STATE OF MAINE DEPARTMENT OF ENVIRONMENTAL PROTECTION





PAUL MERCER
COMMISSIONER

P & K Sand and Gravel, Inc. Cumberland County Casco, Maine A-741-71-E-N (SM) Departmental
Findings of Fact and Order
Air Emission License
After-the-Fact Renewal

FINDINGS OF FACT

After review of the air emission license renewal application, staff investigation reports and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 Maine Revised Statutes Annotated (M.R.S.A.), §344 and §590, the Maine Department of Environmental Protection (Department) finds the following facts:

I. REGISTRATION

A. Introduction

The Air Emission License for P & K Sand and Gravel, Inc. (P&K) expired on April 21, 2015. P&K has applied to renew their expired license permitting the operation of emission sources associated with their portable crushed stone and gravel facility.

The equipment addressed in this license is located at 90 Indian Acres Road, Casco, Maine.

B. Emission Equipment

The following equipment is addressed in this air emission license:

Rock Crushers

Designation	Powered	Process Rate (tons/hour)	Date of Manuf.	Control Device	Subpart OOO <u>Test Date</u>
A173 Jaw Crusher	Diesel Gen.	450	2006	Spray Nozzles	October 2, 2007
A199 Cone Crusher	Diesel Gen.	100	2005	Spray Nozzles	October 2, 2007

Generator Units

<u>Unit ID</u>	Max. Capacity (MMBtu/hr)	Max. Firing Rate (gal/hr)	Fuel Type, % Sulfur	Date of Manuf.
A170 Gen. #1	5.53	40.4	distillate fuel, 0.0015%	1990
A215 Gen. #2	5.07	37.0	distillate fuel, 0.0015%	2001

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C. Definitions

<u>Distillate Fuel</u> means fuel oil that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials in ASTM D396, diesel fuel oil numbers 1 or 2, as defined in ASTM D975, kerosene, as defined in ASTM D3699, biodiesel as defined in ASTM D6751, or biodiesel blends as defined in ASTM D7467.

D. Application Classification

The previous air emission license for P&K expired on April 21, 2015. A complete application was not submitted prior to the expiration date, therefore P&K is considered to be an existing source applying for an after-the-fact renewal. The Department has determined the facility is a minor source, and the application has been processed through *Major and Minor Source Air Emission License Regulations*, 06-096 Code of Maine Rules (CMR) 115 (as amended). With the annual fuel limit on A170 Gen. #1 and A215 Gen. #2, P&K is licensed below the major source thresholds for criteria pollutants and is considered a synthetic minor. With the annual fuel limit on A170 Gen. #1 and A215 Gen. #2, P&K is licensed below the major source thresholds for hazardous air pollutants (HAP) and is considered an area source of HAP.

II. BEST PRACTICAL TREATMENT (BPT)

A. Introduction

In order to receive a license, the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in *Definitions Regulation*, 06-096 CMR 100 (as amended). Separate control requirement categories exist for new and existing equipment.

BPT for an after-the-fact renewal requires an analysis similar to a Best Available Control Technology (BACT) analysis per 06-096 CMR 115 (as amended).

BPT for existing emissions equipment means that method which controls or reduces emissions to the lowest possible level considering:

- the existing state of technology;
- the effectiveness of available alternatives for reducing emissions from the source being considered; and
- the economic feasibility for the type of establishment involved.

B. Rock Crushers

A173 Jaw Crusher, a Pioneer model 3352, and A199 Cone Crusher, a JCI model Kodiak 400, are both stationary units which were manufactured in 2006 and 2005 with rated capacities of 450 tons/hr and 100 tons/hr, respectively.

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1. BPT Findings

The regulated pollutant from rock crushers is particulate matter emissions. To meet the requirements of BPT for control of particulate matter emissions from the rock crushers, P&K shall maintain water sprays on the rock crushers and operate as needed to control visible emissions. Visible emissions from the rock crushers shall be limited to no greater than 10% opacity on a six-minute block average basis.

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2. New Source Performance Standards

A173 Jaw Crusher and A199 Cone Crusher are subject to EPA New Source Performance Standards (NSPS) 40 Code of Federal Regulations (CFR) Part 60, Subpart OOO for Nonmetallic Mineral Processing Plants manufactured after August 31, 1983, with capacities greater than 150 tons/hr for portable plants and greater than 25 tons/hr for non-portable plants based on the size and manufacture date of the crushers.

40 CFR Part 60, Subpart OOO Requirements:

a. Monitoring Requirements:

P&K shall maintain records detailing the maintenance on particulate matter control equipment (including spray nozzles). P&K shall perform monthly inspections of any water sprays to ensure water is flowing to the correct locations and initiate corrective action within 24 hours if water is found to not be flowing properly. Records of the date of each inspection and any corrective action required shall be included in the maintenance records. The maintenance records shall be kept on-site at the rock crushing location. [40 CFR §60.674(b)]

b. Testing Requirements:

P&K conducted initial performance tests per 40 CFR Part 60, Subpart OOO on both A173 Jaw Crusher and A199 Cone Crusher on October 2, 2007. No further performance tests are required if water sprays are used as particulate matter control equipment. [40 CFR §60.675(c) and 06-096 CMR 115, BPT]

c. Reporting and Recordkeeping Requirements

A173 Jaw Crusher and A199 Cone Crusher are both subject to 40 CFR Part 60, Subparts A and OOO, and P&K shall comply with the notification and recordkeeping requirements of 40 CFR \$60.676 and \$60.7, except for Section (a)(2) of 60.7 per Subpart OOO, \$60.676(h). [40 CFR \$\$60.676(b), (f), and (i)]

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C. A170 Gen. #1 and A215 Gen. #2

A170 Gen. #1 and A215 Gen. #2 are portable engines used to power the A173 Jaw Crusher and the A199 Cone Crusher. A170 Gen. #1, manufactured in 1990, has a maximum design heat input capacity of 5.53 MMBtu/hr and A215 Gen. #2, manufactured in 2001, has a maximum design heat input capacity of 5.07 MMBtu/hr. Both A170 Gen. #1 and A215 Gen. #2 fire distillate fuel with a maximum sulfur content not to exceed 15 ppm (0.0015% sulfur by weight). The fuel fired in both A170 Gen. #1 and A215 Gen. #2 combined shall be limited to 65,000 gal/yr of distillate fuel on a calendar year total basis.

1. The BPT emission limits for the generator were based on the following:

PM/PM₁₀ - 0.12 lb/MMBtu from 06-096 CMR 103

SO₂ - 0.0015 lb/MMBtu based on combustion of distillate fuel with a

maximum sulfur content not to exceed 0.0015% sulfur by weight

NO_x - 3.2 lb/MMBtu based on AP-42, Table 3.4-1, dated 10/96 CO - 0.85 lb/MMBtu based on AP-42, Table 3.4-1, dated 10/96

VOC - 0.09 lb/MMBtu based on AP-42, Table 3.4-1, dated 10/96

Opacity - 06-096 CMR 101

The BPT emission limits for A170 Gen. #1 and A215 Gen. #2 are the following:

<u>Unit</u>	<u>Pollutant</u>	lb/MMBtu		
A170 Gen. #1	PM	0.12		
A215 Gen. #2	PM	0.12		

TT *4	PM	PM ₁₀	SO ₂	NO _x	CO	VOC
<u>Unit</u>	<u>(lb/hr)</u>	<u>(lb/hr)</u>	<u>(lb/hr)</u>	<u>(lb/hr)</u>	<u>(lb/hr)</u>	<u>(lb/hr)</u>
A170 Gen. #1	0.66	0.66	0.01	17.60	4.68	0.50
A215 Gen. #2	0.61	0.61	0.01	16.32	4.34	0.46

Visible emissions from A170 Gen. #1 and A215 Gen. #2 shall each not exceed 20% opacity on a six-minute block average basis, except for no more than two six-minute block averages in a three-hour period.

2. 40 CFR Part 63, Subpart IIII

A170 Gen. #1 and A215 Gen. #2 were both manufactured prior to April 1, 2006. Therefore, they are not subject to New Source Performance Standards 40 CFR Part 60, Subpart IIII, Standards of Performance for Stationary Compression Ignition Internal Combustion Engines.

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3. 40 CFR Part 63, Subpart ZZZZ

A170 Gen. #1 and A215 Gen. #2 are considered non-road engines, as opposed to stationary engines, since A170 Gen. #1 and A215 Gen. #2 are portable and will be moved to various sites. Therefore, A170 Gen. #1 and A215 Gen. #2 are not subject to 40 CFR Part 63, Subpart ZZZZ, National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines. The definition in 40 CFR §1068.30 states that a non-road engine is an internal combustion engine that meets certain criteria, including: "Portable or transportable, meaning designed to be and capable of being carried or moved from one location to another. Indicia of transportability include, but are not limited to, wheels, skids, carrying handles, dolly, trailer, or platform," 40 CFR §1068.30 further states that an engine is not a non-road engine if it remains or will remain at a location for more than 12 consecutive months or a shorter period of time for an engine located at a seasonal source. An engine located at a seasonal source (a stationary source that remains in a single location on a permanent basis (i.e., at least two years) and that operates at that single location approximately three months (or more) each year) is an engine that remains at a seasonal source during the full annual operating period of the seasonal source.

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D. Stock Piles and Roadways

Visible emissions from a fugitive emission source shall not exceed 20% opacity, except for no more than five minutes in any one-hour period. Compliance shall be determined by an aggregate of the individual 15-second opacity observations which exceed 20% in any one hour. [06-096 CMR 101]

E. General Process Emissions

Visible emissions from any general process (including conveyor belts, transfer points, portable screens, etc.) associated with an NSPS rock crusher shall not exceed 7% opacity on a six-minute block average basis. Compliance with this limit shall be demonstrated by conducting the initial performance test according to 40 CFR §60.11 and §60.675 and periodic inspections of the water sprays according to §60.674(b) and §60.676(b). [40 CFR Part 60, Subpart OOO, Table 3]

Visible emissions from any other general process (non-NSPS crusher conveyor belts, bucket elevators, bagging operations, truck loading operations, portable screens, etc.) shall not exceed 20% opacity on a six-minute block average basis except for no more than one six-minute block average in a one-hour period. [06-096 CMR 115, BPT]

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F. Annual Emissions

1. Total Annual Emissions

P&K shall be restricted to the following annual emissions, based on a calendar year total. The tons per year limits were calculated based on an annual fuel limit of 65,000 gal/yr of distillate fuel for A170 Gen. #1 and A215 Gen. #2 combined:

Total Licensed Annual Emissions for the Facility Tons/year

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(used to calculate the annual license fee)

	PM	PM ₁₀	SO ₂	NO _x	CO	VOC
A170 Gen. #1 and A215 Gen. #2	0.5	0.5	0.1	14.3	3.8	0.4
Total TPY	0.5	0.5	0.1	14.3	3.8	0.4

2. Greenhouse Gases

Greenhouse gases are considered regulated pollutants as of January 2, 2011, through 'Tailoring' revisions made to EPA's Approval and Promulgation of Implementation Plans, 40 CFR Part 52, Subpart A, §52.21, Prevention of Significant Deterioration of Air Quality rule. Greenhouse gases, as defined in 06-096 CMR 100 (as amended), are the aggregate group of the following gases: carbon dioxide, nitrous oxide, methane, hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride. For licensing purposes, greenhouse gases (GHG) are calculated and reported as carbon dioxide equivalents (CO₂e).

The quantity of CO_2e emissions from this facility is less than 100,000 tons per year, based on the following:

- the facility's fuel use limit;
- worst case emission factors from the following sources: U.S. EPA's AP-42, the Intergovernmental Panel on Climate Change (IPCC), and 40 CFR Part 98, *Mandatory Greenhouse Gas Reporting*; and
- global warming potentials contained in 40 CFR Part 98.

No additional licensing actions to address GHG emissions are required at this time.

III. AMBIENT AIR QUALITY ANALYSIS

The level of ambient air quality impact modeling required for a minor source shall be determined by the Department on a case-by case basis. In accordance with 06-096 CMR 115, an ambient air quality impact analysis is not required for a minor source if the total licensed

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annual emissions of any pollutant released do not exceed the following levels and there are no extenuating circumstances:

<u>Pollutant</u>	Tons/Year		
PM_{10}	25		
SO_2	50		
NO_x	50		
СО	250		

The total licensed annual emissions for the facility are below the emission levels contained in the table above and there are no extenuating circumstances; therefore, an ambient air quality impact analysis is not required as part of this license.

ORDER

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards, and
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-741-71-E-N subject to the following conditions.

<u>Severability</u>. The invalidity or unenforceability of any provision, or part thereof, of this License shall not affect the remainder of the provision or any other provisions. This License shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

STANDARD CONDITIONS

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (38 M.R.S.A. §347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115. [06-096 CMR 115]

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(3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both. [06-096 CMR 115]

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- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request. [06-096 CMR 115]
- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S.A. §353-A. [06-096 CMR 115]
- (6) The license does not convey any property rights of any sort, or any exclusive privilege. [06-096 CMR 115]
- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions. [06-096 CMR 115]
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request. [06-096 CMR 115]
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license.

 [06-096 CMR 115]
- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license. [06-096 CMR 115]
- (11) In accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department, the licensee shall:
 - A. perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:
 - 1. within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that

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equipment may be operating out of compliance with emission standards or license conditions; or

- 2. pursuant to any other requirement of this license to perform stack testing.
- B. install or make provisions to install test ports that meet the criteria of 40 CFR Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
- C. submit a written report to the Department within thirty (30) days from date of test completion.

[06-096 CMR 115]

- (12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:
 - A. within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department; and
 - B. the days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
 - C. the licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions.

[06-096 CMR 115]

- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement. [06-096 CMR 115]
- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emissions and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation. [06-096 CMR 115]
- (15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample

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such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status.

[06-096 CMR 115]

SPECIFIC CONDITIONS

(16) Rock Crushers

- A. P&K shall install and maintain spray nozzles for particulate control on A173 Jaw Crusher and A199 Cone Crusher and operate them as necessary to limit visible emissions to no greater than 10% opacity on a six-minute block average basis. [06-096 CMR 115, BPT and 06-096 CMR 101]
- B. P&K shall maintain records detailing and quantifying the hours of operation on a daily basis for both A173 Jaw Crusher and A199 Cone Crusher. The operation records shall be kept on-site at the rock crushing location. [06-096 CMR 115, BPT]
- C. P&K shall maintain records detailing the maintenance on particulate matter control equipment (including spray nozzles). P&K shall perform monthly inspections of any water sprays to ensure water is flowing to the correct locations and initiate corrective action within 24 hours if water is found to not be flowing properly. Records of the date of each inspection and any corrective action required shall be included in the maintenance records. The maintenance records shall be kept on-site at the rock crushing location. [06-096 CMR 115, BPT and 40 CFR Part 60, Subpart OOO §60.674(b)]
- D. A173 Jaw Crusher and A199 Cone Crusher are subject to 40 CFR Part 60 Subparts A and OOO, and P&K shall comply with the notification and record keeping requirements of 40 CFR Part 60.676 and Part 60.7, except for Section (a)(2) of Part 60.7 per Subpart OOO, §60.676(h). [40 CFR Part 60, Subpart OOO §§60.676(f) and (i)]

(17) A170 Gen. #1 and A215 Gen. #2

A. Fuel Use

- 1. A170 Gen. #1 and A215 Gen. #2 are licensed to fire distillate fuel with a maximum sulfur content not to exceed 0.0015% sulfur by weight. [06-096 CMR 115, BPT]
- 2. Annual fuel use for A170 Gen. #1 and A215 Gen. #2 combined shall not exceed 65,000 gal/yr of distillate fuel. Compliance shall be demonstrated by fuel records from the supplier showing the quantity, type, and sulfur content of fuel delivered.

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Records of annual fuel use shall be kept on a monthly and calendar year total basis. [06-096 CMR 115, BPT]

B. Emissions shall not exceed the following:

<u>Unit</u> <u>Pollutan</u>		Pollutant	lb/MMBtu	Origin and Authority	
A	Gen. #1 and Gen. #2 [each]	PM	0.12	06-096 CMR 103(2)(B)(1)(a)	

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C. Emissions shall not exceed the following [06-096 CMR 115, BPT]:

Unit	PM (lb/hr)	PM ₁₀ (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
A170 Gen. #1	0.66	0.66	0.01	17.60	4.68	0.50
A215 Gen. #2	0.61	0.61	0.01	16.32	4.34	0.46

D. Visible emissions from A170 Gen. #1 and A215 Gen. #2 shall not exceed 20% opacity on a six-minute block average basis, except for no more than two six-minute block averages in a continuous three-hour period. [06-096 CMR 101]

(18) Stockpiles and Roadways

Visible emissions from a fugitive emission source shall not exceed 20% opacity, except for no more than five minutes in any one-hour period. Compliance shall be determined by an aggregate of the individual 15-second opacity observations which exceed 20% in any one hour. [06-096 CMR 101]

(19) General Process Sources

Visible emissions from any general process (including conveyor belts, transfer points, portable screens, etc.) associated with an NSPS rock crusher shall not exceed 7% opacity on a six-minute block average basis. Compliance with this limit shall be demonstrated by conducting the initial performance test according to 40 CFR §60.11 and §60.675 and periodic inspections of the water sprays according to §60.674(b) and §60.676(b). [40 CFR Part 60, Subpart OOO, Table 3]

Visible emissions from any other general process (non-NSPS crusher conveyor belts, bucket elevators, bagging operations, truck loading operations, portable screens, etc.) shall not exceed 20% opacity on a six-minute block average basis except for no more than one six-minute block average in a one-hour period, [06-096 CMR 115, BPT]

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(20) Equipment Relocation [06-096 CMR 115, BPT]

A. P&K shall notify the Bureau of Air Quality, by a written notification, prior to relocation of any equipment carried on this license. It is preferred for notice of relocation to be submitted through the Department's on-line e-notice at: www.maine.gov/dep/air/compliance/forms/relocation

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Written notice may also be sent by fax (207-287-7641) or mail. Notification sent by mail shall be sent to the address below:

Attn: Relocation Notice Maine DEP Bureau of Air Quality 17 State House Station Augusta, ME 04333-0017

The notification shall include the address of the equipment's new location, an identification of the equipment and the license number pertaining to the relocated equipment.

- B. Written notification shall also be made to the municipality where the equipment will be relocated, except in the case of an unorganized territory where notification shall be made to the respective county commissioners.
- (21) P&K shall keep a copy of this Order on site, and have the operator(s) be familiar with the terms of this Order. [06-096 CMR 115, BPT]

(20)

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P&K shall notify the Department within 48 hours and submit a report to the Department (22)on a quarterly basis if a malfunction or breakdown in any component causes a violation of any emission standard (38 M.R.S.A. §605).

DONE AND DATED IN AUGUSTA, MAINE THIS

13 DAY OF May

, 2016.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

The term of this license shall be ten (10) years from the signature date above.

[Note: If a renewal application, determined as complete by the Department, is submitted prior to expiration of this license, then pursuant to Title 5 MRSA §10002, all terms and conditions of the license shall remain in effect until the Department takes final action on the license renewal application.]

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: 6/2/2015 Date of application acceptance:

Date filed with the Board of Environmental Protection:

This Order prepared by Jonathan E. Rice, Bureau of Air Quality.

State of Maine Board of Environmental Protection