

STATE OF MAINE DEPARTMENT OF ENVIRONMENTAL PROTECTION 17 STATE HOUSE STATION AUGUSTA, MAINE 04333-0017

DEPARTMENT ORDER

Messalonskee School District (RSU #18) Kennebec County Oakland, Maine A-1064-71-C-R

Departmental
Findings of Fact and Order
Air Emission License
Renewal

FINDINGS OF FACT

After review of the air emission license renewal application, staff investigation reports, and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 Maine Revised Statutes (M.R.S.) § 344 and § 590, the Maine Department of Environmental Protection (Department) finds the following facts:

I. REGISTRATION

A. Introduction

Messalonskee School District Regional School Union #18 (Messalonskee) has applied to renew their Air Emission License for the operation of emission sources associated with their educational facility.

The equipment addressed in this license is located at their facilities located in Oakland, ME.

B. Emission Equipment

The following equipment is addressed in this air emission license:

Boilers

Equipment	Max. Capacity (MMBtu/hr)	Maximum Firing Rate	Fuel Type, <u>%</u> sulfur	Date of Manuf.	Date of Install.	Stack #
Boiler #1 34 Williams Court	8.8	1,716 lb/hr	Wood Chips, N/A	2011	2011	1
Boiler #2 131 Messalonskee High Drive	5.2	37.5 gph	Distillate Fuel, 0.0015%	1968	1968	2
Boiler #4 33 School Bus Drive	3.0	21.5 gph	Distillate Fuel, 0.0015%	2003	2003	3
Boiler #5 33 School Bus Drive	3.0	21.5 gph	Distillate Fuel, 0.0015%	2003	2003	3
Boiler #6 55 Pleasant Street	2.0	14.1 gph	Distillate Fuel, 0.0015%	1987	1987	4

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Messalonskee may operate small stationary engines smaller than 0.5 MMBtu/hr. These engines are considered insignificant activities and are not required to be included in this license. However, they are still subject to applicable State and Federal regulations. More information regarding requirements for small stationary engines is available on the Department's website at the link below.

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http://www.maine.gov/dep/air/publications/docs/SmallRICEGuidance.pdf

Additionally, Messalonskee may operate <u>portable</u> engines used for maintenance or emergency-only purposes. These engines are considered insignificant activities and are not required to be included in this license. However, they may still be subject to applicable State and Federal regulations.

C. Definitions

<u>Distillate Fuel</u> - For the purposes of this license, distillate fuel means the following:

- Fuel oil that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials (ASTM) in ASTM D396;
- · Diesel fuel oil numbers 1 or 2, as defined in ASTM D975;
- · Kerosene, as defined in ASTM D3699;
- · Biodiesel, as defined in ASTM D6751; or
- · Biodiesel blends, as defined in ASTM D7467.

D. Application Classification

All rules, regulations, or statutes referenced in this air emission license refer to the amended version in effect as of the issued date of this license.

The application for Messalonskee does not include the licensing of increased emissions or the installation of new or modified equipment. Therefore, the license is considered to be a renewal of currently licensed emission units only and has been processed through *Major and Minor Source Air Emission License Regulations*, 06-096 Code of Maine Rules (C.M.R.) ch. 115.

E. Facility Classification

The facility is licensed as follows:

- As a natural minor source of air emissions, because facility emissions cannot exceed major source thresholds for criteria pollutants; and
- As an area source of hazardous air pollutants (HAP), because the licensed emissions are below the major source thresholds for HAP.

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II. BEST PRACTICAL TREATMENT (BPT)

A. Introduction

In order to receive a license, the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in *Definitions Regulation*, 06-096 C.M.R. ch. 100. Separate control requirement categories exist for new and existing equipment.

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BPT for existing emissions equipment means that method which controls or reduces emissions to the lowest possible level considering:

- the existing state of technology;
- the effectiveness of available alternatives for reducing emissions from the source being considered; and
- the economic feasibility for the type of establishment involved.

All emission limits for this air license have been derived from the original BACT analysis conducted for air emission license A-1064-71-A-N, dated October 24, 2011.

B. Process Description

Messalonskee utilizes one wood-fired boiler and four distillate fuel-fired boilers to satisfy the heating and hot water requirements for the Messalonskee High School, Messalonskee Middle School and the Williams Elementary School.

C. Boiler #1

Messalonskee operates Boiler #1 to provide heat and hot water throughout the facility. Boiler #1 has a rated heat input of 8.8 MMBtu/hr and fires clean, green wood chips that may be mixed with varying quantities of bark. The wood fuel can range in moisture content from 25% to 45%. The average moisture content of fuel fired in Boiler #1 is estimated at 40% but the emission calculations for this license are based on a more conservative value of 25% moisture content, which provides more operational flexibility for the facility.

The boiler was installed in 2011 and exhausts through its own stack (Stack #1). A multicyclone is installed in the Boiler #1 exhaust stream and is used to control the particulate matter (PM) emissions from the boiler whenever the boiler is in operation.

1. BPT Findings

The BPT emission limits for the boiler were based on the following:

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Wood Fuel

 PM/PM₁₀
 0.25 lb/MMBtu, from Air Emission License A-1064-71-A-N (dated 10/24/2011), BACT

 SO₂
 0.025 lb/MMBtu, from AP-42, Table 1.6-2 dated 09/03, BPT

 NO_x
 0.22 lb/MMBtu, from AP-42 Table 1.6-2, dated 09/03, BPT

 CO
 0.6 lb/MMBtu, from AP-42 Table 1.6-2 dated 09/03, BPT

 VOC
 0.017 lb/MMBtu, from AP-42 Table 1.6-3 dated 09/03, BPT

Visible – 06-096 C.M.R. ch. 115, BPT

Emissions

The BPT emission limits for Boiler #1 are the following:

Unit	Pollutant	lb/MMBtu	Origin and Authority
Boiler #1	PM	0.25	A-1064-71-A-N (dated 10/24/2011), BACT

<u>Unit</u>	PM	PM ₁₀	SO ₂	NO _x	CO	VOC
	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)
Boiler #1 Wood Fuel	2.20	2.20	0.22	1.94	5.28	0.15

Visible emissions from the boiler shall not exceed 20% opacity on a six-minute block average basis, except for periods of startup, shutdown, or malfunction during which time the unit operator may elect to comply with the work practice standards of Section 3(A) of 06-096 C.M.R. ch. 101, *Visible Emissions Regulation*, in lieu of this visible emission standard.

Messalonskee shall be limited to firing a maximum of 1,600 tons of wood fuel on a calendar year basis in Boiler #1.

2. Periodic Monitoring

Periodic monitoring for Boiler #1 shall include recordkeeping to document its fuel use both on a monthly and calendar year basis. Documentation shall include operational records, as well as purchase records that indicate the gross weight of fuel obtained for firing in Boiler #1.

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D. Boilers #2, #4, #5 and #6

Messalonskee operates Boilers #2, #4, #5 and #6 to supply building heat and hot water across the facility. The boilers are rated at 5.2 MMBtu/hr, 3.0 MMBtu/hr, 3.0 MMBtu/hr, and 2.0 MMBtu/hr, respectively. These boilers each fire distillate fuel and were installed in 1968, 2003, 2003, and 1987, respectively. Boiler #2 exhausts through Stack #2, Boilers #4 and #5 exhaust through Stack #3, and Boiler #6 exhausts through Stack #4.

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Distillate fuel purchased or otherwise obtained for use in these boilers shall not exceed 0.0015% by weight (15 ppm), pursuant to M.R.S. § 603-A. Any fuel in Messalonskee's inventory that was purchased prior to July 1, 2018 may be burned in the distillate fuel-fired boilers by Messalonskee until the inventory has been depleted.

1. BPT Findings

The BPT emission limits for the boilers were based on the following:

Distillate Fuel

PM/PM_{10}	_	0.08 lb/MMBtu, based on 06-096 C.M.R. ch. 115, BPT
SO_2	_	based on firing distillate fuel with a maximum sulfur
		content of 0.0015% by weight
NO_x	_	20 lb/1000 gal, from AP-42, Table 1.3-1, dated 05/10, BPT
CO	_	5 lb/1000 gal, from AP-42 Table 1.3-1 dated 5/10, BPT
VOC	_	0.34 lb/1000 gal, from AP-42 Table 1.3-3 dated 5/10, BPT
Visible	_	06-096 C.M.R. ch. 115, BPT
Emissions		

The emission factors for NO_X and VOC have been updated from the previous air emission license to reflect current values established in AP-42.

The BPT emission limits for the distillate fuel-fired boilers are the following:

<u>Unit</u>	PM (lb/hr)	PM ₁₀ (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
Boiler #2 5.2 MMBtu/hr Distillate Fuel	0.42	0.42	0.01	0.74	0.19	0.01
Boiler #4 3.0 MMBtu/hr Distillate Fuel	0.24	0.24	negl.	0.43	0.11	0.01
Boiler #5 3.0 MMBtu/hr Distillate Fuel	0.24	0.24	negl.	0.43	0.11	0.01
Boiler #6 2.0 MMBtu/hr Distillate Fuel	0.16	0.16	negl.	0.29	0.07	negl.

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Visible emissions from each boiler firing distillate fuel shall not exceed 20% opacity on a six-minute block average basis.

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Messalonskee shall be limited to firing a maximum combined total of 100,000 gallons of distillate fuel per year in Boilers #2, #4, #5 and #6 on a calendar year basis.

2. Periodic Monitoring

Periodic monitoring for the distillate fuel-fired boilers shall include recordkeeping to document fuel use both on a monthly and calendar year basis. Documentation shall include the type and quantity of fuel used and the sulfur content of each fuel delivery.

E. New Source Performance Standards (NSPS): 40 C.F.R. Part 60, Subpart Dc

Boilers #1, #2, #4, #5 and #6 each have rated heat input capacities of less than 10 MMBtu/hr. Therefore, none of these boilers are subject to *Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units* 40 C.F.R. Part 60, Subpart Dc for units greater than 10 MMBtu/hr manufactured after June 9, 1989. [40 C.F.R. § 60.40c]

F. National Emission Standards for Hazardous Air Pollutants (NESHAP): 40 C.F.R. Part 63, Subpart JJJJJJ

Boilers #1, #2, #4, #5 and #6 are all subject to the National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources, 40 C.F.R. Part 63, Subpart JJJJJJ. Boiler #1 is considered an existing biomass boiler, while the remaining boilers are considered existing oil boilers. All of the boilers at Messalonskee have rated heat input values of less than 10 MMBtu/hr. [40 C.F.R. §§63.11193 and 63.11195]

A summary of the currently applicable federal 40 C.F.R. Part 63, Subpart JJJJJJ requirements is listed below. Notification forms and additional rule information can be found on the following website: https://www.epa.gov/stationary-sources-air-pollution/compliance-industrial-commercial-and-institutional-area-source.

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a. Compliance Dates, Notifications, and Work Practice Requirements

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(1) Initial Notification of Compliance

An Initial Notification submittal to EPA was due no later than January 20, 2014. [40 C.F.R. § 63.11225(a)(2)] Messalonskee submitted their Initial Notification to EPA on January 14, 2014.

- (2) Boiler Tune-Up Program
 - (i) A boiler tune-up program shall be implemented. [40 C.F.R. § 63.11223]
 - (ii) Each boiler shall undergo tune-up every two years based on the size, age, and operations of the boiler. [40 C.F.R. § 63.11223(a) and Table 2]
 - (iii)The boiler tune-up program, conducted to demonstrate continuous compliance, shall be performed as specified below:
 - 1. As applicable, inspect the burner, and clean or replace any component of the burner as necessary. Delay of the burner inspection until the next scheduled shutdown is permitted, not to exceed 36 months from the previous inspection. [40 C.F.R. § 63.11223(b)(1)]
 - 2. Inspect the flame pattern, <u>as applicable</u>, and adjust the burner as necessary to optimize the flame pattern, consistent with the manufacturer's specifications. [40 C.F.R. § 63.11223(b)(2)]
 - 3. Inspect the system controlling the air-to-fuel ratio, <u>as applicable</u>, and ensure it is correctly calibrated and functioning properly. Delay of the inspection until the next scheduled shutdown is permitted, not to exceed 36 months from the previous inspection. [40 C.F.R. § 63.11223(b)(3)]
 - 4. Optimize total emissions of CO, consistent with manufacturer's specifications. [40 C.F.R. § 63.11223(b)(4)]
 - 5. Measure the concentration in the effluent stream of CO in parts per million by volume (ppmv), and oxygen in volume percent, before and after adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made). Measurements may be taken using a portable CO analyzer. [40 C.F.R. § 63.11223(b)(5)]
 - 6. If a unit is not operating on the required date for a tune-up, the tune-up must be conducted within 30 days of start-up.

 [40 C.F.R. § 63.11223(b)(7)]

(iv) <u>Tune-Up Report</u>: A tune-up report shall be maintained onsite and, if requested, submitted to EPA. The report shall contain the following information:

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- 1. The concentration of CO in the effluent stream (ppmv) and oxygen (volume percent) measured at high fire or typical operating load both before and after the boiler tune-up;
- 2. A description of any corrective actions taken as part of the tune-up of the boiler; and
- 3. The types and amounts of fuels used over the 12 months prior to the tune-up of the boiler, but only if the unit was physically and legally capable of using more than one type of fuel during that period. Units sharing a fuel meter may estimate the fuel use by each unit. [40 C.F.R. § 63.11223(b)(6)]
- (v) After conducting the initial boiler tune-up, a Notification of Compliance Status shall be submitted to EPA no later than July 19, 2014. [40 C.F.R. § 63.11225(a)(4) and 40 C.F.R. § 63.11214(b)] Messalonskee submitted their Notification of Compliance Status to EPA on March 12, 2015.

(3) Compliance Report

A compliance report shall be prepared by March 1st biennially which covers the previous two calendar years. The report shall be maintained by the source and submitted to the Department and/or to the EPA upon request. The report must include the items contained in §§ 63.11225(b)(1) and (2), including the following: [40 C.F.R. § 63.11225(b)]

- (i) Company name and address;
- (ii) A statement of whether the source has complied with all the relevant requirements of this Subpart;
- (iii) A statement certifying truth, accuracy, and completeness of the notification and signed by a responsible official and containing the official's name, title, phone number, email address, and signature;
- (iv)The following certifications, as applicable:
 - 1. "This facility complies with the requirements in 40 C.F.R. § 63.11223 to conduct tune-ups of each boiler in accordance with the frequency specified in this Subpart."
 - 2. "No secondary materials that are solid waste were combusted in any affected unit."

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3. "This facility complies with the requirement in §§ 63.11214(d) and 63.11223(g) to minimize the boiler's time spent during startup and shutdown and to conduct startups and shutdowns according to the manufacturer's recommended procedures or procedures specified for a boiler of similar design if manufacturer's recommended procedures are not available."

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b. Recordkeeping

Records shall be maintained consistent with the requirements of 40 C.F.R. Part 63, Subpart JJJJJJ including the following [40 C.F.R. § 63.11225(c)]:

- (1) Copies of notifications and reports with supporting compliance documentation;
- (2) Identification of each boiler, the date of tune-up, procedures followed for tune-up, and the manufacturer's specifications to which the boiler was tuned;
- (3) Records of the occurrence and duration of each malfunction of each applicable boiler; and
- (4) Records of actions taken during periods of malfunction to minimize emissions, including corrective actions to restore the malfunctioning boiler.

Records shall be in a form suitable and readily available for expeditious review. EPA requires submission of Notification of Compliance Status reports for tune-ups and energy assessments through their electronic reporting system. [40 C.F.R. § 63.11225(a)(4)(vi)]

G. Fugitive Emissions

Visible emissions from a fugitive emission source (including stockpiles and roadways) shall not exceed 20% opacity, except for no more than five minutes in any one-hour period during which time visible emissions shall not exceed 30% opacity. Compliance shall be determined by an aggregate of the individual fifteen-second opacity observations which exceed 20% in any one hour.

H. General Process Emissions

Visible emissions from any general process source shall not exceed 20% opacity on a six-minute block average basis.

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I. Annual Emissions

1. Total Annual Emissions

Messalonskee shall be restricted to the following annual emissions, based on a calendar year total. The tons per year limits were calculated based on licensed fuel limits of 1,600 tons per year of wood fuel in Boiler #1 and a combined maximum total of 100,000 gallons of distillate fuel fired in Boilers #2, #4, #5 and #6.

Total Licensed Annual Emissions for the Facility
Tons/year

(used to calculate the annual license fee)

	<u>PM</u>	<u>PM₁₀</u>	SO ₂	NO _x	CO	VOC
Boiler #1	2.6	2.6	0.3	2.3	6.3	0.2
Boiler #2, #4, #5 and #6 (combined emissions)	0.6	0.6	0.1	1.0	0.3	0.1
Total TPY	3.2	3.2	0.4	3.3	6.6	0.3

Pollutant	Tons/year
Single HAP	9.9
Total HAP	24.9

2. Greenhouse Gases

Greenhouse gases are considered regulated pollutants as of January 2, 2011, through 'Tailoring' revisions made to EPA's Approval and Promulgation of Implementation Plans, 40 C.F.R. Part 52, Subpart A, § 52.21, Prevention of Significant Deterioration of Air Quality rule. Greenhouse gases, as defined in 06-096 C.M.R. ch. 100, are the aggregate group of the following gases: carbon dioxide, nitrous oxide, methane, hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride. For licensing purposes, greenhouse gases (GHG) are calculated and reported as carbon dioxide equivalents (CO₂e).

The quantity of CO₂e emissions from this facility is less than 100,000 tons per year, based on the following:

- the facility's fuel use limits;
- worst case emission factors from the following sources: U.S. EPA's AP-42, the Intergovernmental Panel on Climate Change (IPCC), and *Mandatory Greenhouse Gas Reporting*, 40 C.F.R. Part 98; and
- global warming potentials contained in 40 C.F.R. Part 98.

No additional licensing actions to address GHG emissions are required at this time.

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III. AMBIENT AIR QUALITY ANALYSIS

Messalonskee previously submitted an ambient air quality impact analysis for Air Emission License A-1064-71-A-N (dated October 24, 2011) demonstrating that emissions from the facility, in conjunction with all other sources, do not violate Ambient Air Quality Standards (AAQS). An additional air quality impact analysis is not required for this renewal.

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ORDER

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards, and
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-1064-71-C-R subject to the following conditions.

<u>Severability</u> - The invalidity or unenforceability of any provision of this License or part thereof shall not affect the remainder of the provision or any other provisions. This License shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

STANDARD CONDITIONS

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (38 M.R.S. § 347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115. [06-096 C.M.R. ch. 115]
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both. [06-096 C.M.R. ch. 115]

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(4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request. [06-096 C.M.R. ch. 115]

- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S. § 353-A. [06-096 C.M.R. ch. 115]
- (6) The license does not convey any property rights of any sort, or any exclusive privilege. [06-096 C.M.R. ch. 115]
- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions. [06-096 C.M.R. ch. 115]
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request. [06-096 C.M.R. ch. 115]
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license.

 [06-096 C.M.R. ch. 115]
- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license.

 [06-096 C.M.R. ch. 115]
- (11) In accordance with the Department's air emission compliance test protocol and 40 C.F.R. Part 60 or other method approved or required by the Department, the licensee shall:
 - A. Perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:
 - 1. Within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
 - 2. Pursuant to any other requirement of this license to perform stack testing.

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- B. Install or make provisions to install test ports that meet the criteria of 40 C.F.R. Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
- C. Submit a written report to the Department within thirty (30) days from date of test completion.

[06-096 C.M.R. ch. 115]

- If the results of a stack test performed under circumstances representative of the facility's (12)normal process and operating conditions indicate emissions in excess of the applicable standards, then:
 - A. Within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 C.F.R. Part 60 or other method approved or required by the Department; and
 - B. The days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
 - C. The licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions. [06-096 C.M.R. ch. 115]

- (13)Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement. [06-096 C.M.R. ch. 115]
- The licensee shall maintain records of malfunctions, failures, downtime, and any other (14)similar change in operation of air pollution control systems or the emissions unit itself that would affect emissions and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation. [06-096 C.M.R. ch. 115]

(15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status.

[06-096 C.M.R. ch. 115]

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SPECIFIC CONDITIONS

(16) **Boiler #1**

A. Fuel

- 1. Total fuel use for Boiler #1 shall not exceed 1,600 tons per year of wood fuel, based on a calendar year total. [06-096 C.M.R. ch. 115, BPT]
- 2. Compliance shall be demonstrated through the use of operational records, as well as fuel purchase records from the supplier showing the gross weight of the fuel delivered. Records of fuel usage in Boiler #1 shall be kept on a monthly and calendar year basis and made available to the Department upon request. [06-096 C.M.R. ch. 115, BPT]
- 3. Messalonskee shall operate the installed multi-cyclone to control particulate emissions from Boiler #1 whenever the wood-fired boiler is in operation. [06-096 C.M.R. ch. 115, BPT]
- B. Emissions shall not exceed the following:

Emission Unit	Pollutant	lb/MMBtu	Origin and Authority
Boiler #1	PM	0.25	A-1064-71-A-N (dated 10/24/2011), BACT

C. Emissions shall not exceed the following [06-096 C.M.R. ch. 115, BPT]:

Emission	PM	PM ₁₀	SO ₂	NO _x	CO	VOC
<u>Unit</u>	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)
Boiler #1	2.20	2.20	0.22	1.94	5.28	

D. Visible emissions from the boiler shall not exceed 20% opacity on a six-minute block average basis, except for periods of startup, shutdown, or malfunction during which time the unit operator may elect to comply with the work practice standards of Section 3(A) of 06-096 C.M.R. ch. 101, *Visible Emissions Regulation*, in lieu of this visible emission standard.

- E. Messalonskee shall comply with all requirements of 40 C.F.R. Part 63, Subpart JJJJJJ applicable to Boiler #1 including, but not limited to, the following: [incorporated under 06-096 C.M.R. ch. 115, BPT]
 - 1. The facility shall implement a boiler tune-up program. [40 C.F.R. § 63.11223]
 - a. Boiler #1 shall undergo a tune-up every two years based on its size, age, and operational parameters. [40 C.F.R. § 63.11223(a) and Table 2]
 - b. The boiler tune-up program, conducted to demonstrate continuous compliance, shall be performed as specified below:
 - (1) As applicable, inspect the burner, and clean or replace any component of the burner as necessary. Delay of the burner inspection until the next scheduled shutdown is permitted, not to exceed 36 months from the previous inspection. [40 C.F.R. § 63.11223(b)(1)]
 - (2) Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern, consistent with the manufacturer's specifications. [40 C.F..R § 63.11223(b)(2)]
 - (3) Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure it is correctly calibrated and functioning properly. Delay of the inspection until the next scheduled shutdown is permitted, not to exceed 36 months from the previous inspection. [40 C.F.R. § 63.11223(b)(3)]
 - (4) Optimize total emissions of CO, consistent with manufacturer's specifications. [40 C.F.R. § 63.11223(b)(4)]
 - (5) Measure the concentration in the effluent stream of CO in parts per million by volume (ppmv), and oxygen in volume percent, before and after adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made). Measurements may be taken using a portable CO analyzer. [40 C.F.R. § 63.11223(b)(5)]
 - (6) If a unit is not operating on the required date for a tune-up, the tune-up must be conducted within 30 days of start-up.

 [40 C.F.R. § 63.11223(b)(7)]
 - c. <u>Tune-Up Report</u>: A tune-up report shall be maintained onsite and, if requested, submitted to EPA. The report shall contain the following information:
 - (1) The concentration of CO in the effluent stream (ppmv) and oxygen (volume percent) measured at high fire or typical operating load both **before** and **after** the boiler tune-up;
 - (2) A description of any corrective actions taken as part of the tune-up of the boiler; and

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(3) The types and amounts of fuels used over the 12 months prior to the tune-up of the boiler, but only if the unit was physically and legally capable of using more than one type of fuel during that period. Units sharing a fuel meter may estimate the fuel use by each unit. [40 C.F.R. § 63.11223(b)(6)]

2. Compliance Report

A compliance report shall be prepared by March 1st biennially which covers the previous two calendar years. The report shall be maintained by the source and submitted to the Department and/or to the EPA upon request. The report must include the items contained in §§ 63.11225(b)(1) and (2), including the following: [40 C.F.R. § 63.11225(b)]

- a. Company name and address;
- b. A statement of whether the source has complied with all the relevant requirements of this Subpart;
- A statement certifying truth, accuracy, and completeness of the notification and signed by a responsible official and containing the official's name, title, phone number, email address, and signature;
- d. The following certifications, as applicable:
 - (1) "This facility complies with the requirements in 40 C.F.R. § 63.11223 to conduct tune-ups of each boiler in accordance with the frequency specified in this Subpart."
 - (2) "No secondary materials that are solid waste were combusted in any affected unit."
 - (3) "This facility complies with the requirement in §§ 63.11214(d) and 63.11223(g) to minimize the boiler's time spent during startup and shutdown and to conduct startups and shutdowns according to the manufacturer's recommended procedures or procedures specified for a boiler of similar design if manufacturer's recommended procedures are not available."

(17) Boilers #2, #4, #5 and #6

A. Fuel

- 1. Total fuel use for Boilers #2, #4, #5 and #6 shall not exceed 100,000 gallons per year of distillate fuel based on a calendar year total. [06-096 C.M.R. ch. 115, BPT]
- 2. The facility shall not purchase or otherwise obtain distillate fuel with a maximum sulfur content that exceeds 0.0015% by weight (15 ppm). [06-096 C.M.R. ch. 115, BPT]
- 3. Compliance shall be demonstrated by fuel records from the supplier showing the quantity, type, and the percent sulfur of the fuel delivered (if applicable). Records of annual fuel use shall be kept on a monthly and calendar year basis. [06-096 C.M.R. ch. 115, BPT]
- B. Emissions shall not exceed the following:

Emission Unit	Pollutant	lb/MMBtu	Origin and Authority
Boilers #2, #4, #5 and #6	PM	0.08	06-096 C.M.R. ch. 115, BACT

C. Emissions shall not exceed the following [06-096 C.M.R. ch. 115, BPT]:

Emission Unit	PM (lb/hr)	PM ₁₀ (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
Boiler #2	0.42	0.42	0.01	0.74	0.19	0.01
Boiler #4	0.24	0.24	negl.	0.43	0.11	0.01
Boiler #5	0.24	0.24	negl.	0.43	0.11	0.01
Boiler #6	0.16	0.16	negl.	0.29	0.07	negl.

D. Visible Emissions

Visible emissions from each boiler firing distillate fuel shall not exceed 20% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 115, BPT]

- E. Messalonskee shall comply with all requirements of 40 C.F.R. Part 63, Subpart JJJJJJ applicable to Boilers #2, #4, #5 and #6 including, but not limited to, the following: [incorporated under 06-096 C.M.R. ch. 115, BPT]
 - 1. The facility shall implement a boiler tune-up program. [40 C.F.R. § 63.11223]
 - a. Each boiler shall undergo tune-up every two years based on the size, age, and operations of the boiler. [40 C.F.R. § 63.11223(a) and Table 2]

[40 C.F.R. § 63.11223(a) and Table 2]

- b. The boiler tune-up program, conducted to demonstrate continuous compliance, shall be performed as specified below:
 - (1) As applicable, inspect the burner, and clean or replace any component of the burner as necessary. Delay of the burner inspection until the next scheduled shutdown is permitted, not to exceed 36 months from the previous inspection. [40 C.F.R. § 63.11223(b)(1)]
 - (2) Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern, consistent with the manufacturer's specifications. [40 C.F..R § 63.11223(b)(2)]
 - (3) Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure it is correctly calibrated and functioning properly. Delay of the inspection until the next scheduled shutdown is permitted, not to exceed 36 months from the previous inspection. [40 C.F.R. § 63.11223(b)(3)]
 - (4) Optimize total emissions of CO, consistent with manufacturer's specifications. [40 C.F.R. § 63.11223(b)(4)]
 - (5) Measure the concentration in the effluent stream of CO in parts per million by volume (ppmv), and oxygen in volume percent, before and after adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made). Measurements may be taken using a portable CO analyzer. [40 C.F.R. § 63.11223(b)(5)]
 - (6) If a unit is not operating on the required date for a tune-up, the tune-up must be conducted within 30 days of start-up. [40 C.F.R. § 63.11223(b)(7)]
- c. <u>Tune-Up Report</u>: A tune-up report shall be maintained onsite and, if requested, submitted to EPA. The report shall contain the following information:
 - (1) The concentration of CO in the effluent stream (ppmv) and oxygen (volume percent) measured at high fire or typical operating load both **before** and **after** the boiler tune-up;
 - (2) A description of any corrective actions taken as part of the tune-up of the boiler; and
 - (3) The types and amounts of fuels used over the 12 months prior to the tune-up of the boiler, but only if the unit was physically and legally capable of using more than one type of fuel during that period. Units sharing a fuel meter may estimate the fuel use by each unit. [40 C.F.R. § 63.11223(b)(6)]

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2. Compliance Report

A compliance report shall be prepared by March 1st biennially which covers the previous two calendar years. The report shall be maintained by the source and submitted to the Department and/or to the EPA upon request. The report must include the items contained in §§ 63.11225(b)(1) and (2), including the following: [40 C.F.R. § 63.11225(b)]

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- a. Company name and address;
- b. A statement of whether the source has complied with all the relevant requirements of this Subpart;
- c. A statement certifying truth, accuracy, and completeness of the notification and signed by a responsible official and containing the official's name, title, phone number, email address, and signature;
- d. The following certifications, as applicable:
 - (1) "This facility complies with the requirements in 40 C.F.R. § 63.11223 to conduct tune-ups of each boiler in accordance with the frequency specified in this Subpart."
 - (2) "No secondary materials that are solid waste were combusted in any affected unit."
 - (3) "This facility complies with the requirement in §§ 63.11214(d) and 63.11223(g) to minimize the boiler's time spent during startup and shutdown and to conduct startups and shutdowns according to the manufacturer's recommended procedures or procedures specified for a boiler of similar design if manufacturer's recommended procedures are not available."

(18) Fugitive Emissions

Visible emissions from a fugitive emission source (including stockpiles and roadways) shall not exceed 20% opacity, except for no more than five minutes in any one-hour period during which time visible emissions shall not exceed 30% opacity. Compliance shall be determined by an aggregate of the individual fifteen-second opacity observations which exceed 20% in any one hour. [06-096 C.M.R. ch. 115, BPT]

(19) General Process Emissions

Visible emissions from any general process source shall not exceed 20% opacity on a six-minute block average basis.

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(20) Messalonskee shall notify the Department within 48 hours and submit a report to the Department on a <u>quarterly basis</u> if a malfunction or breakdown in any component causes a violation of any emission standard (38 M.R.S. § 605).

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DONE AND DATED IN AUGUSTA, MAINE THIS // DAY OF September, 2018.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY: PAUL MERCER, COMMISSIONER

The term of this license shall be ten (10) years from the signature date above.

[Note: If a renewal application, determined as complete by the Department, is submitted prior to expiration of this license, then pursuant to Title 5 M.R.S. § 10002, all terms and conditions of the license shall remain in effect until the Department takes final action on the license renewal application.]

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: August 29, 2016

Date of application acceptance: September 1, 2016

Date filed with the Board of Environmental Protection:

This Order prepared by Patric J. Sherman, Bureau of Air Quality.

Filed

SEP 1 1 2018

State of Maine Board of Environmental Protection