



STATE OF MAINE
DEPARTMENT OF ENVIRONMENTAL PROTECTION
17 STATE HOUSE STATION AUGUSTA, MAINE 04333-0017

DEPARTMENT ORDER

**Heidelberg Materials US Cement LLC
Knox County
Thomaston, Maine
A-326-70-N-T**

**Departmental
Findings of Fact and Order
Air Emission License
Transfer**

FINDINGS OF FACT

After review of the file and related materials submitted with regard to the above noted application, pursuant to Title 38, Maine Revised Statutes (M.R.S.) § 590 and 06-096 Code of Maine Rules (C.M.R.) ch. 115, the Maine Department of Environmental Protection (the Department) finds the following facts:

I. Registration

Heidelberg Materials US Cement LLC (Heidelberg) has requested the transfer of Air Emission License A-326 from Dragon Products Company, Inc. to Heidelberg Materials US Cement LLC through a letter to the Department dated September 12, 2025. The facility currently operates as a bulk cement and slag storage and distribution terminal.

All rules, regulations, or statutes referenced in this air emission license refer to the amended version in effect as of the issued date of this license.

II. Transfer Requirements

A. Title, Right, or Interest

In their application, Heidelberg submitted copies of asset purchase agreements transferring ownership of the facility to Heidelberg. The parties have provided sufficient evidence of title, right, or interest in the facility to allow the transfer of the facility's licenses.

B. Technical Capacity and Intent

Heidelberg's acquisition of the facility is not expected to result in any significant change in the employees who currently operate the equipment and facilities and conduct activities relative to the air emission license. The facility's regulatory history with the Department demonstrates that the environmental personnel are competent in air pollution control. The information submitted in the application provides sufficient evidence that Heidelberg has the technical capacity and intent to comply with their air emission license.

Heidelberg Materials US Cement LLC
Knox County
Thomaston, Maine
A-326-70-N-T

2

**Departmental
Findings of Fact and Order
Air Emission License
Transfer**

C. Full Name and Facility Address

The full name and address of the new owner is:
Heidelberg Materials US Cement LLC
107 New County Road
Thomaston, ME 04861

D. Certification

Heidelberg certifies that there will be no increase in air emissions beyond that provided for in the existing licenses, either in quantity or type.

ORDER

Based on the above, the Department concludes that the applicant for the air emission license transfer has the capacity to satisfy all applicable statutory criteria and hereby APPROVES the transfer of the Air Emission Licenses and pending applications included in Appendix A, from Dragon Products Company, Inc. to Heidelberg Materials US Cement LLC, subject to all conditions attached to them.

Severability. The invalidity or unenforceability of any provision of this License Transfer or part thereof shall not affect the remainder of the provision or any other provisions. This License Transfer shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

DONE AND DATED IN AUGUSTA, MAINE THIS 12th DAY OF DECEMBER, 2025.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY:  for
MELANIE LOYZIM, COMMISSIONER

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: September 12, 2025

Date of application acceptance: September 25, 2025

This Order prepared by Benjamin Goundie, Bureau of Air Quality.

APPENDIX A: LICENSES AND APPLICATIONS

Date	Description	License Number
12/31/2003	Initial Part 70 License	A-326-70-A-I
3/11/2005	Tax exemption certification for air pollution control equipment	A-326-75-B-X
7/25/2006	Tax exemption certification for dust collection equipment	A-326-75-C-X
7/24/2007	Amendment to add aqueous ammonia injection system	A-326-70-B-A
4/3/2008	BART determination	A-326-77-1-A
1/27/2010	NSR Minor Modification for installation of dust collection system on clinker storage building	A-326-77-4-A
5/30/2013	NSR Minor Revision to add carpet material as a fuel substitute	A-326-77-6-M
2/25/2014	NSR Minor Revision to incorporate 2013 EPA consent agreement	A-326-77-7-M
7/17/2014	NSR Minor Modification to establish alternative mercury emission limit	A-326-77-3-A
12/23/2015	NSR Minor Modification to establish additional CO limit	A-326-77-2-A
3/3/2016	Part 70 Renewal and Significant Modification to incorporate NSR A-326-77-3-A	A-326-70-E-R/A
5/10/2016	NSR Minor Modification to add a horizontal roller mill	A-326-77-9-A
6/16/2016	Part 70 Minor Modification to incorporate NSR A-326-77-9-A	A-326-70-F-A
11/21/2017	Part 70 Minor Modification to add NOx lb/ton clinker limit to license	A-326-70-G-A
11/30/2017	NSR Minor Modification to add auxiliary kiln drive engine	A-326-77-10-A
3/23/2018	NSR Minor Modification to convert pre-grind mill to standalone grinding circuit	A-326-77-11-A
8/28/2018	Part 70 Significant Modification to incorporate NSR A-326-77-10-A	A-326-70-H-A
8/28/2018	Part 70 Significant Modification to incorporate NSR A-326-77-11-A	A-326-70-H-A
10/22/2020	NSR Minor Modification to increase production limit of Slag Dryer	A-326-77-13-A
12/3/2020	Part 70 Significant Modification to incorporate NSRR A-326-77-13-A	A-326-70-J-A
1/20/2023	NSR Minor Modification to add #2 fuel oil, used oil, and propane as licensed fuels for the Slag Dryer	A-326-77-14-A

Date	Description	License Number
4/29/2024	NSR Minor Modification to license cement transloading	A-326-77-16-A
1/29/2025	NSR Minor Revision to include processing of slag in cement transloading system	A-326-77-17-M
Pending	NSR Minor Modification to include recycled asphalt shingles, recycled post-consumer carpet and padding, and recycled plastics as alternative fuels	A-326-77-12-A
Pending	Part 70 Renewal	A-326-70-I-R
Pending	Part 70 Significant Modification to incorporate NSR A-326-77-14-A	A-326-70-K-A
Pending	NSR Minor Revision to correct emission calculations and add clarifying language	A-326-77-15-M
Pending	Part 70 Significant Modification to incorporate NSR A-326-77-15-A	A-326-70-L-A
Pending	Part 70 Significant Modification to incorporate NSR A-326-77-17-A	A-326-70-M-A
Pending	NSR Minor Revision for removal of Kiln, Alkali Preheater Bypass, and Clinker Cooler from license	A-326-77-18-M
Pending	Certification of offset credits generated by the permanent shutdown of cement manufacturing equipment	A-326-71-O-O
Pending	NSR Minor Modification for licensing of portable transloading equipment and reclassification of an existing 139 hp engine as an emergency engine.	A-326-77-19-A