

Addendum #2

Directorate of Facilities Engineering

20 October 2021

This Addendum modifies, amends, and supplements designated parts of the Contract Documents, Specifications and Drawings for:

National Guard Vehicle Maintenance Shop Addition/Alteration, Project Number 230139-D, BGS Project Number 3276, Bid Number 22-012.

It shall be the responsibility of the Contractor to notify all Subcontractors and Suppliers for various portions of the work of any changes or modifications contained in this Addendum.

Clarification Items:

1. **Question #1:** How many speed bridge and trolley motors?
Answer: The motors shall be VFD.
2. **Question #2:** Are the motors variable-speed?
Answer: Yes, VFD's are required for trolley and hoist motors.
3. **Question #3:** What is the Duty Cycle of the crane? (Class C is typical)?
Answer: Class C.
4. **Question #4:** Are the crane rails that are attached to the beams part of the alternate or base bid?
Answer: The Contractor shall supply and attach all structural supporting members. The Crane Rail System shall be furnished and installed as part of the ABI #2.
5. **Question #5:** Is electrification part of the alternate or base bid?
Answer: Electrical for crane shall be included in the base bid. See E 401 keyed note 14, and E602 electrical schedule. Service feed and disconnects for the crane shall be included in ABI 2.
6. **Question #6:** Do the windows need to have the following detail 2.3 item H on the aluminum window specifications:
 - a. Windborne-Debris Resistance: Capable of resisting impact from windborne debris based on?
 - b. Testing glazed windows identical to those specified, according to ASTM E 1886?
 - c. And requirements of authorities having jurisdiction?**Answer:** Yes, this is required.
7. **Question #7:** What voltage power will be used to supply the crane? (460,230 208). Also, please confirm it's 3 phase power?
Answer: 208V, 3-phase.
8. **Question #8:** Please provide height and shape for the site lighting pole for fixture AA?
Answer: 20' round aluminum pole rated for wind load with concrete base (see civil for base detail). Provide black finish.

9. **Question #9:** Current market conditions prevent many of our vendors and subcontractors from guaranteeing their materials pricing until time of delivery. Please issue an escalation clause that may be used in such events?
Answer: Due to Funding constraints the MEARNNG does not carry escalation clauses.
10. **Question #10:** Plan M-505 has a note saying the existing propane tank should be inspected and replaced if needed. Can you set an allowance for replacement of the existing underground propane storage tank? Or would you like all bidders to carry that cost whether it is necessary or not?
Answer: The existing propane tank will not be replaced or inspected.
11. **Question #11:** In regards to the insulated metal wall panel all that is referenced is to match existing? Any idea what & who's panel is on the existing building?" Is the manufacturer and any other information available regarding the insulated metal panels?
Answer: Kingspan Insulated Metal Panel, see attached Metal Wall Panel - Information Sheet #1.
12. **Question #12:** Addendum #1, Question #4. In accordance with Section 01-00-00, 3.04 B States: "Owner will appoint and employ services of independent firm to perform testing, adjusting, and balancing. The Contractor shall pay for services." Please provide us with name of independent firm so Contractors may obtain a quote for their services or set an allowance.
Answer: REVISED, The Contractor shall provide an independent firm to perform testing, adjusting, and balancing in accordance with Specification 230593 - Testing, Adjusting, And Balancing For Mechanical Systems.

Specification Items:

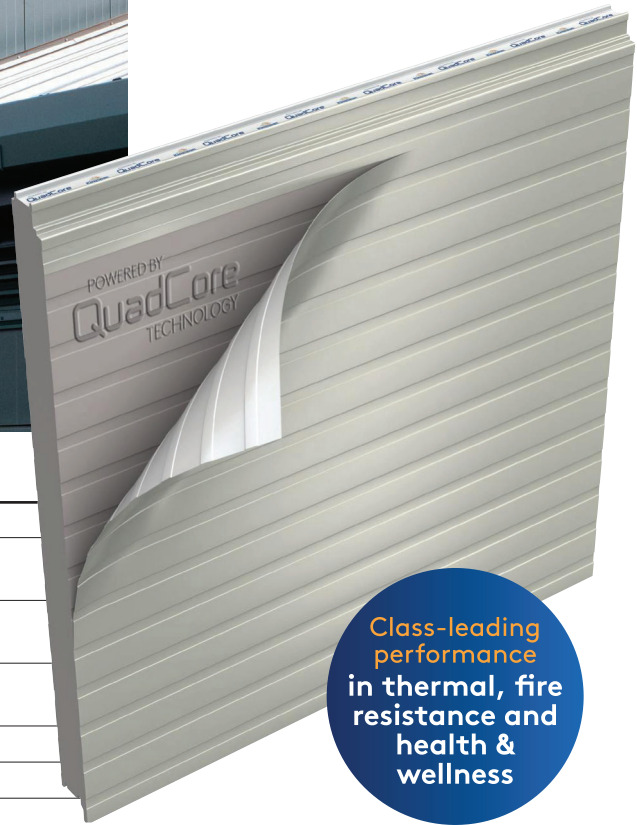
1. Replace Existing Table Of Contents, pages 1 through 6 with enclosed revised Table Of Contents, pages 1 through 6. Specification 14 63 00 – Bridge Cranes, has been added to the Table Of Contents.
2. Replace Section 00 41 13 Contractor Bid Form, page 4 of 4 with enclosed revised Section 00 41 13 Contractor Bid Form, page 4 of 4. Addendum #1 is noted on page 4 of 4.
3. Replace Section 00 52 13 Construction Contract, page 3 of 4 with enclosed revised Section 00 52 13 Construction Contract page 3 of 4. Addendum #1 is noted on page 3 of 4.
4. Insert Section 14 63 00 – Bridge Cranes, page 1 through 13.

Drawing Items:

1. Replace Drawing Sheet E-401, with enclosed revised Drawing Sheet E-401. Bridge Crane information added.
2. Replace Drawing Sheet E-602, with enclosed revised Drawing Sheet E-602. Bridge Crane information added.

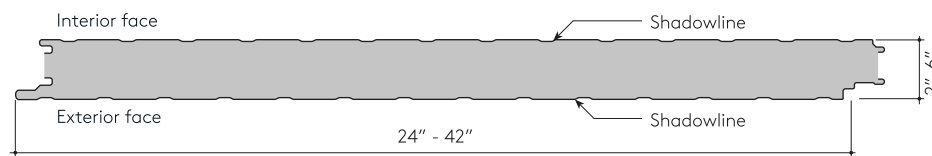
KS Shadowline Data Sheet

Insulated Wall Panel System



Product Specification

Insulation core:	QuadCore Technology
Profile:	Exterior: Shadowline Interior: Shadowline
Embossing:	Exterior: Stucco or non-embossed Interior: Stucco or non-embossed
Gauge:	Exterior: 26, 24, 22 ga Interior: 26, 24, 22 ga
Width:	24", 30", 36", 42"
Thickness:	2", 2.5", 3", 4", 5", 6"
Length:	8' - 53'
Reveal option:	Vertical: 1/8" Horizontal: 1/8" or 3/8"
Orientation:	Vertical or horizontal
Post fabrication:	Trimless ends, folded corners
R-value:	8 per inch per ASTM C518 @ 75°F



Applications

Shadowline high performance wall systems deliver an attractive and affordable panel choice. Shadowline panels, horizontally or vertically applied, use a patented double seal integrated joint. Standard reveals are 1/8" for vertical applications, and 3/8" for horizontal applications.

Shadowline panels are suitable for new and retrofit applications across the cold storage, commercial and industrial market sectors.

Design Features

The foamed-in-place manufacturing process produces superior panels of consistent high quality that arrive to site ready for quick and easy installation, saving up to 50% in on-site construction time.

Panels are available with optional factory-caulked side joints to save erection labor (not available for cold storage applications).

Customer Options

Kingspan offers a full spectrum of vibrant colors for every color scheme. The high performance coatings provide long-life protection, color and gloss retention. Custom color matching is available to meet individual building designs and creative freedom.



TABLE OF CONTENTS

DIVISION 00 - PROCUREMENT AND CONTRACTING REQUIREMENTS

INTRODUCTORY INFORMATION

00 01 10 TABLE OF CONTENTS

PROCUREMENT REQUIREMENTS

00 11 13 NOTICE TO CONTRACTORS
00 21 13 INSTRUCTIONS TO BIDDERS
00 41 13 CONTRACTOR BID FORM
00 43 13 CONTRACTOR BID BOND

CONTRACTING REQUIREMENTS

00 52 13 CONTRACT AGREEMENT
00 61 13.13 CONTRACTOR PERFORMANCE BOND
00 61 13.16 CONTRACTOR PAYMENT BOND
00 63 63 CHANGE ORDER FORM
00 63 63.01 CHANGE ORDER FORM – LIST OF ITEMS
00 71 00 CONTRACTING DEFINITIONS
00 72 13 GENERAL CONDITIONS
00 73 00 SPECIAL CONDITIONS STATE CONTRACTS
00 73 46 WAGE DETERMINATION

DIVISION 01 - GENERAL REQUIREMENTS

01 00 00 ADMINISTRATIVE PROVISIONS
01 31 00 PROJECT MANAGEMENT AND COORDINATION
01 35 43 ENVIRONMENTAL PROTECTION
01 40 00 QUALITY REQUIREMENTS
01 73 29 CUT AND PATCHING
01 91 13 GENERAL COMMISSIONING REQUIREMENTS

DIVISION 02 – EXISTING CONDITIONS

024119 SELECTIVE DEMOLITION

DIVISION 03 - CONCRETE

033000 CAST-IN-PLACE CONCRETE

DIVISION 04 - MASONRY

042200 CONCRETE UNIT MASONRY
042613 MASONRY VENEER

DIVISION 05 - METALS

051200 STRUCTURAL STEEL
052100 STEEL JOISTS
053100 STEEL DECK

054000 COLD-FORMED METAL FRAMING
055000 METAL FABRICATIONS

DIVISION 06 - WOOD, PLASTICS, AND COMPOSITES

061050 MISCELLANEOUS CARPENTRY

DIVISION 07 - THERMAL AND MOISTURE PROTECTION

072100 THERMAL INSULATION
072750 WEATHER BARRIERS
074213.19 INSULATED METAL WALL PANELS
075323 ETHYLENE-PROPYLENE-DIENE-MONOMER (EPDM) ROOFING
076200 SHEET METAL FLASHING AND TRIM
077100 MANUFACTURED ROOF SPECIALTIES
077200 ROOF ACCESSORIES
078443 JOINT FIRESTOPPING
079200 JOINT SEALANTS
079210 ACOUSTICAL JOINT SEALANTS
079500 EXPANSION CONTROL

DIVISION 08 - OPENINGS

081000 HOLLOW METAL DOORS AND FRAMES
083310 OVERHEAD COILING DOORS
085113 ALUMINUM WINDOWS
087100 DOOR HARDWARE
088000 GLAZING

DIVISION 09 - FINISHES

096519 RESILIENT TILE FLOORING
096530 RESILIENT WALL BASE AND ACCESSORIES
099110 EXTERIOR PAINTING
099120 INTERIOR PAINTING
099600 HIGH-PERFORMANCE COATINGS

DIVISION 10 - SPECIALTIES

104320 SIGNAGE

DIVISION 14 - CONVEYING EQUIPMENT

146300 BRIDGE CRANES

DIVISION 21 - FIRE SUPPRESSION

211313 WET-PIPE SPRINKLER SYSTEMS
213113 ELECTRIC-DRIVE, CENTRIFUGAL FIRE PUMPS
213413 PRESSURE-MAINTENANCE PUMPS

DIVISION 22 - PLUMBING

220500 COMMON WORK RESULTS FOR PLUMBING
220519 METERS AND GAGES FOR PLUMBING PIPING
220523 GENERAL-DUTY VALVES FOR PLUMBING PIPING
220529 HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

220553	IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT
220700	PLUMBING INSULATION
221116	DOMESTIC WATER PIPING
221119	DOMESTIC WATER PIPING SPECIALTIES
221313	FACILITY SANITARY SEWERS
221316	SANITARY WASTE AND VENT PIPING
221319	SANITARY WASTE PIPING SPECIALTIES
221319.13	SANITARY DRAINS
221413	FACILITY STORM DRAINAGE PIPING
221423	STORM DRAINAGE PIPING SPECIALTIES
221513	GENERAL-SERVICE COMPRESSED AIR PIPING
221519	GENERAL-SERVICE PACKAGED AIR COMPRESSORS AND RECEIVERS
224000	PLUMBING FIXTURES
224500	EMERGENCY PLUMBING FIXTURES

DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)

230500	COMMON WORK RESULTS FOR HVAC
230513	COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT
230519	METERS AND GAGES FOR HVAC PIPING
230523	GENERAL DUTY VALVES FOR HVAC PIPING
230529	HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT
230548	VIBRATION AND SEISMIC CONTROLS FOR HVAC
230553	IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT
230593	TESTING, ADJUSTING, AND BALANCING
230713	DUCT INSULATION
230719	HVAC PIPING INSULATION
230800	COMMISSIONING OF HVAC
230900	NIAGARA N4 PLATFORM REQUIREMENTS FOR HVAC
231126	FACILITY LIQUEFIED-PETROLEUM GAS PIPING
232113	HYDRONIC PIPING
232116	HYDRONIC PIPING SPECIALTIES
232123	HYDRONIC PUMPS
233113	METAL DUCTS
233300	AIR DUCT ACCESSORIES
235216	CONDENSING BOILERS
235513.16	GAS-FIRED DUCT HEATERS
236000	GAS-ENGINE-DRIVEN COGENERATION MODULE
237200	AIR-TO-AIR ENERGY RECOVERY EQUIPMENT
238316	RADIANT-HEATING HYDRONIC PIPING

DIVISION 26 - ELECTRICAL

260001	MEARNG CONDUIT AND JUNCTION BOX COLOR CODING
260500	COMMON WORK RESULTS FOR ELECTRICAL
260526	GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
260533	RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS
260553	IDENTIFICATION FOR ELECTRICAL SYSTEMS
262416	PANELBOARDS
262726	WIRING DEVICES
262816	ENCLOSED SWITCHES AND CIRCUIT BREAKERS

262933	CONTROLLERS FOR FIRE PUMP DRIVERS
263213.16	GAS-ENGINE-DRIVEN GENERATOR SETS
265119	LED INTERIOR LIGHTING
265219	EMERGENCY AND EXIT LIGHTING

DIVISION 28 - ELECTRONIC SAFETY AND SECURITY

284621.11	ADDRESSABLE FIRE-ALARM SYSTEMS
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DIVISION 31 - EARTHWORK

312000	EARTH MOVING
Attachment	#1 - R.W. GILLESPIE & ASSOCIATES, INC. - REVISED REPORT OF GEOTECHNICAL EVALUATION

DIVISION 32 - EXTERIOR IMPROVEMENTS

321216	ASPHALT PAVING
323113	CHAIN LINK FENCIES AND GATES

DRAWINGS:

G-001	COVER SHEET	1
G-002	DRAWING INDEX	2
AP-101	PROJECT PHASING	3
LS-001	LIFE SAFETY CODE REVIEW	4
LS-101	LIFE SAFETY PLAN AND NOTES	5
C-001	CIVIL GENERAL NOTES AND ABBREVIATIONS	6
C-101	EXISTING CONDITIONS AND DEMOLITION PLAN	7
C-102	SITE LAYOUT PLAN	8
C-103	UTILITY PLAN	9
C-104	GRADING AND DRAINAGE PLAN	10
C-301	SANITARY SEWER PLAN & PROFILE	11
C-501	EROSION AND SEDIMENTATION CONTROL NOTES	12
C-502	EROSION AND SEDIMENTATION CONTROL DETAILS	13
C-503	CONSTRUCTION DETAILS	14
C-504	CONSTRUCTION DETAILS	15
C-505	CONSTRUCTION DETAILS	16
C-506	CONSTRUCTION DETAILS	17
S-001	FOUNDATION GENERAL NOTES	18
S-002	STRUCTURAL NOTES	19
S-003	STRUCTURAL CONCRETE SCHEDULE OF TESTS AND INSPECTIONS	20
S-101	FOUNDATION PLAN	21
S-102	SLAB PLAN AND CRANE RAIL FRAMING PLAN	22
S-103	ROOF FRAMING PLAN	23
S-201	FRAMING ELEVATIONS	24
S-202	FRAMING ELEVATIONS	25
S-301	STRUCTURAL SECTIONS	26
S-501	TYPICAL FOUNDATION DETAILS	27
S-502	FOUNDATION SECTIONS AND DETAILS	28
S-503	FOUNDATION SECTIONS AND DETAILS	29

S-504	FOUNDATION SECTIONS AND DETAILS	30
S-510	STRUCTURAL SECTIONS AND DETAILS	31
S-511	STRUCTURAL SECTIONS AND DETAILS	32
S-512	STRUCTURAL SECTIONS AND DETAILS	33
S-513	STRUCTURAL SECTIONS AND DETAILS	34
S-514	STRUCTURAL SECTIONS AND DETAILS	35
S-601	COLUMN SCHEDULE	36
A-001	GENERAL NOTES	37
A-002	TYPICAL ACCESSIBILITY CLEARANCES	38
A-003	SIGNAGE MOUNTING HEIGHTS	39
AD-101	DEMOLITION PLAN	40
AD-102	ROOF DEMOLITION PLAN	41
AD-201	DEMOLITION ELEVATIONS	42
A-101	FLOOR PLAN	43
A-102	ROOF PLAN	44
A-111	REFLECTED CEILING PLAN	45
A-201	BUILDING ELEVATIONS	46
A-202	BUILDING ELEVATIONS	47
A-301	BUILDING SECTIONS	48
A-302	WALL SECTIONS	49
A-401	ENLARGED MAINTENANCE BAY PLAN	50
A-501	PLAN DETAILS	51
A-502	ROOF DETAILS	52
A-503	ROOF DETAILS	53
A-504	MISC. DETAILS	54
A-601	ROOM FINISH SCHEDULE	55
A-602	WINDOW, DOOR AND FRAME ELEVATIONS AND SCHEDULES	56
A-603	WINDOW AND DOOR DETAILS	57
A-604	DOOR DETAILS	58
M-001	MECHANICAL NOTES, ABBREVIATIONS, AND LEGENDS	59
M-101	FIRST FLOOR DUCTWORK PLAN	60
M-102	FIRST FLOOR PIPING PLAN	61
M-103	MECHANICAL ROOF PLAN	62
M-401	DUCTWORK PARTIAL PLANS	63
M-402	PIPING PARTIAL PLANS	64
M-501	MECHANICAL DETAILS	65
M-502	MECHANICAL DETAILS	66
M-503	MECHANICAL DETAILS	67
M-504	MECHANICAL DETAILS	68
M-505	MECHANICAL PROPANE PIPING DIAGRAM	69
M-506	MECHANICAL DIAGRAMS AND SEQUENCE OF OPERATIONS	70
M-507	MECHANICAL POINTS LISTS AND SEQUENCE OF OPERATIONS	71
M-601	MECHANICAL SCHEDULES	72
M-602	MECHANICAL SCHEDULES	73
P-001	PLUMBING NOTES, ABBREVIATIONS, AND LEGENDS	74

P-101	FIRST FLOOR DOMESTIC WATER AND COMPRESSED AIR PLAN	75
P-102	FIRST FLOOR STORM DRAIN PLAN	76
P-103	SANITARY VENT AND ROOF DRAIN PLAN	77
P-501	PLUMBING DETAILS	78
P-502	PLUMBING DETAILS	79
P-601	PLUMBING SCHEDULES	80
FP-001	FIRE PROTECTION NOTES, ABBREVIATIONS, AND LEGENDS	81
FP-101	FIRE PROTECTION PLAN	82
FP-501	FIRE PROTECTION PUMP DETAILS	83
FA-001	FIRE ALARM PLAN	84
FA-002	FIRE ALARM NOTES	85
FA-101	FIRE ALARM PLAN	86
E-001	LEGENDS AND GENERAL NOTES	87
ES-101	ELECTRICAL SITE PLAN	88
ED-101	VEHICLE BAY #1 ELECTRICAL DEMO PLAN	89
E-101	FIRST FLOOR ELECTRICAL PLAN	90
E-401	ELECTRICAL POWER PARTIAL PLAN	91
E-402	ELECTRICAL POWER PARTIAL PLAN	92
E-403	ELECTRICAL LIGHTING PARTIAL PLAN	93
E-501	ELECTRICAL ONE LINE	94
E-502	ELECTRICAL DIAGRAMS & DETAILS	95
E-601	ELECTRICAL SCHEDULES	96
E-602	ELECTRICAL SCHEDULES	97

00 41 13
Contractor Bid Form

4. The Bidder acknowledges receipt of the following addenda to the specifications and drawings:

Addendum No. <u># 1</u> Dated: <u>13 Oct. 2021</u>	Addendum No. _____ Dated: _____
Addendum No. <u># 2</u> Dated: <u>20 Oct. 2021</u>	Addendum No. _____ Dated: _____
Addendum No. _____ Dated: _____	Addendum No. _____ Dated: _____
Addendum No. _____ Dated: _____	Addendum No. _____ Dated: _____

5. Bid security *is required* on this project.

If noted above as required, the Bidder shall include with this bid form a satisfactory Bid Bond (section 00 43 13) or a certified or cashier's check for 5% of the bid amount with this completed bid form submitted to the Owner.

6. Filed Sub-bids *are not required* on this project.

If noted above as required, the Bidder shall include with this bid form a list of each Filed Sub-bidder selected by the Bidder on the form provided (section 00 41 13F).

ARTICLE 5 OWNER'S RESPONSIBILITIES

5.1 The Owner shall provide full information about the objectives, schedule, constraints and existing conditions of the project. The Owner has established a budget with reasonable contingencies that meets the project requirements.

5.2 By signing this contract, the Owner attests that all State of Maine procurement requirements for this contract have been met, including the solicitation of competitive bids.

ARTICLE 6 INSTRUMENTS OF SERVICE

6.1 The Contractor's use of the drawings, specifications and other documents known as the Consultant's Instruments of Service is limited to the execution of the Contractor's scope of work of this project unless the Contractor receives the written consent of the Owner and Consultant for use elsewhere.

ARTICLE 7 MISCELLANEOUS PROVISIONS

7.1 This Contract shall be governed by the laws of the State of Maine.

7.2 The Owner and Contractor, respectively, bind themselves, their partners, successors, assigns and legal representatives to this Contract. Neither party to this Contract shall assign the Contract as a whole without written consent of the other party, which consent the Owner may withhold without cause.

7.3 Notwithstanding any other provision of this Agreement, if the Owner does not receive sufficient funds to fund this Agreement or funds are de-appropriated, or if the Owner does not receive legal authority from the Maine State Legislature or Maine Courts to expend funds intended for this Agreement, then the Owner is not obligated to make payment under this Agreement; provided, however, the Owner shall be obligated to pay for services satisfactorily performed prior to any such non-appropriation in accordance with the termination provisions of this Agreement. The Owner shall timely notify the Contractor of any non-appropriation and the effective date of the non-appropriation.

ARTICLE 8 CONTRACT DOCUMENTS

8.1 The General Conditions of the contract, instructions to bidders, bid form, Special Provisions, the written specifications and the drawings, and any Addenda, together with this agreement, form the contract. Each element is as fully a part of the Contract as if hereto attached or herein repeated.

8.2 Specifications: **21 September 2021**

8.3 Drawings: **22 September 2021**

8.4 Addenda: **Addendum #1 - Dated 13 October 2021**
Addendum #2 - Dated 20 October 2021

SECTION 14 63 00 – BRIDGE CRANES

PART 1 - GENERAL

1.1 SUMMARY

A. Related Documents:

1. Drawings and general provisions of the Subcontract apply to this Section.
2. Review these documents for coordination with additional requirements and information that apply to work under this Section.

B. Section Includes:

1. The contractor shall provide all materials, labor, equipment, and services required to fabricate and install a 15-ton Single Girder, double girder or monobox crane system with a 42'-5" Runway Rail and Conductor Bar.
2. The crane system shall include bridge, trolley, hoist, power and control circuit conductors, safety and control mechanisms, and all other parts and services as defined in this specification. The crane system shall be installed on the runway girders detailed on the contract drawings. Coordinate bridge girder and rail information with the steel fabricator. In addition to material and equipment specified, the Contractor shall provide incidental materials to effect a complete installation.

1.2 REFERENCES

A. General:

1. The following documents form part of the Specifications to the extent stated. Where differences exist between codes and standards, the one affording the greatest protection shall apply.
2. Unless otherwise noted, the referenced standard edition is the current one at the time of commencement of the Work.

B. American National Standards Institute (ANSI):

Current edition of the following:

- | | | |
|----|-------------|--|
| 1. | ANSI B15.1 | Safety Standard for Mechanical Power Transmission Apparatus |
| 2. | ASME B30.2 | Overhead and Gantry Cranes |
| 3. | ASME B30.10 | Hooks |
| 4. | ASME B30.19 | Cableways |
| 5. | ASME HST-1M | Performance Standards for Electric Chain Hoists |
| 6. | ASME HST-4M | Performance Standards for Overhead Electric Wire Rope Hoists |
| 7. | ASME NOG-1* | Rules for Construction of Overhead and Gantry Cranes |
| 8. | ASME NUM-1 | Rules for Construction of Cranes, Monorails, and Hoists |

* The requirements of this standard are intended to apply to nuclear facilities but shall be applicable to the FMS#2 Maintenance Bay Phase 2.

C. AWS – American Welding Society:

1. AWS D1.1 - 2010 Structural Welding Code

2. AWS D14.1 – 2005 Specifications for Welding Industrial and Mill Cranes, Current Edition
 - D. NFPA 70 - 2017 National Electric Code
 - E. Crane Manufacturer's Association of America:
 1. Specifications for Electric Overhead Traveling Cranes - CMAA Specification Number 70 Class C Duty.
 - F. 29 CFR 1910, Subpart N, OSHA General Industry Standards, Materials Handling and Storage Subpart.
 - G. 29 CFR 1926, Subpart H, OSHA Construction Standards, Materials Handling, Storage, Use, and Disposal Subpart
 - H. 29 CFR 1926, Subpart N, OSHA Construction Standards, Cranes, Derricks, Hoists, Elevators, and Conveyors Subpart.
 - I. American Institute of Steel Construction, The Manual of Steel Construction, latest edition
- 1.3 DEFINITIONS
- A. Terms used in this specification shall be used as in the Definitions of ANSI/ASME B30.2 - 1996 Overhead and Gantry Cranes.
 - B. The Maine Army National Guard shall be referred to herein as "ME ARNG".
- 1.4 PERFORMANCE REQUIREMENTS
- A. Vertical Impact: An impact allowance shall be included in design calculations for carriers (trolleys) and cranes as prescribed by CMAA Specification Number 70.
- 1.5 SUBMITTALS
- A. Pre-Construction Submittals:
 1. Submit complete shop drawings for all equipment prior to ordering or fabrication. No deviations from the submittals as approved shall be permitted and any materials purchased prior to approval shall be at the sole risk of the Contractor.
 2. All information shall include a Table of Contents and be indexed and tabbed with reference to the specific section of the specification. If catalog cut sheets or published materials include information not applicable to the item furnished, the Contractor shall rule out all superfluous data. Indicate all options or accessories to be provided and cross out or strike through those not to be provided. Indicate part numbers to be ordered with all options.
 3. Administrative Data: Submit name, address and telephone number of the local representative; a general sales and engineering bulletin covering the full line of products manufactured; a certification that the line of products proposed for this contract have been in continuous and successful use for not less than 5 years; general catalog information covering the characteristics of the systems proposed for this contract; and a statement that the

components and the systems proposed will be maintained and supported by the manufacturer for parts and service for not less than 10 years.

4. Shop Drawings and Calculations: Submit all drawings required for the construction of the system which are in addition to the subcontract drawings. Shop drawings shall be to scale and fully dimensioned and shall provide sufficient detail to clearly indicate the arrangement of equipment and its components. The drawings shall show plan, elevation and sectional views along with all other pertinent data.
 5. Submit structural calculations for the bridge. Shop drawings and calculations shall be signed by a Maine Registered Professional Engineer.
 6. Product Data: Submit technical product specification sheets for each system component and device which include all data needed to prove compliance with this specification. Clearly indicate the exact model of each component to be provided.
 7. Mill Test Reports: Submit mill test reports for the bridge.
 8. Inspection and Rated Load Test Reports: Submit inspection reports and operational and rated load test reports in accordance with ANSI B30.2.
 9. Manufacturer's Installation Instructions: Submit for all components being provided under this section.
 10. Paint: Submit a complete list of manufacturers and products required throughout the work. Submit manufacturer's specifications for each product, including product description, features, composition, specifications, special surface preparation procedures, substrate conditions requiring special attention, and recommended method of application. Include the manufacturer's recommended dry mil thickness for each coat of each scheduled finish.
 11. Manufacturer's Directions: Follow manufacturer's directions covering items not shown on the drawings or specified herein. Manufacturer's directions do not take precedence over the Subcontract drawings and specifications. Where these are in conflict with the drawings and specifications, notify the Contracting Officer for clarification before installing the work.
- B. Pre-Commissioning Submittals:
1. Operator's manuals: Submit for the specific crane furnished.
 2. Testing Procedure: Submit a testing procedure to be used to verify compliance with this specification.
 3. Crane rail survey report demonstrating adherence to CMAA Specification Number 70
- C. Project Record Documents:
1. The subcontract drawings shall be submitted with the Contractors' markings which record the installed conditions or "as-builts". Show actual locations of all system components and affected equipment.
 2. Submit all electronic files developed for this project including shop drawings, operator's manuals, and test procedures.
 3. Submit the crane certification documentation.
- D. Operating and Maintenance Data:
1. Include a project information sheet including project name, building(s), and Contractor contact information. Include name, address, and phone number of the service representative to be called in the event of equipment failure. Include a Statement of Guarantee including date of termination.
 2. Include operation and maintenance documentation for all equipment and devices, including the bridge, trolley, hoist, power and control circuit conductors, safety and control mechanisms, and all other parts and services as defined in this specification. Documentation shall include manufacturer's model number, manufacturer's installation instructions, frequency of inspection, recommended cleaning methods and materials, testing methods, and

calibration tolerances. In the event such manuals are not obtainable from the manufacturer, it shall be the responsibility of the Contractor to compile and include them. Advertising brochures shall not be used in lieu of the required technical manuals.

3. The maintenance and operating manuals shall include key component breakaway pictures for ease of parts ordering, catalog cut pages, part numbers, and sub-assembly details.
4. Include copies of all testing forms completed for this project.

E. Warranty Period

1. Submit written reports on each service or inspection to the Contracting Officer during the warranty period.
2. During the warranty period, all copies of the drawings and manuals shall be updated to include all changes which were required to solve problems covered by the warranty.

1.6 QUALITY ASSURANCE

A. Qualifications:

1. The manufacturer shall have a minimum of five years documented product development, testing, and manufacturing experience with the products specified in this Section. The manufacturer shall also be represented by a complete sales, installation, and service operation within 150 air miles of Auburn, Maine.
2. The installer shall have a minimum of five years documented experience applying the work of this Section.
3. The Contractor shall have a service office which has been established for a minimum of five years and is staffed with factory-authorized service technicians capable of servicing all aspects of the crane.

1.7 PROJECT CONDITIONS

- A. Examination of Site: The Contractor shall examine the site and become familiar with all conditions that may affect the work covered by the specifications. Failure to do so shall not lessen the contractor's responsibility or entitle the Contractor to additional compensation for work not included in the bid.
- B. The crane supplier is responsible for confirming that the crane rail satisfies the dimensional requirements of CMAA prior to installing the crane.

1.8 WARRANTY

- A. The contractor shall provide free maintenance services for a minimum of one (1) year after final system acceptance. These services shall consist of manufacturer's factory-trained representatives providing emergency repair service with on-site response within 24 hours of call, all test equipment and hardware necessary for maintenance and repair work and installation of any hardware modifications designed to improve system performance or eliminate known problems or deficiencies.
- B. Parts shall have a minimum warranty of two (2) years from final system acceptance.

PART 2 - PRODUCTS

2.1 MATERIALS AND SUBSTITUTIONS

- A. Materials and Equipment: Materials and equipment shall be uniform throughout the installation. All materials and equipment shall be new and shall be the standard products of manufacturers regularly engaged in the production of such equipment equal to or superior to the material specified, and shall be the manufacturer's latest standard design that complies with the specification requirements.
- B. Substitutions: Installation of any approved substituted equipment is the Contractor's responsibility, and any changes required to work included under other divisions for installations of approved substituted equipment must be made to the satisfaction of the Architect-Engineer and without change in contract price. Approval by the Contracting Officer and Architect-Engineer of substituted equipment and/or dimension drawings does not waive these requirements.

2.2 BRIDGE GIRDERS

- A. The center-to-center dimension of the runway rails shall be approximately 66 feet; 8.75 inches. This dimension shall be field verified by the Contractor prior to manufacturing.
- B. Bridge girder(s) shall be constructed of either AISC structural steel shapes reinforced as necessary or fabricated plate box sections.
- C. The bridge girders track end stops shall be capable of withstanding the impact of a fully loaded trolley or carrier traveling at 50 percent of the full load speed.

2.3 TROLLEYS / HOIST CARRIERS

- A. The trolley/hoist carrier shall be comprised of end trucks, structural framing, carrier drive, and electrical controls.
- B. Wheel axles shall be precision machined from high strength steel.
- C. Wheel bearings shall be double row precision ball or taper roller bearings, lubricated and sealed at assembly, and fitted with external grease fittings. Bearings must have minimum B-10 life of 5,000 hours.
- D. The Trolley speed shall be controlled through a variable frequency drive from 20 to 120 feet per minute.

2.4 OPERATION

- A. All Motions shall be 2-Step VFD Controls.
- B. Provide Radio Control based pendant.

2.5 HOIST CARRIER

- A. The hoist carrier shall be comprised of end trucks, structural framing, carrier drive, and electrical controls.

2.6 HOIST

- A. The hoist and appurtenances shall be designed to withstand all stresses imposed under safe operating conditions while handling loads within the rated capacity. Load bearing parts shall be designed such that the static stress, calculated for rated load, shall not exceed 20 percent of the ultimate strength of the material.
- B. All bearings shall be heavy duty, anti-friction type with a minimum B10 life of 5,000 hours. Motor bearings shall be lifetime lubricated, sealed ball bearings.
- C. All gearing shall be forged heat treated alloy steel machined for smooth quiet operation. All gearing must meet AGMA quality specifications. No cast gears shall be permitted.
- D. Bottom block shall be completely shrouded for safety and fabricated from steel. Sheaths must be forged or rolled steel, running on anti-friction bearings. Hooks are to be forged steel supported by anti-friction thrust bearings and permit 360 degree rotation. A latch shall be provided to bridge the opening of the hook for the purpose of retaining slings, chains, etc., under slack conditions.
- E. Motors shall be totally enclosed, specifically designed for hoist service capable of starting and operating under any condition within the designed capacity and provided with thermal overload protection.
- F. The hoist shall incorporate an upper plugging type limit switch automatically stopping the hoist motion when the block reaches its highest position. Excessive hook drift shall cause the block to be momentarily reversed.
- G. Electric hoist controls shall comply with N.E.C. requirements for the application being considered and shall include control circuit breakers and contactors mechanically and electrically interlocked.
- H. The hoist speed shall be controlled through a variable frequency drive from 4 to 15 feet per minute.

2.7 HEIGHT DIMENSIONS

- A. Crane Rail Spacing: 70'-4"
- B. Runway Span: 42'-5"
- C. Hook Height: 17'-0"
- D. Top of Crane Rail: As indicated on the drawings

2.8 MOTORS

- A. All variable speed motors shall be squirrel cage type, totally enclosed. Motor shall be provided with lifetime lubricated anti-friction bearings, unless otherwise specified.

2.9 ELECTRICAL SCOPE OF WORK

- A. Provide all materials, labor, equipment and services necessary to provide a fully functioning and tested crane electrical system, complete with pendant and radio control.
- B. Codes:
 - 1. The electrical equipment shall meet NEMA Classification requirements for crane construction except where higher grade devices are specified and all requirements under Article 1.2 References, and Article 1.6 Quality Assurance.
 - 2. The design and installation shall conform to the requirements of all applicable California State Industrial Safety Regulations, and the National Electric Code NFPA 70.
- C. Submittals:
 - 1. Submit Bill of Materials, Manufacturer's Brochures and Catalog Cuts, Shop Drawings, Erection Drawings, Wiring Diagrams, Schematics, and an Equipment layout.
 - 2. Submit for approval all electrical controls, micro switches, wiring diagrams, schematics, control panels, identification labels, disconnect switches, wire, limit switches, enclosures, contactors, circuit breakers, pendants and buttons, radio control enclosure, master radio transmitter/receiver, hand held transmitter, radio selector switch, collectors and shoes, motors, electric brakes, variable frequency drives (VFD), factory and field default settings for each VFD, and alarm devices.
 - 3. Show location and elevation of all electrical controls and panels which shall be placed so that they are available for servicing when the crane is docked at the maintenance platform.
- D. AC Controls:
 - 1. The AC controls shall be provided with an under voltage device which will disconnect all motors from the line on failure of power or brownout and will not permit any motor to be restarted until a reset switch or push-button is operated.
 - 2. All magnetic contactors shall be fully rated for their horsepower load and sized for continuous duty.
 - 3. All crane components to be designed for a 208V, 3 phase, 3 wire, Delta system. The control voltage shall be 120VAC from a control power transformer with protective circuit breakers.
 - 4. The Color Code for 208 VAC wiring is: AØ = black, BØ = red, CØ = blue, Neutral = slate, insulated equipment ground = green.
 - 5. Bridge and runway conductors shall be Duct-O-Bar, Insul-8 or equal
 - 6. All control wiring shall be 120 VAC, #14 minimum size, MTW or better in conduit or within panels.
 - 7. All wiring to be color coded and all terminal strips and wires to be identified with markings consistent with the drawings.
 - 8. All wiring between enclosures to terminate on field wiring terminal strips at both ends, except where not practical at small field devices. Field terminal strips aren't required for circuit breakers and large power contactors. Splicing of wires to make connections is forbidden and not acceptable.

9. Limit switches shall be installed at both ends of travel on the trolley and the bridge to prevent the trolley or the bridge from striking the bumpers or existing crane. Location of limit switches to be adjustable. Use Heavy Duty limit switches.
 10. Furnish engraved plastic name plates (to be secured with screws not glue or double back tape) with 1/4" engraved lettering on the exterior of all controller enclosures with the appropriate marking i.e. Main Disconnect, Main Line and Bridge Control, Trolley Control, Hoist Control, etc.. Within the enclosure all components including circuit breakers, contactors, relays, timers, terminal blocks, resistors etc. shall be labeled with 1/8" engraved lettering, firmly attached with metal screws to the equipment.
 11. All enclosures shall be NEMA type 12, with removable hinged doors with neoprene gaskets, shall be in full compliance with the National Electric Code for size, be readily accessible and doors shall be fully openable to 90 degrees.
 12. A 208 VAC lockable crane disconnect switch shall be provided at floor level and shall be the Point of Connection for connection to the building power system. Disconnect switch shall be horsepower and heavy duty rated.
 13. A heavy duty, horsepower rated, fused, disconnect switch shall be provided on the crane at the closest entry point to the crane from a maintenance platform that will shut off all power to the crane.
- E. Brakes:
1. Bridge and trolley shall have electrically operated fail safe magnetic disc type brakes for operation from a dedicated circuit breaker.
 2. Brakes shall be sized for the full load torque of the motor plus a safety factor. Provide bridge and trolley brake sizing calculations.
- F. Pendant:
1. All crane motions shall be controlled independently by a pendant push-button station and by a radio remote control, only one of which may have control at any one time as selected by a master switch.
 2. The pendant push-button station shall have an electrified pendant reel which shall be controllable from the radio remote control, a lockable wall mounted switch located at floor level, or pendant push buttons.
 3. Pendant push-button station to include a power on light, twist on & push off switch; three step reversing buttons for infinitely variable bridge, trolley, and hoist VFD control; maintained pressure pendant raise and lower buttons, and a maintained pressure bypass button.
 4. The pendant shall have complete control of all crane functions including turning power on and off, pendant up/down control, and bypass of trolley and bridge runway limit switches.
 5. Pendant shall be of such a length that it may be extended to the same level as the hook.
 6. The pendant cable shall contain 8 spare conductors and be extra flexible. The cable connector connecting the cable to the pendant shall support a minimum of 300 pounds.
- G. Electrical Power:
1. Electrobar , or equal, inverted V-Bar, fully insulated and supported on insulators and brackets, OSHA and UL approved. All conductors shall be individually enclosed with spring loaded collector shoes running on the underside. All wire attachments to the collectors shall be fully insulated, protected from harm, and securely attached.
 2. All electrical wiring shall be in accordance with the latest requirements of the National Electric Code (NFPA 70) and OSHA Standards, Title 8. All wiring exterior to enclosures shall be in rigid steel conduit with bushings.

3. Electrical motor connections to be liquid-tight flexible metal steel conduit with ground wire pulled within and bushings.
4. All wiring which interfaces with the building's power system shall meet the requirements of Division 16: Electrical.

PART 3 - EXECUTION

3.1 PAINTING

- A. All material shall be cleaned of loose rust, mill scale and foreign matter.
- B. The crane bridge, hoist, trolleys, runways and suspension fittings shall be painted one shop coat of primer and two finish coats of manufacturer's standard enamel finish paint.
 1. Paint Color shall be yellow. Submit color swatch for ME ARNG review and approval prior to painting
- C. Equipment must be adequately protected against damage and rust in shipment.

3.2 SYSTEM MARKING

- A. Major components of the system shall be marked at the factory so as to assure prompt and proper field identification.

3.3 CRANE ASSEMBLY AND TEST

- A. Cranes shall be factory assembled, and a no-load running test of controls and drive machinery performed to ensure proper operation. The crane shall be disassembled only as necessary for shipment.

3.4 PROTECTION OF EQUIPMENT

- A. Care shall be exercised during construction to avoid damage or disfigurement of any kind. All equipment shall be protected from dust and moisture prior to and during construction.
- B. Where required or directed, construct temporary protection for equipment and installations so as to protect same from dust and debris caused by construction.
- C. All protection shall be substantially constructed with the use of clean canvas, heavy plastic, visqueen and plywood as required, and made tight and dust proof as directed.
- D. The Contractor shall repair by spray or brush painting, after properly preparing the surface, all scratches or defects in the finish of the equipment. Only identical paint furnished by the equipment manufacturer shall be used for such purposes.
- E. Failure of the Contractor to protect the equipment as outlined herein shall be grounds for rejection of the equipment and its installation.

3.5 EXAMINATION

- A. Verify that systems are ready to receive work.
- B. Once construction has commenced, the Contractor shall be fully responsible for all modifications required to meet the requirements of the Subcontract documents.

3.6 CRANE INSTALLATION

- A. Install the crane in accordance with the Subcontract documents, manufacturer's instructions, and approved shop drawings.
- B. The Contractor shall touch up of any painted surfaces affected by installation of the crane.

3.7 TESTING

- A. The Contractor shall provide all labor and equipment necessary to perform a comprehensive acceptance test of the crane prior to the acceptance testing witnessed by the ME ARNG and defined below. The Contractor shall complete the testing forms submitted and approved in the Pre-Commissioning Submittals. The Contractor shall submit to the Contracting Officer three (3) copies of all test results, certified in writing, witnessed, signed and dated, within 24 hours of completion of work.
- B. Under the supervision of the ME ARNG, the Contractor shall provide all labor and equipment necessary to certify the performance of the crane. The Contractor shall contact the ME ARNG to schedule the certification at least two weeks prior to the date of certification testing.
- C. The crane shall be certified in accordance with ANSI 830.2.0 - 1976; California Administrative Code Title 8, Article 99; and OSHA Title 29, Chapter 17, Part 1910.
 - 1. Safety: The crane certification testing shall be performed in accordance with the accepted Safety Plan for this project.
 - 2. Crane Inspection: Prior to load testing, the following shall be inspected to verify that they are operative and in like-new condition:
 - a. Hoisting motors and brakes.
 - b. Trolley travel and brakes.
 - c. Bridge travel and brakes.
 - d. hoist limit switch.
 - e. Steel hoisting ropes and hook.
 - 3. Holding Brake Load Test:
 - a. Select a location for the load tests where a falling test load will not cause any damage if the brakes do not hold. The location shall also be convenient to make measurements of crane hook movements.
 - b. If there is only one holding brake, the test load shall be 125 percent of the rated capacity of the hoist. If there are two holding brakes, the test load shall be 100 percent of the rated capacity of the hoist. Each holding brake shall be test loaded independently.
 - c. The test load shall first be raised three inches off the load support to check the brake. The test load shall then be raised eighteen inches off the floor, the hoist stopped, and the load checked for downward drift. Record the downward drift of the test load after

- one minute of the holding brake being set. This test shall be performed twice for each holding brake.
- d. The test load shall then be raised thirty-six inches off the floor. The test load shall then be lowered eighteen inches at maximum lowering speed, the holding brake set, and the load checked for downward drift. Record the downward drift of the test load after one minute of the holding brake being set. This test shall be performed twice for each holding brake.
 - e. If the test load drifts downward more than 1/4 inch within one minute of the holding brake being set during any of the tests, the holding brake shall be adjusted. The tests shall be repeated until the downward drift is less than 1/4 inch within one minute of the holding brake being set, during all tests of all holding brakes.
4. Mechanical Load Brake Test:
- a. Select a location for the load tests where a falling test load will not cause any damage if the brakes do not hold. The location shall also be convenient to make measurements of crane hook movements.
 - b. The test load for the mechanical load brake shall be 125 percent of the rated capacity of the hoist. Make the holding brake inoperative.
 - c. The test load shall be raised three feet off the floor, the hoist stopped, and the load checked for downward drift. Record the downward drift of the test load after one minute of the hoist being stopped. This test shall be performed twice.
 - d. The test load shall then be raised five feet off the floor. The test load shall then be lowered two feet at maximum lowering speed, the hoist stopped, and the load checked for downward drift. Record the downward drift of the test load after one minute of the hoist being stopped. This test shall be performed twice.
 - e. If the test load drifts downward more than 12 inches within one minute of the hoist being stopped during any of the tests, the mechanical load brake shall be adjusted. The tests shall be repeated until the downward drift is less than 12 inches within one minute of the hoist being stopped, during all tests of the mechanical load brake.
5. Operational Tests:
- a. The test load for these tests shall be 75 percent of the rated capacity of the hoist.
 - b. Raise and lower the test load. Verify the hoisting and lowering speeds of the hoist and verify the proper operation of the limit switch.
 - c. Raise the test load three feet off of the floor and move it transversely from side to side of the building. Verify trolley travel speeds and stops on bridge track rails.
 - d. Raise the test load three feet off of the floor and move it longitudinally from end to end of the building. Verify bridge travel speeds and stops on crane track rails.
- D. The crane will not be accepted until all tests described in this section have been performed to the satisfaction of the Contracting Officer. Any tests that cannot be performed due to circumstances beyond the control of the Contractor shall be exempt from the system acceptance requirements if stated as such in writing by the Contracting Officer. Such tests shall be performed as part of the crane warranty.
- E. Any unsatisfactory condition revealed by these test results, or unsatisfactory methods of tests and/or testing apparatus and instruments, shall be corrected by the Contractor to the satisfaction of the Contracting Officer.
- F. The Contracting Officer reserves the right to require that the Contractor perform and repeat any tests that are deemed necessary to complete or check the tests or the certified records of the Contractor at any time during the course of the work. The Contractor shall correct any unsatisfactory portion of

his work that is revealed by the tests or that may be due to progressive deterioration during this period, unless the item in question was a direct specification.

3.8 ELECTRICAL TESTING

- A. Test Hoist, Trolley and Bridge VFDs under full load and no load conditions. Verify that temperature within VFD enclosures are still within tolerance after full load tests.
- B. Verify operation of all Pendant and Radio controls. Verify that they operate independently of each other and that they do not interfere with each other.
- C. Verify that Pendant and Radio controls both work from the pit area floor.
- D. Verify operation of all limit switches. Verify operation of Bypass controls for limit switches.
- E. Verify that electrical maintenance of all control enclosures can be performed from the maintenance platform.

3.9 OPERATING MANUALS

- A. Submit under provisions of 1.08, B, C, & D three ring manuals which include As-Built schematics and wiring diagrams, Bill of Material, spare parts lists, replacement parts guides, lubricant and adjustment manuals, preventative maintenance guides, VFD programming, Radio Control local representatives names and phone numbers.

3.10 ELECTRICAL AS-BUILT DRAWINGS

- A. At the completion of the installation and after successful testing, Electrical As-Built drawings are to be provided as well as AutoCAD Release 2020 discs containing all schematic, wiring and layout drawing information.

3.11 DRAWINGS

- A. The Contractor shall provide all labor and equipment necessary to perform a comprehensive acceptance inspection of all as-built documentation. The inspection shall be performed under the supervision of the ME ARNG. The Contractor shall contact the ME ARNG to schedule the inspection at least one week prior to the date requested.

3.12 NOISE AND VIBRATION

- A. Noise levels shall not exceed ASHRAE recommended noise criteria (NC) for a maintenance shop.
- B. If noise problems are a result of improper material or installation, or exceeds limits determined by Sections 3.15.A, these conditions shall be corrected by the Contractor at no cost to the ME ARNG.

3.13 TRAINING

- A. The Contractor shall provide 8 hours of training developed specifically for this project. The training sessions shall be given at the FMS facility on a mutually-agreed upon schedule. Manuals covering the training subject matter shall be submitted at least two weeks prior to each training session. The instructor conducting the training sessions shall be fully proficient in the subject matter. The ME ARNG reserves the right to cancel any training while in session, without loss of training time owed, if it feels that the instructor is not qualified in technical knowledge or ability to teach the subject matter. The training shall be in two sessions as follows:
1. Session 1 - Four hours of training shall be provided prior to the proof-of-performance testing. The training shall focus on the overall system design, equipment functions, operation, and the Pre-Commissioning Submittal documentation.
 2. Session 2 - Four hours of training shall be provided following acceptance of the crane system. The training shall focus on the Project Record Documents and Operating and Maintenance Data.

END OF SECTION 14 63 00



SHEET ID:
E-401
SHEET: 91 OF 97

PANEL MDP PANEL SCHEDULE

SCALE: NTS

PANEL GEN SCHEDULE

SCALE: NTS

PANEL CHP SCHEDULE 89

SCALE: NTS

SHEET ID:
E-602
SHEET: 97 OF 97

