



STATE OF MAINE
DEPARTMENT OF ENVIRONMENTAL PROTECTION

PAUL R. LEPAGE
GOVERNOR

PATRICIA W. AHO
COMMISSIONER

R. Pepin & Sons, Inc.
York County
Sanford, Maine
A-787-71-C-R/A

Departmental
Findings of Fact and Order
Air Emission License
Renewal/Amendment

After review of the air emissions license renewal application, staff investigation reports and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 M.R.S.A., §344 and §590, the Department finds the following facts:

I. REGISTRATION

A. Introduction

R. Pepin & Sons, Inc. (R. Pepin), located in Sanford, Maine has applied to renew their Air Emission License, permitting the operation of their concrete batch plant. The license also includes the addition of a new cement silo, with associated baghouse.

The equipment addressed in this license is located on 59 Shaw Road, Sanford, Maine.

B. Emission Equipment

The following equipment is addressed in this air emission license:

Equipment	Production Rate (cubic yards/hour)	Pollution Control Equipment
Cement Silos (2)	30	Baghouses
Concrete Batch Plant & Weigh Hopper	100	Baghouse

C. Application Classification

The application for R. Pepin includes the renewal of existing equipment and the addition of a new cement silo. This addition of this equipment will increase emissions by less than 4 ton/year for each single pollutant and less than 8 ton/year for all pollutants combined. Therefore, this modification is determined to be minor and has been processed as a renewal/minor modification through *Major and Minor Source Air Emission License Regulations*, 06-096 CMR 115 (as amended).

AUGUSTA
17 STATE HOUSE STATION
AUGUSTA, MAINE 04333-0017
(207) 287-7688 FAX: (207) 287-7826
RAY BLDG., HOSPITAL ST.

IGOR
HOGAN ROAD, SUITE 6
IGOR, MAINE 04401
941-4570 FAX: (207) 941-4584

TLAND
CANCO ROAD
TLAND, MAINE 04103
) 822-6300 FAX: (207) 822-6303

SQUE ISLE
CENTRAL DRIVE, SKYWAY PARK
SQUE ISLE, MAINE 04679-2094
) 764-0477 FAX: (207) 760-3143

II. BEST PRACTICAL TREATMENT

A. Introduction

In order to receive a license, the applicant must control emissions from each existing unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in *Definitions Regulation*, 06-096 CMR 100 (as amended).

BPT for any new equipment requires a demonstration that emissions are receiving Best Available Control Technology (BACT), as defined in *Definitions Regulation*, 06-096 CMR 100 (as amended). BACT is a top-down approach to selecting air emission controls considering economic, environmental and energy impacts.

BPT/BACT for emissions equipment means that method which controls or reduces emissions to the lowest possible level considering:

- the existing state of technology;
- the effectiveness of available alternatives for reducing emissions from the source being considered; and
- the economic feasibility for the type of establishment involved.

B. Concrete Batch Plant

The concrete batch plant and weigh hopper is rated at 100 cubic yards/hour and now utilizes two cement silos, each with a production rate of 30 cubic yards/hour.

To meet the requirements of BPT for control of particulate matter (PM) emissions, particulate emissions from the weigh hopper and the existing cement silo shall be vented through individual baghouses maintained for 99% removal efficiency. This level of control also represents BACT for the new cement silo.

Visible emissions from the weigh hopper baghouse and two cement silo baghouses are each limited to no greater than 10% opacity on a six-minute block average basis, except for no more than one six-minute block average in a one-hour period. The facility shall take corrective action if visible emissions from any baghouse exceeds 5% opacity.

Visible emissions from all other concrete batching operations shall not exceed 20% opacity on a six-minute block average basis except for no more than one six-minute block average in a one-hour period.

All components of the concrete batch plant shall be maintained so as to prevent PM leaks.

C. Stock Piles and Roadways

Visible emissions from a fugitive emission source shall not exceed an opacity of 20%, except for no more than five minutes in any one-hour period. Compliance shall be determined by an aggregate of the individual fifteen-second opacity observations which exceed 20% in any one hour.

D. General Process Emissions

Visible emissions from a general process (including conveyor belts, truck loading operations, etc.) shall not exceed an opacity of 20% on a six-minute block average basis, except for no more than one six-minute block average in a one-hour period.

III. AMBIENT AIR QUALITY ANALYSIS

According to 06-096 CMR 115, the level of air quality analyses required for a renewal/amendment shall be determined on a case-by case basis. Modeling is not required if the total emissions of any pollutant released do not exceed cutoff values and no extenuating circumstances exist. Given the high level of removal efficiency of the baghouses and that there are no quantifiable emissions stemming from the operation of the concrete batch plant, a modeling analysis is not required.

ORDER

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive BPT,
- will not violate applicable emission standards,
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-787-71-C-R/A subject to the following conditions.

Severability. The invalidity or unenforceability of any provision, or part thereof, of this License shall not affect the remainder of the provision or any other provisions. This License shall be construed and enforced in all respects as if such invalid or unenforceable provision or part thereof had been omitted.

STANDARD CONDITIONS

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (38 M.R.S.A. §347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115. [06-096 CMR 115]
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both. [06-096 CMR 115]
- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request. [06-096 CMR 115]
- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S.A. §353-A. [06-096 CMR 115]
- (6) The license does not convey any property rights of any sort, or any exclusive privilege. [06-096 CMR 115]
- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions. [06-096 CMR 115]
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request. [06-096 CMR 115]
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned

changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license. [06-096 CMR 115]

- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license. [06-096 CMR 115]
- (11) In accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department, the licensee shall:
 - A. perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:
 1. within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
 2. pursuant to any other requirement of this license to perform stack testing.
 - B. install or make provisions to install test ports that meet the criteria of 40 CFR Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
 - C. submit a written report to the Department within thirty (30) days from date of test completion.
[06-096 CMR 115]
- (12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:
 - A. within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department; and
 - B. the days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
 - C. the licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a

demonstration of compliance under normal and representative process and operating conditions.

[06-096 CMR 115]

- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement. [06-096 CMR 115]
- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emission and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation. [06-096 CMR 115]
- (15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status. [06-096 CMR 115]

SPECIFIC CONDITIONS

(16) Concrete Batch Plant

- A. Particulate emissions from the weigh hopper shall vent through a baghouse. Particulate emissions from the two cement silos shall also be vented through baghouses. All components of the concrete batch plant shall be maintained so as to prevent PM leaks. [06-096 CMR 115, BPT]
- B. To document maintenance of the baghouses, R. Pepin shall keep a maintenance log recording the date and location of all bag failures as well as all routine maintenance. The maintenance log shall be kept on-site at the concrete batch plant location. [06-096 CMR 115, BACT]
- C. Visible emissions from the weigh hopper baghouse and the two cement silos' baghouses shall be limited to no greater than 10% opacity on a six-minute block average basis except for no more than one six-minute block average in a one-hour period. R. Pepin shall take corrective action if visible emissions from the baghouse exceed 5% opacity. [06-096 CMR 101]

D. PM emissions from all other concrete batching operations shall be controlled so as to prevent visible emissions in excess of 20% opacity on a six-minute block average basis, except for no more than one six-minute block average in a one-hour period. [06-096 CMR 101]

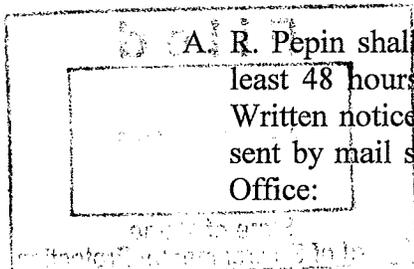
(17) **Stockpiles and Roadways**

Visible emissions from a fugitive emission source shall not exceed an opacity of 20%, except for no more than five minutes in any one-hour period. Compliance shall be determined by an aggregate of the individual fifteen-second opacity observations which exceed 20% in any one hour. [06-096 CMR 101]

(18) **General Process Emissions**

Visible emissions from a general process (including conveyor belts and truck loading operations) shall not exceed an opacity of 20% on a six-minute block average basis, except for no more than one six-minute block average in a one-hour period. [06-096 CMR 101]

(19) **Equipment Relocation** [06-096 CMR 115, BPT]



A. R. Pepin shall notify the Bureau of Air Quality, by a written notification at least 48 hours prior to relocation of any equipment carried on this license. Written notice may be sent by mail, facsimile (fax), or e-mail. Notification sent by mail shall be sent to the address below or to a Department Regional Office:

Attn: Relocation Notice
Maine DEP
Bureau of Air Quality
17 State House Station
Augusta, ME 04333-0017

Equipment relocation notification can also be done on-line with e-notice at www.maine.gov/dep/air/compliance/forms/relocation.

The notification shall include the address of the equipment's new location, an identification of the equipment and the license number pertaining to the relocated equipment.

B. Written notification shall also be made to the municipality where the equipment will be relocated, except in the case of an unorganized territory where notification will be made to the respective county commissioners.

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- (20) R. Pepin shall keep a copy of this Order on site, and have the operator(s) be familiar with the terms of this Order. [06-096 CMR 115, BPT]
- (21) R. Pepin shall notify the Department within 48 hours and submit a report to the Department on a quarterly basis if a malfunction or breakdown in any component causes a violation of any emission standard [38 M.R.S.A. §605].

DONE AND DATED IN AUGUSTA, MAINE THIS 24th DAY OF April, 2012.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY: Melanie [Signature]
PATRICIA W. AHO, COMMISSIONER

The term of this license shall be five (5) years from the signature date above.

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: October 6, 2010

Date of application acceptance: October 20, 2010

Date filed with the Board of Environmental Protection:

This Order prepared by Kevin J. Ostrowski, Bureau of Air Quality.

