MAINE DEPARTMENT OF

INLAND FISHERIES AND WILDLIFE

ADDENDUM NO. 1

TO THE SPECIFICATIONS, PROPOSAL, CONTRACT AND BOND FOR THE CONSTRUCTION OF

IMPROVEMENTS AT GRAND LAKE STREAM STATE FISH HATCHERY GRAND LAKE STREAM, MAINE

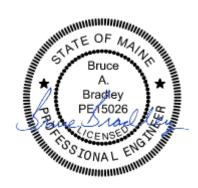
WASHINGTON COUNTY

BGS PROJECT NO.: 3289-14

BID DATE: 24 AUGUST 2023









Maine Department of Inland Fisheries & Wildlife | Grand Lake Stream, Maine Improvements at Grand Lake Stream State Fish Hatchery BGS Project No. 3289

SUBJECT:	ADDENDUM 1
PROJECT:	Improvements at Grand Lake Stream State Fish Hatchery
DATE:	Tuesday, August 15, 2023
то:	Richard Parker - DIFW
FROM:	Andrew Gurski – HDR

This Addendum is issued to known individuals, firms or corporations holding Bidding Documents and Contract Documents for above listed project.

This Addendum is hereby made a portion of Bidding Documents and Contract Documents. Bidders are required to acknowledge receipt of Addendum in appropriate space on Bid Form.

QUESTIONS AND RESPONSES

1. QUESTION: Roofing and siding for the metal building is specified in division 7 and 13. Which governs?

RESPONSE: For metal buildings, the roofing and siding specified in the Division 13 should govern.

2. QUESTION: Div 13 – Roof panels are listed as VRS II. I am assuming they mean VSR II. However, they note self-drillers as Unacceptable. VRS II roof clips are installed with self-drillers. See the attached PDS and installation planography.

RESPONSE: VSR II is correct. Self-drilling screws are acceptable for the VRS II roof clips.

3. QUESTION: Div 13 – 2.6.D.2 – Stainless Steel Tabs – This is applicable to MR24 roofing, not VSR II Roofing.

RESPONSE: Correct – The stainless-steel tabs can be omitted from VSR II roofing systems.

4. QUESTION: If buildings are unheated, why are they specing R-19 with thermal blocks for the walls, and thermal bridges for the roof (which are used for R-33.3 roof insulation systems). They also spec'd an option for a banded liner system.

RESPONSE: Wall insulation and thermal blocking on walls is not required. Thermal bridges are required for all metal building roofs. Effluent building is insulated and will be heated above freezing.

5. QUESTION: Div 13 – 2.10.H – Snow Retention System – These are not provided nor warranted by the Metal Building System Manufacturer. Butler does not do this. EOR to advise as to where snow stops are to be installed and quantify the number of rows required.

RESPONSE: Snow retention systems are not required on the Upper and Lower Pavilions. A snow guard is required on the Filter Building over the mandoor only. Provide a single set of snow retention bars that extends a minimum of 1ft to either side of the mandoor. The basis for the snow retention system is the "AceClamp A2 Bar Snow Guard System", with 3 holes / bars as manufactured by PMC Industries, Inc.



6. QUESTION: Div 13 – Need to confirm what insulation systems are needed for the roof and walls. The specs are confusing, and I cannot determine what they want. Also need to confirm the roof and wall insulation vapor retarder. Again, the specs are not clear.

RESPONSE: Roof systems shall have a minimum 3" rigid insulation. A vapor retarder shall be placed below the rigid insulation. Insulation is not required at wall panels. Effluent building is insulated and will be heated above freezing.

DRAWING UPDATES

7. SHEET 00G-001: SHEET INDEX

UPDATE: Sheet list was updated to account for updated sheet titles and new sheet.

8. SHEET 02A-201: UPPER PAVILION EXTERIOR ELEVATIONS

UPDATE: Sheet was updated to modify the feed storage garage height to 8-ft.

9. SHEET 02A-301: UPPER PAVILION WALL SECTIONS & DETAILS

UPDATE: Sheet was updated to modify the callout for the bird netting.

10. SHEET 02A-601: UPPER PAVILION DOOR SCHEDULE AND DETAILS

UPDATE: Sheet was updated to modify the door and frame schedule to update the feed storage garage height to 8-ft.

11. SHEET 03S-301: LOWER PAVILION SECTIONS

UPDATE: Sheet was added to set.

12. SHEET 03S-302: LOWER PAVILION DETAILS

UPDATE: Sheet title was corrected.

13. SHEET 03A-201: LOWER PAVILION EXTERIOR ELEVATIONS

UPDATE: Sheet was updated to modify the feed storage garage height to 8-ft.

14. SHEET 03A-301: LOWER PAVILION WALL SECTIONS & DETAILS

UPDATE: Sheet was updated to modify the callout for the bird netting.

15. SHEET 03A-601: LOWER PAVILION DOOR SCHEDULE AND DETAILS

UPDATE: Sheet was updated to modify the door and frame schedule to update the feed storage garage height to 8-ft.

16. SHEET 05S-101: OXYGEN PAD STRUCTURAL PLAN AND SECTION

UPDATE: Sheet was updated to modify detail callouts.

SPECIFICATION UPDATES

17. SECTION 13 20 00 - BOLTED STEEL AQUACULTURE TANKS, Part 1.4, A., C.



Maine Department of Inland Fisheries & Wildlife | Grand Lake Stream, Maine Improvements at Grand Lake Stream State Fish Hatchery BGS Project No. 3289

RESPONSE: Delete "1. Tarsco of T.F. Warren Group represented by Salt Creek Technologies Inc., Elmhurst, IL Phone: 630-530-2808."

18. SECTION 32 31 13 - CHAIN LINK FENCE AND GATES

RESPONSE: Specification was added. Clarity between difference of fence at oxygen pad and bird netting.

INDEX OF DRAWINGS DESCRIPTION SHEET# SERIES 00 - GENERAL 00G-000 COVER SHEET SHEET INDEX 00G-001 ABBREVIATIONS 00G-002 00G-003 GENERAL LEGEND 00G-004 CIVIL LEGEND 00G-005 MECHANICAL LEGEND 00G-006 ELECTRICAL LEGEND 1 00G-007 **ELECTRICAL LEGEND 2** 00G-008 INSTRUMENTATION LEGEND 00G-009 LIFE SAFETY 00S-100 GENERAL STRUCTURAL NOTES 00S-101 GENERAL STRUCTURAL DETAILS 1 00S-102 GENERAL STRUCTURAL DETAILS 2 00S-103 GENERAL STRUCTURAL DETAILS 3 00S-601 STRUCTURAL SCHEDULES 00D-501 GENERAL PROCESS DETAILS 00D-502 GENERAL PROCESS DETAILS 00D-601 PROCESS WATER FLOW SCHEMATIC 00D-602 PROCESS SCHEDULES 1 00D-603 PROCESS SCHEDULES 2 00M-601 MECHANICAL SCHEDULES 00E-501 GENERAL ELECTRICAL DETAILS 1 00E-502 GENERAL ELECTRICAL DETAILS 2 00E-503 GENERAL INSTRUMENTATION DETAILS 1 00E-601 DIAGRAMS 00E-651 ELECTRICAL SCHEDULES 1 00E-652 ELECTRICAL SCHEDULES 2 SERIES 01 - SITE 01V-101 EXISTING TOPOGRAPHIC SURVEY 01C-101 EXISTING SITE DEMOLITION PLAN GRADING AND DRAINAGE PLAN 01C-102 01C-103 EROSION CONTROL PLAN 01C-111 OVERALL SITE PLAN 01C-201 PLAN AND PROFILE - FWS & WDW 01C-501 EROSION CONTROL DETAILS 01D-101 OVERALL SITE PIPING PLAN 01D-501 STANDARD PIPING DETAILS 01E-101 OVERALL ELECTRICAL SITE PLAN SERIES 02 - UPPER PAVILION 02S-101 FOUNDATION PLAN 02S-102 FRAMING PLAN 02S-301 SECTIONS 02S-302 DETAILS 02A-101 UPPER PAVILION PLAN 02A-201 UPPER PAVILION DOOR SCHEDULE & DETAILS 02A-301 UPPER PAVILION WALL SECTIONS & DETAILS 02A-601 UPPER PAVILION DOOR SCHEDULE AND DETAILS 02D-101 ABOVE FLOOR PROCESS PIPING PLAN 02D-102 BELOW FLOOR PROCESS PIPING PLAN 02D-301 TANK SECTIONS 02D-401 ENLARGED PLAN & DETAILS 02E-101 ELECTRICAL PLAN

INDEX OF DRAWINGS				
SHEET#	DESCRIPTION			
SERIES 03 - LO	WER PAVILION			
03S-101	FOUNDATION PLAN			
03S-102	FRAMING PLAN			
03S-103	20' DIAMETER TANK FOUNDATION			
A3S-104-V	20 PHAMETER TANK FOUNDATION DETAILS			
03S-301	SECTIONS			
03S-302	DETAILS)			
B3A-TO-C	LOWER PAVILION PLAN			
03A-201	LOWER PAVILION DOOR SCHEDULE & DETAILS			
03A-301	COWER PAVILION WALL SECTIONS & DETAILS			
03A-601	LOWER PAVILION DOOR SCHEDULE AND DETAILS			
03D-101	ABOVE FLOOR PROCESS PIPING PLAN			
03D-102 A1	BELOW FLOOR PROCESS PIPING PLAN			
03D-301	TANK SECTIONS			
03D-401	ENLARGED PLAN & DETAILS			
03E-101	ELECTRICAL PLAN			
	FLUENT TREATMENT BUILDING			
04S-101				
	FOUNDATION PLAN			
04S-102	PLAN AT EL 283.50'			
04S-103	PLAN AT 285.50'			
04S-104	SECTIONS			
04S-105	SECTIONS			
04S-106	CLARIFIER PLANS AND SECTION			
04S-107	CLARIFIER FOUNDATION PLAN, SECTION AND DETAILS			
04S-108	SLUDGE STORAGE TANK PLAN, SECTIONS AND DETAILS			
04A-101	EFFLUENT TREATMENT BUILDING PLAN AND ELEVATIONS			
04D-101	OVERALL EFFLUENT PROCESS PIPING PLAN			
04D-401	DRUMFILTER BUILDING PROCESS PIPING PLAN			
04D-402	BACKWASH PUMP STATION PROCESS PIPING PLAN & SECTION			
04D-403	CLARIFIER PROCESS PIPING PLAN & SECTION			
04D-404	SLUDGE STORAGE PROCESS PIPING PLAN & DETAILS			
04D-501	DRUMFILTER BLDG DETAILS			
04M-101	MECHANICAL PLAN			
04E-101	OVERALL EFFLUENT ELECTRICAL PLAN			
04E-401	ELECTRICAL PLANS			
	X & RACEWAYS			
05S-101	STRUCTURAL PLAN AND SECTION			
05D-101	EXISTING RACEWAYS LHO PIPING PLAN AND SECTION			
05D-102	EXISTING RACEWAY DETAILS			
05D-102	PROCESS PLAN			
05E-101	ELECTRICAL PLAN			
	ORAGE BUILDING			
06C-101	STORAGE BUILDING SITE PLAN			
	STORAGE BUILDING SITE PLAN STORAGE BUILDING GENERAL STRUCTURAL NOTES			
06S-001				
06S-101	STORAGE BUILDING FOUNDATION & ROOF FRAMING PLAN			
06S-501	STORAGE BUILDING STRUCTURAL DETAILS			
06A-101	STORAGE BUILDING FLOOR PLAN			
06A-201	STORAGE BUILDING ELEVATION PLAN - OPTION A			

ELECTRICAL FLOOR PLAN

			PROJECT MANAGER	ANDREW GURSKI
			CIVIL	J. GAGNON
			STRUCTURAL	B. BRADLEY
			ARCHITECTURAL	M. BASKIN
			PROCESS	J. CHANDLER
			MECHANICAL	J. CHANDLER
	08/15/2023	ADDENDUM 1	ELECTRICAL	A. KANER
		ISSUED FOR BID		
ISSUE	DATE	DESCRIPTION	PROJECT NUMBER	10357686
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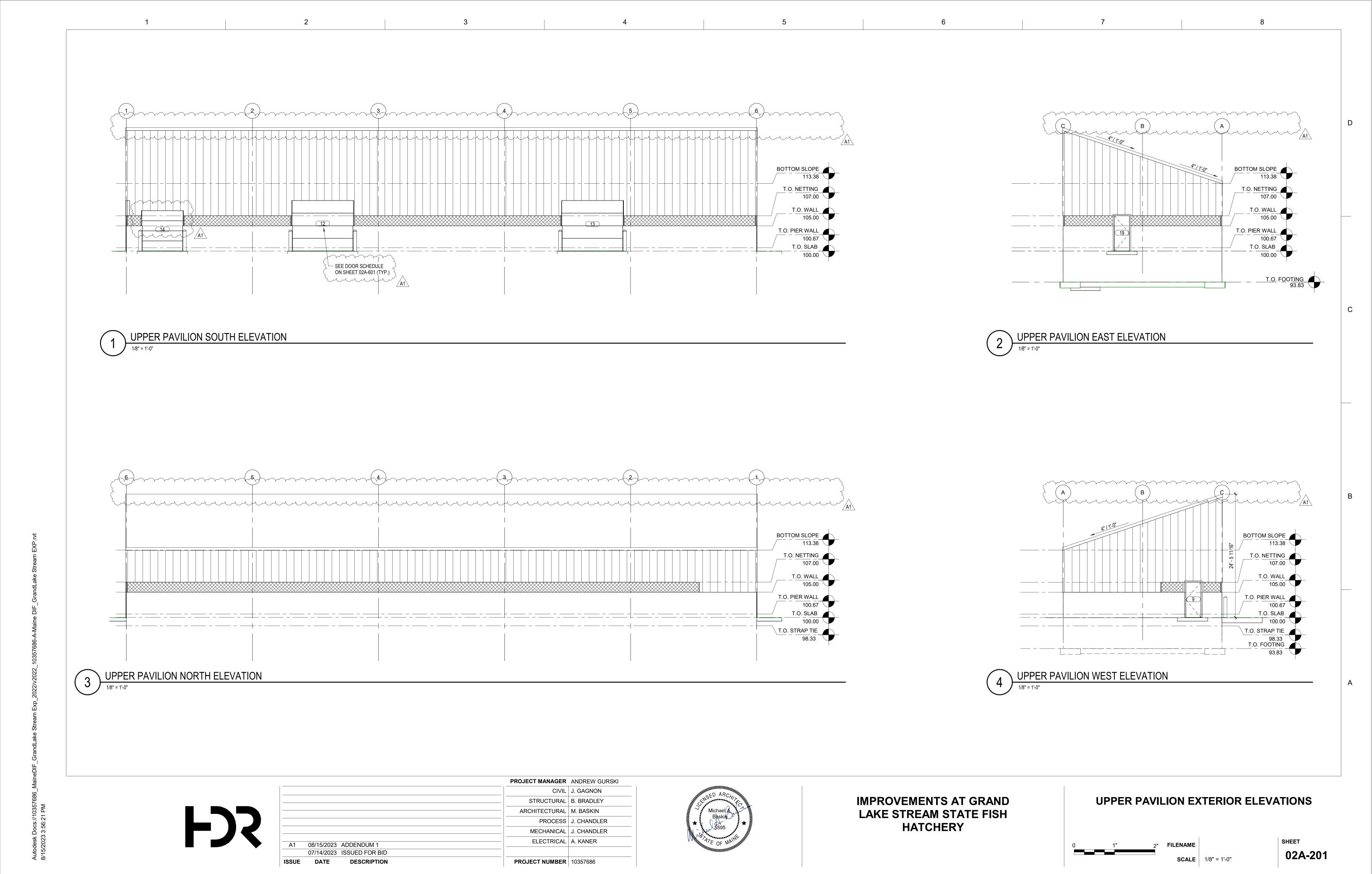


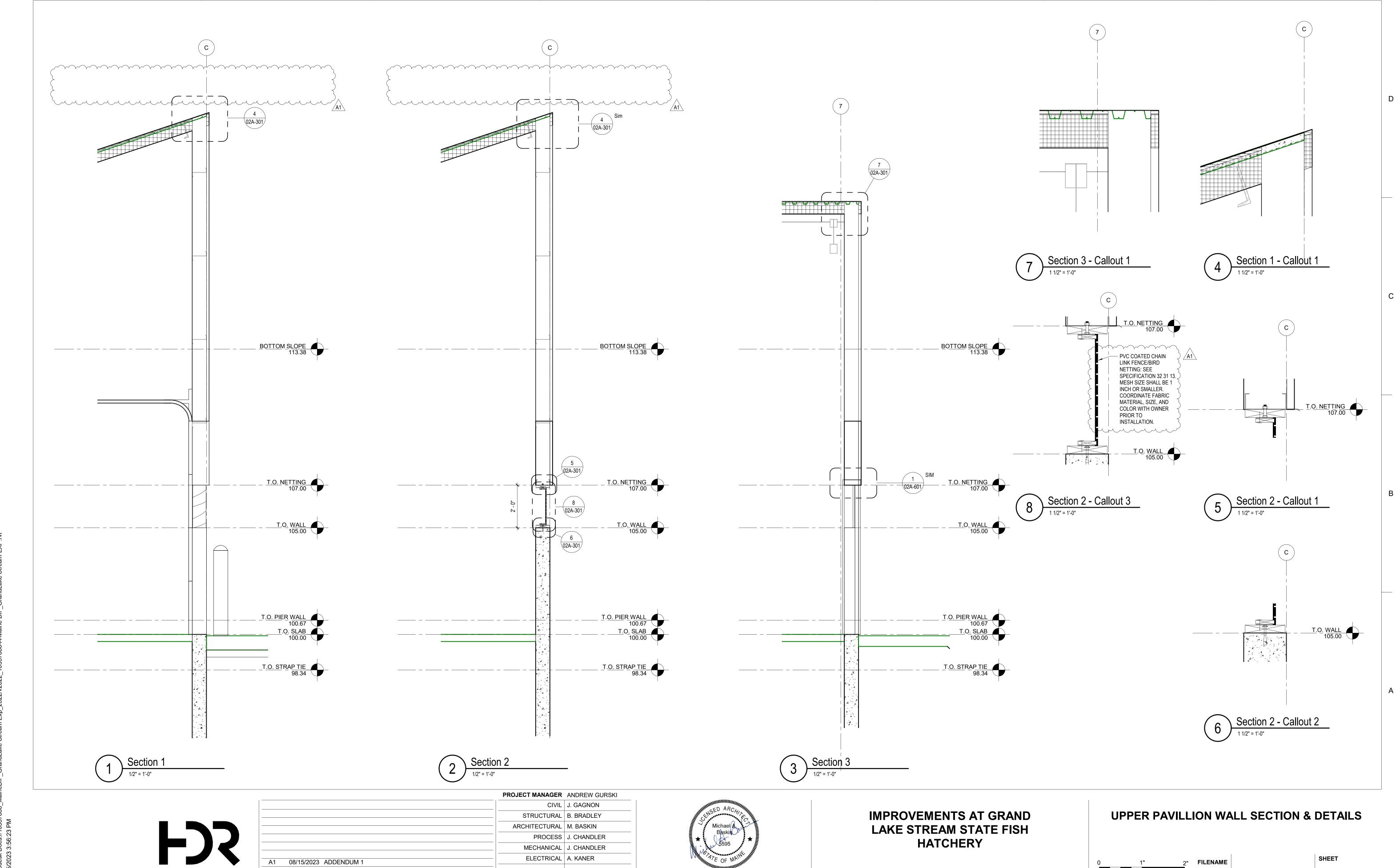
IMPROVEMENTS AT GRAND LAKE STREAM STATE FISH HATCHERY



1" 2" **FILENAME** 103537686-00-G.rvt **SCALE** NONE

00G-001



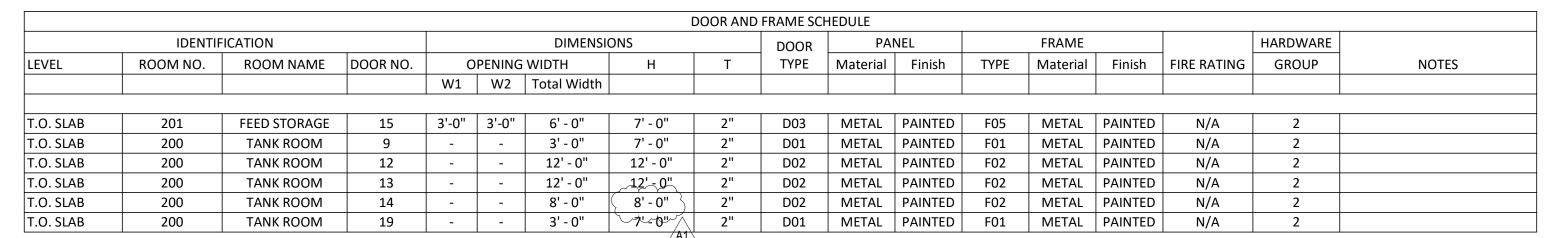


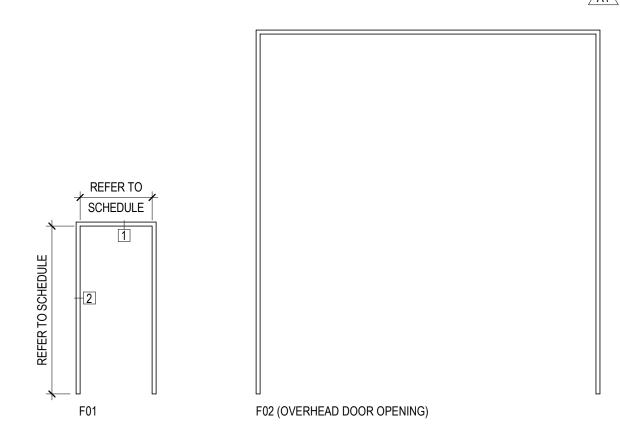
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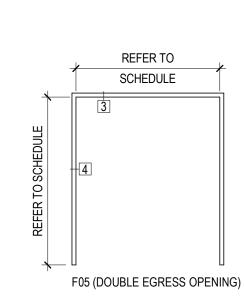
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07/14/2023 ISSUED FOR BID

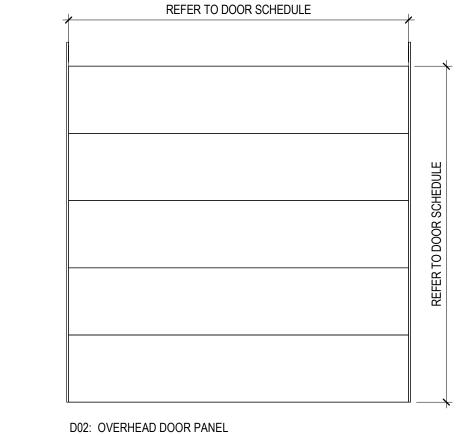
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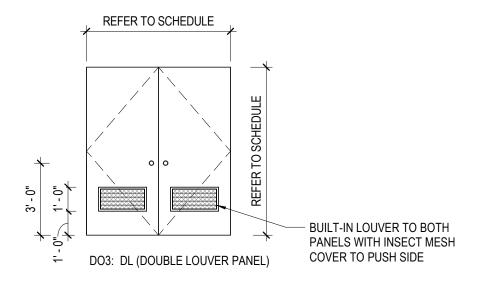


DOOR FRAME TYPES



08/15/2023 ADDENDUM 1 07/14/2023 ISSUED FOR BID

DESCRIPTION



PROJECT MANAGER ANDREW GURSKI

STRUCTURAL B. BRADLEY

ARCHITECTURAL M. BASKIN

PROJECT NUMBER | 10357686

CIVIL J. GAGNON

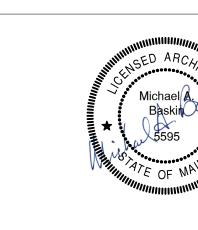
PROCESS J. CHANDLER

MECHANICAL J. CHANDLER ELECTRICAL A. KANER

DOOR TYPES

SCHEDULE

D01: F (FLUSH)

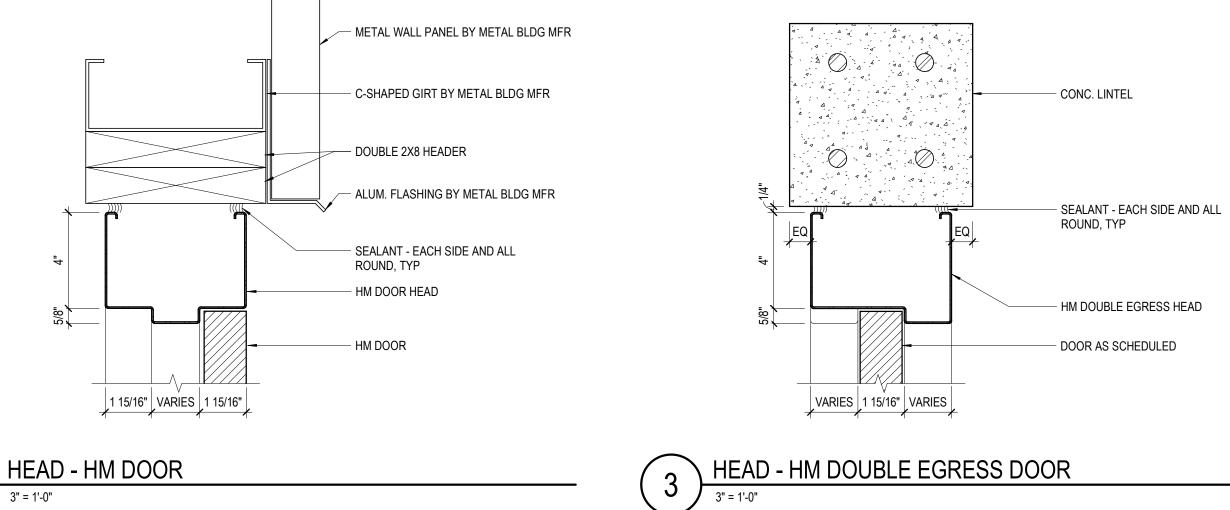


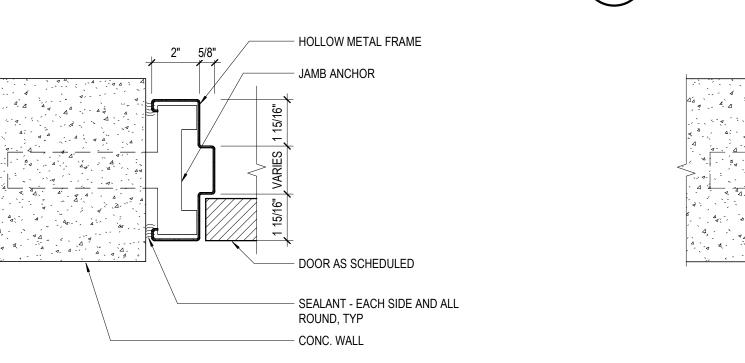


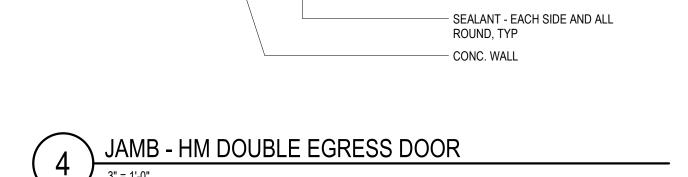




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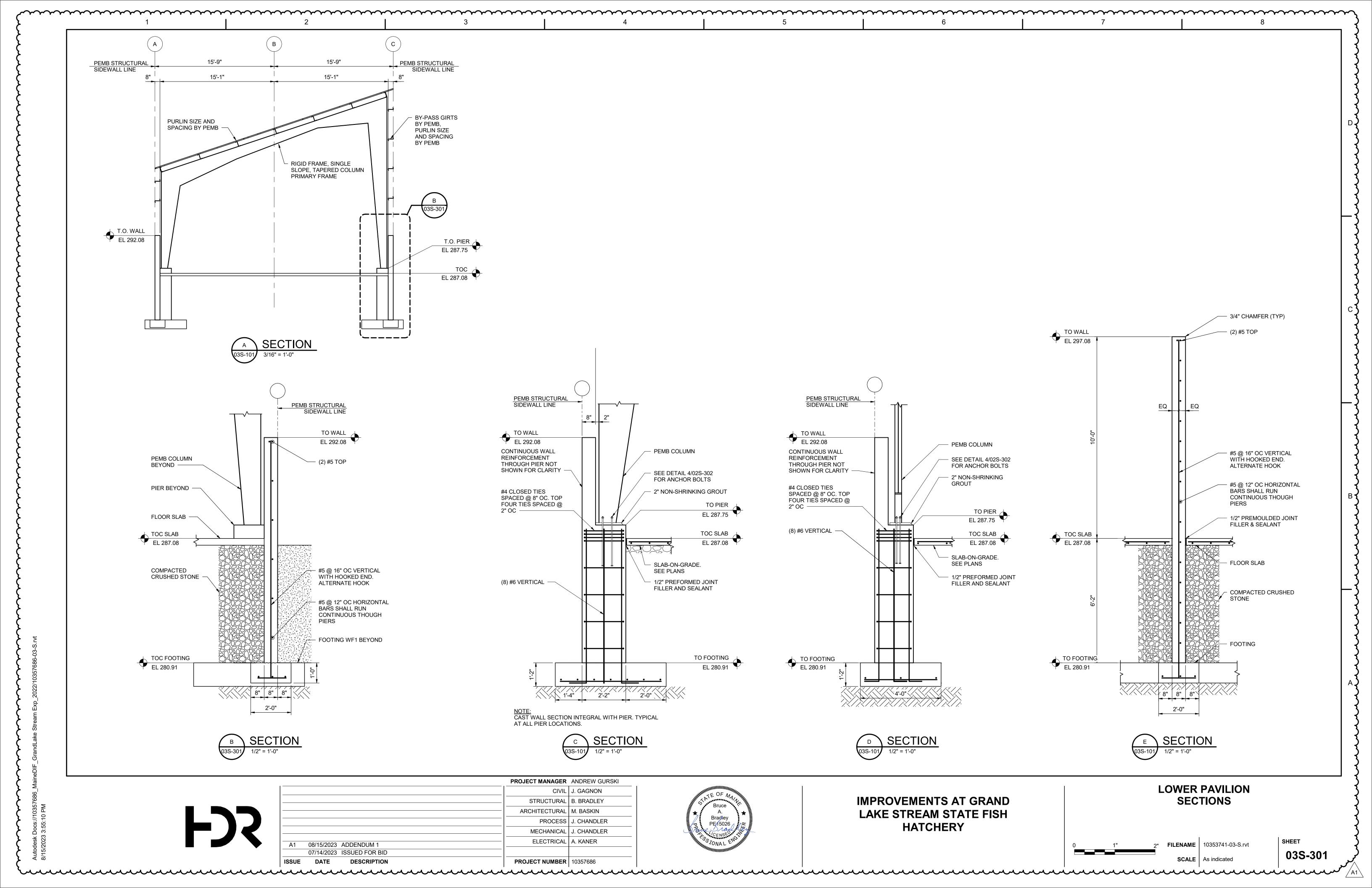


JAMB ANCHOR

- HM DOUBLE EGRESS FRAME

- DOOR AS SCHEDULED

F)S





TO PIER

287.75

TO WALL

293.08

1'-6"

(8)#6 VERT WITH #4 TIES SPACED AS SHOWN SEE DETAIL X/SXXX SIM

CENTER OF FOOTING

NOTE:
VERIFY PIER SIZE ADEQUACY WITH MBM PRIOR
TO FORMING OR CASTING CONCRETE.

1 PIER TYPE P1
1/2" = 1'-0"

TO PIER

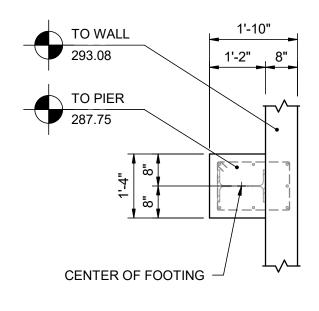
287.75

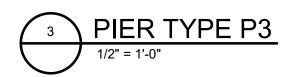
TO WALL

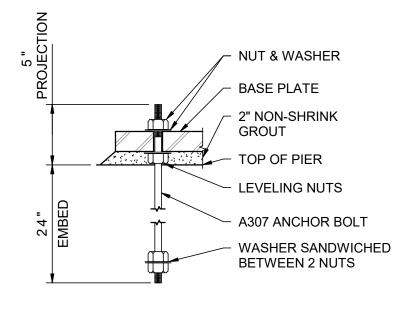
293.08

CENTER OF FOOTING

PIER TYPE P2
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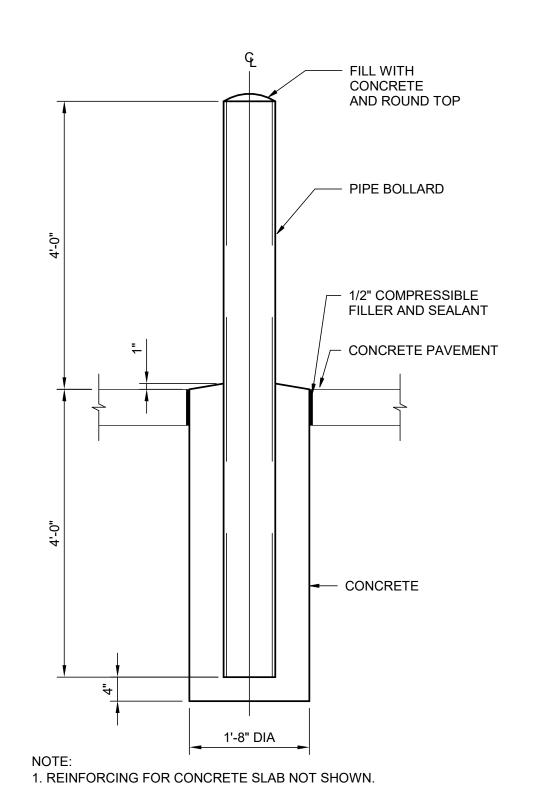






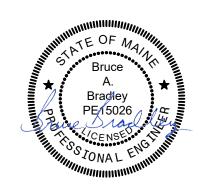
NOTE:
ANCHOR BOLTS PROVIDED AND INSTALLED BY
GENERAL CONTRACTOR (GC.) ANCHOR BOLT
SIZES SPECIFIED BY PEMB.



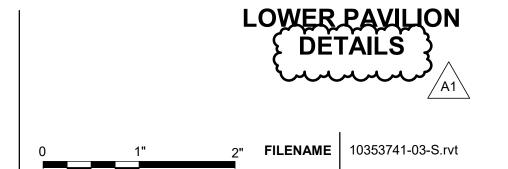




			PROJECT MANAGER	ANDREW GURSKI
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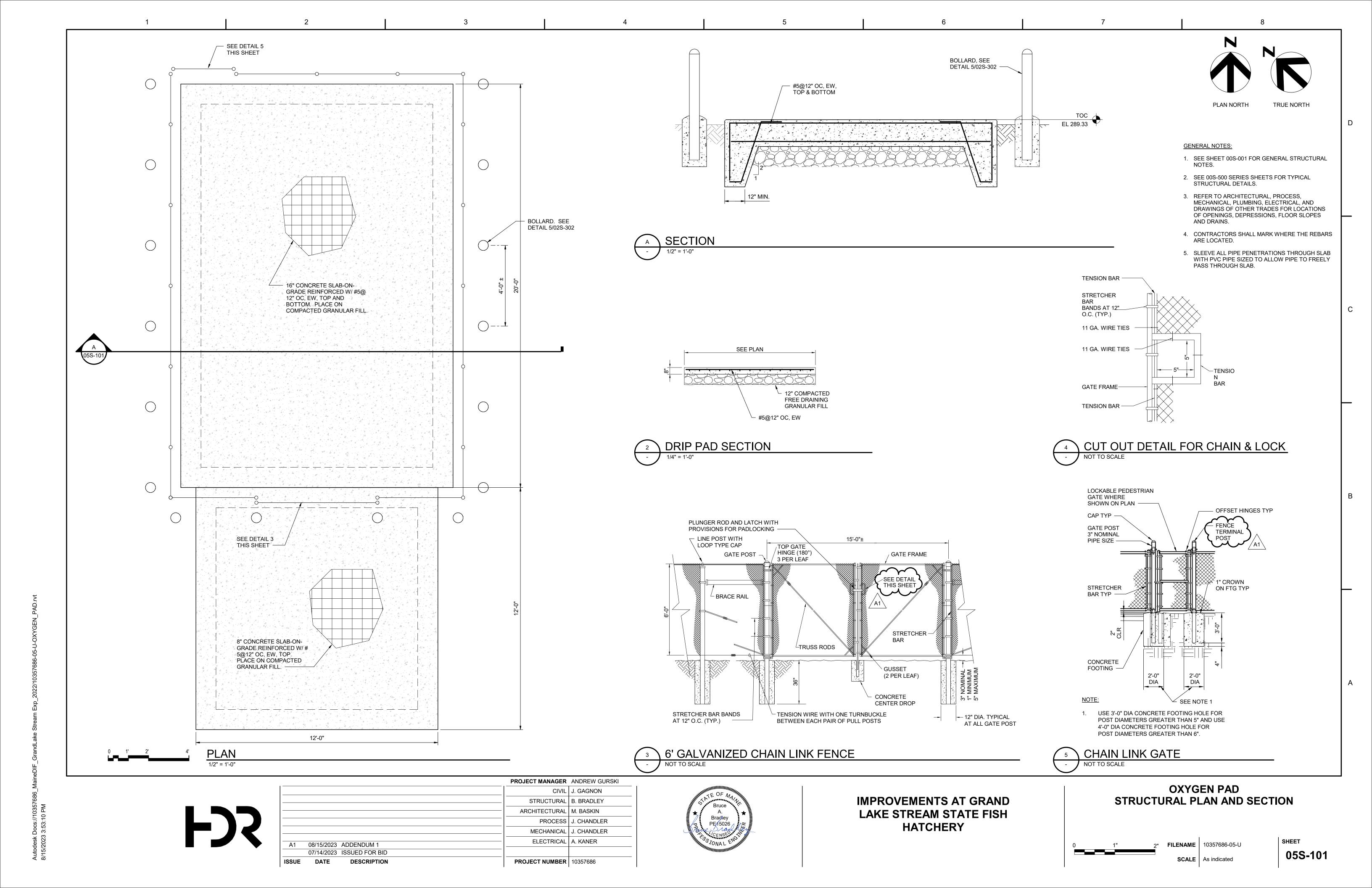
IMPROVEMENTS AT GRAND LAKE STREAM STATE FISH HATCHERY

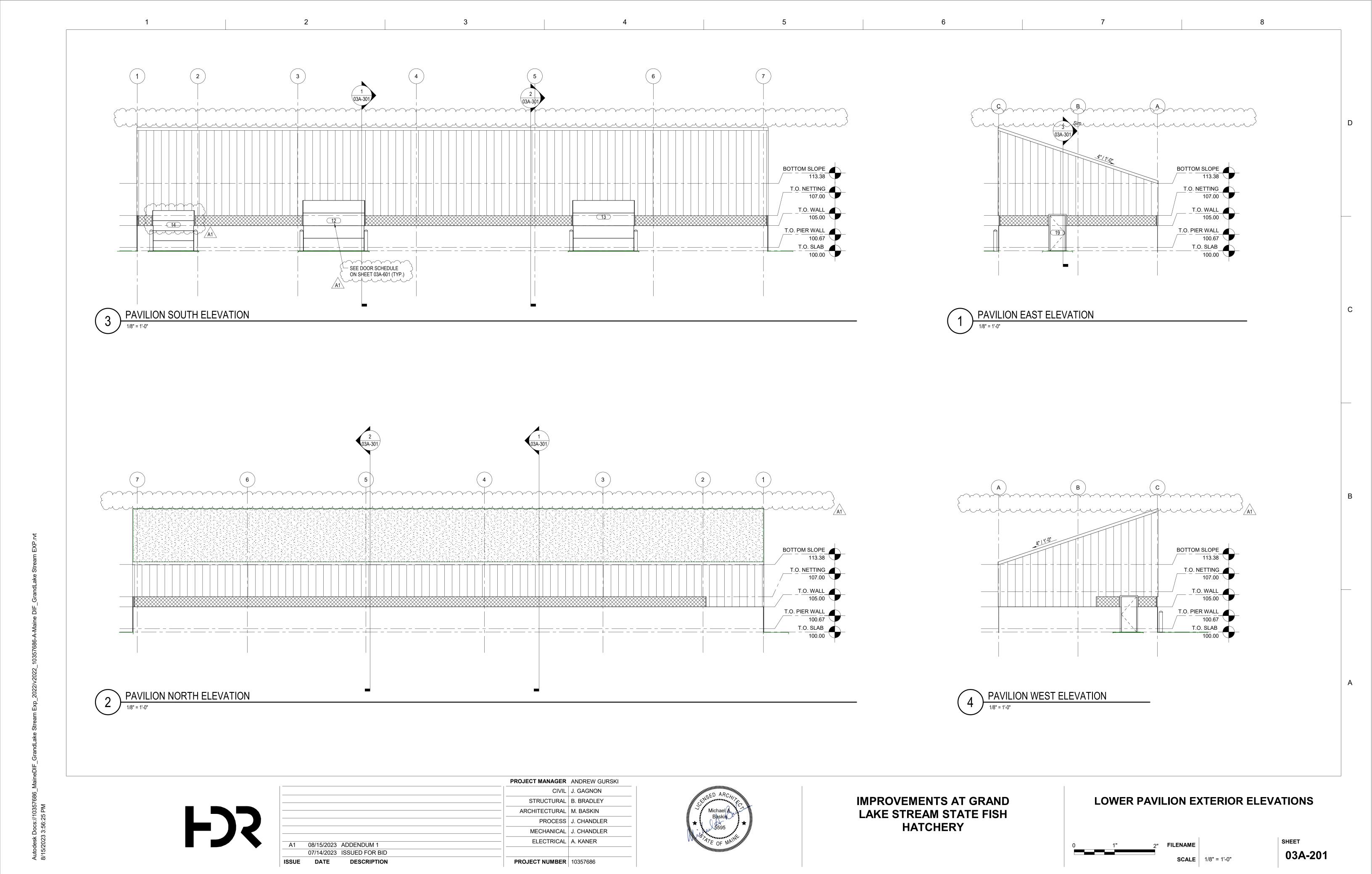


SCALE As indicated

03S-302

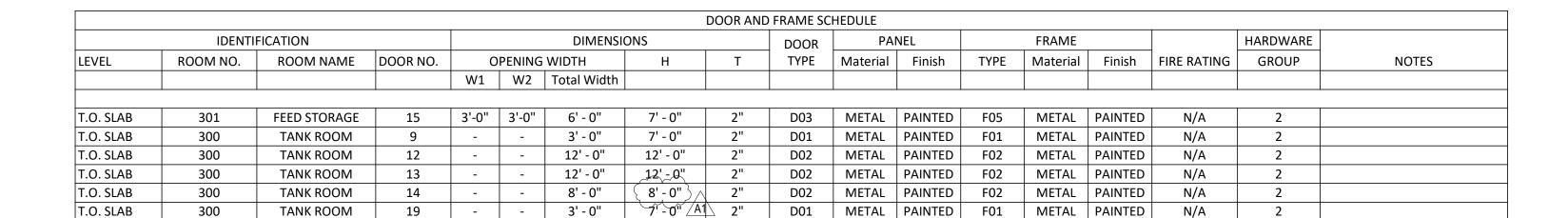
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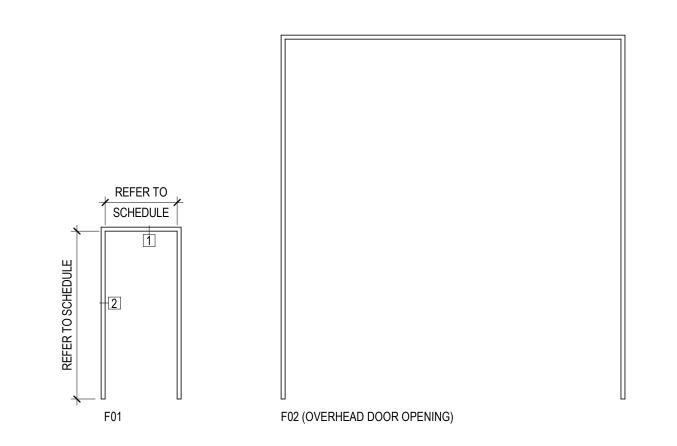


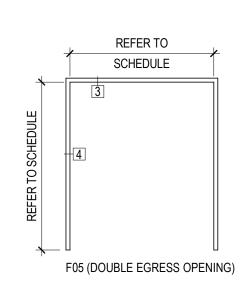


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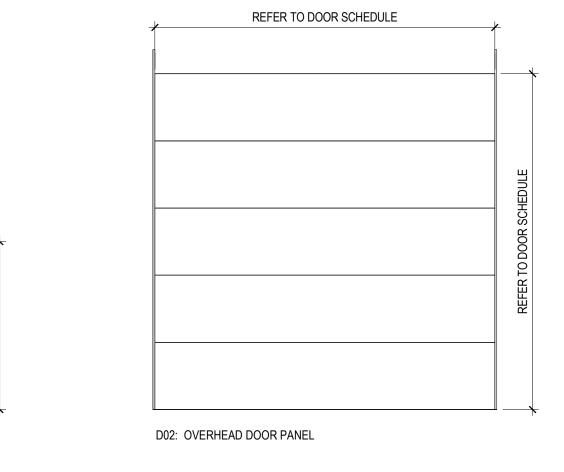
PROJECT NUMBER 10357686

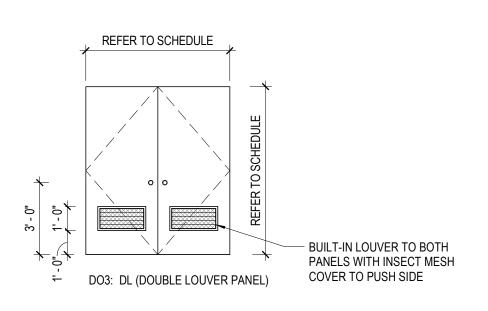






DOOR FRAME TYPES

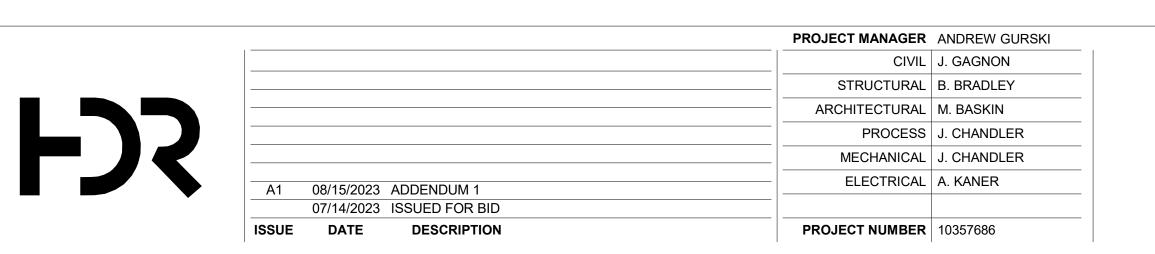




DOOR TYPES

SCHEDULE

D01: F (FLUSH)



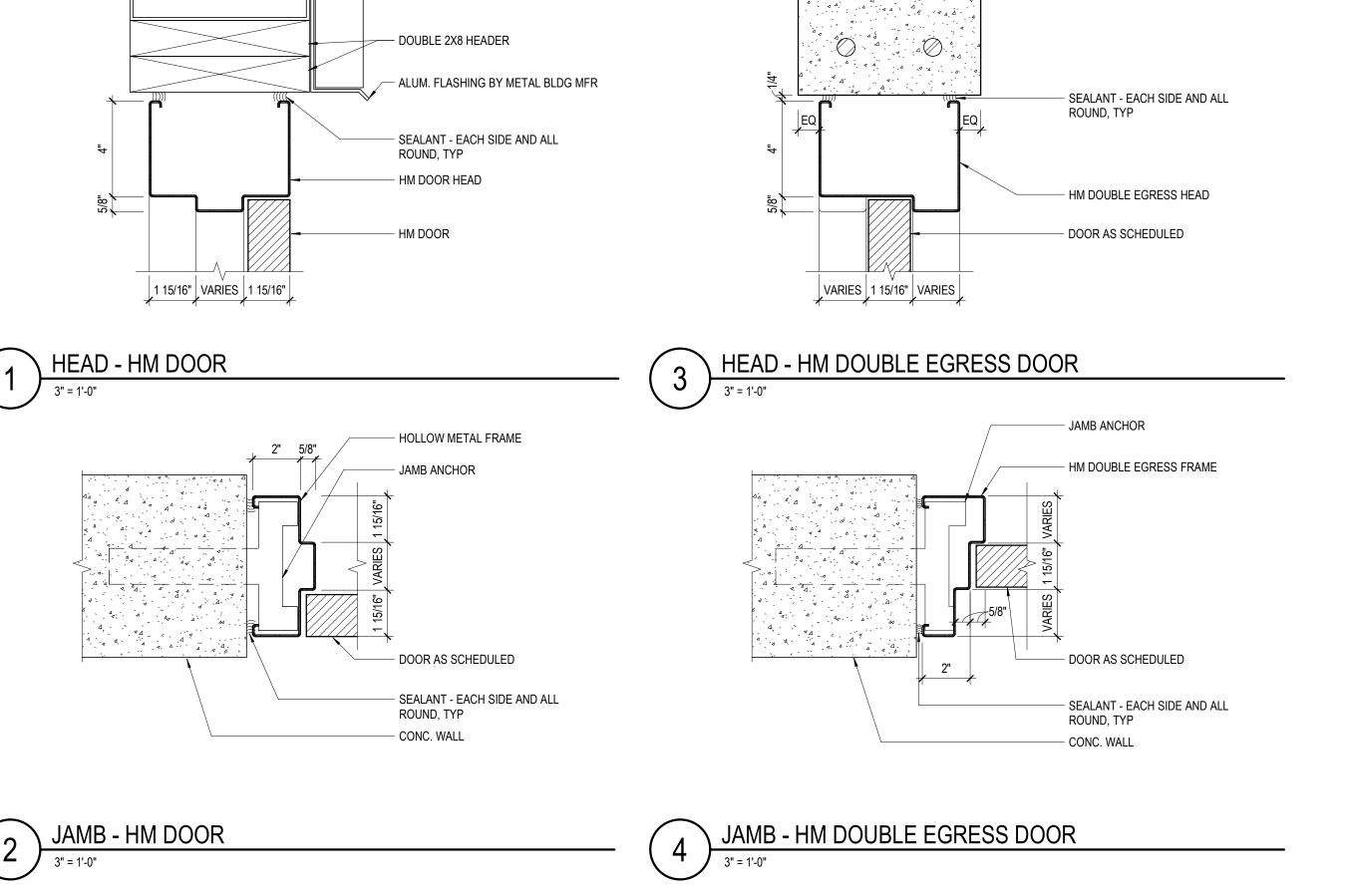






03A-601

- CONC. LINTEL



METAL WALL PANEL BY METAL BLDG MFR

- C-SHAPED GIRT BY METAL BLDG MFR

TABLE OF CONTENTS

DIVISION 00 — PROCUREMENT AND CONTRACTING REQUIREMENTS

- 00 01 07 SEALS AND SIGNATURES
- 00 11 13 NOTICE TO CONTRACTORS FOR EMAIL BID
- 00 21 13 INSTRUCTIONS TO BIDDERS
- 00 22 13 INSTRUCTIONS TO FILED SUB-BIDDERS
- 00 41 13 CONTRACTOR BID FORM
- 00 43 13 CONTRACTOR BID BOND SAMPLE 21
- 00 52 13 CONTRACT AGREEMENT SAMPLE
- 00 61 13.13 CONTRACTOR PERFORMANCE BOND SAMPLE 21
- 00 61 13.16 CONTRACTOR PAYMENT BOND SAMPLE 21
- 00 62 76 APPLICATION FOR PAYMENT
- 00 62 76.01 APPLICATION FOR PAYMENT CONTINUATION SHEET
- 00 63 46 CONSTRUCTION CHANGE DIRECTIVE
- 00 63 63 CHANGE ORDER
- 00 71 00 DEFINITIONS
- 00 72 13 GENERAL CONDITIONS
- 00 72 14 SUPPLEMENTAL GENERAL CONDITIONS
- 00 73 46 WAGE DETERMINATION SCHEDULE

DIVISION 01 — GENERAL REQUIREMENTS

- 01 11 00 SUMMARY OF WORK
- 01 26 13 REQUESTS FOR INFORMATION (RFI)
- 01 29 73 SCHEDULE OF VALUES (LUMP SUM PROJECTS)
- 01 30 00 SPECIAL CONDITIONS
- 01 32 17 CONSTRUCTION PROGRESS SCHEDULE
- 01 33 00 SUBMITTALS
- 01 33 04 OPERATION AND MAINTENANCE MANUALS
- 01 35 73 DELEGATED DESIGN PROCEDURES
- 01 42 13 STANDARD ABBREVIATIONS AND SYMBOLS
- 01 45 00 QUALITY ASSURANCE AND CONTROL
- 01 45 33 SPECIAL INSPECTIONS AND TESTING PROGRAM
- 01 61 03 EQUIPMENT BASIC REQUIREMENTS
- 01 65 50 PRODUCT DELIVERY, STORAGE, AND HANDLING
- 01 71 14 MOBILIZATION AND DEMOBILIZATION
- 01 71 23 FIELD ENGINEERING
- 01 73 20 OPENINGS AND PENETRATIONS IN CONSTRUCTION
- 01 73 29 DEMOLITION, CUTTING AND PATCHING
- 01 74 23 CLEANING
- 01 75 00 FACILITY START-UP
- 01 77 00 CONTRACT CLOSEOUT (GC)
- 01 78 23 OPERATION AND MAINTENANCE DATA
- 01 78 36 WARRANTIES
- 01 78 39 PROJECT RECORD DOCUMENTS
- 01 78 43 SPARE PARTS, TOOLS AND MAINTENANCE MATERIALS
- 01 91 03 COMPONENT AND SYSTEM COMMISSIONING

DIVISION 02 — EXISTING CONDITIONS

02 00 00 - EXISTING CONDITIONS

DIVISION 03 — CONCRETE

- 03 05 05 CONCRETE TESTING AND INSPECTION
- 03 11 13 FORMWORK
- 03 15 19 ANCHORAGE TO CONCRETE
- 03 21 00 REINFORCEMENT

- 03 31 30 CONCRETE MATERIALS AND PROPORTIONING
- 03 31 31 CONCRETE MIXING, PLACING, JOINTING, AND CURING
- 03 35 00 CONCRETE FINISHING AND REPAIR OF SURFACE DEFECTS
- 03 41 33 PRECAST AND PRESTRESSED CONCRETE

DIVISION 04 — MASONRY

- 04 01 20 MASONRY CLEANING
- 04 05 13 MASONRY MORTAR AND GROUT
- 04 05 23 MASONRY ACCESSORIES
- 04 05 50 COLD AND HOT WEATHER MASONRY CONSTRUCTION
- 04 22 00 CONCRETE MASONRY

DIVISION 05 — METALS

- 05 50 00 METAL FABRICATIONS
- 05 52 43 WELDED ALUMINUM RAILINGS

DIVISION 06 — WOOD, PLASTICS, AND COMPOSITES

- 06 10 00 ROUGH CARPENTRY
- 06 17 53 METAL PLATE CONNECTED WOOD TRUSSES
- 06 82 00 MATS & FIBERGLASS REINFORCED PLASTIC FABRICATIONS
- 06 85 14 FRP WEIRS AND BAFFLES

DIVISION 07 — THERMAL AND MOISTURE PROTECTION

- 07 13 26 SELF-ADHERING SHEET MEMBRANE WATERPROOFING
- 07 21 00 BUILDING INSULATION
- 07 26 00 UNDER SLAB VAPOR RETARDER
- 07 27 26 FLUID APPLIED AIR BARRIER VAPOR RESISTIVE
- 07 42 14 PREFORMED FACTORY-INSULATED METAL WALL PANELS
- 07 61 13 METAL ROOFING
- 07 62 00 FLASHING AND SHEET METAL
- 07 92 00 JOINT SEALANTS

DIVISION 08 — OPENINGS

- 08 11 00 HOLLOW METAL DOORS AND FRAMES
- 08 15 00 FIBERGLASS REINFORCED PLASTIC (FRP) DOORS AND FRAMES
- 08 36 13 OVERHEAD DOOR SECTIONAL ALUMINUM
- 08 70 00 FINISH HARDWARE
- 08 90 00 LOUVERS AND VENTS

DIVISION 09 — FINISHES

- 09 29 00 GYPSUM BOARD
- 09 77 61 FIBERGLASS REINFORCED PLASTIC (FRP) PANELS
- 09 91 10 ARCHITECTURAL PAINTING
- 09 96 00 HIGH PERFORMANCE INDUSTRIAL COATINGS

DIVISION 10 — SPECIALTIES

10 44 33 - FIRE PROTECTION SPECIALTIES

DIVISION 13 — SPECIAL CONSTRUCTION

- 13 20 00 BOLTED STEEL AQUACULTURE TANKS
- 13 34 00 POST-FRAME BUILDING SYSTEMS
- 13 34 19 METAL BUILDING SYSTEMS

DIVISION 23 — HEATING VENTILATING AND AIR CONDITIONING

23 05 13 - COMMON MOTOR REQUIREMENTS FOR PLUMBING AND HVAC EQUIPMENT

23 30 00 - HVAC AIR DISTRIBUTION

DIVISION 26 — ELECTRICAL

- 26 05 00 ELECTRICAL BASIC REQUIREMENTS
- 26 05 19 WIRE AND CABLE 600 VOLT AND BELOW

- 26 05 26 GROUNDING AND BONDING
- 26 05 33 RACEWAYS AND BOXES
- 26 05 43 ELECTRICAL EXTERIOR UNDERGROUND
- 26 08 13 ACCEPTANCE TESTING
- 26 09 16 CONTROL EQUIPMENT ACCESSORIES
- 26 24 16 PANELBOARDS
- 26 24 19 MOTOR CONTROL EQUIPMENT
- 26 27 26 WIRING DEVICES
- 26 28 00 OVERCURRENT AND SHORT CIRCUIT PROTECTIVE DEVICES
- 26 28 16 SAFETY SWITCHES
- 26 36 00 TRANSFER SWITCHES
- 26 43 13 LOW VOLTAGE SURGE PROTECTION DEVICES (SPD)
- 26 50 00 INTERIOR AND EXTERIOR LIGHTING

DIVISION 31 — EARTHWORK

- 31 10 00 SITE CLEARING
- 31 23 00 EARTHWORK
- 31 23 33 TRENCHING, BACKFILLING, AND COMPACTING FOR UTILITIES
- 31 25 00 SOIL EROSION AND SEDIMENT CONTROL
- 31 32 19 GEOTEXTILES

DIVISION 32 — EXTERIOR IMPROVEMENTS

- 32 12 16 ASPHALTIC CONCRETE VEHICULAR PAVING
- 32 15 40 CRUSHED STONE SURFACING
- 32 31 13 CHAIN LINK FENCE AND GATES
- 32 91 13 TOPSOILING AND FINISHED GRADING
- 32 92 00 SEEDING, SODDING AND LANDSCAPING

DIVISION 33 — UTILITIES

- 33 05 16 PRECAST CONCRETE MANHOLE STRUCTURES
- 33 05 23 PIPELINE UNDERCROSSINGS
- 33 40 00 STORM DRAINAGE SYSTEM
- 33 46 00 FOUNDATION AND UNDERSLAB DRAINAGE SYSTEM

DIVISION 40 — PROCESS INTERCONNECTIONS

- 40 05 00 PIPE AND PIPE FITTINGS BASIC REQUIREMENTS
- 40 05 07 PIPE SUPPORT SYSTEMS
- 40 05 17 PIPE COPPER
- 40 05 19 PIPE DUCTILE
- 40 05 24 PIPE STEEL
- 40 05 31 PIPE PLASTIC
- 40 05 51 VALVES BASIC REQUIREMENTS
- 40 05 52 MISCELLANEOUS VALVES
- 40 05 61 GATE VALVES
- 40 05 62 PLUG VALVES
- 40 05 63 BALL VALVES
- 40 05 64 BUTTERFLY VALVES
- 40 05 66 CHECK VALVES
- 40 20 50 O2 STORAGE, DISTRIBUTION AND DISSOLUTION
- 40 41 13 HEAT TRACING CABLE
- 40 42 00 PIPE, DUCT AND EQUIPMENT INSULATION
- 40 60 05 SLUICE & SLIDE GATES AND METAL STOP LOGS
- 40 60 05 SLUICE & SLIDE GATES AND METAL STOP LOGS (Copy)
- 40 71 00 FLOW INSTRUMENTATION

DIVISION 43 — PROCESS GAS AND LIQUID HANDLING, PURIFICATION AND STORAGE EQUIPMENT

43 21 00 - PUMPING EQUIPMENT - BASIC REQUIREMENTS

- 43 22 56 LIQUID PROCESS EQUIPMENT SLUDGE TANK MIXING
- 43 22 71 PROCESS POLY TRENCH DRAINS AND FLOOR SINKS
- 43 23 13.19 OVERHUNG HORIZONTAL SELF-PRIMING CENTRIFUGAL PUMPS
- 43 25 13 SUBMERSIBLE PUMPS AND DEICERS

DIVISION 46 — WATER AND WASTEWATER EQUIPMENT

- 46 13 01 ALUMINUM COVERS DOME TYPE
- 46 13 15 ALUMINUM COVERS FORMED PANEL TYPE
- 46 43 22 CIRCULAR CLARIFIER EQUIPMENT
- 46 71 33 ROTARY DRUM FILTER

SECTION 13200

BOLTED STEEL AQUACULTURE TANKS

PART 1 - GENERAL

1.1 WORK INCLUDES

A. Furnish, erect and install bolted stainless steel aquaculture tanks including tank structures and tank appurtenances as shown in the Drawings. Contractor shall provide all labor, materials, equipment, tools, etc. as necessary for the complete and proper construction of the bolted steel aquaculture tanks.

1.2 RELATED REQUIREMENTS

A. Specified Elsewhere:

Section 02140: Dewatering.
 Section 02200: Earthwork

3. Section 02778: Geotextile Fabric.

4. Section 03002: Concrete.

5. Section 15060: Pipe and Pipe Fittings.

1.3 QUALITY ASSURANCE

- A. Regulatory Requirements.
 - 1. Design of tanks shall conform to the International Building Code, 2012 edition.
 - 2. The contractor shall be fully State of Maine licensed and certified to complete all work required in this specification section and as shown on the drawings.
- B. Tank supplier shall offer and supply a new tank structure as supplied form a manufacturer specializing in the design, fabrication and erection of factory fabricated bolted stainless steel tank systems.

1.4 QUALIFICATION OF TANK SUPPLIER

- A. The bidder shall offer a new tank structure as supplied from a manufacturer specializing in the design, fabrication and erection of factory fabricated, bolted stainless steel tank systems.
- B. Strict adherence to the standards of design, fabrication, erection, product quality and long term (30 year minimum) performance, established in this specification will be required by the Owner and Owner's Representative.
- C. Manufacturers:
 - 1. Tarsco of T.F. Warren Group represented by Salt Creek Technologies Inc.

Elmhurst, IL

Phone: 630-530-2808

- 2. Tank Connection, Parsons, KS
- 3. American Structures, Inc.

Menomonie, WI Phone: 715-235-4225 www.ameristruc.com

D. The Owner's decision or judgment on any of the experience or qualification matters will be final, conclusive, and binding.

1.5 REFERENCES

A. Standards:

1. AWWA D103-09 Latest Edition: Factory Coated Bolted Steel Tanks for Water Storage.

ASTM A36: Standard Specification for Structural Steel
 ASTM A307: Specification for Carbon Steel Bolts
 ASTM A325: Specification for High Strength Bolts
 ASTM A123: Specification for Zinc Coating.

6. ASTM A153: Specification for Hardware Zinc Coating.

7. ASTM A570: Specification for Steel Sheets.

1.6 SUBMITTALS: Submit per General Conditions.

- A. Product Data: Submit manufacturer's product literature concerning stainless steel tanks coatings, sealants, gaskets, hardware.
- B. Shop Drawings: Submit complete shop and installation drawings stamped by the tank manufacturer's registered professional engineer including typical structural, panel and foundation attachment details, coating and material specifications, and complete installation instructions. Include structural design calculations as well as complete specifications for this application.
- C. Certifications: The manufacturer must certify by affidavit to the Owner and Contractor, jointly, that the bolted-steel aquaculture tank will meet every aspect of the requirements set forth in this specification.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Storage and handling of the materials shall conform to the manufacturer's recommendations and shall be done in such a manner as to prevent damage to any part of the work. Each tank kit will be supplied in wooden crates capable of being stored outdoors at the site and placed on the existing concrete floors for assembly.
- B. Tank materials shall not be delivered to the site sooner than four (4) months prior to the approved date for installation.

1.8 WARRANTY

- A. Contractor to provide a warranty regarding tank installation for a period of one year from the date of final acceptance.
- B. Tank manufacturer to provide a warranty regarding tank structure, material and installation workmanship for a period of one year from the date of final acceptance.
- C. Stainless steel tanks shall be warranted against corrosion for a period of 5 years from the date of final acceptance.
- D. Sealant manufacturer to provide a warranty for a period of one (1) year from the date of final acceptance.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Provide bolted steel tanks (some with watertight screened side overflow boxes) with the following design requirements:
 - 1. Nominal Diameter: as shown in the Drawings minus as much as 6 inches, plus as much as 0.05 ft..

- 3. Number of Panels: Not to exceed 20 panels/tank
- 4. Specific Gravity of Contents: 1.0 (freshwater)
- 5. Minimum yield strength of stainless steel plate and shapes shall be 31,000 psi.
- 6. Earthquake Design:
 - a. Seismic Design Category B
 - b. Seismic Importance Factor 1.0
- 7. Allowable Soil Bearing Capacity: 3,000 pounds per square foot
- 8. Foundation: See structural drawing.
- 9. Performance:
 - a. The tank structural design shall perform with the intended 36" inches +/- of compacted rock aggregate and concrete slab as well as the structural design requirements needed to correctly support the tank both empty and full.
- 11. Tank Wall Sections: Wall sections shall be type 304 or 316 stainless steel. The Owner's Representative will consider other stainless steel alloy types if the Manufacturer can demonstrate a minimum of 10 years of successful application in tank performance.
- 12. Panel Stiffeners: Panel stiffeners (if required) will be limited to two (2) intermediate stiffeners of bolted steel construction. Coordinate stiffener locations with plumbing and electrical equipment.
- 13. Structural Shapes:
 - a. Top and bottom rolled structural shapes shall be in accordance with AISC Manual of Steel Construction. Material shall be stainless steel meeting structural service requirements only below grade exterior structural shapes may be hot-dipped galvanized steel.
 - b. Foundation anchor bolt selection, interval spacing, and installation shall be the responsibility of the tank manufacturer. Stainless steel anchors will be used.
 - c. Tanks will be filled with water for testing prior to aggregate backfilling and shall pass leak test per ACI 350.1-10 due to having concrete floors and concrete drain sumps. The bolted steel walls and their connections to the concrete floor shall have zero visible leakage.
 - d. Tank structural anchoring and sealing should reflect appropriate manufacturer's installation for slab installation.
- 14. <u>All</u> tank assembly, bolting, sealing, use of sealant materials and anchoring shall be per Manufacturer's written instruction.

B. Bolt Fasteners

- 1. ASTM A490, ASTM A307, ASTM A325.
- 2. All bolts and fasteners shall be stainless steel.
- 3. Bolt heads shall be encapsulated up to the shank with black, high impact co-polymer.
- 4. All exterior exposed bolts, nuts or washers shall be covered with black polypropylene caps.
- 5. Lengths shall be selected to provide a neat and uniform appearance. Excessive threads extending beyond the nut after torquing will not be accepted.
- 6. Provide a minimum of four (4) splines on the underside of the bolt head at the shank to resist rotation during torquing.
- 7. Partially fill caps with sealant and manually push over exterior exposed fastener or use other manufacturers approved method for attachment of caps.
- 8. Threaded ends above grade shall be capped..

D. Sealants

1. All bolted connections shall incorporate air cured flexible sealant in compliance with AWWA D103, Section 2.10.2. Sealants shall have excellent adhesion to the coating, low shrinkage, and minimum 20-year life to exterior exposure. Sealants shall be provided by the tank manufacturer and must be certified for use in immersion service. Sealants shall be applied in a neat workmanship manner and excess material shall be carefully removed.

E. Tank Finish

1. Stainless steel tank walls shall have a 2B matte finish.

F. Geotextile Fabric: (see also Section 02271)

1. The portion of the stainless steel tank that is below grade shall be covered with geotextile fabric prior to placement of backfill. Fabric shall be placed at ground level and extend past the base of the stainless steel tank, protecting the tank surface from the abrasive backfill.

PART 3 - EXECUTION

3.1 TANK ERECTION

- A. Tank erection shall be supervised and performed by a factory authorized field representative of the tank manufacturer with an experienced assembly crew.
- B. Field erection of bolted steel tank shall be in strict accordance with the procedures outlined in the manufacturer's erection manual.
- C. Particular care shall be exercised in handling and bolting of the tank plates and members to avoid abrasion or scratching of the surface.
- D. Prior to liquid test, all surface areas shall be inspected by the Owner's Representative.
- E. The Owner's Representative and Owner shall retain the right to reject panels with excessive damage.
- F. All excess sealants and concrete repair compounds shall be fully cleaned and removed from tank interior surfaces.
- G. Selection and application of all sealants, gaskets, and/or grouts required to make the tanks function in their intended application as depicted in the project drawings and this specification will be the responsibility of the tank manufacturer and authorized installer.

3.2 TESTING

- A. Prior to placement of Geotextile Fabric and Backfill, the tank shall be filled with water to overflow level to check water tightness. All leaks shall be repaired by the Tank Installer and Contractor in accordance with the manufacturer's recommendations.
- B. Coordinate acquisition of test water and disposal of test water with the Hatchery Manager.
- C. Placement of Geotextile Fabric and backfill shall occur only after tank installation approval by the Owner's Representative.

3.3 CLEANING

A. Wash thoroughly using clean water. Do not use chemicals or harsh abrasives.

END OF SECTION

SECTION 32 31 13

CHAIN LINK FENCE AND GATES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Chain link fencing and gates.
- B. Related Specification Sections include but are not necessarily limited to:
 - Section 31 23 00 Earthwork.

1.2 QUALITY ASSURANCE

- A. Referenced Standards:
 - 1. ASTM International (ASTM):
 - a. A153/A153M, Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
 - b. A392, Standard Specification for Zinc-Coated Steel Chain-Link Fence Fabric.
 - A824, Standard Specification for Metallic-Coated Steel Marcelled Tension Wire for Use with Chain-Link Fence.
 - d. F552, Standard Terminology Relating to Chain Link Fencing.
 - e. F567, Standard Practice for Installation of Chain-Link Fence.
 - f. F626, Standard Specification for Fence Fittings.
 - g. F900, Standard Specification for Industrial and Commercial Steel Swing Gates.
 - h. F1043, Standard Specification for Strength and Protective Coatings on Steel Industrial Fence Framework.
 - F1083, Standard Specification for Pipe, Steel, Hot-Dipped Zinc-Coated (Galvanized)
 Welded, for Fence Structures.
 - 2. American Welding Society (AWS).
 - 3. National Fire Protection Association (NFPA):
 - a. NFPA 70. National Electrical Code (NEC).
 - 4. Underwriters Laboratories, Inc. (UL).
- B. Qualifications:
 - 1. Installer bonded and licensed in the Project state.
 - 2. Installer shall have a minimum two years experience installing similar fencing.
 - 3. Utilize only AWS certified welders.
 - 4. Electric gate operators to be UL listed.
 - 5. Grounding by an electrician licensed in Project state.

1.3 DEFINITIONS

- A. See ASTM F552.
- B. NPS: Nominal pipe size, in inches.
- C. Installer or Applicator:
 - 1. Installer or applicator is the person actually installing or applying the product in the field at the Project site.
 - 2. Installer and applicator are synonymous.

1.4 SUBMITTALS

- A. Shop Drawings:
 - 1. Product technical data including:
 - a. Acknowledgement that products submitted meet requirements of standards referenced.
 - b. Manufacturer's installation instructions.

- Scaled plan layout showing spacing of components, accessories, fittings, and post anchorage.
- 3. Mill certificates.
- 4. Source quality control test results.
- 5. Automatic gate system:
 - a. Electrical circuitry and control wiring.
 - b. Intercom system.
 - c. Detector loop layout.
 - d. Locking plan.
 - e. Method of installation of detector loop.
 - f. Sealant material for detector loops.

PART 2 - PRODUCTS

2.1 COMPONENTS

- A. Chain Link Fabric:
 - 1. Fabric type:
 - a. ASTM A392 zinc-coated steel:
 - 1) Coated before weaving, 2.0 oz/SQFT.
 - b. PVC-coated steel:
 - 1) ASTM F668, Class 2B.
 - 2) Galvanized core wire, ASTM A641, Class 3.
 - 2. Wire gage:
 - a. Oxygen Pad gage: 6.
 - b. Bird Netting gage: 9
 - 3. Mesh size:
 - a. Oxygen Pad: 2 inches.
 - b. Bird Netting: 1 inch.
 - 4. Selvage treatment:
 - a. Top: Twisted and barbed.
 - b. Bottom: Knuckled.
- B. Concrete:
 - 1. ASTM C150 Type I.
 - 2. 1 inches maximum size aggregate (ASTM C33).
 - 3. Clean water.
 - 4. Minimum 28-day compressive strength of 2500 psi.
 - 5. Not less than four sacks of cement per cubic yard.
 - 6. 3 inches minimum slump.
 - 7. 2 to 4% entrained air.
- C. Line Post:
 - 1. ASTM F1083 pipe:
 - a. Schedule 40, NPS 2.
- D. Corner or Terminal Posts:
 - 1. ASTM F1083 pipe:
 - a. Schedule 40, NPS 2-1/2.
- E. Brace and Rails:
 - 1. ASTM F1083 pipe:
 - a. Schedule 40, NPS 1-1/4.
- F. Tension Wire:
 - 1. Top and bottom of fabric:
 - a. ASTM A824, galvanized steel, Class 3.

- G. Fence Fittings (Post and Line Caps, Rail and Brace Ends, Sleeves-Top Rail, Tie Wires and Clips, Tension and Brace Bands, Tension Bars, Truss Rods):
 - 1. ASTM F626.
- H. Swing Gate:
 - 1. ASTM F900.
 - 2. Materials as specified for fence framework and fabric.
 - 3. Hardware:
 - a. Galvanized per ASTM A153/A153M.
 - b. Hinges to permit 180 degrees inward gate opening.

2.2 SOURCE QUALITY CONTROL

- A. Test related fence construction materials to meet the following standards:
 - 1. Posts and rails: ASTM F1043, Heavy Industrial.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in accordance with:
 - 1. Manufacturer's instructions.
 - 2. Lines and grades shown on Drawings.
 - 3. ASTM F567.
 - B. Do not start fence installation before final grading is complete and finish elevations are established.
 - C. Drill holes in firm, undisturbed or compacted soil.
 - Place fence with bottom edge of fabric at maximum clearance above grade, as shown on Drawings.
 - 1. Correct minor irregularities in earth to maintain maximum clearance.
 - E. Space line posts at equal intervals not exceeding 10 feet on-center.
 - F. Provide post braces for each gate, corner, pull and terminal post and first adjacent line post.
 - G. Install tension bars full height of fabric.
 - H. Rails:
 - 1. Fit rails with expansion couplings of outside sleeve type.
 - 2. Rails continuous for outside sleeve type for full length of fence.
 - I. Provide expansion couplings in top rails at not more than 20 feet intervals.
 - J. Anchor top rails to main posts with appropriate wrought or malleable fittings.
 - K. Install bracing assemblies at all end and gate posts, as well as side, corner, and pull posts.
 - 1. Locate compression members at mid-height of fabric.
 - 2. Extend diagonal tension members from compression members to bases of posts.
 - 3. Install so that posts are plumb when under correct tension.
 - L. Pull fabric taut and secure to posts and rails.
 - 1. Secure so that fabric remains in tension after pulling force is released.
 - 2. Secure to posts at not over 15 inches on-center, and to rails at not over 24 inches on-center, and to tension wire at not over 24 inches on-center.
 - 3. Use U-shaped wire conforming to diameter of pipe to which attached, clasping pipe and fabric firmly with ends twisted at least two full turns.
 - 4. Bend ends of wire to minimize hazards to persons or clothing.
 - M. Install post top at each post.

N. Gates:

- 1. Construct with fittings or by welding.
- 2. Provide rigid, weatherproof joints.
- 3. Assure right, non-sagging, non-twisting gate.
- 4. Coat welds with rust preventive paint, color to match pipe.
- O. Install electric gate operator in accordance with NFPA 70.

END OF SECTION