A
2/7/1996	NOx RACT	A-366-72-H-A
5/17/2001	Amendment for Low NOx Burner Replacement	A-366-71-I-M
6/28/2002	Initial Part 70 License	A-366-70-A-I
7/14/2003	Amendment to incorporate the use of sodium hypochlorite	A-366-70-B-C
3/22/2005	Amendment to replace the two carbon adsorber units with a single packed column wet scrubber	A-366-70-C-A
6/12/2006	Amendment to Change NOx testing requirements for Boiler #3 to every other year	A-366-70-E-A
2/13/2009	NSR Minor Revision to add small emergency generator	A-366-77-1-M
9/26/2009	Part 70 Renewal	A-366-70-F-R
9/27/2010	NSR Minor Revision to install an economizer on Boiler #5	A-366-77-3-M
10/18/2010	NSR Minor Modification to add two emergency generators and clarify scrubber language	A-366-77-2-A
5/30/2012	NSR Minor Revision to replace blending system	A-366-77-4-M
10/7/2013	NSR Minor Revision to remove Boiler #5 economizer	A-366-77-5-M
3/26/2014	NSR Minor Modification to burn natural gas in Boilers #3, 4, and 5	A-366-77-6-A
11/9/2016	NSR Minor Modification to change NOx limits for Boilers #3 and #5 when firing natural gas and change NOx limit for Boiler #3 when firing distillate	A-366-77-7-A
10/27/2017	Transfer to DuPont Nutrition USA, Inc.	A-366-70-I-T
1/31/2018	Part 70 Renewal with Sig Mod to incorporate NSR #6 and #7	A-366-70-G-R/A
10/19/2018	Changes to baghouse	A-366-70-H-A
8/31/2021	NSR for bulk hydrated lime system	A-366-77-8-A
10/26/2021	Part 70 Sig Mod to incorporate NSR #8	A-366-70-J-A
12/14/2022	Admin Revision to address NESHAP Subpart JJJJJ	A-366-70-L-A
7/29/2024	Part 70 Renewal	A-366-70-K-R