

STATE OF MAINE DEPARTMENT OF ENVIRONMENTAL PROTECTION 17 STATE HOUSE STATION AUGUSTA, MAINE 04333-0017

DEPARTMENT ORDER

Cumberland County Commissioners Cumberland County Jail Cumberland County Portland, Maine A-552-71-I-R/M

Departmental Findings of Fact and Order Air Emission License Renewal and Minor Revision

FINDINGS OF FACT

After review of the air emission license renewal application, staff investigation reports, and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 Maine Revised Statutes (M.R.S.) § 344 and § 590, the Maine Department of Environmental Protection (Department) finds the following facts:

I. REGISTRATION

A. Introduction

Cumberland County Jail (CCJ) has applied to renew their Air Emission License for the operation of emission sources associated with their correctional facility. CCJ has also requested a minor revision to their license in order to remove Kitchen Boiler from the license.

The equipment addressed in this license is located at 50 County Way, Portland, Maine.

B. Emission Equipment

The following equipment is addressed in this air emission license:

Equipment	Max. Capacity (MMBtu/hr)	Maximum Firing Rate	Fuel Type	Date of Manuf.	Date of Install.	Stack #
Boiler #1	7.3	7,087 scf/hr	Natural gas	2/25/1993	1993	1
Boiler #2	7.3	7,087 scf/hr	Natural gas	2/25/1993	1993	1
Kitchen Boiler*	1.2	1,165 scf/hr	Natural gas	1993	1993	1

Boilers

* Kitchen Boiler has been removed from the facility and from this license.

Cumberland County Commissioners Cumberland County Jail Cumberland County Portland, Maine A-552-71-I-R/M

Departmental Findings of Fact and Order Air Emission License Renewal and Minor Revision

Stationary Engines

2

Equipment	Max. Input Capacity (MMBtu/hr)	Rated Output Capacity (kW)	Fuel Type	Firing Rate	Date of Manuf.	Date of Install.
Emergency Generator	13.3	1,500	Distillate fuel	97 gal/hr	1993	1993
CoGen #1	1.0	75	Natural gas	927 scf/hr	2013	2013
CoGen #2	1.0	75	Natural gas	927 scf/hr	2013	2013

CCJ may operate small stationary engines smaller than 0.5 MMBtu/hr. These engines are considered insignificant activities and are not required to be included in this license. However, they are still subject to applicable State and Federal regulations. More information regarding requirements for small stationary engines is available on the Department's website at the link below.

http://www.maine.gov/dep/air/publications/docs/SmallRICEGuidance.pdf

Additionally, CCJ may operate <u>portable</u> engines used for maintenance or emergency-only purposes. These engines are considered insignificant activities and are not required to be included in this license. However, they may still be subject to applicable State and Federal regulations.

C. <u>Definitions</u>

Distillate Fuel means the following:

- Fuel oil that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials (ASTM) in ASTM D396;
- Diesel fuel oil numbers 1 or 2, as defined in ASTM D975;
- · Kerosene, as defined in ASTM D3699;
- Biodiesel, as defined in ASTM D6751; or
- Biodiesel blends, as defined in ASTM D7467.

<u>Portable or Non-Road Engine</u> means an internal combustion engine which is portable or transportable, meaning designed to be and capable of being carried or moved from one location to another. Indicia of transportability include, but are not limited to, wheels, skids, carrying handles, dolly, trailer, or platform. This definition does NOT include engines which remain or will remain at a location (excluding storage locations) for more than 12 consecutive months or a shorter period of time for an engine located at a seasonal source. <u>A location is any single site</u> at a building, structure, facility, or installation. Any engine that replaces an engine at a location and that is intended to perform the same or similar function as the engine replaced will be included in calculating the consecutive time period.

An engine is <u>not</u> a non-road (portable) engine if it remains or will remain at a location for more than 12 consecutive months or for a shorter period of time if sited at a seasonal source. A seasonal source is a source that remains in a single location for two years or more and which operates for fewer than 12 months in a calendar year. If an engine operates at a seasonal source for one entire season, the engine does not meet the criteria of a non-road (portable) engine and is subject to applicable stationary engine requirements.

3

<u>Records</u> or <u>Logs</u> mean either hardcopy or electronic records.

D. Application Classification

All rules, regulations, or statutes referenced in this air emission license refer to the amended version in effect as of the date this license was issued.

The application for CCJ includes both the license renewal for existing equipment and the removal of Kitchen Boiler. Therefore, the license is considered to be a renewal of currently licensed emission units and a minor revision and has been processed through *Major and Minor Source Air Emission License Regulations*, 06-096 Code of Maine Rules (C.M.R.) ch. 115.

E. <u>Facility Classification</u>

With the operating hours restriction on the Emergency Generator, the facility is licensed as follows:

- As a synthetic minor source of air emissions for criteria pollutants, because CCJ is subject to license restrictions that keep facility emissions below major source thresholds for NO_x; and
- As an area source of hazardous air pollutants (HAP), because the licensed emissions are below the major source thresholds for HAP.

II. BEST PRACTICAL TREATMENT (BPT)

A. Introduction

In order to receive a license, the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in *Definitions Regulation*, 06-096 C.M.R. ch. 100. Separate control requirement categories exist for new and existing equipment.

BPT for existing emissions equipment means that method which controls or reduces emissions to the lowest possible level considering:

4

- the existing state of technology;
- the effectiveness of available alternatives for reducing emissions from the source being considered; and
- the economic feasibility for the type of establishment involved.
- B. Boilers

CCJ operates two boilers for heat, designated Boilers #1 and #2. The boilers are each rated at 7.3 MMBtu/hr. Both boilers fire natural gas. Boilers #1 and #2 were manufactured and installed in 1993. The boilers exhaust through a common stack, Stack #1.

1. BPT Findings

Natural Gas

The BPT emission limits for Boilers #1 and #2 were based on the following:

PM/PM10/PM2.5	_	0.05 lb/MMBtu based on 06-096 C.M.R. ch. 115, BPT
SO_2	_	0.6 lb/MMscf based on AP-42 Table 1.4-2 dated 7/98
NO _x	_	100 lb/MMscf based on AP-42 Table 1.4-1 dated 7/98
CO	_	84 lb/MMscf based on AP-42 Table 1.4-1 dated 7/98
VOC	_	5.5 lb/MMscf based on AP-42 Table 1.4-2 dated 7/98
Visible	_	06-096 C.M.R. ch. 101
Emissions		

The BPT emission limits for the boilers are the following:

Unit	Pollutant	lb/MMBtu
Boiler #1	PM	0.05
Boiler #2	PM	0.05

Unit	PM (lb/hr)	PM ₁₀ (lb/hr)	PM _{2.5} (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
Boiler #1	0.37	0.37	0.37	0.004	0.71	0.60	0.04
Boiler #2	0.37	0.37	0.37	0.004	0.71	0.60	0.04

2. Visible Emissions

Visible emissions from Stack #1 shall not exceed 10% opacity on a six-minute block average basis.

3. New Source Performance Standards (NSPS): 40 C.F.R. Part 60, Subpart Dc

5

Due to their size, Boilers #1 and #2 are not subject to *Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units* 40 C.F.R. Part 60, Subpart Dc for units greater than 10 MMBtu/hr manufactured after June 9, 1989. [40 C.F.R. § 60.40c]

4. National Emission Standards for Hazardous Air Pollutants (NESHAP): 40 C.F.R. Part 63, Subpart JJJJJJ

Boilers #1 and #2 are not subject to 40 C.F.R. Part 63, Subpart JJJJJJ. Boilers #1 and #2 are natural gas fired boilers, and gas-fired boilers are exempt from 40 C.F.R. Part 63, Subpart JJJJJJ. [40 C.F.R. §§ 63.11193 and 63.11195]

C. Emergency Generator

CCJ operates Emergency Generator, which is a generator set consisting of an engine and an electrical generator. Emergency Generator has an engine rated at 13.3 MMBtu/hr which fires distillate fuel. Emergency Generator was manufactured and installed in 1993.

1. BPT Findings

The BPT emission limits for Emergency Generator are based on the following:

PM/PM ₁₀ /PM _{2.5}	_	0.12 lb/MMBtu from 06-096 C.M.R. ch. 103
SO_2	_	Combustion of distillate fuel with a maximum sulfur content
		not to exceed 15 ppm (0.0015% sulfur by weight)
NO _x	_	3.2 lb/MMBtu from AP-42 Table 3.4-1 dated 10/96
CO	_	0.85 lb/MMBtu from AP-42 Table 3.4-1dated 10/96
VOC	_	0.09 lb/MMBtu from AP-42 Table 3.4-1 dated 10/96
Visible	—	06-096 C.M.R. ch. 101
Emissions		

The BPT emission limits for Emergency Generator are the following:

Unit	Pollutant	lb/MMBtu
Emergency Generator	PM	0.12

Unit	PM	PM ₁₀	PM _{2.5}	SO ₂	NO _x	CO	VOC
	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)
Emergency Generator	1.60	1.60	1.60	0.02	42.56	11.31	1.20

Visible emissions from Emergency Generator shall not exceed 20% opacity on a sixminute block average basis except for periods of startup during which time CCJ shall either meet the normal operating visible emissions standard or the following work practice standards and alternative visible emissions standard.

6

- a. The duration of startup shall not exceed 30 minutes per event;
- b. Visible emissions shall not exceed 50% opacity on a six-minute block average basis; and
- c. CCJ shall keep records of the date, time, and duration of each startup.

Use of the work practice standards and alternative visible emissions standard in lieu of the normal operating standard is limited to no more than once per day.

Note: This does not limit the engine to one startup per day. It only limits the use of the alternative emission standard to once per day.

Emergency Generator shall be limited to 100 hours of operation per calendar year, excluding operating hours during emergency situations. There is no limit on emergency operation. Each emergency generator shall be equipped with a non-resettable hourmeter to record operating time. To demonstrate compliance with the operating hours limit, CCJ shall keep records of the total hours of operation and the hours of emergency operation for each unit.

Emergency generators are only to be operated for maintenance purposes and for situations arising from sudden and reasonably unforeseeable events beyond the control of the source. Emergency generators are not to be used for prime power when reliable offsite power is available; nor to operate or to be contractually obligated to be available in a demand response program, during a period of deviation from standard voltage or frequency, or supplying power during a non-emergency situation as part of a financial arrangement with another entity.

2. Chapter 169

Emergency Generator was installed prior to the effective date of *Stationary Generators*, 06-096 C.M.R. ch. 169 and is therefore exempt from this rule pursuant to section 1.

3. New Source Performance Standards (NSPS)

Due to the date of manufacture of the compression ignition emergency engine listed above, the engine is not subject to the New Source Performance Standards (NSPS) *Standards of Performance for Stationary Compression Ignition Internal Combustion Engines (CI ICE)*, 40 C.F.R. Part 60, Subpart IIII since the unit was manufactured prior to April 1, 2006. [40 C.F.R. § 60.4200]

4. National Emission Standards for Hazardous Air Pollutants (NESHAP): 40 C.F.R. Part 63, Subpart ZZZZ

7

National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, 40 C.F.R. Part 63, Subpart ZZZZ is not applicable to the emergency engine listed above. The unit is considered an existing, emergency stationary reciprocating internal combustion engine at an area HAP source. However, it is considered exempt from the requirements of 40 C.F.R. Part 63, Subpart ZZZZ. Although not previously designated as exempt, Emergency Generator would be categorized as a residential, commercial, or institutional emergency engine and it does not operate or is not contractually obligated to be available in a demand response program, during a period of deviation from standard voltage or frequency, or for supplying power during a non-emergency situation as part of a financial arrangement with another entity as specified in 40 C.F.R. § 63.6640(f)(4)(ii).

Operation of any emergency engine in a demand response program, during a period of deviation from standard voltage or frequency, or for supplying power during a non-emergency situation as part of a financial arrangement with another entity as specified in 40 C.F.R. § 63.6640(f)(4)(ii), would cause the engine to be subject to 40 C.F.R. Part 63, Subpart ZZZZ and require compliance with all applicable requirements.

D. CoGen Units

CCJ operates two identical Tecogen induction-based cogeneration (combined heat and power) generators, designated CoGen #1 and CoGen #2. The co-gen units are each rated at 1.0 MMBtu/hr (75 kW power output) and fire natural gas. The co-gen units were manufactured and installed in 2013.

1. BPT Findings

The BPT emission limits for the CoGen #1 and CoGen #2 were based on the following:

PM/PM10/PM2.5		0.05 lb/MMBtu from 06-096 C.M.R. ch. 115, BPT
SO_2	_	5.88 x 10 ⁻⁴ lb/MMBtu from AP-42 Table 3.2-3 dated 7/00
NO _x	_	1.0 g/Hp-hr from A-552-71-H-N/A (3/26/2014), BACT
CO	_	2.0 g/Hp-hr from A-552-71-H-N/A (3/26/2014), BACT
VOC	_	0.7 g/Hp-hr from A-552-71-H-N/A (3/26/2014), BACT
Visible Emissions	—	06-096 C.M.R. ch. 115, BPT

The BPT	emission	limits for	CoGen #1	and CoGen #	2 are the following:
					8

8

Unit	PM (lb/hr)	PM ₁₀ (lb/hr)	PM _{2.5} (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
CoGen #1	0.05	0.05	0.05	0.001	0.24	0.48	0.17
CoGen #2	0.05	0.05	0.05	0.001	0.24	0.48	0.17

Visible emissions from CoGen #1 and Cogen #2 are limited by *Visible Emissions Regulation*, 06-096 C.M.R. ch. 101, to not exceed 20% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 101 \$4(A)(4)]

Visible emissions from CoGen #1 and CoGen #2 are limited by previous BPT findings to not exceed 10% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 115, BPT]

Because the BPT visible emission limit is more stringent than the applicable limit in 06-096 C.M.R. ch. 101, the visible emission limit for each co-gen unit has been streamlined to the more stringent BPT limit, and only this more stringent limit shall be included in the Order of this air emission license.

2. New Source Performance Standards

Standards of Performance for Stationary Spark Ignition Internal Combustion Engines, 40 C.F.R. Subpart JJJJ is applicable to CoGen #1 and CoGen #2, since the units were ordered after June 1, 2006, and manufactured after July 1, 2008. [40 C.F.R. § 60.4230(a)] By meeting the requirements of 40 C.F.R. Part 60, Subpart JJJJ, CoGen #1 and CoGen #2 meets the requirements found in the National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, 40 C.F.R. Part 63, Subpart ZZZZ. [40 C.F.R. § 63.6590(c)]

A summary of the currently applicable federal 40 C.F.R. Part 60, Subpart JJJJ requirements are listed below.

a. Emissions Standards

The engines shall meet the emissions standards for new non-road spark ignition engines found in 40 C.F.R. Part 60, Subpart JJJJ, Table 1 and listed in the table below. [40 C.F.R. § 60.4233(e)]

Pollutant	g/HP-hr	Ppmvd at 15% O ₂
NO _x	1.0	82
CO	2.0	270
VOC	0.7	60

b. Operation and Maintenance Requirement

The engines shall be operated and maintained according to the manufacturer's written instructions or procedures developed by CCJ that are approved by the engines' manufacturer. CCJ may only change those settings that are permitted by the manufacturer. In addition, CCJ shall maintain and operate the air-to-fuel ratio controller appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times. [40 C.F.R. § 60.4243(a) and § 60.4243(g)]

9

CCJ shall have available for review by the Department a copy of the manufacturer's written instructions or procedures developed by CCJ that are approved by the engines' manufacturer for engine operation and maintenance. [06-096 C.M.R. ch. 115, BPT]

c. Recordkeeping

CCJ shall meet the requirements for maintaining and keeping records for CoGen #1 and CoGen #2. These records shall include documentation of all maintenance activities conducted, all notifications that have been submitted to comply with this subpart including corresponding documentation, and the manufacturer's certification that the Co-Gen Unit meets the emission standards found in 40 C.F.R. Part 60, Subpart JJJJ, Table 1. [40 C.F.R. § 60.4245(a)]

3. Chapter 169

CoGen #1 and CoGen #2 were installed prior to the effective date of *Stationary Generators*, 06 096 C.M.R. ch. 169 and are therefore exempt from this rule pursuant to section 1.

E. Annual Emissions

The table below provides an estimate of facility-wide annual emissions for the purposes of calculating the facility's annual air license fee and establishing the facility's potential to emit (PTE). Only licensed equipment is included, i.e., emissions from insignificant activities are excluded. Similarly, unquantifiable fugitive particulate matter emissions are not included except when required by state or federal regulations. Maximum potential emissions were calculated based on the following assumptions:

- Operating Boilers #1 and #2 for 8,760 hr/yr;
- Operating Emergency Generator for 100 hrs/yr; and
- Operating CoGen #1 and #2 for 8,760 hr/yr.

This information does not represent a comprehensive list of license restrictions or permissions. That information is provided in the Order section of this license.

Total Licensed Annual Emissions for the Facility Tons/year

10

(used to calculate the annual license fee)

	PM	PM ₁₀	PM _{2.5}	SO ₂	NO _x	CO	VOC
Boiler #1	1.6	1.6	1.6		3.1	2.6	0.2
Boiler #2	1.6	1.6	1.6		3.1	2.6	0.2
Emergency Generator	0.1	0.1	0.1		2.1	0.6	0.1
CoGen #1	0.2	0.2	0.2		1.0	2.1	0.7
CoGen #2	0.2	0.2	0.2		1.0	2.1	0.7
Total TPY	3.7	3.7	3.7		10.3	10.0	1.9

Pollutant	Tons/year
Single HAP	9.9
Total HAP	24.9

III. AMBIENT AIR QUALITY ANALYSIS

The level of ambient air quality impact modeling required for a minor source is determined by the Department on a case-by case basis. In accordance with 06-096 C.M.R. ch. 115, an ambient air quality impact analysis is not required for a minor source if the total licensed annual emissions of any pollutant released do not exceed the following levels and there are no extenuating circumstances:

Pollutant	Tons/Year
PM ₁₀	25
PM _{2.5}	15
SO_2	50
NO _x	50
СО	250

The total licensed annual emissions for the facility are below the emission levels contained in the table above and there are no extenuating circumstances; therefore, an ambient air quality impact analysis is not required as part of this license.

This determination is based on information provided by the applicant regarding licensed emission units. If the Department determines that any parameter (e.g., stack size, configuration, flow rate, emission rates, nearby structures, etc.) deviates from what was included in the application, the Department may require CCJ to submit additional information and may require an ambient air quality impact analysis at that time.

Cumberland County Commissioners Cumberland County Jail Cumberland County Portland, Maine A-552-71-I-R/M Departmental Findings of Fact and Order Air Emission License Renewal and Minor Revision

ORDER

11

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards, and
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License Renewal and Amendment A-552-71-I-R/M subject to the following conditions.

<u>Severability</u>. The invalidity or unenforceability of any provision of this License or part thereof shall not affect the remainder of the provision or any other provisions. This License shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

STANDARD CONDITIONS

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (38 M.R.S. § 347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to beginning actual construction of a modification, unless specifically provided for in Chapter 115. [06-096 C.M.R. ch. 115]
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both. [06-096 C.M.R. ch. 115]
- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request. [06-096 C.M.R. ch. 115]
- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S. § 353-A. [06-096 C.M.R. ch. 115]

(6) The license does not convey any property rights of any sort, or any exclusive privilege. [06-096 C.M.R. ch. 115]

12

- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions. [06-096 C.M.R. ch. 115]
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request. [06-096 C.M.R. ch. 115]
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license. [06-096 C.M.R. ch. 115]
- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license. [06-096 C.M.R. ch. 115]
- (11) In accordance with the Department's air emission compliance test protocol and 40 C.F.R. Part 60 or other method approved or required by the Department, the licensee shall:
 - A. Perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:
 - 1. Within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
 - 2. Pursuant to any other requirement of this license to perform stack testing.
 - B. Install or make provisions to install test ports that meet the criteria of 40 C.F.R. Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
 - C. Submit a written report to the Department within thirty (30) days from date of test completion.

[06-096 C.M.R. ch. 115]

(12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:

13

- A. Within thirty (30) days following receipt of the written test report by the Department, or another alternative timeframe approved by the Department, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 C.F.R. Part 60 or other method approved or required by the Department; and
- B. The days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
- C. The licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions. [06-096 C.M.R. ch. 115]
- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or license requirement. [06-096 C.M.R. ch. 115]
- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emissions and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation. [06-096 C.M.R. ch. 115]
- (15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status. [06-096 C.M.R. ch. 115]

(16) The licensee shall notify the Department within 48 hours and submit a report to the Department on a quarterly basis if a malfunction or breakdown in any component causes a violation of any emission standard (38 M.R.S. § 605). [06-096 C.M.R. ch. 115]

14

SPECIFIC CONDITIONS

(17) **Boilers**

- A. Boilers #1 and #2 are licensed to fire natural gas. [06-096 C.M.R. ch. 115, BPT]
- B. Emissions shall not exceed the following:

Emission Unit	Pollutant	lb/MMBtu	Origin and Authority
Boiler #1	PM	0.05	06-096 C.M.R. ch. 115, BPT
Boiler #2	PM	0.05	06-096 C.M.R. ch. 115, BPT

C. Emissions shall not exceed the following [06-096 C.M.R. ch. 115, BPT]:

Emission Unit	PM (lb/hr)	PM ₁₀ (lb/hr)	PM _{2.5} (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
Boiler #1	0.37	0.37	0.37	0.004	0.71	0.60	0.04
Boiler #2	0.37	0.37	0.37	0.004	0.71	0.60	0.04

D. Visible emissions from Stack #1 shall not exceed 10% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 101, § 4 (A)(3) and (D)(1)]

(18) **Emergency Generator**

- A. Emergency Generator shall be limited to 100 hours of operation per calendar year, excluding operating hours during emergency situations. [06-096 C.M.R. ch. 115, BPT]
- B. CCJ shall keep records that include maintenance conducted on the engine and the hours of operation of the engine recorded through the non-resettable hour meter. Documentation shall include the number of hours the unit operated for emergency purposes, the number of hours the unit operated for non-emergency purposes, and the reason the engine was in operation during each time. [06-096 C.M.R. ch. 115, BPT]
- C. The fuel sulfur content of the fuel fired in Emergency Generator shall be limited to 0.0015% sulfur by weight. Compliance shall be demonstrated by fuel delivery receipts from the supplier, fuel supplier certification, certificate of analysis, or testing of the fuel in the tank on-site. [06-096 C.M.R. ch. 115, BPT]

D. Emissions shall not exceed the following:

Unit	Pollutant	lb/MMBtu	Origin and Authority
Emergency Generator	PM	0.12	06-096 C.M.R. ch. 103, § (2)(B)(1)(a)

E. Emissions shall not exceed the following [06-096 C.M.R. ch. 115, BPT]:

15

Unit	PM	PM ₁₀	PM _{2.5}	SO ₂	NO _x	CO	VOC
	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)	(lb/hr)
Emergency Generator	1.60	1.60	1.60	0.02	42.56	11.31	1.20

F. Visible Emissions

Visible emissions from Emergency Generator shall not exceed 20% opacity on a six-minute block average basis except for periods of startup during which time CCJ shall either meet the normal operating visible emissions standard or the following work practice standards and alternative visible emissions standard.

- 1. The duration of the startup shall not exceed 30 minutes per event;
- 2. Visible emissions shall not exceed 50% opacity on a six-minute block average basis; and
- 3. CCJ shall keep records of the date, time, and duration of each startup.

Use of the work practice standards and alternative visible emissions standard in lieu of the normal operating standard is limited to no more than once per day.

Note: This does not limit the engine to one startup per day. It only limits the use of the alternative emission standard to once per day.

[06-096 C.M.R. ch. 101, § 4(A)(4)]

G. Emergency Generator is only to be operated for maintenance purposes and for situations arising from sudden and reasonably unforeseeable events beyond the control of the source. Emergency generator is not to be used for prime power when reliable offsite power is available; nor to operate or to be contractually obligated to be available in a demand response program, during a period of deviation from standard voltage or frequency, or supplying power during a non-emergency situation as part of a financial arrangement with another entity.

Departmental Findings of Fact and Order Air Emission License Renewal and Minor Revision

16

(19) CoGen Units

- A. CoGen #1 and CoGen #2 are licensed to fire natural gas.
- B. Emissions shall not exceed the following [06-096 C.M.R. ch. 115, BPT]:

Unit	PM (lb/hr)	PM ₁₀ (lb/hr)	PM _{2.5} (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	VOC (lb/hr)
CoGen #1	0.05	0.05	0.05	0.001	0.24	0.48	0.17
CoGen #2	0.05	0.05	0.05	0.001	0.24	0.48	0.17

C. Visible Emissions

Visible emissions from CoGen #1 and CoGen #2 shall each not exceed 10% opacity on a six-minute block average basis. [06-096 C.M.R. ch. 115, BPT]

- D. CoGen #1 and CoGen #2 shall meet the applicable requirements of 40 C.F.R. Part 60, Subpart JJJJ, including the following:
 - 1. Emissions Standards

The engines shall meet the emissions standards for new non-road spark ignition engines found in 40 C.F.R. Part 60, Subpart JJJJ, Table 1 and detailed in the table below. [40 C.F.R. § 60.4233(e)]

Pollutant	g/HP-hr	Ppmvd at 15% O ₂
NO _x	1.0	82
CO	2.0	270
VOC	0.7	60

2. Operation and Maintenance Requirement

The engines shall be operated and maintained according to the manufacturer's written instructions or procedures developed by CCJ that are approved by the engines' manufacturer. CCJ may only change those settings that are permitted by the manufacturer. In addition, CCJ shall maintain and operate the air-to-fuel ratio controller appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times. [40 C.F.R. § 60.4243(a) and § 60.4243(g)]

CCJ shall have available for review by the Department a copy of the manufacturer's written instructions or procedures developed by CCJ that are approved by the engines' manufacturer for engine operation and maintenance. [06-096 C.M.R. ch. 115, BPT]

3. Recordkeeping

CCJ shall meet the requirements for maintaining and keeping records for CoGen #1 and CoGen #2. These records shall include documentation of all maintenance activities conducted, all notifications that have been submitted to comply with this subpart including corresponding documentation, and the manufacturer's certification that the Co-Gen Unit meets the emission standards found in 40 C.F.R. Part 60, Subpart JJJJ, Table 1. [40 C.F.R. § 60.4245(a)]

(20) If the Department determines that any parameter value pertaining to construction and operation of the emissions units, including but not limited to stack size, configuration, flow rate, emission rates, nearby structures, etc., deviates from what was submitted in the application or ambient air quality impact analysis for this air emission license, CCJ may be required to submit additional information. Upon written request from the Department, CCJ shall provide information necessary to demonstrate AAQS will not be exceeded, potentially including submission of an ambient air quality impact analysis or an application to amend this air emission license to resolve any deficiencies and ensure compliance with AAQS. Submission of this information is due within 60 days of the Department's written request unless otherwise stated in the Department's letter. [06-096 C.M.R. ch. 115, § 2(O)]

17

DONE AND DATED IN AUGUSTA, MAINE THIS 15th DAY OF FEBRUARY, 2024.

DEPARTMENT OF ENVIRONMENTAL PROTECTION BY: for MELANIE LOYZIM, COMMISSIONER

The term of this license shall be ten (10) years from the signature date above.

[Note: If a renewal application, determined as complete by the Department, is submitted prior to expiration of this license, then pursuant to Title 5 M.R.S. § 10002, all terms and conditions of the license shall remain in effect until the Department takes final action on the license renewal application.]

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of applicati	ion: December 7, 2023
Date of application acceptance:	December 12, 2023

Date filed with the Board of Environmental Protection:

This Order prepared by Kendra Nash, Bureau of Air Quality.

FILED

FEB 15, 2024

State of Maine Board of Environmental Protection