



NEPCOAT Qualified Products List A

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	Slip Coef Class	Manuf'r Coating DFT (min/max) mil	VOC Tested g/L	QPL Accepted Dates
	3-COAT SYSTEM				
	TESTED AND ACCEPTED				

NEPCOAT LIST A - INORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(12)-03	CARBOLINE COMPANY				from
Primer	Carbozinc® 11 HS Inorganic Zinc Primer	B ¹	2-6	50-150	267
Interm	Carboguard® 893 Epoxy Intermediate		3-6	75-150	198
Topcoat	Carbothane 133 LV Aliphatic Polyurethane		3-5	75-125	245
¹ Footnote	6 mils max DFT, 19 hrs min cure, 12% max thinner				

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

- NOTE 1 NEPCOAT- NORTHEAST PROTECTIVE COATINGS COMMITTEE of CT, DE, ME, MA, NH, NJ, NY, PA, RI, VT
- 2 NTPEP (Nat'l Transport'n Product Evaluat'n Program). See Structural Steel Coating test data at <http://data.ntpep.org>.
 - 3 Accelerated lab and field testing of coating systems is performed according to AASHTO NTPEP R-31 criteria.
 - 4 Systems are accepted for use on NEW and 100% BARE EXISTING steel for bridges cleaned by abrasive blasting.
 - 5 SSC(yr)-xx systems comply with AASHTO R-31 Evaluation Practice & NEPCOAT Acceptance Criteria.
 - 6 VOC values are lab test results using unthinned samples. NEPCOAT max VOC limit is 420 g/L (3.5 lb/gal). Individual state requirements for VOC limits may differ.
 - 7 Recommended DFT values are listed by manufacturer (see Product Data Sheets.)
 - 8 Any change in coating formulation from that tested will result in removal of the system from the QPL.
 - 9 The full QPL term is seven years starting from the date of acceptance until the next biannual NEPCOAT meeting.
- * Acceptance is **CONDITIONAL** pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.
- Note that R-31-09 Section 12.1, Requalification Testing, has been discontinued.
- es VOC value adjusted for exempt solvents



NEPCOAT Qualified Products List B

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System	3-COAT SYSTEM	Slip Coef	Manuf'r Coating	VOC Tested	QPL Accepted
No. Coats	TESTED AND ACCEPTED	Class	mil micron	g/L	Dates

NEPCOAT LIST B - ORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(10)-05	WASSER HIGH TECH COATINGS				from	
Primer	MC-Zinc 100	Ø	3-5	75-125 115 es	4/03/12	
Interm	MC-Miomastic 100	no report	3-5	75-125 173 es	until mtg.	
Topcoat	MC-Ferrox A 100		2-4	50-100 144 es	spring 2019	
Ø Footnote	No data reported.					
SSC(11)-01	SHERWIN WILLIAMS COMPANY				from	
Primer	Zinc Clad® III HS Organic Zinc Rich Epoxy Primer	A ¹	3-5	75-125 337	10/02/12	
Interm	Steel Spec Epoxy Intermediate		3-8	75-200 293	until mtg.	
Topcoat	Hi-Solids Polyurethane		3-5	75-125 288	fall 2019	
¹ Footnote	5 mils max DFT, 7 days min cure, zero thinner					
SSC(11)-02	INTERNATIONAL PAINT INC				from	
Primer	Interzinc® 315B Epoxy Zinc Rich	B ¹	2-6	50-150 304	10/02/12	
Interm	Intergard 475HS Epoxy		4-8	100-200 187	until mtg.	
Topcoat	Interthane® 870 UHS		3-5	75-125 242 es	fall 2019	
¹ Footnote	4 mils max DFT, 48 hours min cure, zero thinner					
SSC(04)-03	SHERWIN WILLIAMS COMPANY				from	
SSC(11)-03	Primer	Zinc Clad® III HS Organic Zinc Rich Epoxy Primer	A ¹	3-5	75-125 329	10/02/12
	Interm	Macropoxy® 646 Fast Cure Epoxy		3-10	75-250 238	until mtg.
	Topcoat	Acrolon™ 218 HS Acrylic Polyurethane		3-6	75-150 263	fall 2019
¹ Footnote	5 mils max DFT, 7 days min cure, zero thinner					
(continues)	(List B continues)					

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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5 SSC(yr)-xx systems comply with AASHTO R-31 Evaluation Practice & NEPCOAT Acceptance Criteria.

6 VOC values are lab test results using unthinned samples. NEPCOAT max VOC limit is 420 g/L (3.5 lb/gal). Individual state requirements for VOC limits may differ.

7 Recommended DFT values are listed by manufacturer (see Product Data Sheets.)

8 Any change in coating formulation from that tested will result in removal of the system from the QPL.

9 The full QPL term is seven years starting from the date of acceptance until the next biannual NEPCOAT meeting.

* Acceptance is CONDITIONAL pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.

Note that R-31-09 Section 12.1, Requalification Testing, has been discontinued.

es VOC value adjusted for exempt solvents



NEPCOAT Qualified Products List B

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	Slip Coef Class	Manuf'r Coating	VOC Tested g/L	QPL Accepted Dates
	3-COAT SYSTEM				
	TESTED AND ACCEPTED				

NEPCOAT LIST B - ORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(12)-04	CARBOLINE COMPANY				from	
	Primer Carbozinc [®] 859 Organic Zinc Rich Epoxy Primer	B ¹	3-10	75-250	322	04/14/14
	Interm Carboguard [®] 893 Epoxy Intermediate		3-6	75-150	207	until mtg.
	Topcoat Carbothane 133 VOC Aliphatic Polyurethane		3-5	76-127	185 es	spring 2021
	¹ Footnote 6 mils max DFT, 4 days min cure, 10% vol max thin					
SSC(15)-07	SHERWIN WILLIAMS COMPANY					
	Primer Zinc Clad [®] 4100 Organic Zinc Rich Epoxy Primer	B ¹	3-5	75-125	319	10/03/17
	Interm Macropoxy [®] 646 Fast Cure Epoxy		3-10	75-250	265	until mtg.
	Topcoat Hi-Solids Polyurethane 250		3-4	75-100	234 es	fall 2021
	¹ Footnote 5 mils max DFT, 72 hours min cure, 5% max thinner					

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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 - 7 Recommended DFT values are listed by manufacturer (see Product Data Sheets.)
 - 8 Any change in coating formulation from that tested will result in removal of the system from the QPL.
 - 9 The full QPL term is seven years starting from the date of acceptance until the next biannual NEPCOAT meeting.
 - * Acceptance is CONDITIONAL pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.
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- es VOC value adjusted for exempt solvents



NEPCOAT Qualified Products List C

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	2-COAT SYSTEM TESTED AND ACCEPTED	Slip Coef Class	Manuf'r Coating DFT (min/max) mil micron	VOC Tested g/L	QPL Accepted Dates
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NEPCOAT LIST **C** - ORGANIC Zinc Rich Primer / ----- / Topcoat

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2 NTPEP (Nat'l Transport'n Product Evaluat'n Program). See Structural Steel Coating test data at <http://data.ntpep.org>.

3 Accelerated lab and field testing of coating systems is performed according to AASHTO NTPEP R-31 criteria.

4 Systems are accepted for use on NEW and 100% BARE EXISTING steel for bridges cleaned by abrasive blasting.

5 SSC(yr)-xx systems comply with AASHTO R-31 Evaluation Practice & NEPCOAT Acceptance Criteria.

6 VOC values are lab test results using unthinned samples. NEPCOAT max VOC limit is 420 g/L (3.5 lb/gal). Individual state requirements for VOC limits may differ.

7 Recommended DFT values are listed by manufacturer (see Product Data Sheets.)

8 Any change in coating formulation from that tested will result in removal of the system from the QPL.

9 The full QPL term is seven years starting from the date of acceptance until the next biannual NEPCOAT meeting.

* Acceptance is CONDITIONAL pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.

Note that R-31-09 Section 12.1, Requalification Testing, has been discontinued.

es VOC value adjusted for exempt solvents



NEPCOAT Qualified Products List D

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	2-COAT SYSTEM TESTED AND ACCEPTED	Slip Coef Class	Manuf'r Coating DFT (min/max) mil micron	VOC Tested g/L	QPL Accepted Dates
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NEPCOAT LIST **D** - INORGANIC Zinc Rich Primer / ----- / Topcoat

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2 NTPEP (Nat'l Transport'n Product Evaluat'n Program). See Structural Steel Coating test data at <http://data.ntpep.org>.

3 Accelerated lab and field testing of coating systems is performed according to AASHTO NTPEP R-31 criteria.

4 Systems are accepted for use on NEW and 100% BARE EXISTING steel for bridges cleaned by abrasive blasting.

5 SSC(yr)-xx systems comply with AASHTO R-31 Evaluation Practice & NEPCOAT Acceptance Criteria.

6 VOC values are lab test results using unthinned samples. NEPCOAT max VOC limit is 420 g/L (3.5 lb/gal). Individual state requirements for VOC limits may differ.

7 Recommended DFT values are listed by manufacturer (see Product Data Sheets.)

8 Any change in coating formulation from that tested will result in removal of the system from the QPL.

9 The full QPL term is seven years starting from the date of acceptance until the next biannual NEPCOAT meeting.

* Acceptance is **CONDITIONAL** pending submission within four years of successful 2-year field history. A startup list of five bridges painted with the paint system must be submitted within two years. See Acceptance Criteria.

Note that R-31-09 Section 12.1, Requalification Testing, has been discontinued.

es VOC value adjusted for exempt solvents



NEPCOAT Acceptance Criteria List A, B, C, D

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

AASHTO R31-Testing Standard & NEPCOAT Acceptance Criteria (3/16/04, 2/15/05, 10/16/08, 4/7/09, 10/12/11)

***** PERFORM ALL REQUIRED TESTS FOR EACH COATING SYSTEM. *****

TEST NO. 1 - SLIP COEFFICIENT - Perform Slip Co test on the same primer batch used for the other tests.
- The Slip Co test results may be applied to more than one system provided all Primer samples come from the same container.

<u>Primer</u>	(min.)
IOZ	Acceptance criteria: Required to have Class B Slip coefficient min. 0.5
OZ	Acceptance criteria: None. Report results only. Class B Slip Co. recommended but not required.

TEST NO. 2 - SALT FOG RESISTANCE (ASTM B117)

Delamination Acceptance criteria: no delamination allowed
Rust / Blistering Acceptance criteria (max.):

	//----- RUST CRITERIA -----//	-- BLISTER CRITERIA--						
<u>Primer</u>	<u>System</u>	<u>@ Hrs</u>	<u>max creep</u>	<u>ave creep</u>	<u>% length</u>	<u>in scribe</u>	<u>@ Hrs</u>	<u>Convers'n #</u>
IOZ	P-I-T	5000	4 mm	2 mm	not req'd	not req'd	4000	8
OZ	P-I-T	5000	8 mm	4 mm	not req'd	not req'd	4000	7

TEST NO. 3 - CYCLIC WEATHERING RESISTANCE (ASTM D5894)

Delamination Acceptance criteria: no delamination allowed
Rust / Blistering Acceptance criteria (max.):

	//----- RUST CRITERIA -----//	-- BLISTER CRITERIA--						
<u>Primer</u>	<u>System</u>	<u>@ Hrs</u>	<u>max creep</u>	<u>ave creep</u>	<u>% length</u>	<u>in scribe</u>	<u>@ Hrs</u>	<u>Convers'n #</u>
IOZ	P-I-T	5040	4 mm	2 mm	not req'd	not req'd	4032	9
OZ	P-I-T	5040	8 mm	4 mm	not req'd	not req'd	4032	8

GLOSS value Acceptance criteria: Report results only
GLOSS % Retent'n Acceptance criteria: Report results only
COLOR Change, Δe Acceptance criteria: Report results only

TEST NO. 4 - ABRASION RESISTANCE (ASTM D4060) – NOT REQUIRED

Weight Loss Acceptance criteria: Test discontinued
Wear Index Acceptance criteria: Test discontinued

TEST NO. 5 - ADHESION (ASTM D4541)

Pull-Off Strength Acceptance criteria (min.) for both primer and PIT panels:
IOZ 2.4 MPa (350 psi)
OZ 4.1 MPa (600 psi)

TEST NO. 6 - FREEZE THAW STABILITY

Pull-Off Strength Acceptance criteria: achieve min. Test 5 req'd PIT adhesion results and fall within 60% of Test 5 values

(continued)



NEPCOAT Acceptance Criteria List A, B, C, D

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AASHTO R31-09 Testing Standard & NEPCOAT Acceptance Criteria (3/16/04, 2/15/05, 10/16/08, 4/7/09, 10/12/11)

TEST NO. 7 - COATING IDENTIFICATION TESTS

- VOC Acceptance criteria: Max. 420 g/L (3.5 lb/gal). Individual state requirements may differ.
- Coating properties Acceptance criteria: Report only
- Coating thickness Acceptance criteria: A 2-coat system shall be tested and applied at min. total 9 mils DFT.

TEST NO. 8 - ATMOSPHERIC EXPOSURE (TWO YEAR) at outdoor site: – NOT REQUIRED

Acceptance criteria: Test discontinued

ITEM NO. 9 - FIELD HISTORY (TWO YEAR)

Acceptance criteria: (All systems after SSC 06-05) The coating manufacturer shall submit two notifications;

- (1) a startup list within two years of product acceptance identifying five bridges (in a cold/wet climatic region) which have been coated with a minimum of 400 liters (100 gallons) of the coating system (i.e. total volume of primer, intermediate and topcoat); and
- (2) the same list of bridges within four years of product acceptance after the system has two years (min.) of successful field performance. "Successful performance" is simply defined as whether the Owner is satisfied with its application and performance to date, and whether the Owner would recommend the use of the coating again.

PRODUCT VERIFICATION TESTING

AASHTO R-31-09 Appendix X1 recommends that the Owner perform product verification testing for determining if the coatings supplied to a project are the same quality as the manufacturer's materials originally tested and certified for acceptance.

The R-31-09 Test 7- Coating Identification Tests are described in Sect. 9.7 and Appendix X1, and the lab test results are given in NTPEP DataMine (<http://data.ntpep.org>) along with the manufacturer's listed values.

When the Owner performs verification testing, the following tolerances apply:

<u>Verification Test</u>	<u>R-31-09 Section</u>	<u>R-31-09 App X1</u>	<u>ASTM Test</u>	<u>DataMine Test 7</u>	<u>Tolerance *</u>
Total solids (% by mass)	9.7.9.1	X1.1.1.6	D 2369	Line 2	± 5 %
Pigment (% by mass)	9.7.9.5	X1.1.1.8	D 2371	" 3	± 5 %
Mass per volume (g/L)	9.7.9.8	X1.1.1.5	D 1475	" 6	± 2 %
Viscosity (Stormer)	9.7.9.9	X1.1.1.4	D 562	" 7	± 8 %

* The tolerance is applied to the DATAMINE "test result" value (not the manufacturer's "listed value").

These tolerances apply to the primer and intermediate coats each in their mixed condition (not Part A, Part B components). For topcoats, if the color is different from the original color in NTPEP testing, then these tolerances apply to the Owner's verification test values the first time a particular color is used.

Note 1. Test Criteria: Two of three panels must pass for each test to pass. (e.g. Tests 2, 3, 5, 6)

Note 2. Materials: NEPCOAT does not accept waterborne coatings for the QPL for use in the Northeast States.

Note 3. Field History: If available, include an existing bridge(s) with field-applied coatings.